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Committee D02 on PETROLEUM PRODUCTS AND LUBRICANTS

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September 12, 2013

Reply to:

Larry Hamilton The Lubrizol Corporation 29400 Lakeland Blvd. Wickliffe, Ohio 44092 (440) 347-2326

Larry.hamilton@lubrizol.com

ASTM D02.B0.03 L-60-1 Surveillance Panel Members and Guests:

Attached for your review and comments are the unconfirmed minutes of the August 14, 2013

L-60-1 Surveillance Panel meeting held at PRI Headquarters, Warrendale, PA.

Please direct any corrections or comments to my attention.

Sincerely,

Larry Hamilto

Larry Hamilton; Chairman L-60-1 Surveillance Panel

#### ASTM L-60-1 (D5704) Surveillance Panel Meeting Minutes

#### Warrendale, PA

#### 08/14/2013

#### Meeting was called to order at 09:35

#### Attendees: voting member in BOLD

AAM	No Rep
Afton	M. Keisler; T. Boschert; D. Bell; B. Kearney
AMSTA-TAR	A. Comfort; B. Dwornick
BASF	No Rep
Eaton	T. Marougy
ExxonMobil	R. Banas; P. Kanga
G. M.	No Rep
Intertek	D. Smith; A. Trader; N. Aguirre
Lubrizol	L. Hamilton (Chairman); J. Gropp; M. Umerley; C. Prengaman
Meritor	No Rep
SwRI	B. Koehler
TMC	S. Parke
Volvo	A. Athey

#### Sign-in and review of membership

Attendance was taken and voting membership reviewed.

The sign-in sheets, identifying attendance and voting membership, is included; see attachment # 1

#### **Review of Agenda**

The Agenda was reviewed and is included; see attachment #2

#### Approval of meeting minutes

Chairman entertained motion for acceptance of the May 15<sup>th</sup>; 2013, Surveillance Panel Meeting. **Motioned** by Marc Keisler (Afton) and **Seconded** by Rob Banas (ExxonMobil) to except the minutes. **Passed 8-0-0** 

#### **Review of Industry Alarms**

The Pentane / Toluene alarms have been cleared.

Average Carbon Varnish has now gone into alarm. 5 alarms have occurred at multiple Labs. The alarms will be reviewed at the November meeting. The report is generated twice a year, and will occur in October. <u>See</u> attachment # 3

#### L-60-1 Rating Jig

L. Hamilton reminded the Test Laboratories that the new rating Jig is mandatory use for rating L-60-1 test gears. Previously Labs were allowed to use the Jig before the required date. All Labs responded that the Jigs were in use and no problems had been encountered.

#### Sierra Top Track

The procedure will need to be corrected (the model number for the top track is incorrect and missing some characters). In addition, the supplier has changed the part number notation for the same part; for the accuracy specification.

Motion to correct the Sierra Top Trak model number in section 8.10 by adding PV1 to the first model and to add a foot note stating the new 822S models will have SCR2700 at the end of the model number and is the same as A1 on the older models.

\*modification to the motion – put the older A1 note in the footnote, and the SCR2700 comment in the main body of the procedure. See attachment #4

Motioned by Dale Smith (Intertek) and Seconded by Brian Koehler (SwRI) Passed 8-0-0

#### TMC Lab Visit Update:

S. Parke updated the group on the lab visit – a summary was emailed to the group. All issues/differences at the labs or deviations from procedures have been addressed at this time.

J. Gropp shared concerns that labs clearly weren't reading and following the procedures for this analytical test.

#### Screen Cut Supplier / Johnson Abrasive Update

A sample of the new material with chemical coating was passed around (but in the incorrect grit). The new coating that will be used is a proprietary makeup, and will not be shared with the panel. L. Hamilton will attempt to acquire samples and distribute to the labs for comparison. It was - recommended labs acquire sufficient quantity of the current stock till the new stock can be evaluated. It was not known at this time if this will change the part number of the screen cut. The supplier has indicated he believes there is enough stock to get into 2014 before the new coating will become available.

#### Information Letter 10-1

ASTM Procedure: IL 10-1 has been incorporated into the procedure. It had been mistakenly left out of the procedure and is now in D5704-13.

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### **New Business**

There was no New Business.

Adjournment

Motioned by Dale Smith (Intertek) and Seconded by Marc Keisler (Afton); to adjourn meeting. Motion Passed 8-0-0

Respectfully Submitted;

Jany Hamilte

Larry Hamilton L-60-1 Surveillance Panel Chairman

## Attachment 1

Present / Initial	Name	Voting Status	Company Name & Address	Phone & Fax & E-Mail
AAK	Athey, Allison	Voting	Volvo Group Trucks Technology 13302 Pennsylvania Avenue Hagerstown, Maryland 21740	Phone: 301-573-5684 Fax: E-Mail: allison.athey@volvo.com
pess	Banas, Rob	Voting	ExxonMobil Fuels Lubricants & Specialties 114 Arcadia Park Drive Canton, GA 30114	Phone: 678-493-3930 Fax: E-Mail: rob.banas@exxonmobil.com
	Barrera, Tony	Non-voting	Intertek Automotive Research 5454 Bandera Rd San Antonio TX 78238	Phone: 210-523-4653 Fax: E-Mail: tony.barrera@intertek.com
Ball	Bell, Don	Non-voting	Afton Chemical Corporation 500 Spring Street Richmond, Virginia 23219	Phone: 804-788-6332 Fax: 804-788-6342 E-Mail: Don.Bell@aftonchemical.com
Con Quel	Boschert, Tom	Non-voting	Afton Chemical Corporation 500 Spring Street Richmond, Virginia 23219	Phone: 804-788-5202 Fax: 804-788-6342 E-Mail: Tom.Boschert@aftonchemical.com
	Bubonic, Brad	Non-voting	The Lubrizol Corporation 29400 Lakeland Boulevard Wickliffe, Ohio 44092	Phone: 440-347-5321 Fax: 440-347-2878 E-Mail: brad.bubonic@lubrizol.com
	Chambers, Harold	Non-voting	43945 Merrill Rd. Sterling Hts., MI 48314	Phone: (586) 770-4694 Fax: E-Mail: haroldchambers@gmail.com
	Clark, Jeff	Non-voting	ASTM Test Monitoring Center 6555 Penn Avenue Pittsburgh, Pensylvania 15206	Phone: 412-365-1032 Fax: 412-365-1047 E-Mail: fmf@astmtmc.cmu.edu
A.C.	Comfort, Allen	Non-voting	AMSTA-TR-D/210 (Allen Comfort) U S Army Tank, Automotive, and Armament Command Warren, Michigan 48397-5000	Phone: 586-282-4225 Fax: 586-282-4244 E-Mail: allen.s.comfort.civ@mail.mil
	Dharte, John	Non-voting	American Axle 1 Dauch Dr Detroit, MI 48212	Phone: 313 758-4687 Fax: E-Mail: DharteJ@aam.com

Present / Initial	Name	Voting Status	Company Name & Address	Phone & Fax & E-Mail
RD	Dwornick, Bridget	Non-voting	AMSTRD-TAR-D/210 6501 E.11 Mile Rd Warren,MI 48397-5000	Phone: 586-282-4221 Fax: 586-282-4244 E-Mail: bridget.dwornick@us.army.mil
	Gottwald, Thomas	Non-voting	Afton Chemical Corporation 500 Spring Street Richmond, Virginia 23219	Phone: 804-788-5230 Fax: 804-788-6358 E-Mail: thomas.gottwald@aftonchemical.com
	Greene, Galen	Voting	BASF Corporation 100 Pash Ave Florham Pash, NJ	Phone: 973-873-4816 Fax: E-Mail: galen.greene@basf.com
2112	Gropp, Jerry	Non-voting	The Lubrizol Corporation 29400 Lakeland Boulevard Wickliffe, Ohio 44092	Phone: 440-347-1223 Fax: 440-347-1555 E-Mail: jerrold.gropp@lubrizol.com
LH	Hamilton, Larry	Voting	The Lubrizol Corporation 29400 Lakeland Boulevard Wickliffe, Ohio 44092	Phone: 440-347-2326 Fax: 440-347-2878 E-Mail: larry.hamilton@lubrizol.com
	Hobson, Kevin	Non-voting	Afton Chemical Corporation 500 Spring Street Richmond, Virginia 23219	Phone: 804-788-5375 Fax: 804-788-6358 E-Mail: kevin.hobson@aftonchemical.com
	Huron, John	Non-voting	Chevron Oronite 4502 Centerview Drive, Suite 210 San Antonio, Texas 78228	Phone: 210-731-5609 Fax: 210-731-5699 E-Mail: HURO@ChevronTexaco.com
	Jackson, Matt	Non-voting	Southwest Research Institute 6220 Culebra Road Bldg.209 San Antonio, TX 78238-5166	Phone: (210) 522-6981 Fax: E-Mail: matt.jackson@swri.org
P.0:12	Kanga, Percy R.	Non-Voting	Commercial Vehicle, Marine & Gas Engine Lubricants ExxonMobil Research & Engineering 600 Billingsport Road Paulsboro, NJ. 08066	Phone: 856-224-2094 Fax: 856-224-3613 E-Mail: percy.r.kanga@exxonmobil.com
WAIC	Kearney, Bill	Non-voting	Afton Chemical Corporation 500 Spring Street Richmond, Virginia 23219	Phone: 248-350-0640 Fax: E-Mail: bill.kearney@aftonchemical.com

Present / Initial	Name	Voting Status	Company Name & Address	Phone & Fax & E-Mail
Merl	Keisler, Marc	Voting	Afton Chemical Corporation 500 Spring Street Richmond, Virginia 23219	Phone: 804-788-5617 Fax: E-Mail: marc.keisler@aftonchemical.com
Ħ	Koehler, Brian	Voting	Southwest Research Institute 6220 Culebra Road Bldg.209 San Antonio, TX 78238-5166	Phone: (210) 522-3588 Fax: (210) 684-7523 E-Mail: bkoehler@swri.org
	Koglin, Cory	Non-voting	Afton Chemical Corporation 2000 Town Center Suite 1160 Southfield, MI 48075	Phone: 248-996-0386 Fax: E-Mail:
J.	Marougy, Thelma	Non-voting	Eaton Corporation 26201 Northwestern Highway Southfield, Michigan 4803#74	Phone: 248-354-6985 Fax: 248-354-2739 E-Mail: thelmaemarougy@eaton.com
	McGlone, Bruce	Voting	Meritor 2135 West Maple Troy, Michigan 48084	Phone: 248-435-9929 Fax: 248-435-6602 E-Mail: Bruce.McGlone@meritor.com
	Mosher, Donna	Non-voting	Eaton Corporation 26201 Northwestern Highway Southfield, Michigan 48037	Phone: 269-342-3039 Fax: E-Mail: donnammosher@eaton.com
	Muransky, Troy	Non-voting	Meritor 2135 West Maple Troy, Michigan 48084	Phone: 248-435-1409 Fax: E-Mail: troy.muransky@meritor.com
	O'Brien, Cheryl	Non-voting	General Motors	Phone: 248-343-7347 Fax: E-Mail: cheryl.obrien@gm.com
H	Parke, Scott	Voting	ASTM Test Monitoring Center 6555 Penn Avenue Pittsburgh, Pensylvania 15206	Phone: 412-365-1030 Fax: 412-365-1047 E-Mail: fmf@astmtmc.cmu.edu
cpf	Prengaman, Chris	Non-voting	The Lubrizol Corporation 29400 Lakeland Boulevard Wickliffe, Ohio 44092	Phone: 440-347-4225 Fax: 440-347-2878 E-Mail: chris.prengaman@lubrizol.com

\* Initial to indicate attendance at subject meeting

Present / Initial	Name	Voting Status	Company Name & Address	Phone & Fax & E-Mail
	Recinos, Will	Non-voting	Afton Chemical Corporation 500 Spring Street Richmond, Virginia 23219	Phone: 804-788-5323 Fax: E-Mail: william.recinos@aftonchemical.com
	Shah, Rajesh	Non-voting	Koehler Instrument Company 1595 Sycamore Avenue Bohemia, New York 11716	Phone: 516-589-3800 Fax: 516-589-3815 E-Mail:
R	Smith, Dale	Voting	Intertek Automotive Research San Antonio TX 78238	Phone: 412-855-6854 Fax: E-Mail: Dale.Smith@intertek.com
	Sullivan, Bill	Non-voting	WTSullivan, Inc. 5 Scheiber Drive Brick, New Jersey 08723	Phone: 908-930-3512 Fax: 267-220-7750 E-Mail: wtsullivan@comcast.net
	Suresh, Arunya	Non-voting	BASF Corporation 100 Pash Ave Florham Pash, NJ	Phone: 914-262-8715 Fax: E-Mail: arunya.suresh@basf.com
	Thorpe, Ryan	Non-voting	Southwest Research Institute 6220 Culebra Road Bldg.209 San Antonio, TX 78238-5166	Phone: (210) 522-6404 Fax: (210) 684-7523 E-Mail: ryan.thorpe@swri.org
ATI	Trader, Angela	Non-voting	Intertek Automotive Research San Antonio TX 78238	Phone: 210-706-1533 Fax: E-Mail: angela.trader@intertek.com
MU	Umerley, Matt	Non-voting	The Lubrizol Corporation 29400 Lakeland Boulevard Wickliffe, Ohio 44092	Phone: 440-347-4589 Fax: 440-347-2878 E-Mail: matthew.umerley@lubrizol.com
	Ved, shintan	Non-voting	Ford- Trans & Driveline Lubrication 35500 Plymouth Rd. Livonia, MI 48150	Phone: 313-805-9695 Fax: 267-220-7750 E-Mail: cved@ford.com
	Villahermosa, Luis	Non-voting	AMSTA-TR-D/210 (Luis Villahermosa) U S Army Tank, Automotive, and Armament Command Warren, Michigan 48397-5000	Phone: 586-574-4207 Fax: 586-574-4123 E-Mail: villahel@cc.tacom.army.mil

Present / Initial	Name	Voting Status	Company Name & Address	Phone & Fax & E-Mail
	Zakarian, Jack	Non-voting	Chevron Products Company 100 Chevron Way Richmond, California 94802-0627	Phone: 510-242-3595 Fax: 510-242-3758 E-Mail: jaza@chevron.com
	Zreik, Khaled	Non-voting	General Motors	Phone: 248-977-9214 Fax: E-Mail: khaled.zreik@gm.com
NPA	AGUIRRE Nancy	Non Voting	Intertek	Phone: 210- == 647-9428 Fax: E-Mail: Nancy, AGUIRRE®
				Phone: Fax: E-Mail:
				Phone: Fax: F-Mail:
				Phone: Fax:
		-		Phone: Fax: E-Mail:
		-		Phone: Fax: E-Mail:
* In	itial to indicate atten	dance at subjec	t meeting Page 5 of 6	Phone: Fax: E-Mail:

## Attachment 2

## L-60-1 Surveillance Panel

Test Method D5704

August 14, 2013

## Warrendale, PA

## Agenda

- I. Call to Order
- II. Agenda review
- III. Voting Membership review
- IV. Approval of the May 15, 2013 SP meeting minutes.
- V. Reminder to use the new L-60-1 rating jig
- VI. Review of Industry Alarms
- VII. Sierra Top Trak Model; Test Procedure 8.10 (Angela Trader)
- VIII. TMC Lab Visit update (Scott Parke)
- IX. Information Letter 10-1\* (Larry Hamilton)
- X. Johnson Abrasive up-date (Larry Hamilton
- XI. New Business
- XII. Adjournment

\*The latest version of the test procedure D5704-13 has incorporated Information Letter 10-1 \*\*For those not traveling, the call in number will be 216-706-7052; Code 324160

### Voting Members

- 1. Allison Athey
- 2. Allen Comfort
- 3. Bob Banas
- 4. Galen Greene
- 5. Larry Hamilton
- 6. Marc Keisler
- 7. Brian Koehler
- 8. Bruce McGlone
- 9. Scott Parke
- 10. Dale Smith





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### Industry Alarm Notification: L601

From: Scott D. Parke

Date: 20130521 11:36

The following industry alarm changes were observed while control charting the most recent test reported to the Test Monitoring Center:

			Zi	Zi	Zi		Qi	Qi	Qi
		Zi	Warning	Action	Alarm	Qi	Warning	Action	Alarm
Parameter	nsize	Value	Limit	Limit	Status	Value	Limit	Limit	Status
VISI	722	0.582	±0.709	±0.863		-0.686	+0.636	+0.800	
PEN	722	0.539	±0.709	±0.863		-0.756	+0.636	+0.800	
TOL	722	0.684	±0.709	±0.863		-0.637	+0.636	+0.800	· · ·
ACV	722	-0.706	±0.709	±0.863		-1.033	+0.636	+0.800	
ASL	722	-0.408	±0.709	±0.863		-0.366	+0.636	+0.800	





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### Industry Alarm Notification: L601

From: Scott D. Parke

Date: 20130703 13:49

The following industry alarm changes were observed while control charting the most recent test reported to the Test Monitoring Center:

			Zi	Zi	Zi		Qi	Qi	Qi
		Zi	Warning	Action	Alarm	Qi	Warning	Action	Alarm
Parameter	nsize	Value	Limit	Limit	Status	Value	Limit	Limit	Status
VISI	725	0.186	±0.709	±0.863		-0.743	+0.636	+0.800	
PEN	725	0.298	±0.709	±0.863		-0.878	+0.636	+0.800	
TOL	725	0.433	±0.709	±0.863		-0.639	+0.636	+0.800	
ACV	725	-0.966	±0.709	±0.863	Action	-1.134	+0.636	+0.800	
ASL	725	-0.215	±0.709	±0.863		-0.487	+0.636	+0.800	



## Industry Alarm Notification: L601

From: Richard E. Grundza

Date: 20130724 11:01

The following industry alarm changes were observed while control charting the most recent test reported to the Test Monitoring Center:

			Zi	Zi	Zi		Qi	Qi	Qi
		Zi	Warning	Action	Alarm	Qi	Warning	Action	Alarm
Parameter	nsize	Value	Limit	Limit	Status	Value	Limit	Limit	Status
VISI	726	0.262	±0.709	±0.863		-0.568	+0.636	+0.800	
PEN	726	0.266	±0.709	±0.863		-0.962	+0.636	+0.800	
TOL	726	0.292	±0.709	±0.863		-0.486	+0.636	+0.800	
ACV	726	-0.995	±0.709	±0.863	Action	-1.101	+0.636	+0.800	
ASL	726	-0.501	±0.709	±0.863		-0.161	+0.636	+0.800	



Test Monitoring Center



## Industry Alarm Notification: L601

From: Scott D. Parke

Date: 20130801 11:51

The following industry alarm changes were observed while control charting the most recent test reported to the Test Monitoring Center:

			Zi	Zi	Zi		Qi	Qi	Qi
		Zi	Warning	Action	Alarm	Qi	Warning	Action	Alarm
Parameter	nsize	Value	Limit	Limit	Status	Value	Limit	Limit	Status
VISI	727	0.35	±0.709	±0.863		-0.687	+0.636	+0.800	
PEN	727	0.239	±0.709	±0.863		-1.167	+0.636	+0.800	
TOL	727	0.296	±0.709	±0.863		-0.434	+0.636	+0.800	
ACV	727	-1.098	±0.709	±0.863	Action	-1.025	+0.636	+0.800	
ASL	727	-0.623	±0.709	±0.863		-0.161	+0.636	+0.800	



## Industry Alarm Notification: L601

From: Richard E. Grundza

Date: 20130806 14:32

The following industry alarm changes were observed while control charting the most recent test reported to the Test Monitoring Center:

			Zi	Zi	Zi		Qi	Qi	Qi
		Zi	Warning	Action	Alarm	Qi	Warning	Action	Alarm
Parameter	nsize	Value	Limit	Limit	Status	Value	Limit	Limit	Status
VISI	728	0.233	±0.709	±0.863		-0.525	+0.636	+0.800	
PEN	728	0.271	±0.709	±0.863		-1.124	+0.636	+0.800	
TOL	728	0.396	±0.709	±0.863		-0.429	+0.636	+0.800	
ACV	728	-1.115	±0.709	±0.863	Action	-0.974	+0.636	+0.800	
ASL	728	-0.429	±0.709	±0.863		0.02	+0.636	+0.800	



## Industry Alarm Notification: L601

From: Scott D. Parke

Date: 20130812 14:18

The following industry alarm changes were observed while control charting the most recent test reported to the Test Monitoring Center:

								_	
			Zi	Zi	Zi		Qi	Qi	Qi
		Zi	Warning	Action	Alarm	Qi	Warning	Action	Alarm
Parameter	nsize	Value	Limit	Limit	Status	Value	Limit	Limit	Status
VISI	729	0.292	±0.709	±0.863		-0.426	+0.636	+0.800	
PEN	729	0.207	±0.709	±0.863		-1.025	+0.636	+0.800	
TOL	729	0.258	±0.709	±0.863		-0.275	+0.636	+0.800	
ACV	729	-1.173	±0.709	±0.863	Action	-0.982	+0.636	+0.800	
ASL	729	-0.484	±0.709	±0.863		0.104	+0.636	+0.800	

## Attachment 4

Sierra Top Trak models allowed by procedure; section 8.10 822S-L-2-OV1-PV1-V1-A1 (on this model the PV1 is missing in the procedure 8.10) 822S-L-2-OV1-PV1-V4-A1

822S	=	Parent number in stainless steel
L	=	Flow Body; Low flows
2	=	Inlet / outlet fitting; 1/4 compression fitting
OV1	=	Elastomers; Viton
PV1	=	Input power; 12-15 VDC
V1 or V4	=	Output signal; 0-5 VDC, linear or 4-20 mA, linear
A1 or SCR2700	=	Gas flow rate; Special calibration requested to 1% accuracy

Motion to correct the Sierra Top Trak model number in section 8.10 by adding PV1 to the first model and to add a foot note stating the new 822S models will have SCR2700 at the end of the model number and is the same as A1 on the older models.

# **D893** Comparison Across Labs

	W	X	Y	Z	D893-12
Sample collection bottle	Nalgene	Glass	Glass	Nalgene	8.2 If the original container is of opaque material, or if it is more
Homogenization	Not heated.	Heated at 60C for 30 min; shaken by hand	Heated at 60C in shaker table for 30 min then shaken.	Heated at 60C for 30 min; shaken vigorously by hand then placed on shaker table for 3 min.	than three-fourths full, transfer the entire sample to a clear glass bottle having a capacity at least one third greater than the volume of the sample, and transfer all traces of sediment from the original
Straining	Not strained.	Apx 40ml poured from sample jar through strainer into a plastic cup.	Sample drawn from sample jar into syringe. Millipore filter attached to syringe and sample is forced through filter until 10mg is collected in weighed centrifuge tube.	Sample drawn from sample jar into syringe. Millipore filter attached to syringe and sample is forced through filter into a sample cup until 25ml of strained sample is collected.	container to the bottle by violent agitation of portions of the sample in the original container. Heat the sample of used oil at $60 \pm 5^{\circ}$ C for $30 \pm 1$ min and agitate until all sediment is homogeneously suspended in the oil. After complete suspension of all sediment, strain the sample or a convenient aliquot through a 150- µm (No. 100) sieve to remove large contaminating particles.
Filling for solvent wash	Filled short, stoppered, shaken, then topped off with solvent.	Filled short, stoppered, shaken, then topped off with solvent. Stoppers left in for centrifuging. (permissible by procedure Note 3.)	Filled short, stoppered, shaken, then topped off with solvent.	Filled short, stoppered, shaken, then topped off with solvent.	<ul> <li>9.1.1 Fill short. Stopper the tube and shake until the mixture is homogeneous.</li> <li>9.1.2 Remove the stopper, wash all insolubles from the stopper into the centrifuge tube.</li> <li>NOTE 3some laboratories have found it suitable to usehermetically sealed centrifuge cups with screw caps and seals.</li> </ul>

	W	X	Y	Z	D893-12
Centrifuging	Tubes arranged	Tubes arranged	Tubes arranged	Each of two tubes	9.1.2 Arrange the tubes
	symmetrically.	symmetrically.	symmetrically.	placed in balance	symmetrically about the centrifuge
				and additional	to minimize imbalance. In the event
				solvent added to the	of an odd number of tubes,
				lighter tube until	using water, fill a dummy tube to
				tubes balance. Final	the same mass as the sample
				volume: 53~57ml.	to balance the odd tube
Drying	Dried uncovered.	Dried uncovered.	Dried uncovered.	Tubes covered with	9.1.6 With relatively heavy
				perforated aluminum	precipitates there can be some
				foil for drying.	spattering if the tube is placed
					directly from the centrifuge into
					the oven. In such cases, the
					precipitate may be partially dried
					by weathering at room or slightly
					higher temperatures before
					being placed in the oven.
Calculating	11.1 equation.	11.1 equation.	11.1 equation.	Insolubles, % =	11.1 Calculate the percentage of
result				$(\mathbf{B} - \mathbf{A}) \div (\mathbf{C} - \mathbf{A}) \times 100$	insolubles in the used oil as
				where:	follows:
				C = mass of tube	Insolubles, $\% = \frac{10 (B - A)}{B - A}$
				and initial sample	where:
					A = mass of clean, dried, centrifuge
					tube, g
					B = mass of dried insolubles and
					centrifuge tube, g.