

## **Test Monitoring Center**

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L-37 Information Letter 10-1 Sequence Number 40 February 26, 2010

ASTM consensus has not been obtained on this information letter. An appropriate ASTM ballot will be issued in order to achieve such consensus.

TO: L-37 Mailing List

SUBJECT: 1. Reduced Torque Requirements for Gear Batch V1L500/P4T813

2. New Stand Calibration Requirement

- 1. At the February 3, 2010 L-37 Surveillance Panel teleconference meeting, the panel approved a motion allowing the use of non-lubrited gear batch V1L500/P4T813. This gear batch required a reduction of 13% to the contact stress level. The reduced contact stress level is obtained by lowering the dynamometer torque 30% during the gear test phase. This requirement was necessary due to the inability of this gear batch to produce acceptable test results at the current test conditions. A revised Section 10.2.3.1 and new Annex A6.4 and 6.4.1 of Test Method D 6121 are attached.
- 2. At the February 3, 2010 L-37 Surveillance Panel teleconference meeting, the panel approved a motion that allows laboratories to alternate gear batches using different dynamometer torque conditions within a calibration period. A new Section 9.6 of Test Method D 6121 is attached.

These changes are effective February 5, 2010.

Galen Greene Chairman

L-37 Surveillance Panel

Frank Farber Administrator

**ASTM Test Monitoring Center** 

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Attachment

c: ftp://ftp.astmtmc.cmu.edu/docs/gear/l-37/procedure and ils/il10-1.pdf

Distribution: Electronic Mail

- 9.2.7 Within a calibration period alternate testing using different gear batches and dynamometer torque conditions does not necessitate recalibration.
- 10.2.3.1 Once the axle lubricant temperature reaches 175  $\pm$  3 °F (1.0 °C  $\pm$  1.7 °C), immediately apply dynamometer torque to achieve a torque of 1740  $\pm$  35 lbf-ft (2359 N-m  $\pm$  47 N-m) on each wheel. When conducting tests with non-lubrited gear batch V1L500/P4T813, use the 13 % reduced contact stress requirements (see A6.4.1).

## A6.4 L-37 13 % Reduced Contact Stress Test Requirements

A6.4.1 Once the axle lubricant temperature reaches 175  $\pm$  3°F (1.0 °C  $\pm$  1.7 °C), immediately apply dynamometer torque to achieve a torque of 1213  $\pm$  25 lbf-ft (1645 N-m  $\pm$  34 N-m) on each wheel.