




Test Monitoring Center

Carnegie Mellon University
6555 Penn Avenue, Pittsburgh, PA 15206, USA

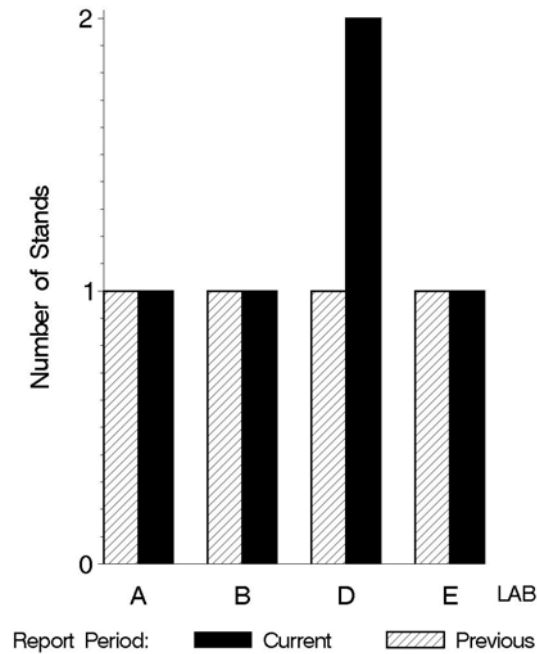
<http://astmtmc.cmu.edu>
412-365-1000

MEMORANDUM: 10-052
 DATE: November 23, 2010
 TO: Galen Greene, Chairman, L-37 Surveillance Panel
 FROM: Scott Parke 
 SUBJECT: L-37 Testing from April 1, 2010 through September 30, 2010

A total of 21 L-37 tests were reported to the Test Monitoring Center during the period from April 1, 2010 through September 30, 2010. Following is a summary of testing activity this period.

	Reporting Data	Calibrated on 9-30-10
Number of Labs	4	3
Number of Stands	5	3

BY-LAB STAND DISTRIBUTION



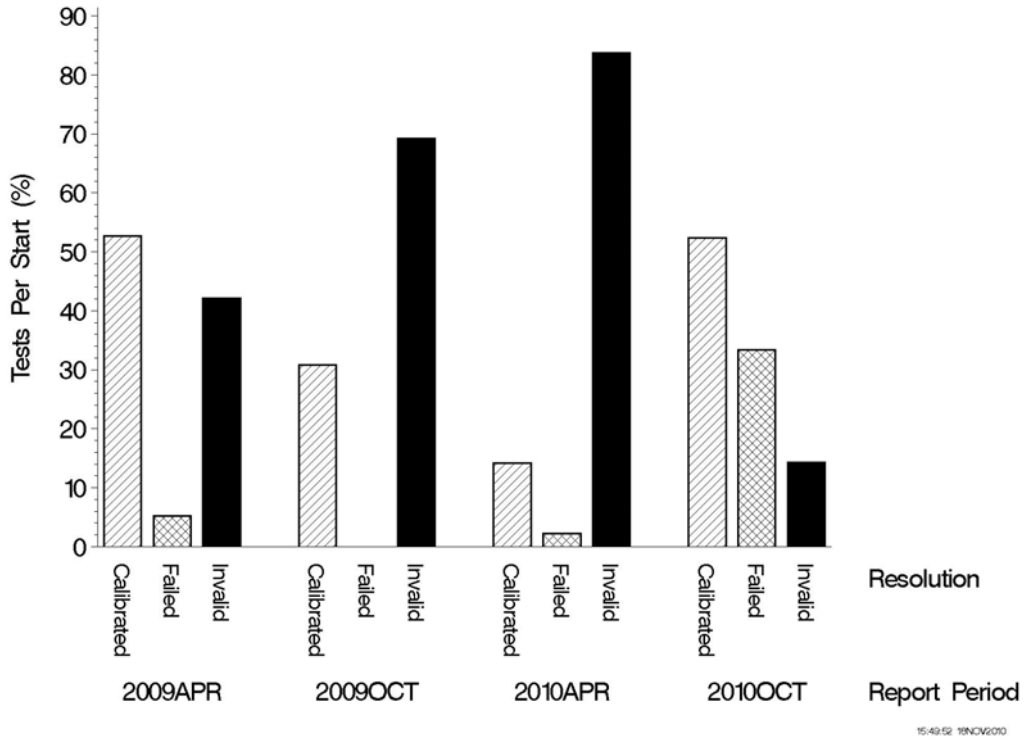
Test Distribution by Oil and Validity

							Totals	
							Last Period	This Period
		134	151-3	152-1	153-1	155		
Accepted for calibration	AC	0	0	4	1	6	13	11
Rejected (Mild)	OC	0	0	2	0	3	1	5
Rejected (Severe)	OC	0	0	0	0	0	0	0
Rejected (Precision)	OC	0	0	0	0	2	1	2
Invalidated	LC	0	0	0	0	1	0	1
Acceptable donated test	AG	0	0	0	0	0	40	0
Invalidated donated test	LG	0	0	0	0	0	1	0
Acceptable non-blind info run	NN	1	0	0	0	1	31	2
Unacceptable non-blind info run	MN	0	0	0	0	0	2	0
Invalidated non-blind info run	LN	0	0	0	0	0	1	0
Aborted non-blind info run	XN	0	0	0	0	0	1	0
Acceptable hardware approval run	NI	0	0	0	0	0	1	0
Total		1	0	6	1	13	92	21

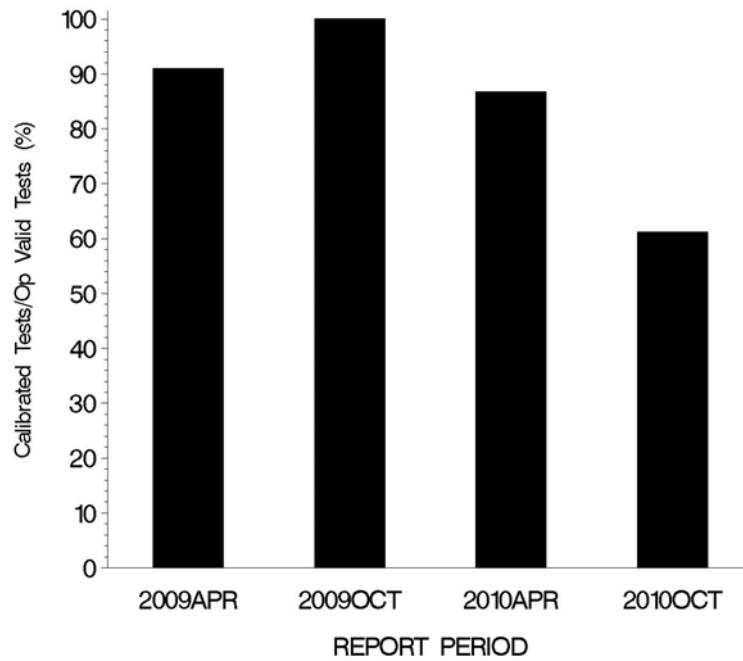
Calibration Attempt Detail

	Gear Batch	Acceptable	Failed	Total
LUBRITED	none	0	0	0
	Total	0	0	0
NONLUBRITED	V1L417/P4L792	3	0	3
	V1L500/P4T813	8	7	15
	Total	11	7	18

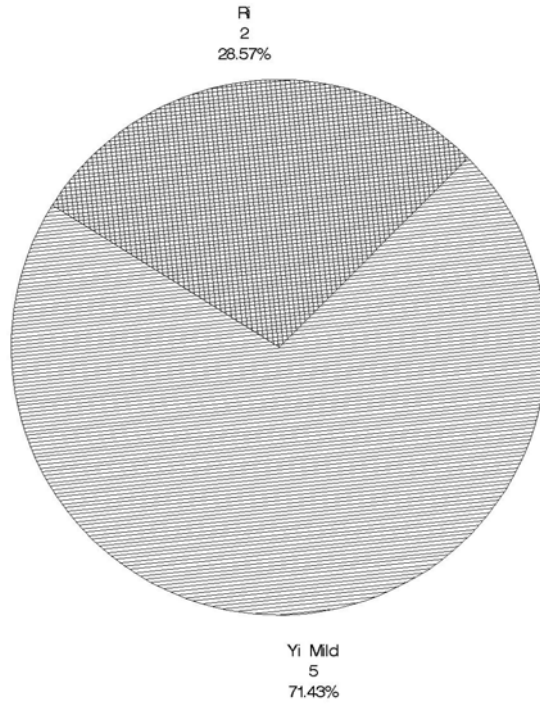
CALIBRATION ATTEMPT SUMMARY



OPERATIONALLY VALID TESTS MEETING ACCEPTANCE CRITERIA

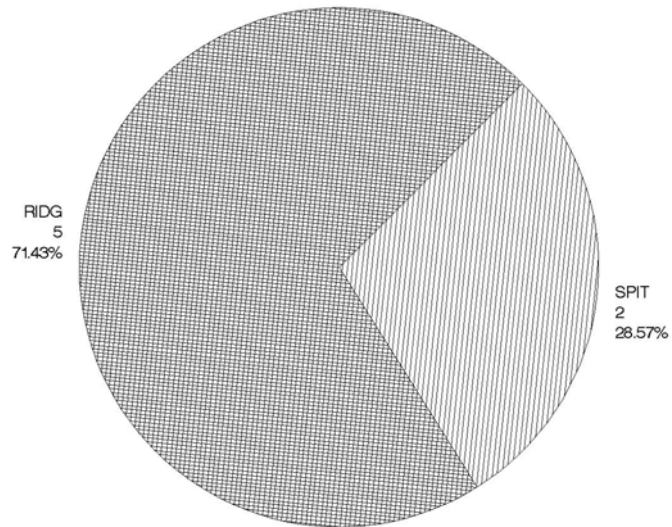


DISTRIBUTION OF FAILING TESTS
(By Alarm Type)



15:49:52 18NOV2010

DISTRIBUTION OF FAILING TESTS
(By Test Parameter)



15:49:52 18NOV2010

CAUSES FOR LOST TESTS:

		Oil				Validity			Loss Rate		
		134	152-1	153-1	155	LC	RC	XC	Lost	Starts	%
Lab	LUBRITED								0	0	0%
	None								0	0	0%
Lab	NONLUBRITED								1	21	5%
B	Speed deviation % greater than 5%.				●	●			1	11	9%
	Lost	0	0	0	1	1	0	0			
	Starts	1	6	1	13	21	21	21			
	%	0%	0%	0%	8%	5%	0%	0%			

GEAR BATCH SEVERITY:

The mean Δ/s by gear batch, overall mean Δ/s , and shift in merits for the operationally valid, non-lubrited calibration tests reported this period are tabulated below. No lubrited tests were completed this period due to an industry-wide shortage of lubrited hardware.

NON-LUBRITED HARDWARE						
Parameter	Gear Batch	N	Δ/s	s^D	Overall Δ/s	Overall Shift (in Merits)
Wear	V1L417/P4L792	3	0.25	0.43	0.22	0.15 ^C
	V1L500/P4T813	15	0.22	0.98		
Ridging	V1L417/P4L792	3	0.18	0.85	-0.10	-0.14 ^{A,C}
	V1L500/P4T813	15	-0.16	1.35		
Rippling	V1L417/P4L792	3	0.07	0.79	-0.02	-0.02 ^{A,C}
	V1L500/P4T813	15	-0.04	0.93		
Spall/Pit	V1L417/P4L792	3	0.15	0.14	0.07	0.04 ^{B,C}
	V1L500/P4T813	15	0.05	0.72		

^A Level for determining shift in merits = 8.0

^B Level for determining shift in merits = 9.3

^C Used SA standard deviation as published in the LTMS document for determining merit shift

^D Because the number of tests completed this period was too small to compute a representative pooled standard deviation, the straight standard deviation is shown.

LAB SEVERITY:

Hardware	Gear Batch	Lab	N	Wear	Ridging	Rippling	Spall/Pit
Non-lubrited	V1L417/P4L792	B	1	0.000	0.949	0.775	0.000
		E	2	0.372	-0.205	-0.283	0.231
	V1L500/P4T813	A	4	-0.734	-0.734	-0.935	-0.461
		B	8	0.585	0.878	0.545	0.213
		D	3	0.494	-2.149	-0.410	0.284

INDUSTRY CONTROL CHARTS:

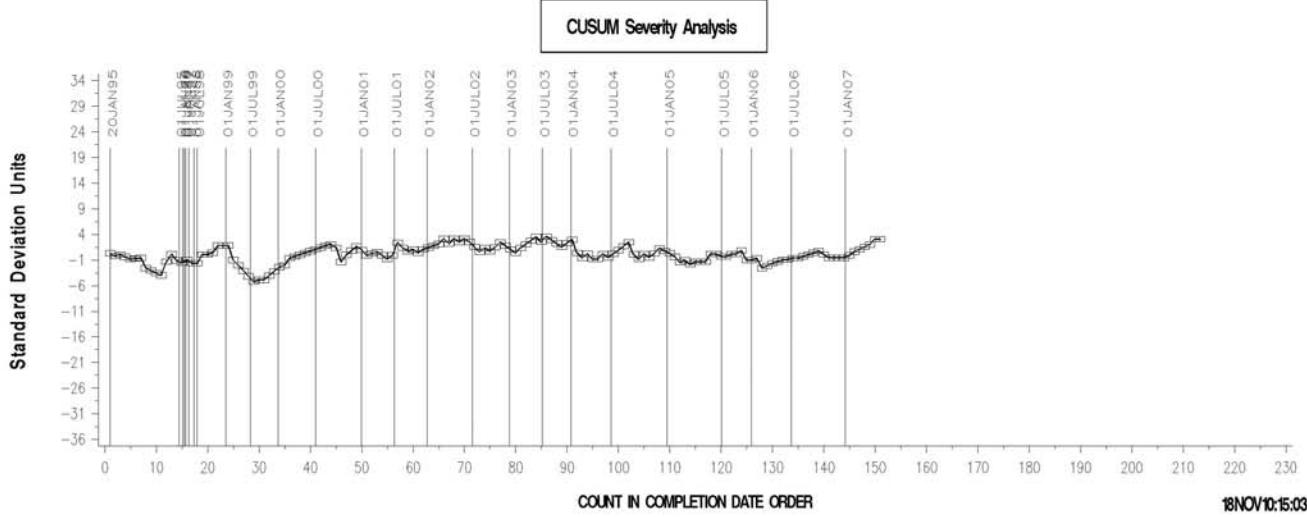
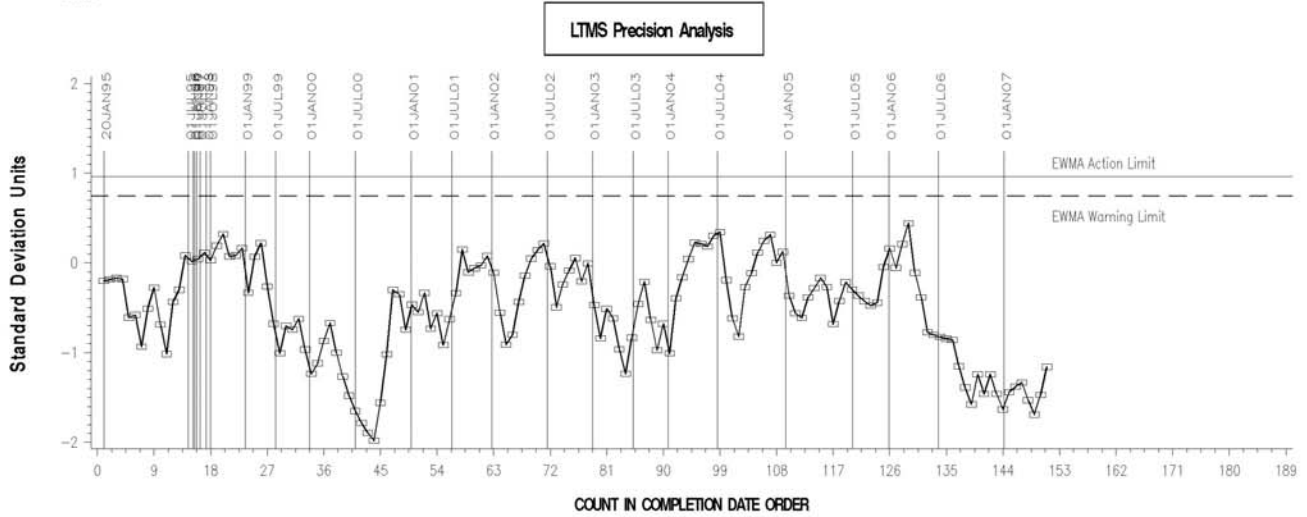
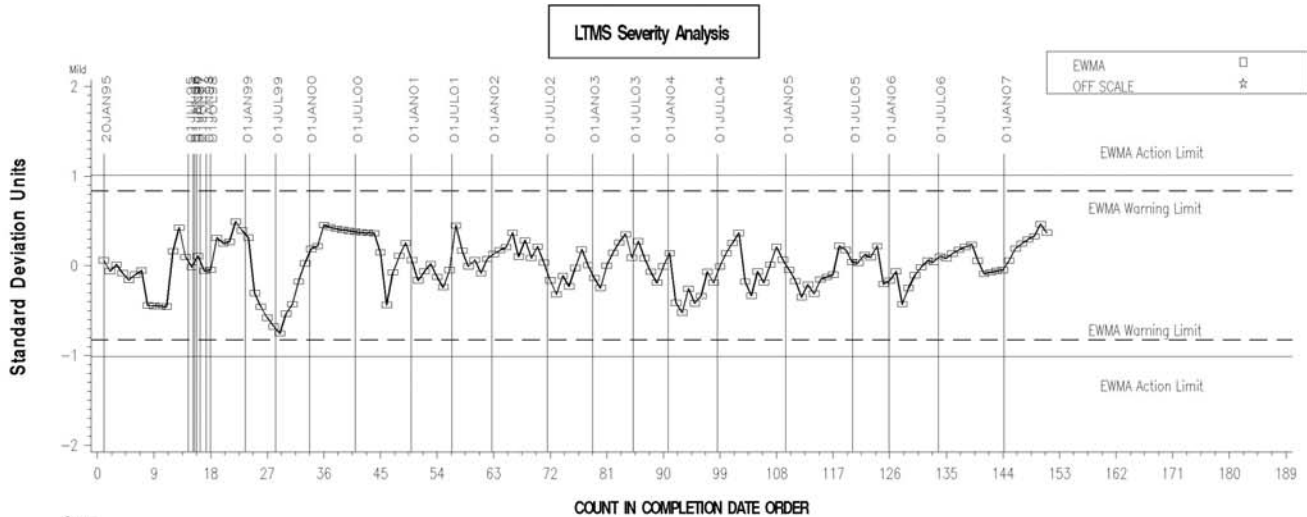
The industry control charts begin on the following page. Effective November 1, 2010, the L37 Surveillance Panel discontinued the use of transformations for all test parameters. The charts included in this report reflect this change.

Both precision and severity performance for all parameters on both lubrited and non-lubrited hardware are currently performing within control chart alarm limits.

L-37 LUBRITED INDUSTRY OPERATIONALLY VALID DATA



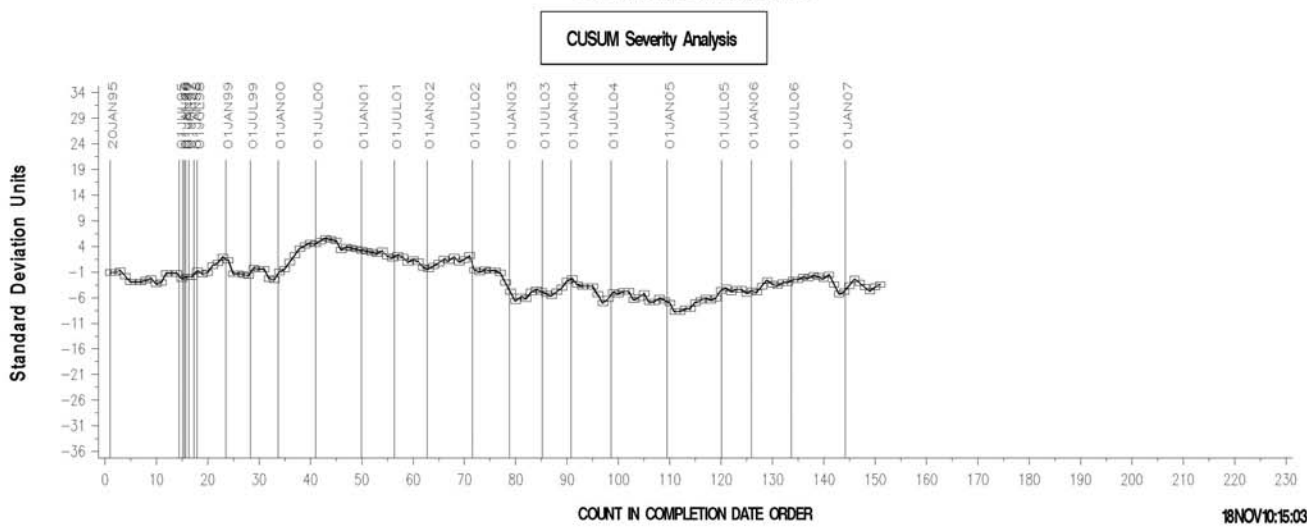
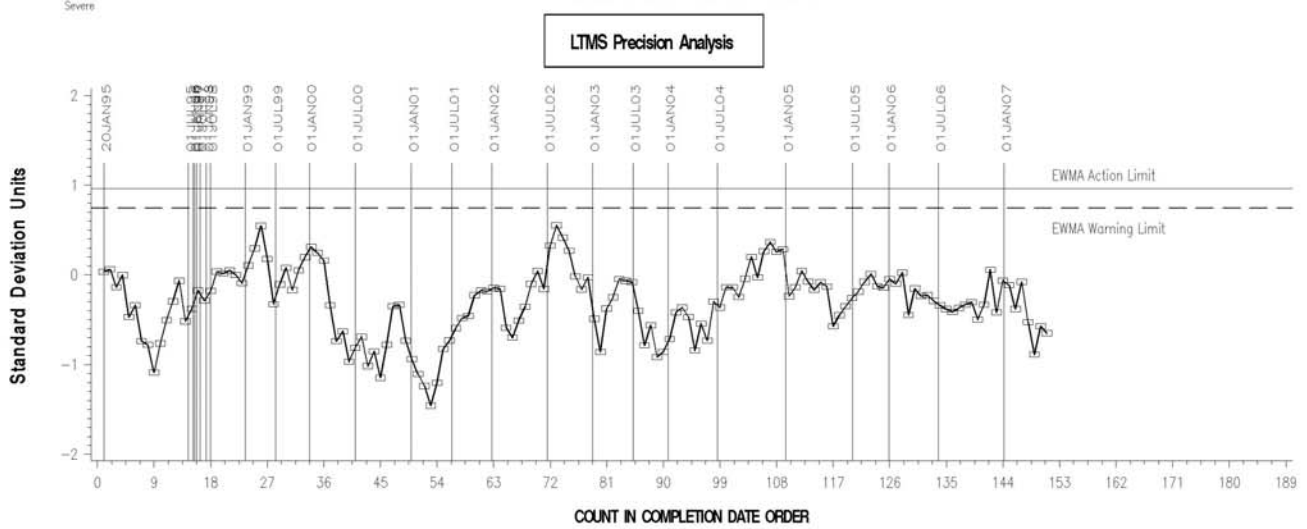
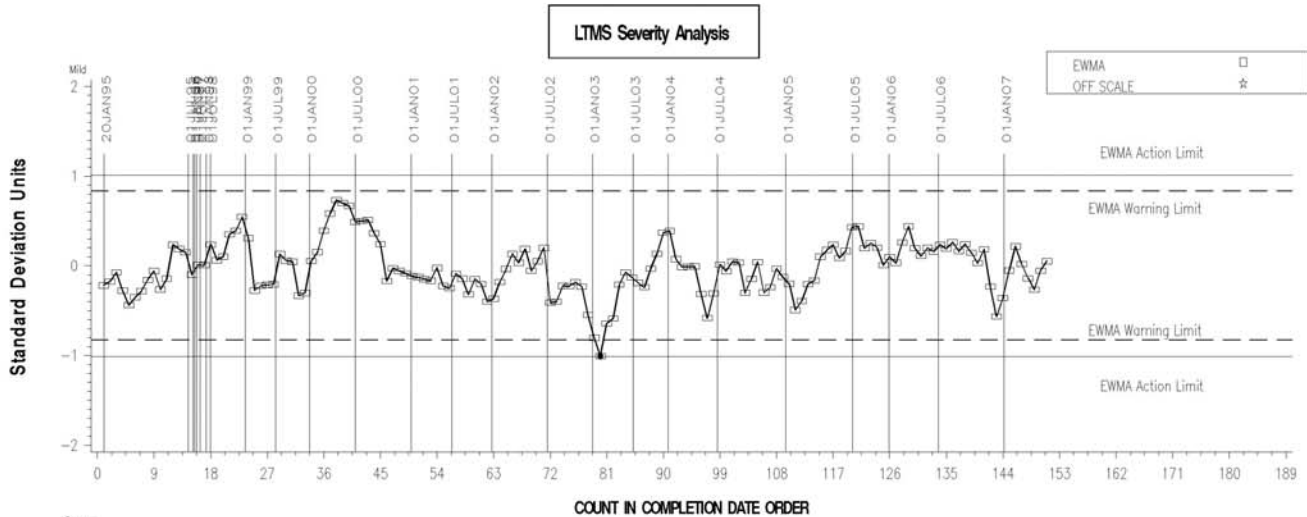
FINAL PINION GEAR WEAR



L-37 LUBRITED INDUSTRY OPERATIONALLY VALID DATA



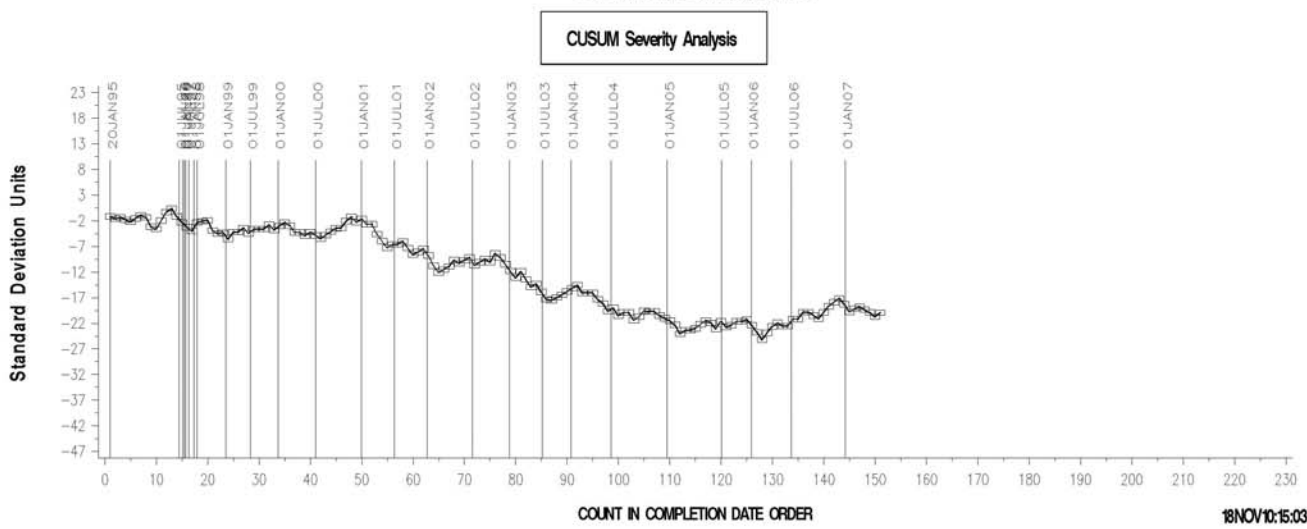
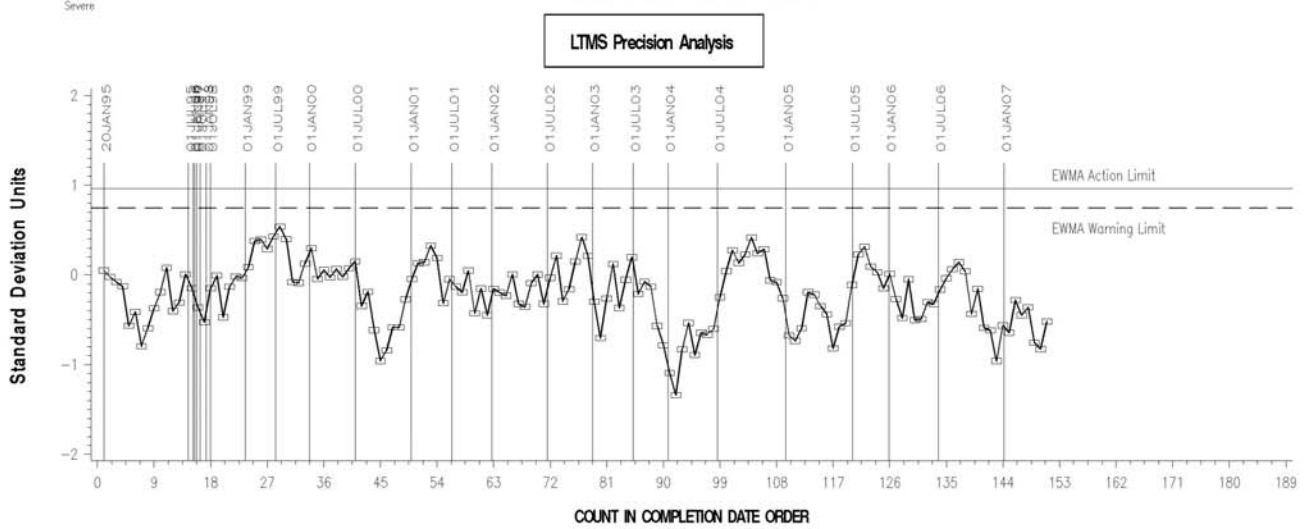
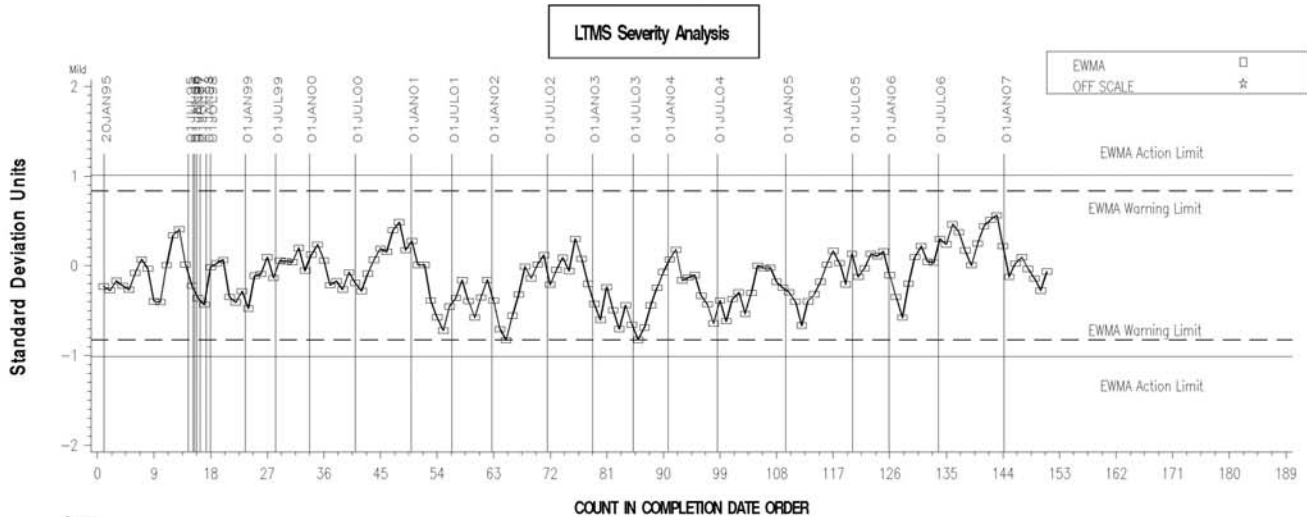
FINAL PINION GEAR RIDGING



L-37 LUBRITED INDUSTRY OPERATIONALLY VALID DATA

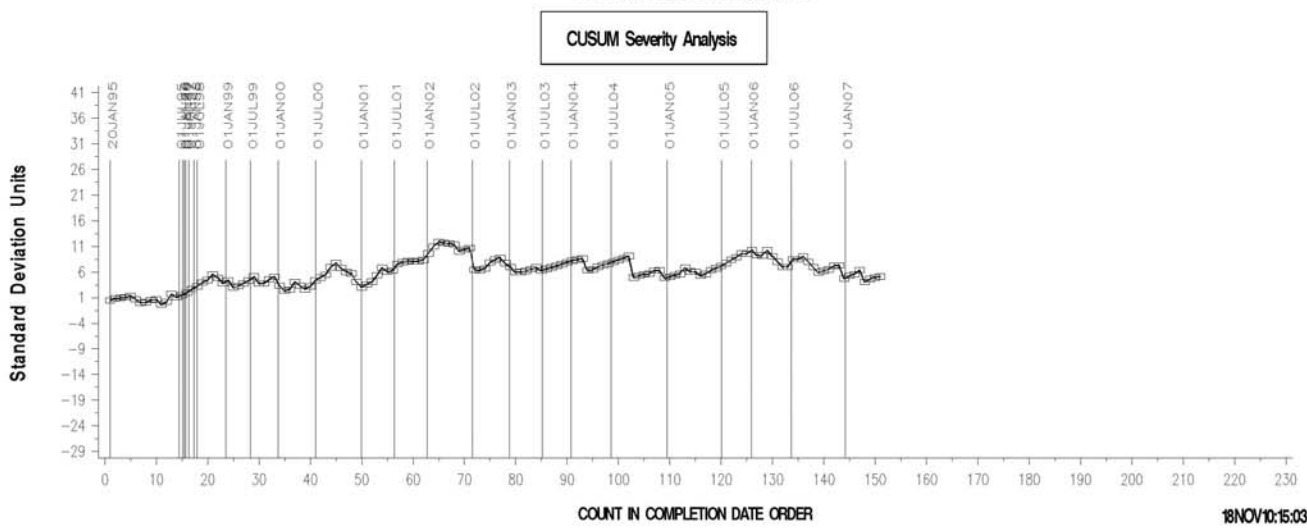
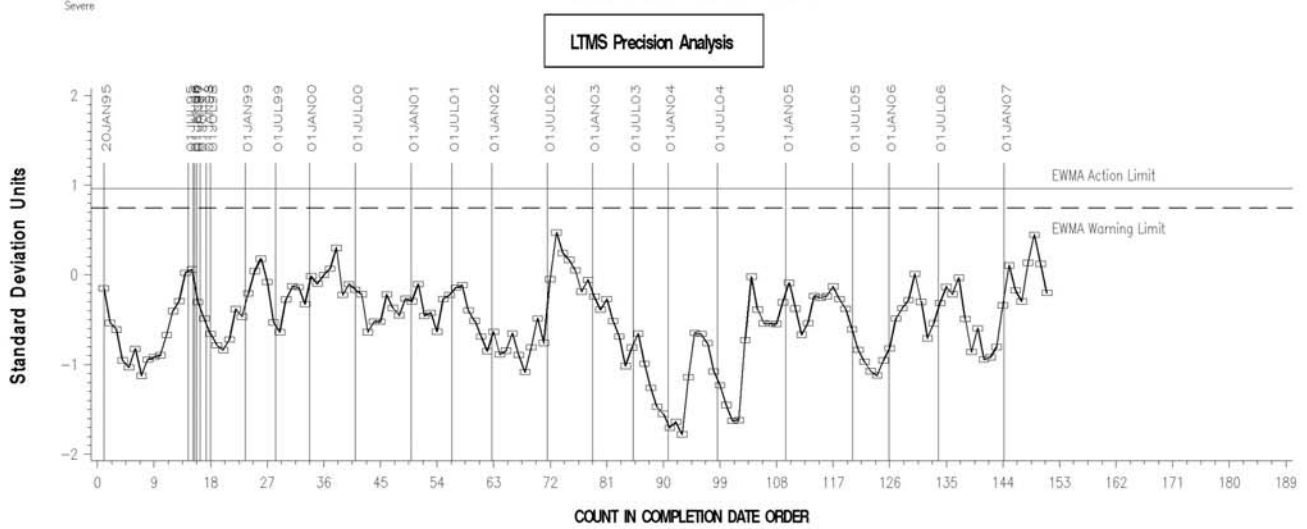
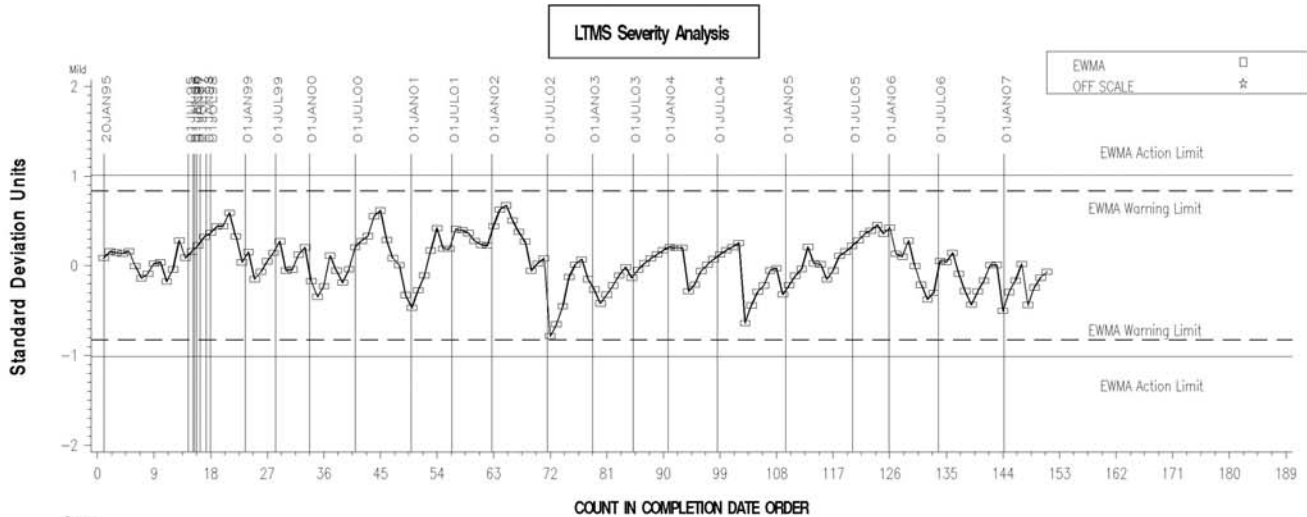


FINAL PINION GEAR RIPPING



L-37 LUBRITED INDUSTRY OPERATIONALLY VALID DATA

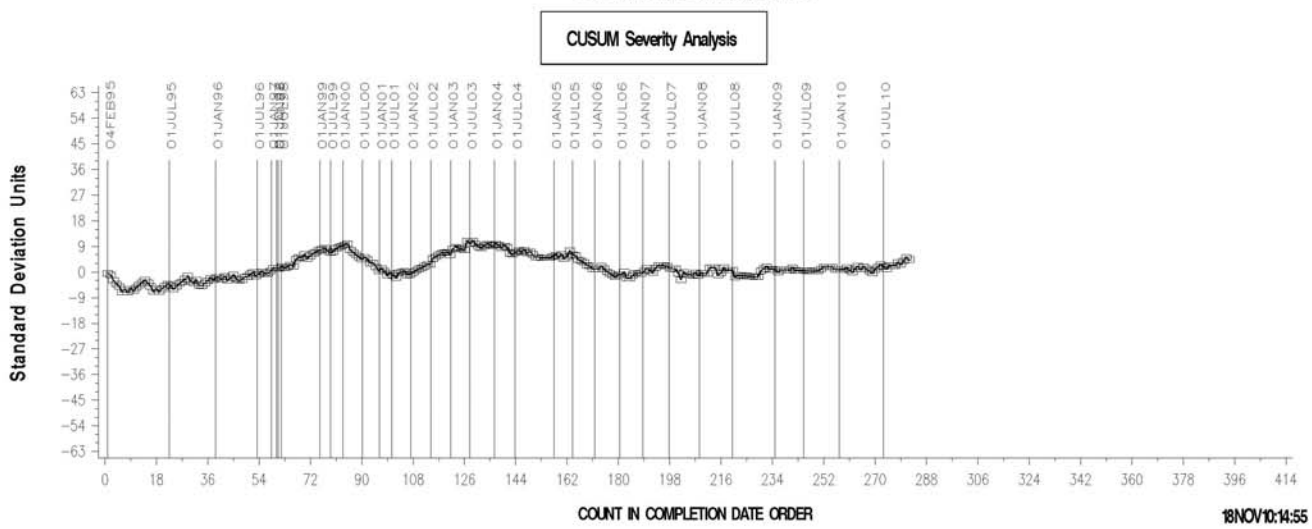
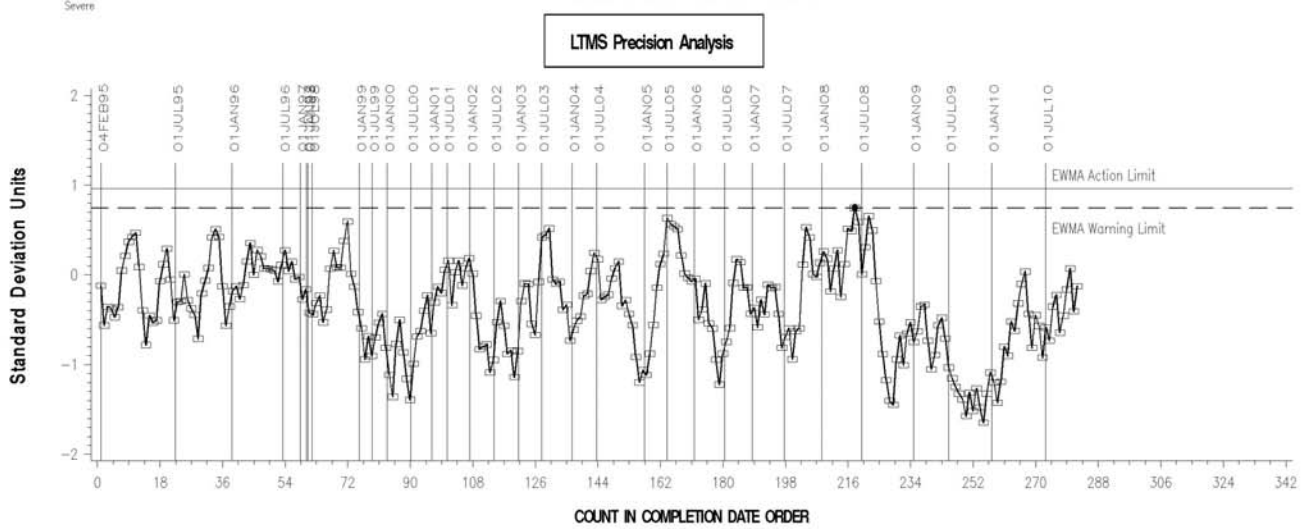
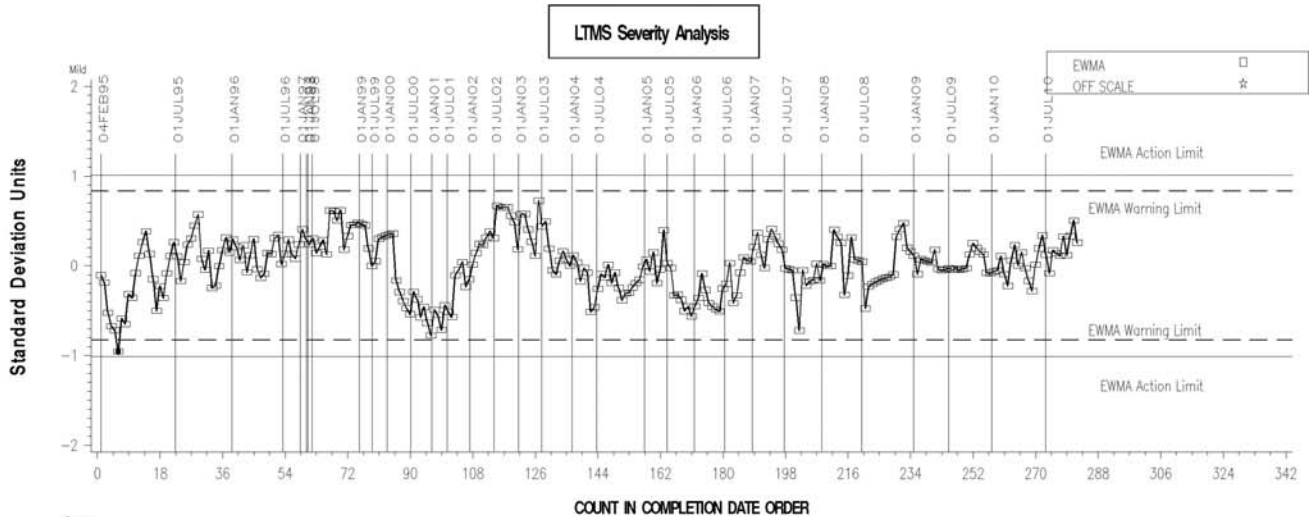
FINAL PINION GEAR PITTING/SPALLING



L-37 NONLUBRITED INDUSTRY OPERATIONALLY VALID DATA



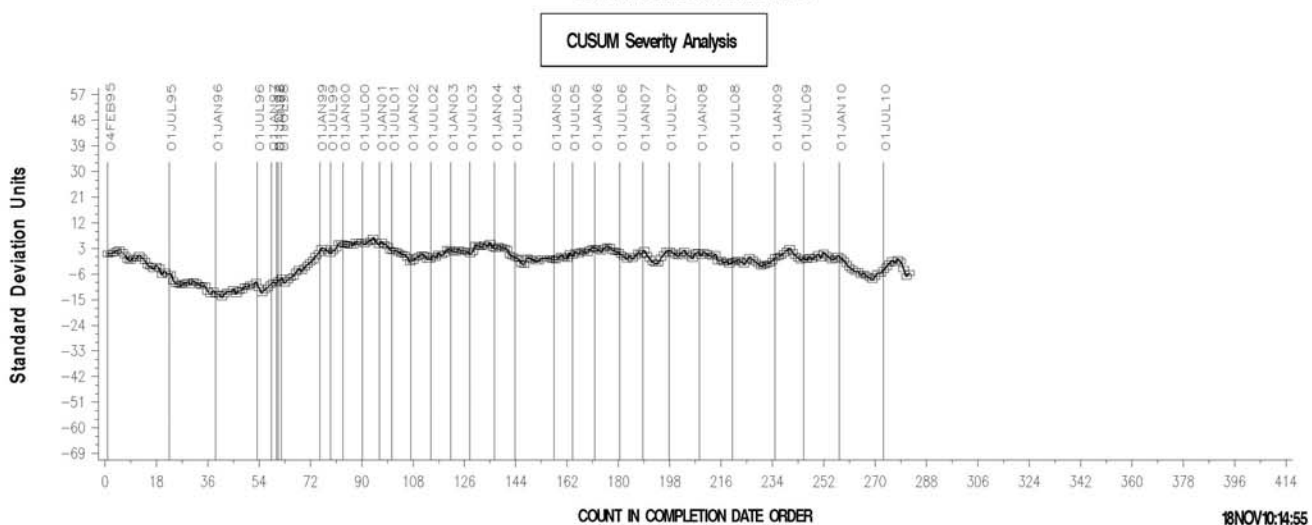
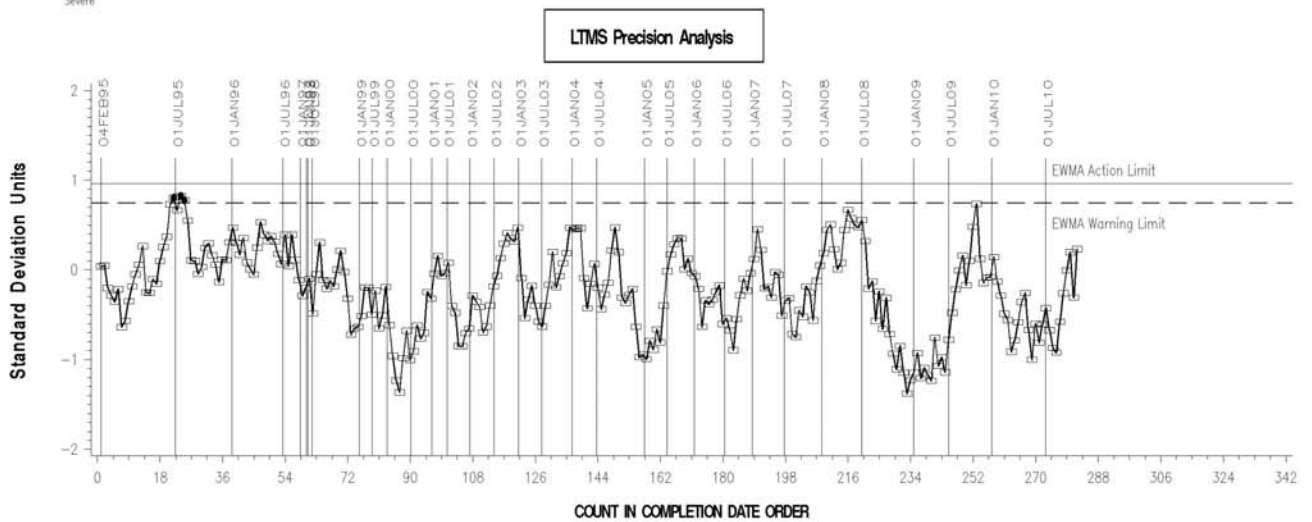
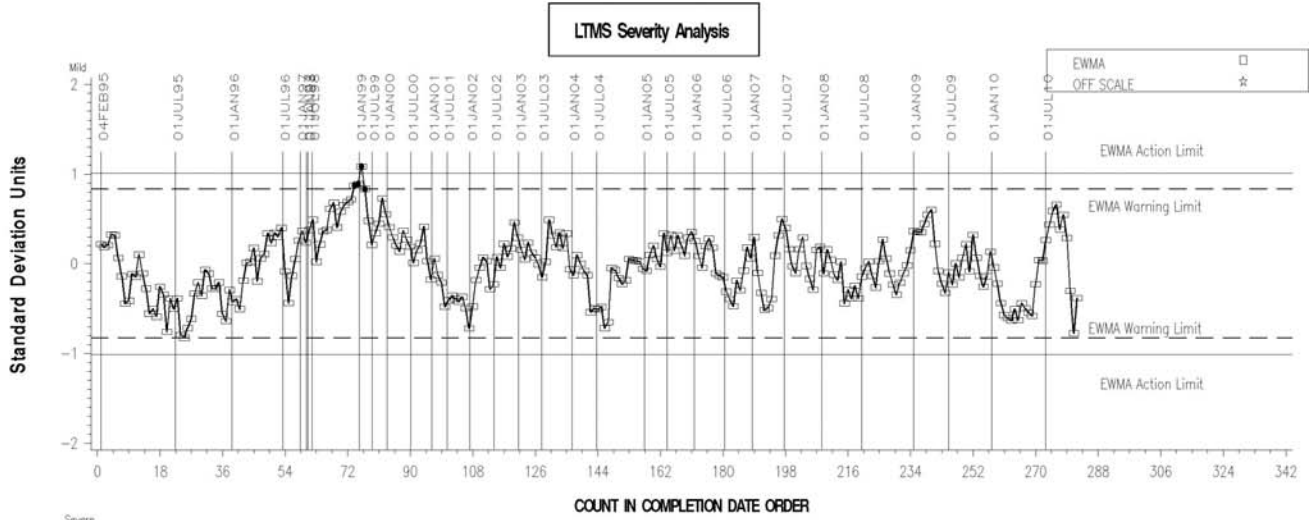
FINAL PINION GEAR WEAR



L-37 NONLUBRITED INDUSTRY OPERATIONALLY VALID DATA



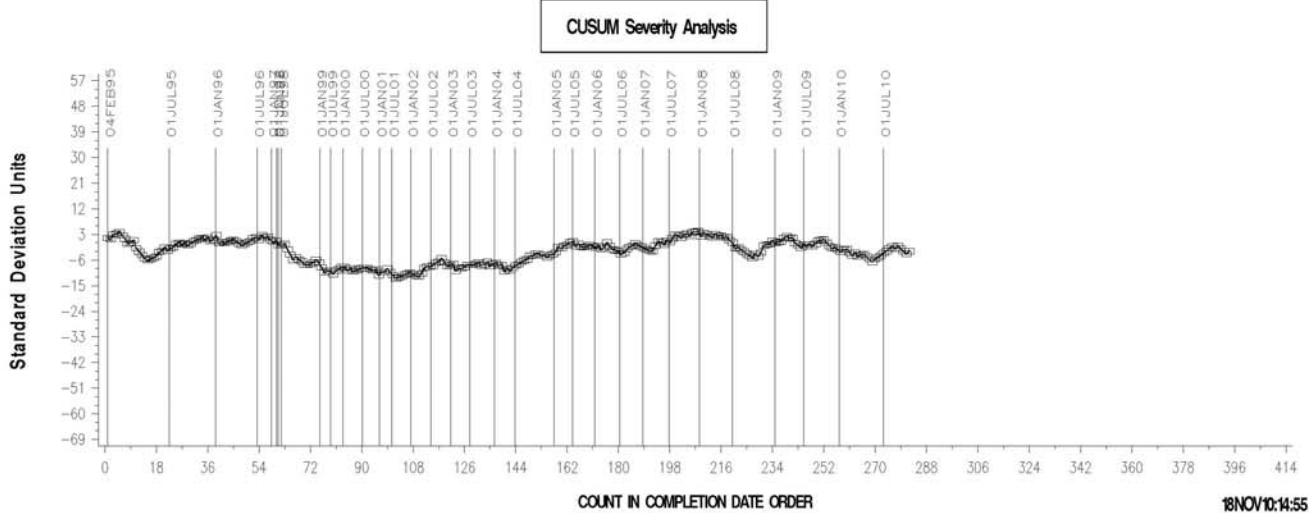
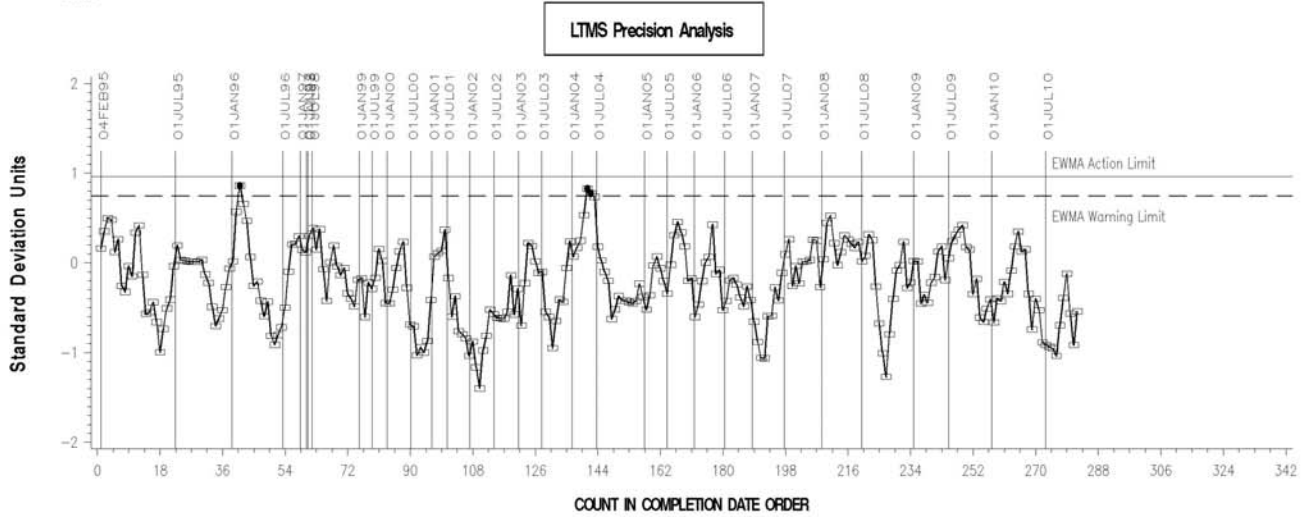
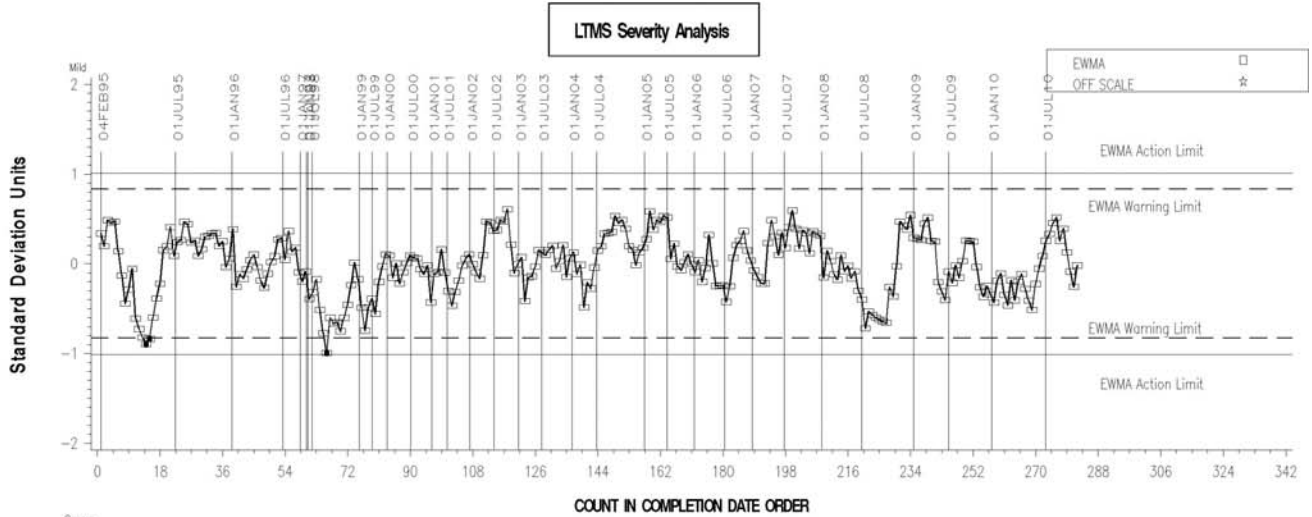
FINAL PINION GEAR RIDGING



L-37 NONLUBRITED INDUSTRY OPERATIONALLY VALID DATA



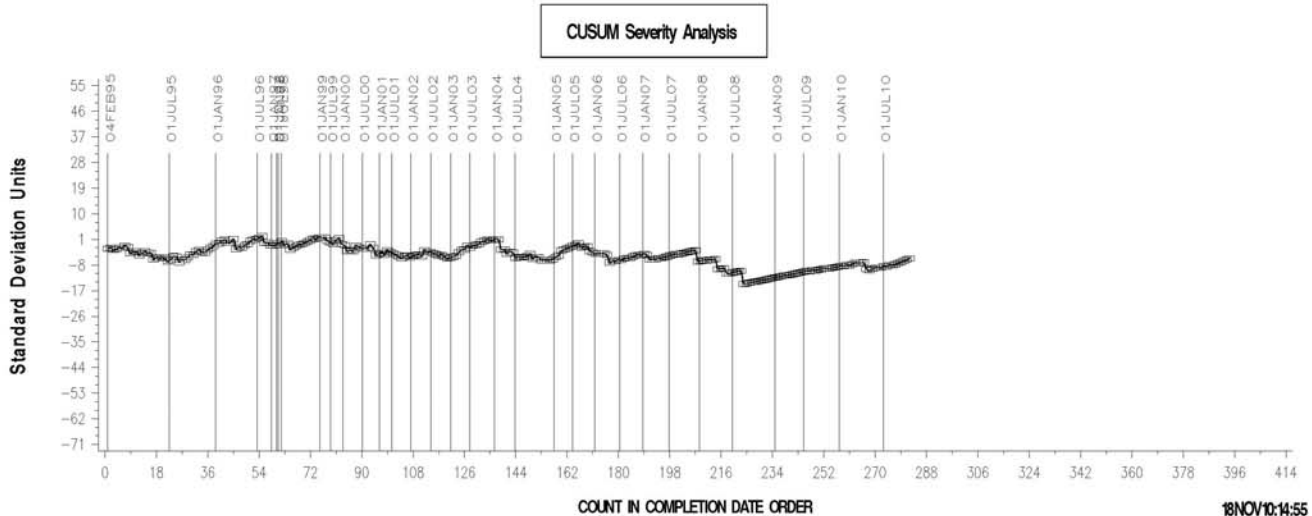
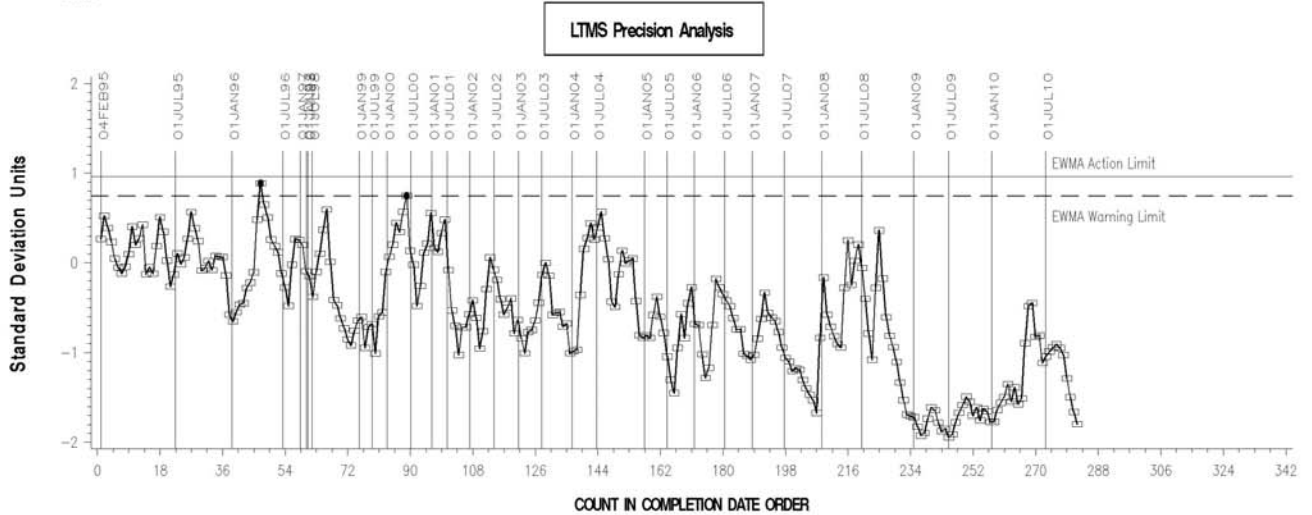
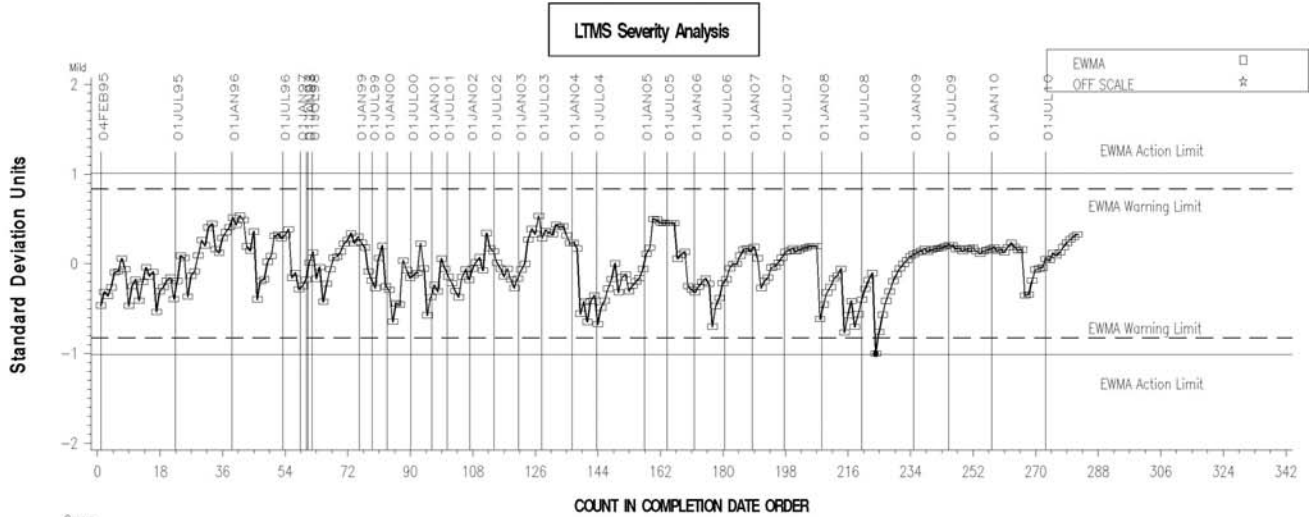
FINAL PINION GEAR RIPPING



L-37 NONLUBRITED INDUSTRY OPERATIONALLY VALID DATA



FINAL PINION GEAR PITTING/SPALLING



TIMELINE OF SIGNIFICANT EVENTS IN THE L-37 TEST:

Effective Date	Information Letter	Event
19931221	1	Report Forms and Dictionary Version 19931209
19940104	2	Rear Cover Plate Sensor Loc.
19940104	2	Data Reporting Response Time
19940317	3	Referencing Schedule
19940428	4	Report Forms and Dictionary Version 19940422
19940728	5	Report Forms and Dictionary Version 19940707
19950820	6	Rating Scale Revision
19950820	6	Report Form 5 Wording Change
19950820	6	Report Forms and Dictionary Version 19950424
19960116	96-2	TMC Address
19960309	96-1	Rating Revisions
19960317	96-4	Revised rating procedure for non-lubrited gear set C1L426/P4L415A
19960325	96-2	Rating Revisions
19960603	96-3	Report Forms and Dictionary Version 19960425
19960603	96-3	Revised Wording of Rating Scale
19970721	97-1	Revised Calibration Schedule and Calibration Requirements
19971014		Reference Test Targets Approved for Non-Lubrited Pinion Batches C1I308 & C1L426
19980309	98-1	Updated Report Forms & Data Dictionary Version 19971223
19980309	98-1	Revised alternate rating method for drive side pinion gear pitting values on gear set C1L426/P4L415A
19980309	98-1	Test Reporting Clarifications
19980309	98-2	Revisions to stand calibration requirements
19980309	98-2	Restrictions on Reference Oil Analysis
19980309	98-2	Reporting of non-standard tests to the TMC
19980310		Start of LTMS
19980310	98-3	Report Forms and Data Dictionary Version 19980203
19980310	98-4	Deviation Percentage Calculation Clarification
19980603	98-4	Combining of Pitting and Spalling Ratings
19981116	98-5	Numerical Rating Precision Clarification
19990101		Developed Reference Oil Test Targets by Gear Batch (Grandfathered for all tests starting 19950101)
19990113	99-1	Addition of exclusion zone for determining the pitt/spall result on non-lubrited gear batch V1L303/P3L514A
19990113	99-1	Deletion of Section A8.3.5
19990503		Updated ref oil 128-1 targets (18 tests), gear batch V1L303/P4L514A (Grandfathered all tests starting 19950101)
19990510	99-2	Revisions to precision and bias statement
19990728	99-3	Cover plate thremocouple location
20000613	00-1	Root/Tip Line Polishing Comment for V1L686/P4L626A Non-lubrited Gears
20001101	00-2	CRC Reference Photography of Gear Distress Photographs
20001115	01-1	Pinion Correction Factor for V1L686/P4L626A Lubrited Gears
20010612	01-2	Ring Correction Factor V1L686/P4L626A Lubrited Gears
20011101	01-2	Addition of Annex 12 Addressing Distress Rating Exclusion Comments
20011101	01-2	Revised Report Forms
20020101	02-1	CRC Rating Manual 21
20020211	02-1	Remove Report Forms and Data Dictionary from Standard
20020211	02-2	Rating with magnification Change

Effective Date	Information Letter	Event
20021125		Gear Batch V1L176/P4L741A approval
20030327	03-2	Revised Wear Rating Definitions
20030401	03-1	Rater Calibration Monitoring System
20030421	03-3	Deletion of catastrophic distress levels for wear, rippling, and ridging
20030421	03-3	Non-interpretable tests
20030421	03-3	Tooth breakage
20030421	03-3	Rating corrosion on ring and pinion
20030909	03-4	Addition of SAE J2360 As a Reference Document
20030909	03-4	Revised Speed Specification for Balancing Dynamometer Connecting Shafts
20030909	03-4	Revised Speed Specification for Balancing Drive Shafts
20030909	03-4	Revised Test Axle Preparation
20030909	03-4	Revised Note 1
20030909	03-4	Discontinue Optional Inspection of Gear Set
20030909	03-4	Shutdown and Downtime Revisions
20030909	03-4	Recording Test Parameters
20030909	03-4	New Note 2 for Gear Test Phase Conditions
20040101	03-4	Revised Cleaning Solvent Specification
20040630	04-1	Standardization Revisions
20040825	04-1	Lubrited Hardware, Gear Batch V1L686/P4L626A Correction Factor
20040917	04-1	Intermediate Precision and Reproducibility Revisions
20040922	04-2	Drive Shaft Wall Thickness
20040922	04-2	Alternating Lubrited and Non-lubrited Hardware
20041115	04-3	Revised Drive Shaft and Axle Shaft Specifications
20041115	04-3	Revised Drawing for the Spray Nozzles Location
20050204		Non-lubrited Hardware, Gear Batch V1L351/P4T771 Approval
20050218	05-1	Revise Solvent Specification
20050218	05-1	Donated Reference Oil Test Programs/Calibration Period Length Adjustment
20050504	05-2	Updated Test Precision
20050504	05-2	Rounding Test Results Using ASTM E 29
20060208	06-1	Correction Factor for L247/T758A Lubrited Gear Batch (Canadian Tests Only)
20070627	07-1	Revised Calibration Requirement
20071213	07-2	Revised Backlash Measurement Procedure
20090228	09-1	Revisions to Preparation of Apparatus Procedure
20090228	09-1	Revision to Percent Deviation Calculation
20090228	09-1	Chipping Definition

TMC LAB VISITS

One L-37 lab visit was conducted during this report period. At the time of the visit, the procedure stipulated that "...60% of the set point value..." load be applied during warmup after a restart. When the operating load setpoint was reduced, the control software at this lab was not adjusted to lower the load used during warmup. Consequently, the lab was not in compliance with the procedure during warmups occurring after unscheduled shutdowns. The L37 Surveillance Panel has since approved a procedural change that will replace the "60% of the set point value" specification with a fixed load value of 1044 ± 35 ft. lbs.

INFORMATION LETTERS:

No information letters were issued during this report period.

STATUS OF REFERENCE OIL SUPPLY:

At the end of this report period, the testing oil supply stood as outlined in the table below:

Oil	Cans @ Labs	@ TMC	
		Cans	Gallons
127	2	1	1.0
134	9	133	133.0
151-2	6	10	10.1
151-3	3	0	0.0
152-1	9	71	71.0
153-1	39	58	58.0
155	19	150	150.0
Total	87	423	423.1

The TMC quantity remaining presumes usage only for L-37 testing. Oils 151-2 and -3 and 155 are also used in other test areas.

SDP/sdp/astm1010.doc/mem10-052.sdp.doc

cc: Frank Farber

Jeff Clark

Don Lind

L-37 Surveillance Panel

<ftp://ftp.astmtmc.cmu.edu/docs/gear/l37/semiannualreports/l37-10-2010.pdf>

Distribution: email