

Test Monitoring Center

203 Armstrong Drive, Freeport, PA 16229, USA

www.astmtmc.org 412-365-1000

MEMORANDUM: 23-019

DATE: May 16, 2023

TO: L-37-1 Surveillance Panel

FROM: Dylan Beck

SUBJECT: L-37-1 Gleason 2022 MnP Coated Hardware Approval

During an in-person surveillance panel meeting held on May 10th, 2023 the panel agreed to approve the use of the Gleason 2022 MnP Coated Hardware effective immediately. The targets for this hardware batch will use the acceptance bands shown in the table below. The batch identifier to be used for this hardware is "04-2021".

TMC IND	Parameter	N Size	Acceptance Bands
134/134-1	RIDG	RIPP	4 - 6
	RIPP		5 - 8
134/134-1	WEAR		6 - 7
	SPIT		9.8 - 9.9
	RIDG		8 - 10
152-2	RIPP	5	7 – 9
132-2	WEAR		7 - 8
	SPIT		9.9 - 10.0
155-1	RIDG	7	8 - 10
	RIPP		7 – 9
	WEAR		7 - 8
	SPIT		9.8 - 10.0

DJB/djb/mem23-019.djb.doc

cc: Jeff Clark Sean Moyer

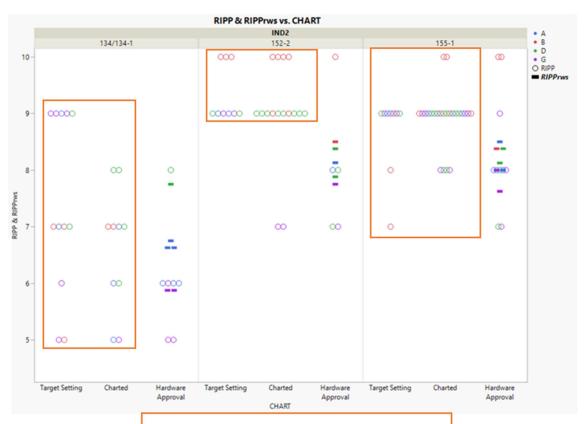
L-371 Surveillance Panel

http://www.astmtmc.org/ftp/docs/gear/1371/memos/mem23-019.pdf

Distribution: email

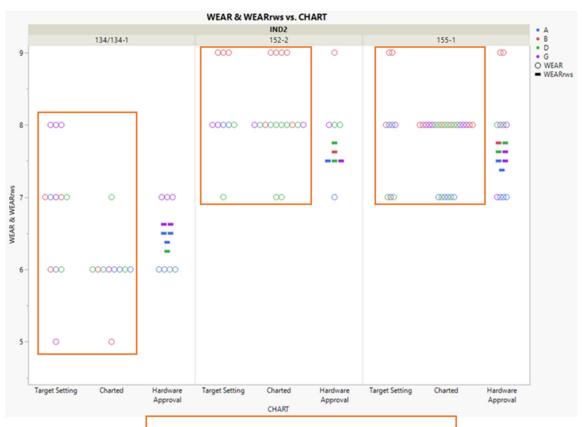
RIPP

RIPP	134/134-1	152-2	155-1
Current Target	7.4	9.3	8.7
Current s	1.6	0.5	0.7
Current LL	4.52	8.4	7.44
Current UL	10.28	10.20	9.96
Contiguous Mode	7	9	9
Contiguous Range	5-9	9 - 10	7 - 10
RWS Average	6.58	8.13	8.14
RWS vs. Target	-0.82	-1.17	-0.56
RWS vs. Mode	-0.42	-0.87	-0.86
RWS Range	5-8	7 - 9	7-9
Current Range	5 - 10	9 - 10	8 - 9



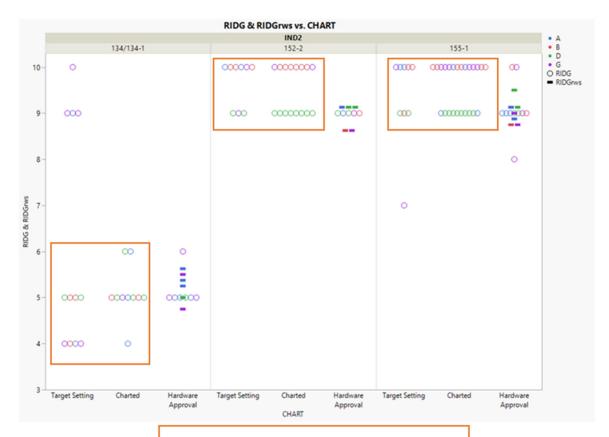
WEAR

WEAR	134/134-1	152-2	155-1
Current Target	6.8	8.2	7.9
Current s	0.9	0.7	0.8
Current LL	5.18	6.94	6.46
Current UL	8.42	9.46	9.34
Contiguous Mode	6	8	8
Contiguous Range	5 - 8	7-9	7-9
RWS Average	6.48	7.58	7.59
RWS vs. Target	-0.32	-0.62	-0.31
RWS vs. Cont. Mode	+0.48	-0.42	-0.41
RWS Range	6-7	7 - 8	7 - 8
Current Range	6-8	7-9	7-9



RIDG

RIDG	134/134-1	152-2	155-1
Current Target	6.1	9.7	9.3
Current s	2.4	0.5	1
Current LL	1.78	8.80	7.50
Current UL	10.42	10.60	11.10
Contiguous Mode	5	10	10
Contiguous Range	4-6	9 - 10	9 - 10
RWS Average	5.25	8.93	9.02
RWS vs. Target	-0.85	-0.77	-0.28
RWS vs. Cont. Mode	+0.25	-1.07	-0.98
RWS Range	4-6	8 - 10	8 - 10
Current Range	2 - 10	9 - 10	8 - 10



SPIT

SPIT	134/134-1	152-2	155-1
Current Target	9.9	9.7	9.9
Current s	0.1	0.6	0.0
Current LL	9.72	8.62	9.90
Current UL	10.08	10.78	9.90
Contiguous Mode	9.9	9.9	9.9
Contiguous Range	9.6 - 9.9	9.9 Only	9.9 Only
RWS Average	9.90	9.91	9.90
RWS vs. Target	0.00	0.21	0.00
RWS vs. Cont. Mode	0.00	+0.01	0.00
RWS Range	9.8 - 9.9	9.9 - 10.0	9.8 - 10.0
Current Range	9.8 - 10.0	8.7 - 10.0	9.9 Only

