#### Report of Meeting L-37-1 Surveillance Panel Meeting

#### May 8th, 2019

#### Attendees:

SwRI -	Stevens
Lubrizol -	Venhoff, Drlja, <b>Slocum,</b> Kuchta
Afton -	Donovan, Bell, Kearney, Sangpeal
Intertek -	Smith, Lange
TMC -	Farber, <b>Beck</b>
ExxonMobil -	Banas, Kanga
AAM -	Muransky
BASF -	Goyal
Dana -	Zyski
Army-	Comfort
lpac Inc	Makaye Tabibi
Linamar-	Mike Cabaj

#### Voting Members in **BOLD** The meeting was called to order at 3:00 PM EST.

#### **1.0 Membership Review**

**Motion #1**  $\rightarrow$  R. Slocum 1<sup>st</sup>/2<sup>nd</sup> W. Venhoff. Appoint Mike Cabaj from Linamar as a voting member for L-37/L-37-1 surveillance panel. Motion passed unanimously, 10-0-0 (for-against-abstain).

#### 2.0 Meeting Minutes Approval

Motion #2  $\rightarrow$  M. Stevens 1<sup>st</sup>/2<sup>nd</sup> D. Smith to approve February 13, 2019 and March 23, 2019 meeting minutes as currently written. Motion passed unanimously, 10-0-0 (for-against-abstain).

#### 3.0 D8165 Procedure Discussion (Lab Approved Builders?)

Motion #3  $\rightarrow$  W. Venhoff 1<sup>st</sup>/2<sup>nd</sup> E. Donovan. Incorporate verbiage into D8165 for lab-built axles using *"approved hardware"* versus the specific like *"V1L528/P4T883A"* in the D6121., 10-0-0 (for-against-abstain).

#### 8.2 Lab-built Axles:

8.2.1 To be approved to build axles acceptable for testing, obtain a separate approval for each of the two hardware types (lubrited and non-lubrited). Approval may be obtained for both hardware types by conducting three tests on each hardware type, or approval can be obtained with either hardware type independently by conducting just three tests on that type. To be approved to build axles acceptable for testing, assemble three axles in accordance with subsection 8.4 using *approved hardware* a new V1L528/P4T883A pinion and ring set. Run these axles in tests using a blind mix of the following TMC-assigned oils: one TMC 152-2 and two TMC 134's (or approved re-blends of 134).

8.2.1.1 If all three of these tests are operationally valid and the 152-2 run meets the LTMS acceptance criteria for *approved* <del>V1L528</del> hardware and both 134 run pinion results fail SAE J2360 acceptance criteria, the builder is approved to build axles for testing and the test stand is calibrated for the period described in 9.1.

8.2.1.2 If only the TMC 152-2 does not meet the LTMS acceptance criteria, rerun one TMC 152-2 fluid. If the repeat run meets LTMS acceptance criteria, the builder is approved to build axles for testing and the test stand is calibrated for the period described in 9.1.

8.2.1.3 If only one of the two TMC 134 pinion results does not fail SAE J2360 acceptance criteria, rerun two consecutive TMC 134's. If the pinion results for both repeats fail SAE J2360 acceptance criteria, the builder is approved to build axles for testing and the test stand is calibrated for the period described in 9.1.

8.2.1.4 If two of the three tests do not meet their designated acceptance criteria, or the required repeats described in 8.2.1.2 or 8.2.1.3 do not meet the designated acceptance criteria, repeat 8.2.1.

#### 4.0 Gleason New Hardware

Gleason 06-2018 NonLubrited Hardware Matrix

- R. Slocum to set up a teleconference in June to discuss data and possible hardware approval
- Lab D's first priority of running TMC134-1,152-2, and 155-1 after new stand bugs are worked out. Labs A, B, and G have finished there runs.
- Labs will also need to conduct testing with the 9 experimental process change gear sets using TMC-152-2.

#### 5.0 Gleason Lubrited Standard Approval Matrix (04-2014)

The group reviewed and further discussed the current test results as part of the Gleason lubrited approval matrix. Additional approval matrix tests agreed on are as follows:

- Lab D to run one TMC134, one TMC134-1, two TMC152-2 & two TMC155-1 runs
- Lab B ran one additional run for each reference oil TMC134-1, 152-2, and TMC155-1
- Lab G to run different heat treat batch using TMC134-1 with hopes of not being mild
- All Labs to run one Canadian test conditions using TMC152-2

#### 6.0 L-37-1 Proposed Reference Oil Targets

TMC provided a proposed target presentation. Will need to double check comparison charts and present for approval at a later date.

#### 7.0 Adhesive Wear

Adhesive wear is still a concern with the labs. There still seems to be a disparity between the raters on calling it or finding adhesive wear. Some believe that it also has an effect on rating the other historical distresses. More training and consensus through rating workshop needs to happen. Labs should make an attempt to provide varying degrees of adhesive wear examples for the upcoming July workshop.

#### 8.0 Long Term Rebuild Solution

Intertek ran the Strange Axle on TMC155-1 and TMC134-1 with Gleason 2014 non-lubrited hardware and results looked promising.

IND Comment TESTHARCOWZ WEAK RIDG RIPP SPIT
134/134-1 Average All NONLUE Gleason 5.94 4.85 7.50 8.77
134-1 1 Run NONLUE STRANGE 5 4 9 8
134 Targets NONLUE Gleason 4.8 3.8 7.8 7.7

Some Advantages:

NONLUE Gleason

155-1 Targets

Spanner type carrier adjustment allowing to alleviate shim issues

9.6

9.9

9.6

Was stated that build time was reduced by about an hour

7.9

• Forged steel spool. No differential. Dynos will always track together.

Action:

• Dale will either supply labs with all the part numbers or possibly get a batch quote for a couple per lab to try out as well to generate more data.

We ran out of time in this meeting to go over the current draft of the axle build procedure will need address in the near future to finalize that document.

#### 8.0 New Business

Lab B conducted runs on TMC152-2 & TMC134-1 on Dana lubrited hardware using the electric motor rig and results look promising.

LTMSL/	IND 🚬	PINBA 🖅	RINGB/ 🛎	LTMSDA	WEAF	RIDG	RIPP	SPIT 🞽	WEAR	RIDG	RIPP	SPITF
В	134-1	V1L528	P4T883A	20190501	7	6	8	9.7	8	7	10	9.9
В	152-2	V1L528	P4T883A	20190502	7	7	8	9.4	7	8	10	9.9

Lab D second priority will provide their data and at that time bring up the approval to run Dana hardware for industry testing on the electric motor rig.

#### 9.0 Adjournment

Meeting Adjourned at 4:30 pm EST

Motion #4  $\rightarrow$  R. Slocum 1<sup>st</sup> /2<sup>nd</sup> D. Smith to adjourn. Motion passed unanimously, 10-0-0 (Yes-No-Abstain).

Respectfully submitted,

Robert Slocum L-37-1 Surveillance Panel Chairman



05/08/2019 3:00 pm – 4:30 pm Troy, MI Robert Slocum



## Agenda

- Call to Order/Agenda Review
- Membership Review
- Meeting Minutes Approval
- D8165 Procedure Discussion (Lab Approve Builders? TMC recommendations?)
- Gleason New Hardware
  - 06-2018 NL Matrix (3 runs)
  - 09-2018 Experimental Assessment
- Gleason Lubrited Standard Approval Matrix (04-2014)
- Adhesive Wear
- L-37-1 Reference Oils Proposed Targets (TMC)
- Long Term Rebuild Solutions (Intertek)
  - 2 data points LTMS
  - Axle Build Procedure Review
- Dana Lubrited in Electric Stand (Tentative dependent on having data)
- New Business
- Adjourn



#### Membership Review

**Rob Banas** Allen Comfort Troy Muransky Eric Donovan Arjun Goyal Amy Zyski Dylan Beck Jule Rucker Dale Smith Wes Venhoff Mary Stevens Kaled Zreik

ExxonMobil US Army AAM Afton BASF Dana TMC Meritor Intertek Lubrizol SwRI GM

**Total Voting Members = 12** 



### **Meeting Minutes Approval**

- February 13, 2019
- March 23, 2019



### D8165/D6121 Discussion

- D6121 Axle "builder" approval addressed in IL19-1
- How we incorporate the lab-built axle approval process into D8165?

8.2 Lab-built Axles:

8.2.1 To be approved to build axles acceptable for testing, obtain a separate approval for each of the two hardware types (lubrited and non-lubrited). Approval may be obtained for both hardware types by conducting three tests on each hardware type, or approval can be obtained with either hardware type independently by conducting just three tests on that type. To be approved to build axles acceptable for testing, assemble three axles in accordance with subsection <u>8.4</u> using a new V1L528/P4T883A pinion and ring set. Run these axles in tests using a blind mix of the following TMC-assigned oils: one TMC 152-2 and two TMC 134's (or approved re-blends of 134).

8.2.1.1 If all three of these tests are operationally valid and the 152-2 run meets the LTMS acceptance criteria for V1L528 hardware and both 134 run pinion results fail SAE J2360 acceptance criteria, the builder is approved to build axles for testing and the test stand is calibrated for the period described in <u>9.1</u>.

8.2.1.2 If only the TMC 152-2 does not meet the LTMS acceptance criteria, rerun one TMC 152-2 fluid. If the repeat run meets LTMS acceptance criteria, the builder is approved to build axles for testing and the test stand is calibrated for the period described in <u>9.1</u>.

8.2.1.3 If only one of the two TMC 134 pinion results does not fail SAE J2360 acceptance criteria, rerun two consecutive TMC 134's. If the pinion results for both repeats fail SAE J2360 acceptance criteria, the builder is approved to build axles for testing and the test stand is calibrated for the period described in <u>9.1</u>.

8.2.1.4 If two of the three tests do not meet their designated acceptance criteria, or the required repeats described in 8.2.1.2 or 8.2.1.3 do not meet the designated acceptance criteria, repeat 8.2.1.



#### **Gleason New Hardware**

#### – 06-2018 NL Matrix (3 runs)

LTMSLA	IND	 PINBAT	RINGBA	WEAR	•	RIDG	•	RIPP 👱		SPIT 🔟	WEARR	RIDGR 🚬	RIPPR	•	SPITR	•
G	134-1	2122701	2722705		5		4	8	3	9.7	5	4		9		9.8
В	134-1	2722703	2722704		6		4	4	1	9.8	6	4		10		9.9
G	152-2	2722701	2722705		8		9	ç	9	9.9	9	10		10	!	9.9
В	152-2	2722679	2722707		8		10	ç	9	9.9	9	10		10		9.9
G	155-1	2722703	2722704		8		10	ç	)	9.9	9	10		9		9.9
В	155-1	2722701	2722705		9		10	10	)	9.9	9	10		10		9.9
А	155-1	2722700	2722706		7		9	ç	9	9.9	8	10		9		9.9

\*Adhesive wear

- 09-2018 NL Experimental Assessment
  - LZ has run 3 of 9 (Not yet rated)



### **Gleason Lubrited Standard Matrix**

LTMSLA	INI⊒Ť	TESTHARD	PINBA 🗹	RINGBA	WEA	RID	RIPI	SPI 🚬	WEARF	RID	RIPP	SPIT
А	134	LUBRITED	2135610	2135607	6	4	9	9.6	6	5	9	9.6
В	134	LUBRITED	2115428	2115429	6	4	7	9.9	8	7	10	9.9
G	134	LUBRITED	2144989	2144988	7	4	6	9.9	7	7	9	9.9
А	134	LUBRITED	2135609	2135606	7	9	7	9.9	8	10	10	9.9
В	134	LUBRITED	2115428	2115429	7	5	7	9.9	9	10	10	9.9
G	134-1	LUBRITED	2144989	2144988	8	10	9	9.9	8	10	9	9.9
G	134-1	LUBRITED	2144989	2144988	8	9	9	9.9	8	9	10	9.9
G	134-1	LUBRITED	2144989	2144988	8	9	9	9.9	9	9	9	9.9
В	134-1	LUBRITED	2144993	2144992	7	5	5	9.9	8	6	10	9.9
А	152-2	LUBRITED	2315610	2135607	8	10	9	9.9	8	10	10	9.9
В	152-2	LUBRITED	2115428	2115429	9	10	10	8	9	10	10	9.9
В	152-2	LUBRITED	2115438	2115429	9	10	10	9.9	9	10	10	9.9
G	152-2	LUBRITED	2144989	2144988	8	10	9	9.9	9	10	9	9.9
А	152-2	LUBRITED	2135609	2135606	8	10	9	9.9	8	10	9	9.9
G	152-2	LUBRITED	2144989	214988	8	9	9	9.9	8	9	9	9.9
В	152-2	LUBRITED	2144993	2144992	9	10	10	9.9	9	10	10	9.9
А	155-1	LUBRITED	2135609	2135606	8	10	9	9.9	8	10	9	9.9
А	155-1	LUBRITED	213609	2135606	8	10	9	9.9	8	10	9	9.9
В	155-1	LUBRITED	2115428	2115429	9	9	9	9.9	9	10	10	9.9
В	155-1	LUBRITED	2116441	2116444	8	10	7	9.9	9	10	10	9.9
G	155-1	LUBRITED	2144989	2144989	8	7	9	9.9	8	8	9	9.9
G	155-1	LUBRITED	2144989	2116446	8	9	9	7	8	9	9	9.9
G	155-1	LUBRITED	2144989	2144988	7	10	9	9.9	8	10	10	9.9
В	155-1	LUBRITED	2144993	2144992	9	10	8	9.9	9	10	10	9.9



#### Adhesive Wear



### L-37-1 Reference Oils Proposed Targets (TMC)



## Long term Rebuild Solutions

- Intertek to possibly investigate running reference fluids using aftermarket housing/spool
  - Any Update?

LTMSLA 🚬	IND 🗾	PINBAT 🚬	RINGB/	WEAR 🔄	RIDG 🗾	RIPP 🗾	SPIT 🗾	WEARR	RIDGR 🗾	RIPPR 🗾	SPITR 🔟
G	134-1	2124463	2124397	Ξ,	5 4	. 9	8	7	5	10	9.9
G	155-1	2194463	2124397	-	7 9	7	9.9	8	9	9	9.9

• Build procedure review



#### **New Business**

- Dana lubrited hardware approval on electric rig?
  - LZ ran at the reduced load of 1213 ft-lbs
  - Results fell within reference oil acceptance bands

LTMSL/	IND 🚬	PINBA 🕶	RINGB	LTMSD/ 🚬	WEAF	RIDG 🚬	RIPP 🚬	SPIT 🚬	WEAR	RIDGI	RIPPF	SPITF 🚬
В	134-1	V1L528	P4T883A	20190501	7	6	8	9.7	8	7	10	9.9
В	152-2	V1L528	P4T883A	20190502	7	7	8	9.4	7	8	10	9.9



## Adjourn



## **INTERTEK OVERVIEW**

## **CAN WE USE THIS AXLE COMBINATION!!!**

#### Strange Axle Run on TMC 134-1 and 155-1

Housing and Spool Unit were received per same specs as Dana axle.



## **AXLE HOUSING**

Similar in all aspects of our needs Did all that was expected....



## **OIL PASSAGES SAME**

The oil passages and returns are in similar positions and machining is well done. Note the spanner nuts on the housing for adjusting lash and preload. Air Vent may be inside cooling box. A possible move or hose connection.

Spanner adjust for carrier makes setup much easier. Adjust the carrier for lash and preload with no shimming. Mechanics 16/19/10/



## **FRONT HOUSING PIC**

Note a difference in the mounting of a snubber we don't use. Vent?

Can be moved to axle or a hose to the outside of the box is appropriate



## **SPOOL INSTEAD OF CARRIER**

This Spool is of forged steel and has no moving internal parts. Note the highly machined surfaces for the bearings and gear. A difference the spool has limited oil contact without the carrier. Ring gear should still be the major oil flow control.

Still shows bearing installation wear on the bearing mounting surfaces.

## **SPOOL INSTEAD OF CARRIER**

Note the spline as a solid part of the spool. No worries about axle speed differential both dynos are locked together through the spool.

Much easier to clean and prep for test.



#### AXLE FLANGE ENDS WILL BE DIFFERENT AXLE MOUNTS CAN BE IN THE SAME LOCATIONS

Our bearings flanges and shafts do fit with this flange but new spacers will need to be installed on the axle shafts. These are Big Ford 4 bolt flanges. They do not have a six bolt flange available.

Axle mounts can be ordered to be the same locations as our current axle.

Sealed bearings with outer O-ring must be used as there is no inner axle seal to fit this model flange. This is a shallow flange so the spacer will need to be added to properly hold the only in place



IND		Comment	TESTHAR COM2	WEAR	RIDG	RIPP	SPIT
134/134	4-1	Average All	NONLUE Gleason	5.94	4.85	7.50	8.77
134-1		1 Run	NONLUE STRANGE	5	4	9	8
134		Targets	NONLUE Gleason	4.8	3.8	7.8	7.7

## THE DATA IS THE MOST IMPORTANT NEWS

The Data is about in line to industry data. TMC 155 has a 7 on ripple. We did use gears deemed unacceptable for customer tests. Chips and rust were found on these.

IND	<mark>V</mark> AL	TESTHAR COM2	WEAR	RIDG	RIPP	SPIT
155 All	Average All	<b>NONLUE</b> Gleason	7.58	9.34	8.78	9.82
155-1	MI	NONLUE STRANGE	7	9	7	9.9
155-1	Targets	NONLUE Gleason	7.9	9.6	9.6	9.9

## **OPINION**

The Data is about in line to industry data for one run each.

Our Mechanics are looking forward to running with the new build system with fewer shims and easier adjustment.

The spool brings less parts to clean and easier control.

Only minor axle spacer modification to use the big ford flange.

Vent modification easily done.

All labs should get familiar with the Strange parts and run comparison data to assure there are no show stoppers.



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# ASTM L-37/L-37-1 Surveillance Panel Membership / Sign In List Meeting Date:

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\* initial to indicate attendance at subject meeting

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ASTM L-37/L-37-1 Surveillance Panel Membership / Sign In List Meeting Date:

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\* Initial to indicate attendance at subject meeting

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# ASTM L-37/L-37-1 Surveillance Panel Membership / Sign In List Meeting Date:

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Company Name & Address	100 Park Ave. Florham Park, NJ	AAM	Dana Corporation Fort Wayne, IN	The Gleason Works 1000 University Ave Rochester, NY 14692	Intertek Automotive Research 5404 Bandera Rd San Antonio, Texas	Meritor Automotive 2135 West Maple Troy, Michigan 48084	Southwest Research Institute PO Drawer 28510 San Antonio, Texas 78228-0510	US Army Ground Vehicle Systems Center 6501 East 11 Mile road Warren, Mi 48397-5000	The Lubrizol Corporation 29400 Lakeland Boulevard Wickliffe, Ohio 44092	Intertek Automotive Research 5404 Bandera Rd San Antonio, Texas
Voting Status	Non Voting	Voting	Non Voting	Non Vating	Non Voting	Voting	Non Vating	Non Voting	Voting/ Chair	Voting
Same	Mosher, Donna	Muransky, Troy	Pappademos, Lou	Reardon, Art	Rettman, Kevin	Rucker, Jule	Sanchez, Art	Sattler, Eric	Slocum, Robert	Smith, Dale
Initials	1								4.	No contraction of the second s

\* Initial to indicate attendance at subject meeting

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7/L-37-1 Surveillance Panel Membership / Sign In List	Meeting Date:
ASTM L-37/L	

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