



**Address** 100 Barr Harbor Drive  
PO Box C700  
W. Conshohocken, PA  
19428-2959 | USA

**Phone** 610.832.9500  
**Fax** 610.832.9666  
**Web** www.astm.org

---

### **Committee D02 on PETROLEUM PRODUCTS AND LUBRICANTS**

*Chairman:* KENNETH O. HENDERSON, Cannon Instrument Co., 2139 High Tech Road, State College, PA 16803, (814) 353-8000, Fax: (814) 353-8007, e-mail: kenohenderson@worldnet.att.net  
*First Vice-Chairman:* BEN R. BONAZZA, 3457 WOODVALLEY DRIVE, LAPEER, MI 48446 (810) 664-6769 e-mail: bbonazza@charter.net  
*Second Vice-Chairman:* JANET L. LANE, ExxonMobil Research & Engrg., 600 Billingsport Rd, Paulsboro, NJ 08066-0480 (856) 224-3302, Fax: (856) 224-3616, e-mail: janet.l.lane@exxonmobil.com  
*First Secretary:* RALPH A. CHERRILLO, Shell Global Solutions (US) Inc., Westhollow Tech Ctr., 3333 Highway 6 South, Houston, TX 77082 (281) 544-8789, Fax: (281) 544-8150, e-mail: ralph.cherrillo@shell.com  
*Second Secretary:* MICHAEL A. COLLIER, Petroleum Analyzer Co. LP, PO Box 206, Wilmington, IL 60481, (815) 458-0216, Fax: (815) 458-0217, e-mail: Michael.collier@pacpl.com  
*Staff Manager:* DAVID R. BRADLEY, (610) 832-9681, Fax: (610) 832-9668, e-mail: dbradley@astm.org

March 21st, 2013

Reply to:  
Chris Prengaman  
The Lubrizol Corporation  
29400 Lakeland Blvd.  
Wickliffe, OH 44092  
(440) 347-4225  
(440) 347-2377 (FAX)  
crpr@lubrizol.com

ASTM D02.B0.03 L-37-1 Next Generation Hardware Task Force  
Members and Guests:

Attached for your review and comment are the unconfirmed minutes of the:

- **March 20th, 2013 Next Generation Hardware Task Force Meeting (Teleconference)**

Please direct any corrections or comments to my attention.

Sincerely,

Chris Prengaman, Chairman  
L-37-1 Hardware Taskforce Chairman

**Report of Meeting**  
**L-37-1 Hardware Task Force Meeting**  
**Teleconference**  
***March 20th, 2013***

**Attendees:**

Voting Members in **BOLD**

Bell, Don – Afton Chemical

**Gottwald, Thomas – Afton Chemical**

Gropp, Jerry – Lubrizol

**Guzikowski, Joe – Dana**

Hamilton, Larry – Lubrizol

Koglin, Cory – Afton Chemical

**Koehler, Brian – Southwest Research Institute**

**McGlone, Bruce – Meritor**

**Parke, Scott – ASTM TMC**

**Prengaman, Chris – Lubrizol**

**Smith, Dale – Intertek Automotive Research**

Trader, Angela – Intertek Automotive Research

Umerley, Matt – Lubrizol

Chen, Jui – American Axle

Marsh, Greg – American Axle

The meeting was called to order at 10:35 pm EST.

**1.0 Membership and Agenda Review**

**2.0 Approval of Meeting Minutes**

- February 6th, 2013 (Automation Alley – Troy, MI)

**Motion # 1** - Motion to approve prior meeting minutes.

1<sup>st</sup> Thomas Gottwald / 2<sup>nd</sup> Dale Smith Motion was approved unanimously.

**3.0 Summary of Meeting Discussions**

**3.1 Review Latest Data, Next Steps**

The group discussed the fill volume experiments conducted to date.

In Summary: several methods of modifying test conditions were discussed and outlined below:

Reduce torque

Oil Level

Change temperature

Shot Peen of gearsets

Modified Break-in

D. Smith likes the idea of shot peen as a potential for reducing fatigue failures, however feels we should look at modifications to the test conditions / operation first, it was pointed out that the current batch does not have any shot peening, which in general improves fracture life of the gearset by reducing compressive stresses on the surface of the gear teeth. The Dana L-37 axle has a 200% shot peen.

C. Prengaman would like to not look at temperature modification now (Canadian vs Alaskan version) as temperature ties us back to the current test – and temperature related chemistry effects.

B. Koehler would like to look at modifying a break-in to gradually break in the axle at the beginning of the test to see if results could be improved. B. Koehler will report back to the group next week at the next meeting with a proposal.

T. Gottwald – reviewed with his team that if they had to pick one of the fluids to reduce initially testing as we continue, they recommend 1A. C. Prengaman agreed that we will have to circle back and check 1B but for now, can we stick with one oil?

G. Marsh shared that in as a rule of thumb, reducing torque by 10% generally doubles a gearset's fracture life.

J. Chen shared that the fracture life of this gearset should be much longer, but the temperature of the test may be effecting the life span.

**The group decided to review a modified break-in proposal by B. Koehler next week, and SWRI will run a 1A test. Lubrizol offered to run a 134 following that if it looks promising.**

T. Gottwald, Afton will “re-distribute” up to 5 axles per lab to continue to support this testing. Afton would like this to be successful, but asked if we should revisit an option B as a backup (Gleeson type gears)

**C. Prengaman will pull the earlier data during test development where tests were run to failure at different loads for review with the group.**

### **3.2 Next Hardware Order**

G. Marsh summarized several of the reasons that AAM was recommending that production of any future batches occur at QETC – a prototype gear lab in Detroit (AAM). Doing the production here allows for much better control – serialization and documentation among a few. Gears would be made in single batches most likely out of their gear lab, then assembled at a rate of up to several hundred a month. This change in assembly will most likely bring a increase in labor for production in the axles, but should allow much tighter control. T. Gottwald, B. Koehler and C. Prengaman all agreed that this sounds like a good idea – and may improve variability.

C. Prengaman will report to the group once we develop a quote and expected timing, to prepare for the potential for a next order.

### **4.0 New Business**

C. Prengaman shared that we are working with a ASTM Facilitator to develop and write the procedure – using the current D6121 L-37 as a starting point, a first draft is being generated and will be sent to the labs for review once complete – the goal will be to ensure hardware/setup are the same before we get to far along narrowing down test conditions.

### **5.0 Adjournment**

Motion to adjourn.

Respectfully Submitted

Chris Prengaman

# **L-37-1 Task Force Meeting**

March 20<sup>th</sup>, 2013  
10:30 am – 11:30 pm EST  
Teleconference

## **Agenda**

- 1) Call to order/Agenda review
- 2) Membership review
- 3) Approval of meeting minutes
  - February 6, 2013 (Automation Alley – Troy, MI)
- 4) Review latest data (fill volume/temperature studies)
- 5) Discussion over next steps
- 6) Next hardware order
- 7) New business
- 8) Adjournment

Call in number → **216-706-7052 code 324160**

Industry Oil Code (TMC Oil)	Test Version (Standard or Canadian)	Hardware Identification	Lab	Stand	Test Hardware	EOT Date	Pinion Rating					Ring Rating					Free-form Comment
							WEAR	RIDG	RIPP	SPIT	SCOR	WEARR	RIDGR	RIPPR	SPITR	SCORR	
IND	TVERSION	SERIALNO	LTMSLAB	LTMSAPP	TESTHARD	LTMSDATE	WEAR	RIDG	RIPP	SPIT	SCOR	WEARR	RIDGR	RIPPR	SPITR	SCORR	COMMENT
<b>16.5 hour, 1650 lb-ft torque</b>																	
134	STANDARD	GGAD12063130725	D	3	LUBRITED	20120505	7	6	9	9.9	10	7	7	10	10	10	AAM Zeta axle - Batch 2012. Conducted per Lubrizol proposed procedure. 7 spat on inner cone of head bearing.
134	STANDARD	GGAD12063122708	A	5	LUBRITED	20120720	6	5	10	10	10	6	6	10	10	10	AAM Zeta axle - Batch 2012. Conducted per Lubrizol proposed procedure.
134	STANDARD		G		LUBRITED	20120804	6	5	9	9.9	10	7	6	8	9.9	10	AAM Zeta axle - Batch 2012. Conducted per Lubrizol proposed procedure.
155	STANDARD	GGAD12063132945	B		LUBRITED	20120406	7	7	9	9.9	10	7	8	10	9.9	10	AAM Zeta axle - Batch 2012. Conducted per Lubrizol proposed procedure.
155	STANDARD	GGAD12063124110	A	5	LUBRITED	20120425	7	8	9	9.9	10	8	9	10	9.9	10	AAM Zeta axle - Batch 2012. Conducted per Lubrizol proposed procedure.
155	STANDARD	GGAD12063140809	D	3	LUBRITED	20120517	7	7	10	9.9	10	7	8	10	10	10	AAM Zeta axle - Batch 2012. Conducted per Lubrizol proposed procedure.
155	STANDARD	GGAD120631- - - -	D	3	LUBRITED	20120518	7	8	10	9.9	10	7	8	10	9.9	10	AAM Zeta axle - Batch 2012. Conducted per Lubrizol proposed procedure. Last 5 digits of serial number missing.

Industry Oil Code (TMC Oil)	Test Version (Standard or Canadian)	Hardware Identification	Lab	Stand	Test Hardware	EOT Date	Pinion Rating					Ring Rating					Free-form Comment
							WEAR	RIDG	RIPP	SPIT	SCOR	WEARR	RIDGR	RIPPR	SPITR	SCORR	
IND	TVERSION	SERIALNO	LTMSLAB	LTMSAPP	TESTHARD	LTMSDATE										COMMENT	
<b>16.5 hour, 1650 lb-ft torque</b>																	
134	STANDARD	GGAD120036- - - -	B		NONLUBRITED	20120413										AAM Zeta axle - Batch 2012. Conducted per Lubrizol proposed procedure. Test ran for 11hrs. - all teeth broken, catastrophic failure. Last 5 digits of serial number missing.	
134	STANDARD	GGAD12063093932	A	5	NONLUBRITED	20120414	6	6	8	9.9	10	6	6	10	9.9	10	AAM Zeta axle - Batch 2012. Conducted per Lubrizol proposed procedure.
134	STANDARD	GGAD12063092414	B		NONLUBRITED	20120427						5	6	10	9.9	10	AAM Zeta axle - Batch 2012. Conducted per Lubrizol proposed procedure. Test ran for 11.25hrs. - all teeth broken, pinion unrateable.
134	STANDARD	GGAD12047090125	D	3	NONLUBRITED	20120515	7	7	7	9.9	10	7	8	9	10	10	AAM Zeta axle - Batch 2012. Conducted per Lubrizol proposed procedure. Broken teeth on pinion. Damage to ring. Shut down due to vibration at 15 hrs 37 min (on test).
134	STANDARD	GGAD12063112723	D	3	NONLUBRITED	20120519	7	7	9	9.9	10	7	7	9	9.9	10	AAM Zeta axle - Batch 2012. Conducted per Lubrizol proposed procedure.
134	STANDARD	GGAD12063134922	B		NONLUBRITED	20120521	6	4	7	5	10	6	4	10	9.9	10	AAM Zeta axle - Batch 2012. Conducted per Lubrizol proposed procedure. High vibration at 8.5hrs. - pinion teeth cracked.
134	STANDARD	GGAD12047081449	D	3	NONLUBRITED	20120524	7	7	10	9.9	10	7	8	10	9.9	10	AAM Zeta axle - Batch 2012. Conducted per Lubrizol proposed procedure. Shutdown due to excessive vibration at 5:01 test hours.
134	STANDARD		G		NONLUBRITED	20120822	7	5	9	9.9	10	7	5	9	9.9	10	AAM Zeta axle - Batch 2012. Conducted per Lubrizol proposed procedure. Light coast side scoring observed
152-1	STANDARD		B		NONLUBRITED	20121101	7	10	10	9.9	10	7	10	10	9.9	10	Non-lubrited AAM Zeta axle - Batch 2012. Conducted per Lubrizol proposed procedure.
152-1	CANADIAN		B		NONLUBRITED	20121103	7	10	10	9.9	10	7	10	10	9.9	10	Non-lubrited AAM Zeta axle - Batch 2012. Conducted per Lubrizol proposed procedure.
155	STANDARD	GGAD12047090210	D	3	NONLUBRITED	20120504	7	7	10	10	10	7	7	10	10	10	Non-lubrited AAM Zeta axle - Batch 2012. Conducted per Lubrizol proposed procedure. Cracked tooth on ring gear
155	STANDARD	GGAD12063093332	B		NONLUBRITED	20120621	8	9	10	9.9	9	8	9	10	9.9	10	Non-lubrited AAM Zeta axle - Batch 2012. Conducted per Lubrizol proposed procedure.
155	STANDARD	GGAD12063092600	A	5	NONLUBRITED	20120721	7	8	10	9.9	10	7	8	10	9.9	10	This is a non-lubrited AAM Zeta axle - Batch 2012. Conducted per Lubrizol proposed procedure.
1-A	STANDARD		A	5	NONLUBRITED	20120804	6	6	8	9.9	10	6	7	9	9.9	10	Non-lubrited AAM Zeta axle - Batch 2012. Conducted per Lubrizol proposed procedure.
1-A	STANDARD		G		NONLUBRITED	20120830						6	6	8			Non-lubrited AAM Zeta axle - Batch 2012. Conducted per Lubrizol proposed procedure. Non-interpretable. Distress - Heavy to Catastrophic. Broken teeth on pinion and ring.
1-B	STANDARD		A	5	NONLUBRITED	20120807	3	6	7	9.9	10	5	6	9	10	10	Non-lubrited AAM Zeta axle - Batch 2012. Conducted per Lubrizol proposed procedure.
1-B	STANDARD		G		NONLUBRITED	20120905	5	3	9	9.8	10	6	5	8	9	10	Non-lubrited AAM Zeta axle - Batch 2012. Conducted per Lubrizol proposed procedure.
<b>16.5 hour, 1350 lb-ft torque</b>																	
134	STANDARD	GGAD12063093015	A	5	NONLUBRITED	20120830	6	6	8	9.9	10	7	7	10	10	10	AAM Zeta axle - Batch 2012. Conducted per Lubrizol proposed procedure. This ran at 1350 lb-ft torque.
134	STANDARD	GGAD12063093135	B		NONLUBRITED	20120830	7	10	9	9.9	10	7	10	10	9.9	10	AAM Zeta axle - Batch 2012. Conducted per Lubrizol proposed procedure. This ran at 1350 lb-ft torque.

**16.5 hour, 1500 lb-ft torque**

134	STANDARD	GGAS22928327218	A	5	NONLUBRITED	20120831	6	5	9	9.9	10	6	6	10	9.9	10	AAM Zeta axle - Batch 2012. Conducted per Lubrizol proposed procedure. This ran at 1500 lb-ft torque.
152-1	STANDARD	GGAD12063113036	G		NONLUBRITED	20120827	7	8	9	9.9	10	7	10	9	9.9	10	1500 torque, 16.5 hours. This was supposed to be 134 but we had a mix up during oil assignment and 152-1 was ran instead.

**11 hour, 1650 lb-ft torque**

134	STANDARD	GGAD12063111151	G		NONLUBRITED	20120912	6	4	8	9.9	10	7	5	9	9.9	10	AAM Zeta axle - Batch 2012. Conducted per Lubrizol proposed procedure. This ran at 1650 lb-ft torque for 11hrs.
134	STANDARD	GGAD12063094027	A	5	NONLUBRITED	20120912	7	5	8	9.9	10	7	6	9	9.9	10	AAM Zeta axle - Batch 2012. Conducted per Lubrizol proposed procedure. This ran a special test length of 11 hours.
134	STANDARD	N/A	G		NONLUBRITED	20121206	7	8	8	9.9	10	7	10	9	9.9	10	1650 torque, 11 hours - 1450 ml fill
152-1	STANDARD	GGAD12063112939	G		NONLUBRITED	20120915	8	9	9	9.9	10	8	9	8	9.9	10	AAM Zeta axle - Batch 2012. Conducted per Lubrizol proposed procedure. This ran a special test length of 11 hours.
152-1	STANDARD	GGAD12063123814	A	5	NONLUBRITED	20120917	7	7	10	10	10	7	10	10	10	10	AAM Zeta axle - Batch 2012. Conducted per Lubrizol proposed procedure. This ran a special test length of 11 hours.
152-1	CANADIAN	GGAD12063112848	G		NONLUBRITED	20120921	7	9	10	9.9	10	7	10	9	9.9	10	1650 torque, 11 hours, Problems controlling to Canadian conditions with current valve setup (3 nozzles @ 100% on)
152-1	CANADIAN	GGAD12063110037	B		NONLUBRITED	20120925	7	10	10	9.9	10	7	10	10	10	10	AAM Zeta axle - Batch 2012. 11 hr test length, 1650 lb-ft torque.
152-1	CANADIAN	GGAD12063113138	G		NONLUBRITED	20121009	7	9	8	9.9	10	8	10	9	9.9	10	1650 torque, 11 hours, Problems controlling to Canadian conditions with current valve setup (3 nozzles @ 100% on)
155	STANDARD	GGAD12063111331	G		NONLUBRITED	20120922	7	8	9	9.9	10	7	9	9	9.9	10	1650 torque, 11 hours
155	STANDARD	GGAD12063094334	B		NONLUBRITED	20120925	7	7	9	9.9	10	7	9	10	9.9	10	AAM Zeta axle - Batch 2012. 11 hr test length, 1650 lb-ft torque.
1-A	STANDARD	GGAD12063092127	A	5	NONLUBRITED	20120926	6	5	5	10	10	7	7	9	10	10	AAM Zeta axle - Batch 2012. Conducted per Lubrizol proposed procedure. 11 hrs.
1-A	STANDARD	GGAD12063111115	G		NONLUBRITED	20121006	7	7	8	9.9	10	7	7	8	9.9	10	AAM Zeta axle - Batch 2012. Conducted per Lubrizol proposed procedure. 11 hrs.
1-A	STANDARD	GGAD12063091633	G		NONLUBRITED	20121126	7	9	9	9.9	10	7	9	10	9.9	10	1650 torque, 11 hours - 1450 ml fill
1-A	CANADIAN	GGAD12063093512	A	5	NONLUBRITED	20121130	7	9	9	9.9	10	8	9	9	9.9	10	Ran Lubrizol recommended test conditions except ran oil set points as L-37 Canadian. Used Oil 1-A. Non-lubricated AAM Zeta axle - Batch 2012.
1-B	STANDARD	GGAD12063093822	A	5	NONLUBRITED	20120927	6	6	7	9.9	10	6	7	10	10	10	AAM Zeta axle - Batch 2012. Conducted per Lubrizol proposed procedure. 11 hrs.
1-B	STANDARD	GGAD12063103742	G		NONLUBRITED	20121005	5	4	9	9.7	10	6	5	9	9.7	10	AAM Zeta axle - Batch 2012. Conducted per Lubrizol proposed procedure. 11 hrs.
1-B	STANDARD	N/A	G		NONLUBRITED	20121128	7	10	9	9.9	10	7	10	9	9.9	10	1650 torque, 11 hours - 1450 ml fill
1-B	CANADIAN	GGAD12063093242	A	5	NONLUBRITED	20121214	7	9	9	9.9	10	7	9	9	9.9	10	Ran Lubrizol recommended test conditions except ran oil set points as L-37 Canadian. Used Oil 1-B. Non-lubricated AAM Zeta axle - Batch 2012.