#### Report of Meeting L-37-1 Surveillance Panel #194

August 7, 2019

Attendees:

SwRI - Stevens

Lubrizol - Venhoff, **Slocum**, Drjla, Horvat, Decapite, Foecking

Afton - **Donovan,** Sangpeal, Bell, Kearney

Intertek - Smith, Lange, Rettman

TMC - Beck, Clark
ExxonMobil - Kanga, Banas
BASF - Goyal, Mosher

Dana - Zyski

Gleason - Art Reardon
Meritor - Rabinowitz
Army - Sattler, Comfort
AAM - Muransky
Linamar - Cabaj

Voting Members in **BOLD** 

The meeting was called to order at 15:30 pm EST.

#### 1.0 Membership Review

Motion #1 → M. Stevens 1<sup>st</sup>/2<sup>nd</sup> D. Smith. - Appoint Daniel Rabinowitz as voting member in place of Jule Rucker from Meritor and Matt Sangpeal as voting member in place of Eric Donovan from Afton for L-37/L-37-1 surveillance panel. Motion passed unanimously, 11-0-0 (for-against-abstain).

#### **2.0 Gleason Hardware Direction**

- Undefined distress still present in experimental hardware. Still in need of a possible solution
- Lapping gears was discussed and is a concern of Gleason on shifting gear pattern
- Gleason suggested Superfinishing but panel reluctant in making the gears too good and affecting the discrimination between reference fluids
  - Gleason described the possibility of truncating the superfinish process
- After tossing around a few of the above ideas the topic of trying to manipulate the break in portion of the test to condition the gears more as to hopefully remove the asperities that may contribute to the undefined distress.
- It was decided the next step will be to use the regular grit and deeper case depth from the experimental hardware and run a modified L-37-1 Conditioning Phase.
  - o Canadian Conditions
  - o Oil 152-2
  - o 60 minutes regular load of 535 Nm
  - o 40 minutes double load at 1070 Nm

#### 3.0 2018 Gleason NonLubrited Approval

Motion #2 → W. Venhoff 1<sup>st</sup>/2<sup>nd</sup> D. Smith. – Urgent LTMS target update to the approval of the 2018 NonLubrited Gleason Hardware. Targets will include datasets from the 2014 and 2018 NonLubrited as well as any 2018 rated NonLubrited gears with the undefined distress. Motion effective 08/07/2019. Motion passed unanimously, 11-0-0 (for-against-abstain)

#### **4.0 Adhesive Wear Study**

- Adhesive wear definition doesn't totally fit the distress that has been observed. Going forward it
  will be called the "undefined distress"
- 4 labs participated in an Undefined Distress Round Robin Exercise (data in attached PowerPoint)
  - Was commented that the results were overall favorable and pretty much fell in line across the board
- A draft has been proposed to address the previous non-interpretable when adhesive wear was present.
- Proposed draft
  - "12.4 Consider as non-interpretable any non-reference oil test that has not been run in a calibrated test stand or not conducted on approved hardware, or both. Also, consider as non-interpretable any test that shows undefined distress of such magnitude that the part cannot be accurately rated. Add a comment to the test report accordingly."

#### **5.0 Meeting Minutes Approval**

Motion #3  $\rightarrow$  W. Venhoff 1<sup>st</sup>/2<sup>nd</sup> D. Smith to approve May 8, 2019, June 12, 2019, and July 12, 2019 meeting minutes as currently written. Motion passed unanimously, 11-0-0 (for-against-abstain).

#### **6.0 New Business**

• R. Slocum to set up conference call ASAP to discuss approval of 2014 Lubrited Gleason Hardware

#### 7.0 Adjournment

Meeting Adjourned at 16:50pm EST

Motion #3 → R. Slocum 1<sup>st</sup> /2<sup>nd</sup> W. Venhoff to adjourn. Motion passed unanimously, 11-0-0 (Yes-No-Abstain).

Respectfully submitted,

Robert Slocum L-37-1 Surveillance Panel Chairman

# L-37-1 Surveillance Panel Meeting

08/07/2019 3:30 pm – 5:00 pm Warrendale, PA Robert Slocum

#### Agenda

- Call to Order/Agenda Review
- Membership Review
- Gleason Hardware Direction
- 2018 Gleason Non Lubrited Approval
- Adhesive Wear Study
- Meeting Minutes Approval
- New Business
- Adjourn



#### Membership Review

Rob Banas ExxonMobil

Allen Comfort US Army

Troy Muransky AAM

Eric Donovan Afton (Matt)

Arjun Goyal BASF

Amy Zyski Dana

Dylan Beck TMC

Jule Rucker Meritor(Daniel)

Dale Smith Intertek

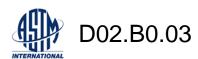
Robert Slocum Lubrizol

Mary Stevens SwRI

Kaled Zreik GM

Mike Cabaj Linamar

**Total Voting Members = 12** 



#### Gleason Hardware Direction

- Concerns
  - Part to Part variation
    - Ground more accurate and repeatable gearsets
  - Lapping will change contact pattern
    - Will behave differently under load
  - Cost \$\$
    - 3<sup>rd</sup> manufacturing operation as well an additional cleaning process
  - Loss of Interchangeability
    - Increase cost of logistically keeping rings/pinions matched
    - Trial and error developing lapping machine cycle could consume 5 sets or more developing process
  - Shot peen thoughts?



estkey Itmslab val 144514-L371 B NI 131458-L371 A NI 138436-L371 G NI 141934-L371 D NI	134-1 20190504 134-1 20190314 134-1 20190614 Average Std.	RIPP RIDG WEAR TESTHARD 9.8 4 4 6 NONLUBRITED 9.7 8 4 5 NONLUBRITED 5 8 5 6 NONLUBRITED 9.7 4.0 5.3 9.7 2.0 0.8 1.0	BATCH PINBAT GLEASON 2722703 2722679 06-2018 2122701 06-2018 27227010	Y(i) SPIT Y(i) RIPP Y(i) RIDG Y(i) WEAR dtcalexp 1.267 -2.462 0.222 0.900 0.067 0.615 -0.889 -1.100 20190904 1.200 0.615 0.222 -0.100 20190714 -1.933 0.615 1.333 0.900
2014 Hardware 134-1 Targets N Size = 10		7.9 7.2 3.8 5.1 1.5 1.3 0.9 1		
129854-L371 G NI 136433-L371 A NI	152-2 20190507 9	9.9 9 9 8 NONLUBRITED 9.9 8 10 7 NONLUBRITED 9.9 8.5 9.5 7.5 0 0.7 0.7 0.7	06-2018 2722701 2722701	0.000         0.214         -0.500         0.625         20190721           0.000         -0.500         1.167         -0.625         20190907
2014 Hardware 152-2 Targets N Size = 11		9.9 8.7 9.3 7.5 0.1 1.4 0.6 0.8		
133022-L371 G NI 108831-L371 B NI 143863-L371 A NI 143864-L371 A NI 106962-L371 D NI	155-1 20190426 9 155-1 20190502 9 155-1 20190518 9 155-1 20190618 9	9.9 9 10 8 NONLUBRITED 9.9 10 10 9 NONLUBRITED 9.9 9 9 7 NONLUBRITED 9.9 8 10 7 NONLUBRITED 9.9 8 9 7 NONLUBRITED 9.9 8 9 7 NONLUBRITED 9.9 8.8 9.6 7.6	06-2018 2722703 GLEASON 2722701 2722700 06-2018 2722701 06-2018 2722700	std is 0     0.231     0.800     0.714     20190716       std is 0     1.000     0.800     2.143       std is 0     0.231     -1.200     -0.714     20190902       std is 0     -0.538     0.800     -0.714     20190918       std is 0     -0.538     -1.200     -0.714
	Std.	0 0.8 0.5 0.9		
2014 Hardware 155-1 Targets N Size = 11	Average Std.	9.9 8.7 9.6 7.5 0 1.3 0.5 0.7		
other tests not used for stats:				
130214-L371 B MI 144519-L371 B NI 138441-L371 G NI 114511-L371 D MI	152-2 20190617 9 152-2 20190710 9	9.9 9 10 8 NONLUBRITED 9.9 10 9 8 NONLUBRITED 9.9 9 9 8 NONLUBRITED 9.9 9 9 8 NONLUBRITED	2722679 06-2018 2722703 06-2018 2722679 06-2018 2722701	non- interprettable due to "adhesive wear" Canadian Test Canadian Test non- interprettable due to "adhesive wear"



D02.B0.03

# 2018 Gleason Non Lubrited Approval

testkey Itmslab val 144514-L371 B NI 131458-L371 A NI 138436-L371 G NI 141934-L371 D NI	ind dtcomp SPIT 134-1 20190424 134-1 20190504 134-1 20190314 134-1 20190614  Average Std.  Average	9.8 4 4 8 8 3 9.7 8 4 5 8 5 8.1 7.0 4.0 2.2 2.0 0.8	R TESTHARD BATCH 6 NONLUBRITED GLEASON 4 NONLUBRITED 06-2018 6 NONLUBRITED 06-2018 5.3 1.0 5.1	PINBAT 2722703 2722679 2122701 27227010	Y(i) SPIT Y(i) RIPP Y(i) RIDG Y(i) WEAR dtoalexp 1.267 -2.462 0.222 0.900 0.067 0.615 -0.889 -1.100 20190904 1.200 0.615 0.222 -0.100 20190714 -1.933 0.615 1.333 0.900
N Size = 10	Std.	1.5 1.3 0.9	1		
129854-L371 G NI 136433-L371 A NI 130214-L371 B MI 114511-L371 D MI	152-2 20190321 152-2 20190507 152-2 20190425 152-2 20190612 Average Std.		8 NONLUBRITED 06-2018 7 NONLUBRITED 8 NONLUBRITED 8 NONLUBRITED 7.5 0.5	2722701 2722701 2722679 2722701	0.000     0.214     -0.500     0.625     20190721       0.000     -0.500     1.167     -0.625     20190907       0.000     0.214     1.167     0.625       0.000     0.214     -0.500     0.625
2014 Hardware 152-2 Targets N Size = 11	Average Std.		7.5 0.8		
133022-L371 G NI 108831-L371 B NI 143863-L371 A NI 143864-L371 A NI 106962-L371 D NI	155-1 20190316 155-1 20190426 155-1 20190502 155-1 20190518 155-1 20190618 Average Std.	9.9 9 10 9.9 10 10 9.9 9 9 9.9 8 10 9.9 8 9 9.9 8.8 9.6	8 NONLUBRITED 06-2018 9 NONLUBRITED GLEASON 7 NONLUBRITED 7 NONLUBRITED 06-2018 7 NONLUBRITED 06-2018 7.6 0.9	2722703 2722701 2722700 2722701 2722700	std is 0     0.231     0.800     0.714     20190716       std is 0     1.000     0.800     2.143       std is 0     0.231     -1.200     -0.714     20190902       std is 0     -0.538     0.800     -0.714     20190918       std is 0     -0.538     -1.200     -0.714
2014 Hardware 155-1 Targets N Size = 11	Average Std.		7.5 0.7		
other tests not used for stats: 144519-L371 B NI 138441-L371 G NI	152-2 20190617 152-2 20190710	9.9 10 9 9.9 9 9	8 NONLUBRITED 06-2018 8 NONLUBRITED 06-2018	2722703 2722679	Canadian Test Canadian Test



Combined Targets

Test Conducted on 2018 NL Hardware
Test Conducted on 2014 NL Hardware

testkey	Itmslab	testnumber	val	ind	dtcomp	SPIT	RIPP	RIDG	WEAR	TESTHARD	BATCH	PINBAT	RINGBAT
90169-L371	A	05 0041	NI	134	20150107		9.5	6	3	6 NONLUBRITED		2115435	2116457
99160-L371	D	3 186	NI	134	20150217		8	9	6	6 NONLUBRITED	04-2014	2124465	2124399
106145-L371	A	05 0044	NI	134	20150227		8	8	3	5 NONLUBRITED		2116453	2115440
106146-L371	A	05 0048	NI	134	20150307		9.8	7	4	4 NONLUBRITED		2116453	2115440
107311-L371	B	361 374	NI	134	20150510		5	8	4	5 NONLUBRITED		2116453	2115440
107190-L371	I G	TB3 029	NI	134	20150721		6	9	3	3 NONLUBRITED	04-2014	2116454	2116458
114306-L371	В	361 606	AC	134	20190419		8	6	3	5 NONLUBRITED	04-2014-	2153060	2153063
131457-L371	I A	05 0086	AC	134-1	20180126		7	7	4	6 NONLUBRITED		2135701	2135618
133020-L371	l G	TB3 091	AC	134-1	20181106		8	5	4	5 NONLUBRITED	04-2014	2135703	2135700
138436-L371	I G	TB3 119	NI	134-1	20190314		9.7	8	4	5 NONLUBRITED	06-2018	2122701	2722705
138437-L371	G	TB3 0124	AC	134-1	20190330		9.5	7	4	6 NONLUBRITED	04-2014	2124463	2124397
144514-L371	В	361 607	NI	134-1	20190424		9.8	4	4	6 NONLUBRITED	GLEASON	2722703	2722704
131458-L371	A	05 0139	NI	134-1	20190504		8	8	3	4 NONLUBRITED		2722679	2722704
141934-L371	D	NOTL 16	NI	134-1	20190614		5	8	5	6 NONLUBRITED	06-2018	27227010	2722706
					Average		8.0	7.1	3.9	5.1			
					Std.		1.7	1.5	0.9	0.9	N Size	14	1

testkey	Itmslab	testnumber	val	ind	dtcomp	SPIT	RIPP	RIDG	WEAR	TESTHARD	<b>BATCH</b>	PINBAT	RINGBAT
107271-L371	A	05 0047	NI	152-2	20150305		9.9	7	10	7 NONLUBRITED		2116453	2115440
107272-L371	A	05 0050	NI	152-2	20150312		9.9	6	9	7 NONLUBRITED		2116453	2115440
99162-L371	D	3 195	NI	152-2	20150319		9.9	10	9	7 NONLUBRITED	04-2014	2153061	2153064
99163-L371	D	3 196	NI	152-2	20150321		9.9	10	8	7 NONLUBRITED	04-2014	2153061	2153064
99172-L371	В	361 370	NI	152-2	20150503		9.9	10	10	9 NONLUBRITED		2135702	2135619
99173-L371	В	361 372	NI	152-2	20150507		9.9	10	10	8 NONLUBRITED		2135702	2135619
107194-L371	G	TB3 032	NI	152-2	20150805		9.9	8	9	9 NONLUBRITED	04-2014	2116454	2116458
107195-L371	l G	TB3 033	NI	152-2	20150808		9.9	10	9	8 NONLUBRITED	04-2014	2116454	2116458
129775-L371	I A	05 0088	AC	152-2	20180222		9.9	8	9	7 NONLUBRITED		2135701	2135618
129777-L371	I A	05 0111	AC	152-2	20180712		9.9	8	10	7 NONLUBRITED		2124465	2124399
129854-L371	G	TB3 0121	NI	152-2	20190321		9.9	9	9	8 NONLUBRITED	06-2018	2722701	2722705
129856-L371	G	TB3 0123	OC	152-2	20190327		9.6	9	9	7 NONLUBRITED	04-2014	2124463	2124397
136433-L371	Α	05 0140	NI	152-2	20190507		9.9	8	10	7 NONLUBRITED		2722701	2722705
					Average		9.9	8.7	9.3	7.5			
					Std.		0.1	1.3	0.6	0.8	N Size	13	3



#### Combined Targets

testkey	Itmslab	testnumber	val	ind	dtcomp	SPIT	RIPP	RIDG	WEAR	TESTHARD	BATCH	PINBAT	RINGBAT
106798-L371	D	3 185	NI	155-1	20150213		9.9	9	9	7 NONLUBRITED	04-2014	GLEASON	GLEASON
106973-L371	Α	05 0043	NI	155-1	20150225		9.9	9	10	8 NONLUBRITED		2115435	2116457
106960-L371	D	3 198	NI	155-1	20150325		9.9	10	10	7 NONLUBRITED	04-2014	2124465	2124399
106968-L371	В	361 366	NI	155-1	20150430		9.9	10	10	8 NONLUBRITED		2116453	2115440
106969-L371	В	361 368	NI	155-1	20150502		9.9	10	10	9 NONLUBRITED		2135702	2135619
106964-L371	G	TB3 030	NI	155-1	20150724		9.9	10	9	8 NONLUBRITED	04-2014	2116454	2116458
106965-L371	G	TB3 031	NI	155-1	20150730		9.9	9	9	8 NONLUBRITED	04-2014	2116454	2116458
115159-L371	Α	05 0109	OC	155-1	20180626		9.9	7	10	7 NONLUBRITED		2135701	2135618
115160-L371	Α	05 0110	OC	155-1	20180704		9.9	8	10	7 NONLUBRITED		2135701	2135618
131461-L371	Α	05 0135	OC	155-1	20190131		9.9	7	9	7 NONLUBRITED		2153061	2153064
142303-L371	Α	05 0136	OC	155-1	20190228		9.9	7	10	7 NONLUBRITED		2153060	2153063
133022-L371	G	TB3 120	NI	155-1	20190316		9.9	9	10	8 NONLUBRITED	06-2018	2722703	2722704
108831-L371	В	361 609	NI	155-1	20190426		9.9	10	10	9 NONLUBRITED	GLEASON	2722701	2722705
143863-L371	Α	05 0138	NI	155-1	20190502		9.9	9	9	7 NONLUBRITED		2722700	2722706
143864-L371	Α	05 0142	NI	155-1	20190518		9.9	8	10	7 NONLUBRITED	06-2018	2722701	2722705
106962-L371	D	NOTL 17	NI	155-1	20190618		9.9	8	9	7 NONLUBRITED	06-2018	2722700	2722706
					Average		9.9	8.8	9.6	7.6			
					Std.		0.0	1.1	0.5	0.7	N Size	16	5

Combined Target\_MI's Included

testkey	Itmslab	testnumber	val	ind	dtcomp	SPIT	RIPP	RIDG	WEAR	TESTHARD	<b>BATCH</b>	PINBAT	RINGBAT
107271-L371	Α	05 0047	NI	152-2	20150305		9.9	7	10	7 NONLUBRITED		2116453	2115440
107272-L371	Α	05 0050	NI	152-2	20150312		9.9	6	9	7 NONLUBRITED		2116453	2115440
99162-L371	D	3 195	NI	152-2	20150319		9.9	10	9	7 NONLUBRITED	04-2014	2153061	2153064
99163-L371	D	3 196	NI	152-2	20150321		9.9	10	8	7 NONLUBRITED	04-2014	2153061	2153064
99172-L371	В	361 370	NI	152-2	20150503		9.9	10	10	9 NONLUBRITED		2135702	2135619
99173-L371		361 372	NI	152-2	20150507		9.9	10	10	8 NONLUBRITED		2135702	2135619
107194-L371	G	TB3 032	NI	152-2	20150805		9.9	8	9	9 NONLUBRITED	04-2014	2116454	2116458
107195-L371	G	TB3 033	NI	152-2	20150808		9.9	10	9	8 NONLUBRITED	04-2014	2116454	2116458
129775-L371	Α	05 0088	AC	152-2	20180222		9.9	8	9	7 NONLUBRITED		2135701	2135618
129777-L371	Α	05 0111	AC	152-2	20180712		9.9	8	10	7 NONLUBRITED		2124465	2124399
129854-L371	G	TB3 0121	NI	152-2	20190321		9.9	9	9	8 NONLUBRITED	06-2018	2722701	2722705
129856-L371	G	TB3 0123	OC	152-2	20190327		9.6	9	9	7 NONLUBRITED	04-2014	2124463	2124397
130214-L371	В	361 608	MI	152-2	20190425		9.9	9	10	8 NONLUBRITED		2722679	2722707
136433-L371	Α	05 0140	NI	152-2	20190507		9.9	8	10	7 NONLUBRITED		2722701	2722705
114511-L371	D	NOTL 15	MI	152-2	20190612		9.9	9	9	8 NONLUBRITED	06-2018	2722701	2722705
					Average		9.9	8.7	9.3	7.6			
					Std.		0.1	1.2	0.6	0.7	N Size	1!	5

#### Intertek Summary

	Cu	rrent Targe	ets		Combined Targets 201	4+2018				2018 Only		
	152-2	134	155-1	152-2	152-2 w/Adhesive Wear	134	155-1		152-2	152-2 w/Adhesive Wear	134	155-1
Spit	9.9	7.9	9.9	9.9	9.9	8	9.9		9.9	9.9	8.1	9.9
Ripp	8.7	7.2	8.7	8.7	8.7	7.1	8.8		8.5	8.5	7.0	8.8
Ridg	9.3	3.8	9.6	9.3	9.3	3.9	9.6		9.5	9.5	4.0	9.6
Wear	7.5	5.1	7.5	7.5	7.6	5.1	7.6		7.5	7.5	5.3	7.6



# Adhesive Wear Study

L-37-1 Gear Rating Undefined Distress Round Robin Exercise

							L-3	7 PINIO	ON GE	ARS						
SET#	DISTRESS	Sanchez, A	2 Rodriguez	8 Foecking	Barrera	Aguirre 22	8 Trevino	zenbuimod 2	Pecapite 3	P Bolaney	Peard 45	Hayden	MIN	MAX	AVG	Std Dev
Α	Ridging	8	9	9	8	9	8	8	9	9	9	8	8	9	8.60	0.516
	Rippling	9	9	10	9	10	9	9	10	10	9	9	9	10	9.40	0.516
	Wear	7	8	8	8	8	7	8	9	8	8	9	7	9	7.90	0.568
	Spitting	9.9	9.9	9.8	9.9	9.9	9.9	9.9	9.9	9.9	9.9	9.9	9.80	9.90	9.89	0.032
В	Ridging	10	9	9	9	9	10	9	10	10	9	9	9	10	9.40	0.516
	Rippling	8	9	9	9	8	8	9	8	8	9	9	8	9	8.50	0.527
	Wear	7	8	7	8	8	7	8	8	8	8	8	7	8	7.70	0.483
	Spitting	9.9	9.9	9.9	9.9	9.9	9.9	9.9	9.9	9.9	9.9	9.9	9.90	9.90	9.90	0.000
С	Ridging	10	9	10	10	9	10	10	10	10	9	9	9	10	9.70	0.483
	Rippling	7	9	9	9	9	7	8	8	8	8	8	7	9	8.20	0.789
	Wear	7	8	8	8	7	7	8	9	8	8	8	7	9	7.80	0.632
	Spitting	9.9	9.9	9.9	9.9	9.9	9.9	9.9	9.9	9.9	9.9	9.9	9.90	9.90	9.90	0.000
нхс	Ridging	10	9	10	10	9	10	10	9	10	9	9	9	10	9.60	0.516
	Rippling	9	9	10	9	9	9	9	10	9	9	9	9	10	9.20	0.422
	Wear	7	8	9	8	8	7	7	10	8	7	9	7	10	7.90	0.994
	Spitting	9.9	9.9	9.9	9.9	9.9	9.9	9.9	9.9	9.9	9.9	9.9	9.90	9.90	9.90	0.000



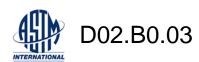
## Adhesive Wear Study

L-37-1 Gear Rating Undefined Distress Round Robin Exercise

							L-3	7 PINIO	ON GE	ARS						
SET#	DISTRESS	D Sanchez, A	2 Rodriguez	8 Foecking	Barrera	97 Vanire	8 Trevino	zenbuimod 2	BeCapite	4 Bolaney	Beard 45	Hayden	MIN	MAX	AVG	Std Dev
IZB	Ridging Rippling Wear Spitting	9 9 7 9.9	9 9 8 9.9	9 10 8 9.9	8 10 8 9.9	9 10 8 9.9	9 9 7 9.9	9 9 8 9.9	9 10 9 9.9	9 10 8 9.9	9 9 8 9.9	9 8 9 9.9	8 9 7 9.90	9 10 9 9.90	8.90 9.50 7.90 9.90	0.316 0.527 0.568 0.000
N9B	Ridging Rippling Wear Spitting	10 8 7 9.9	9 9 8 9.9	10 8 8 9.9	9 9 8 9.9	9 9 9	10 8 7 9.9	10 8 8 9.9	9 9 10 9.9	10 9 8 9.9	9 8 7 9.9	9 7 9 9.9	9 8 7 9.90	10 9 10 9.90	9.50 8.50 8.00 9.90	0.527 0.527 0.943 0.000
XBB	Ridging Rippling Wear Spitting	8 9 7 9.9	9 9 8 9.9	9 10 8 9.9	9 9 8 9.9	9 9 8 9.9	8 9 7 9.9	9 9 7 9.9	8 10 9 9.9	9 10 8 9.9	9 9 8 9.9	8 9 9.9	8 9 7 9.90	9 10 9 9.90	8.70 9.30 7.80 9.90	0.483 0.483 0.632 0.000
X2C	Ridging Rippling Wear Spitting	8 9 7 9.9	9 9 8 9.9	9 10 8 9.9	9 10 8 9.9	9 9 8 9.9	8 9 7 9.9	9 9 8 9.9	8 10 9 9.9	9 10 8 9.9	9 9 8 9.9	9 8 9 9.9	8 9 7 9.90	9 10 9 9.90	8.70 9.40 7.90 9.90	0.483 0.516 0.568 0.000
118	Ridging Rippling Wear Spitting	7 9 6 9.8	9 7 7 9.9	9 9 7 9.9	8 9 7 9.9	9 9 7 9.8	7 9 7 9.8	9 8 7 9.9	8 10 9 9.9	9 10 7 9.8	9 8 7 9.9	8 7 7 9.7	7 7 6 9.80	9 10 9 9.90	8.40 8.80 7.10 9.86	0.843 0.919 0.738 0.052
7QB	Ridging Rippling Wear Spitting	9 9 7 9.9	9 9 8 9.9	10 10 8 9.9	9 10 8 9.9	9 10 8 9.9	9 9 7 9.9	9 10 8 9.9	9 10 10 9.9	9 10 8 9.9	9 9 8 9.9	8 9 9	8 9 7 10	10 10 10 10	9.00 9.55 8.09 9.90	0.447 0.522 0.831 0.000

#### **Meeting Minutes Approval**

- May 8th, 2019
- June 12th, 2019 (Conf. Call)
- July 12th, 2019 (Conf. Call)



#### **New Business**



# Adjourn

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ony	~							•		Name	
Non Voting Non Voting					Non Voting	Voting	Non-Voting	Non Voting	Non Voting	Voting Status	
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<sup>\*</sup> Initial to indicate attendance at subject meeting

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ASTM L-37/L-37-1 Surveillance Panel Membership / Sign In List Meeting Date:

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