A Program of ASTM International

Test Monitoring Center

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http://astmtmc.cmu.edu
412-365-1000

MEMORANDUM: 14-023

DATE: October 13, 2014

TO: Angela Trader, Chairman, L-33-1 Surveillance Panel

FROM: Scott Parke

SUBJECT: L-33-1 Testing from April 1, 2014 through September 30, 2014

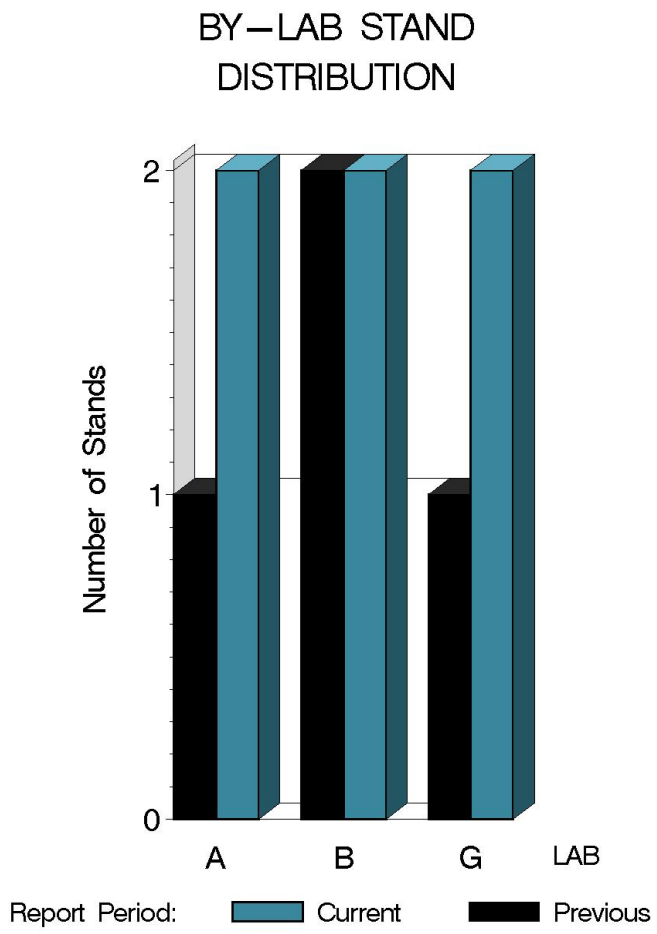
Please find attached a summary of testing activity this period.

SDP/sdp/mem14-023.sdp.doc
cc: Frank Farber
Jeff Clark
L-33-1 Surveillance Panel
ftp://ftp.astmtmc.cmu.edu/docs/gear/l331/semiannualreports/l331-10-2014.pdf

Distribution: email

L-33-1 (D7038)

	Reporting Data	Calibrated on 9-30-14
Number of Labs	3	3
Number of Stands	6	6



L-33-1 (D7038)

Test Distribution by Oil and Validity

		123-2	155	155-1	Totals Last Period	Totals This Period
Accepted for calibration	AC	4	0	4	6	8
Rejected (Mild)	OC	0	0	0	0	0
Rejected (Severe)	OC	0	0	2	0	2
Rejected (Precision)	OC	1	0	1	0	2
Invalidated calibration	LC	0	0	0	0	0
Aborted	XC	0	0	0	2	0
Accepted information run	NI	2	0	2	0	4
Total		7	0	9	8	16

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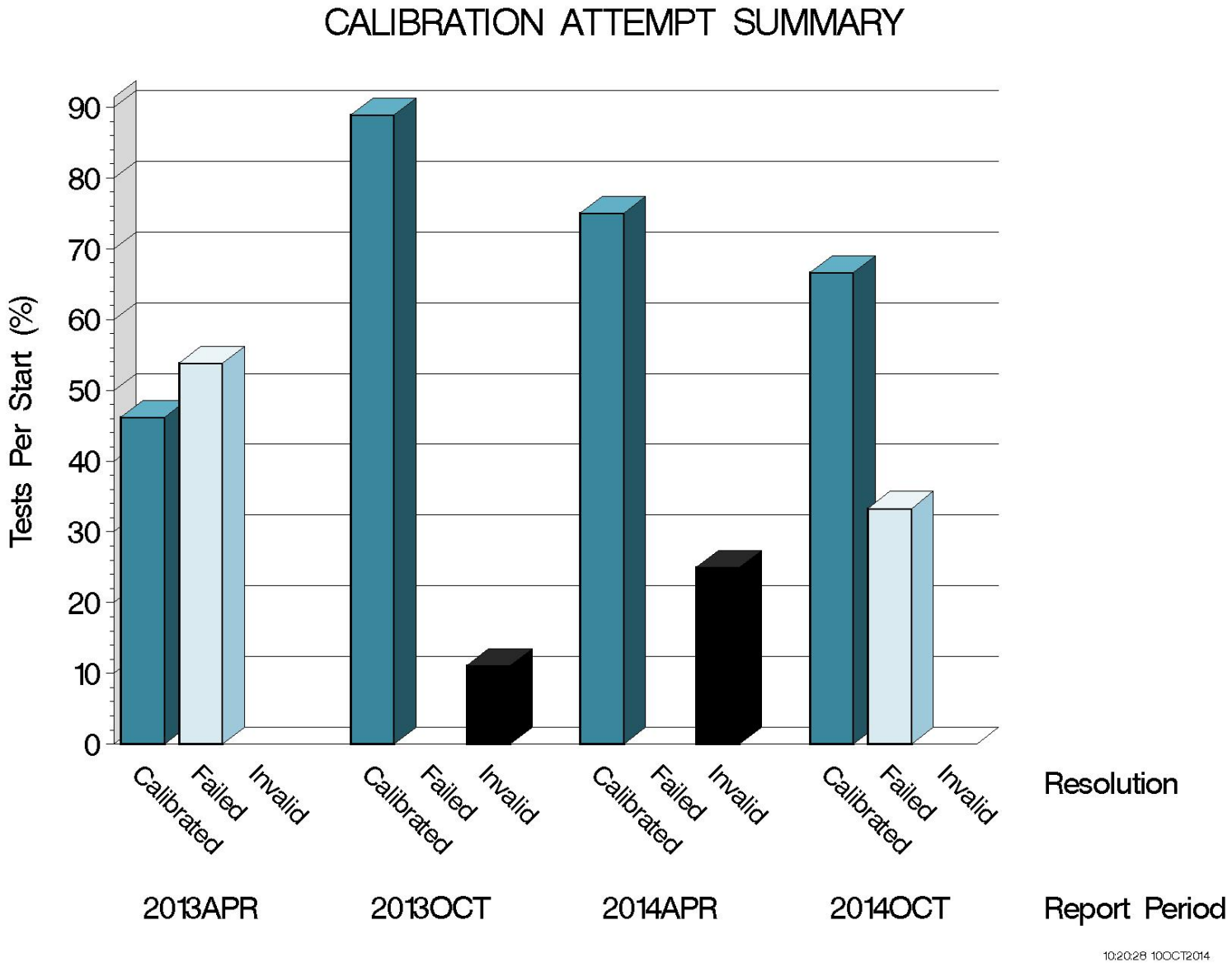
CALIBRATION ATTEMPT SUMMARY
Tests Per Start (%)
0
10
20
30
40
50
60
70
80
90
Calibrated
Failed
Invalid
Resolution
2013APR
2013OCT
2014APR
2014OCT
Report Period
10:20:28 10OCT2014

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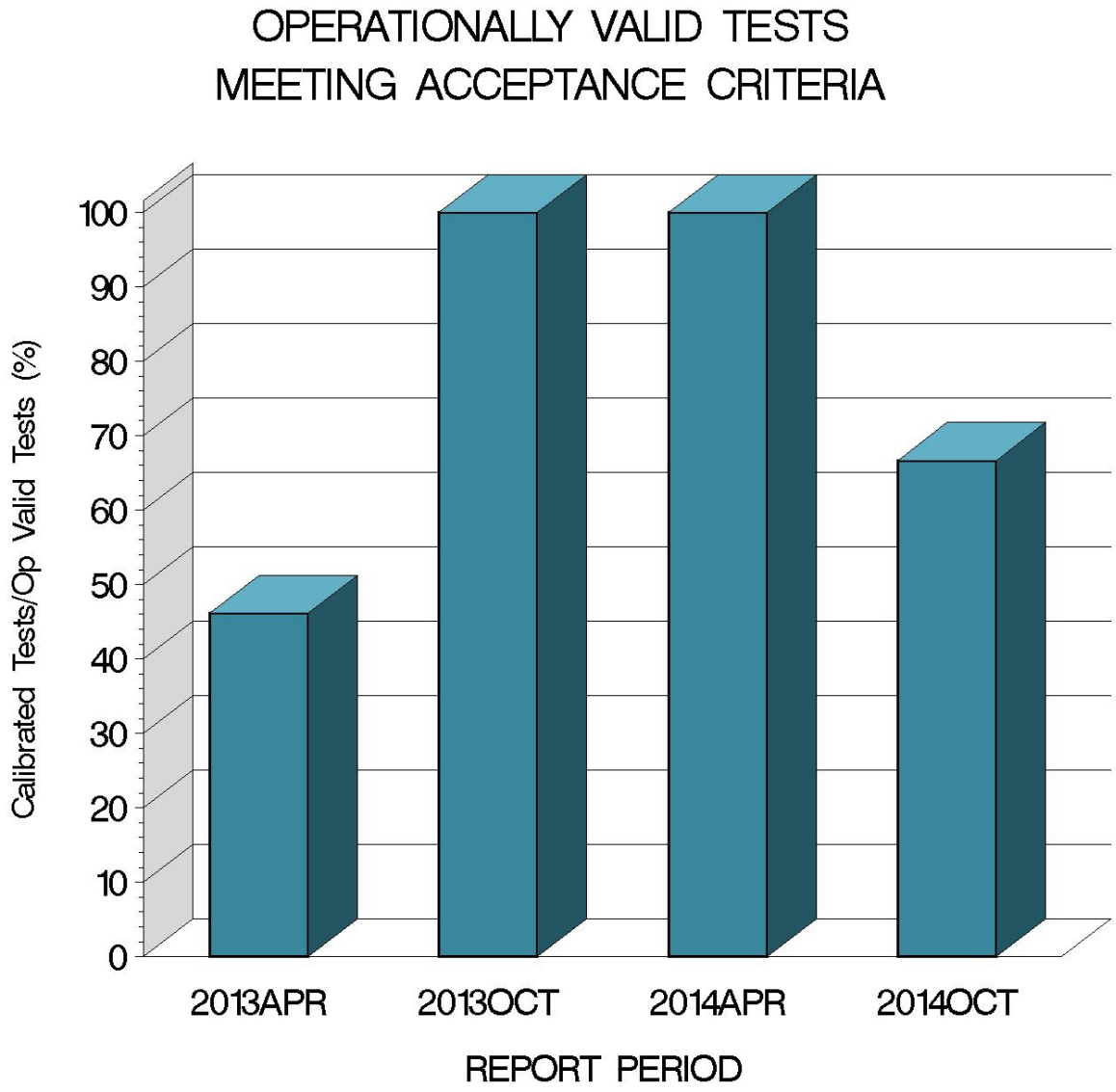

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CAUSES FOR LOST TESTS

			Oil			Validity			Loss Rate		
Lab	Cause		123-2	155	155-1	RC	LC	XC	Lost	Starts	%
	No tests were lost this period.								0	16	0%
		Lost	0	0	0	0	0	0			
		Starts	7	0	9	16	16	16			
		%	0%	0%	0%	0%	0%	0%			

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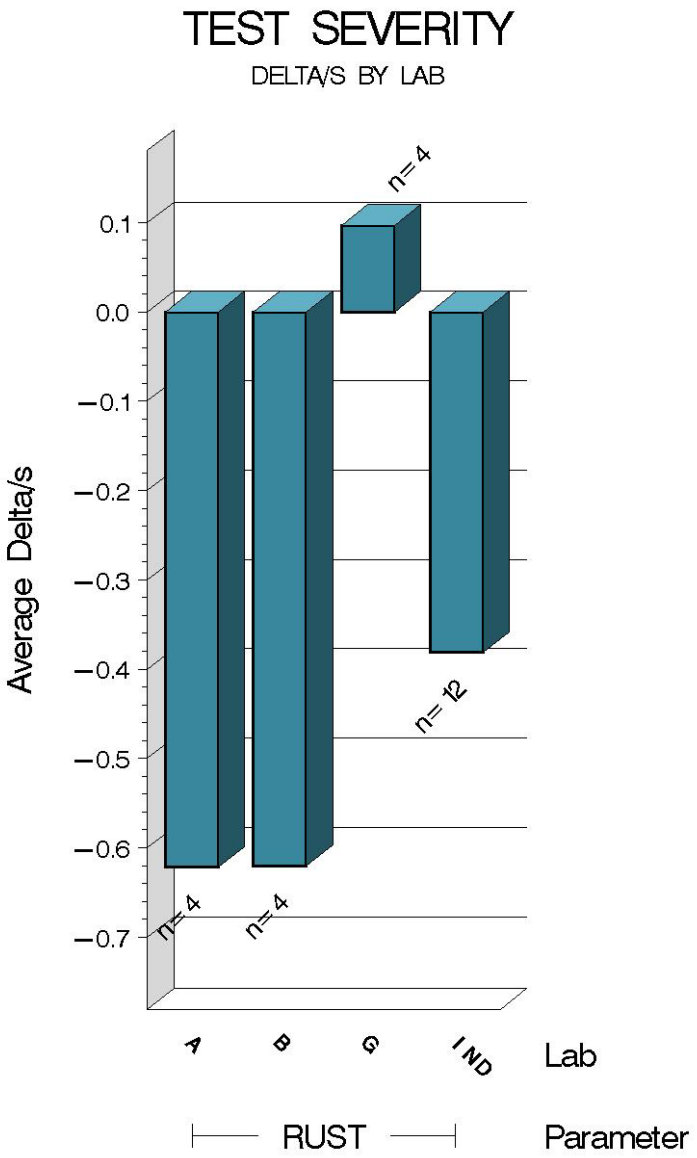

Average Δ/s by Lab		
Lab	**n**	**RUST**
A	4	-0.622
B	4	-0.620
G	4	0.097
Industry	12	-0.382
Shift	12	-0.095

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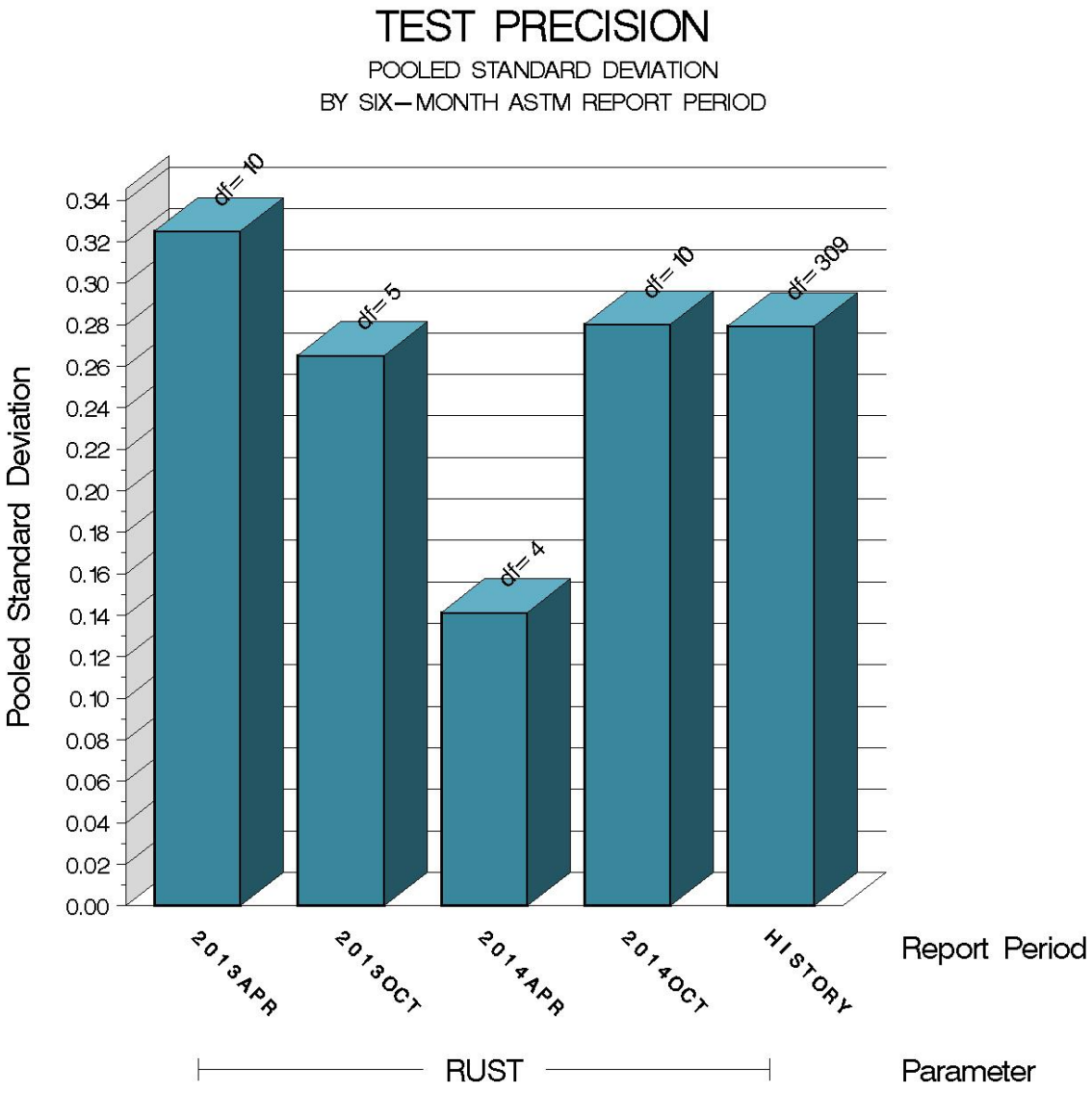
TEST PRECISION
POOLED STANDARD DEVIATION
BY SIX–MONTH ASTM REPORT PERIOD
Pooled Standard Deviation
0.34
0.32
0.30
0.28
0.26
0.24
0.22
0.20
0.18
0.16
0.14
0.12
0.10
0.08
0.06
0.04
0.02
0.00
df= 10
df= 5
df= 4
df= 10
df= 309
2013APR
2013OCT
2014APR
2014OCT
HISTORY
Report Period
RUST
Parameter
10:20:28 10OCT2014

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SUMMARY OF SEVERITY & PRECISION

Severity
Average RUST Δ/s this period was -0.382. Using the target standard deviation for oil 155, this equates to -0.095 merits severe. This performance is nearly identical to last report period.
Precision
Two tests (from different labs) generated stand Shewhart precision alarms this period and resulted in RUST precision exceeding control chart limits for a time. Precision has since returned to within-limits performance.

Industry control charts follow.

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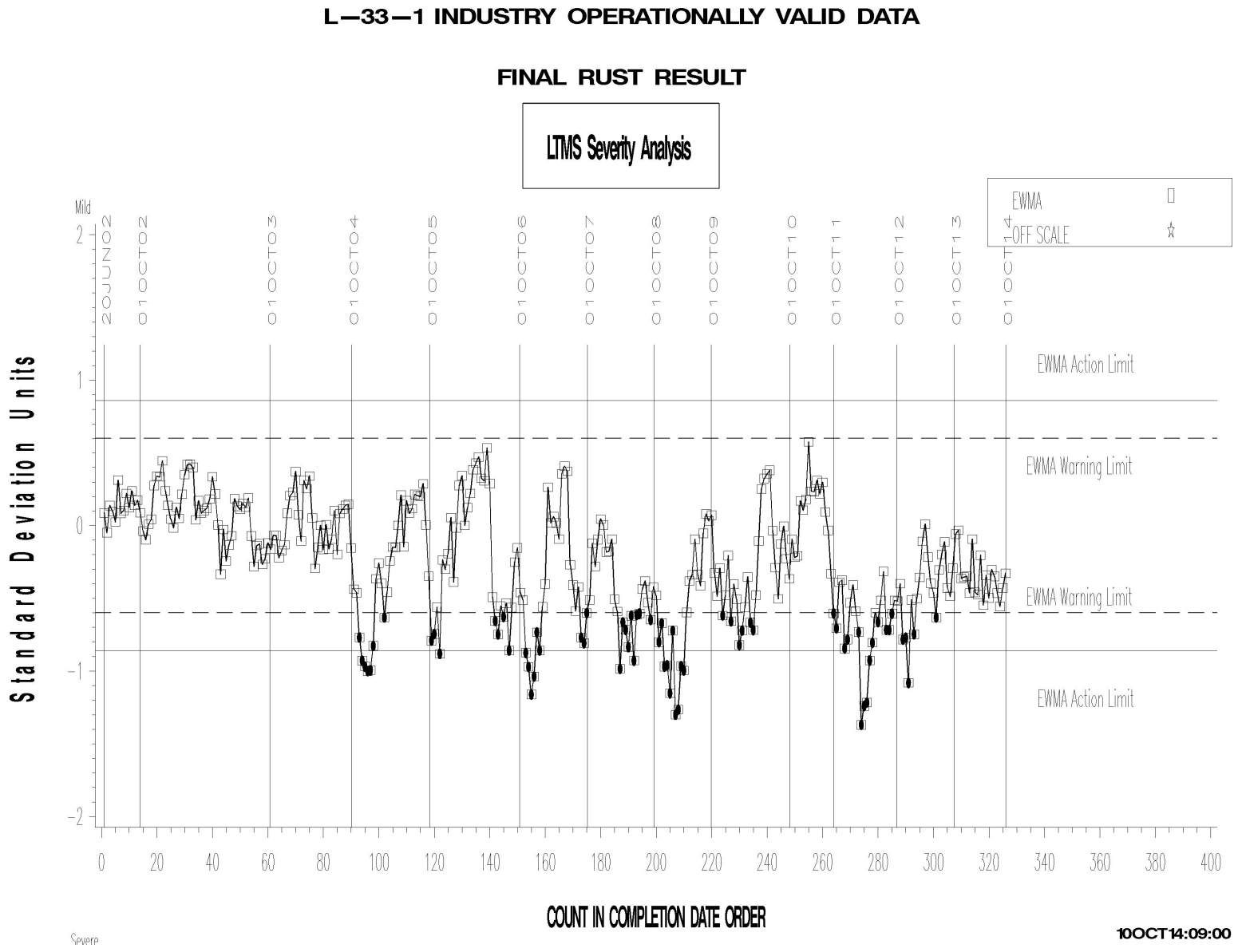
L—33—1 INDUSTRY OPERATIONALLY VALID DATA
FINAL RUST RESULT
LTMS Severity Analysis
Mild
Severe
EWMA
OFF SCALE
EWMA Action Limit
EWMA Warning Limit
EWMA Warning Limit
EWMA Action Limit
Standard Deviation Units
2
1
0
−1
−2
20JUN02
01OCT02
01OCT03
01OCT04
01OCT05
01OCT06
01OCT07
01OCT08
01OCT09
01OCT10
01OCT11
01OCT12
01OCT13
01OCT14
0
20
40
60
80
100
120
140
160
180
200
220
240
260
280
300
320
340
360
380
400
COUNT IN COMPLETION DATE ORDER
10OCT14:09:00

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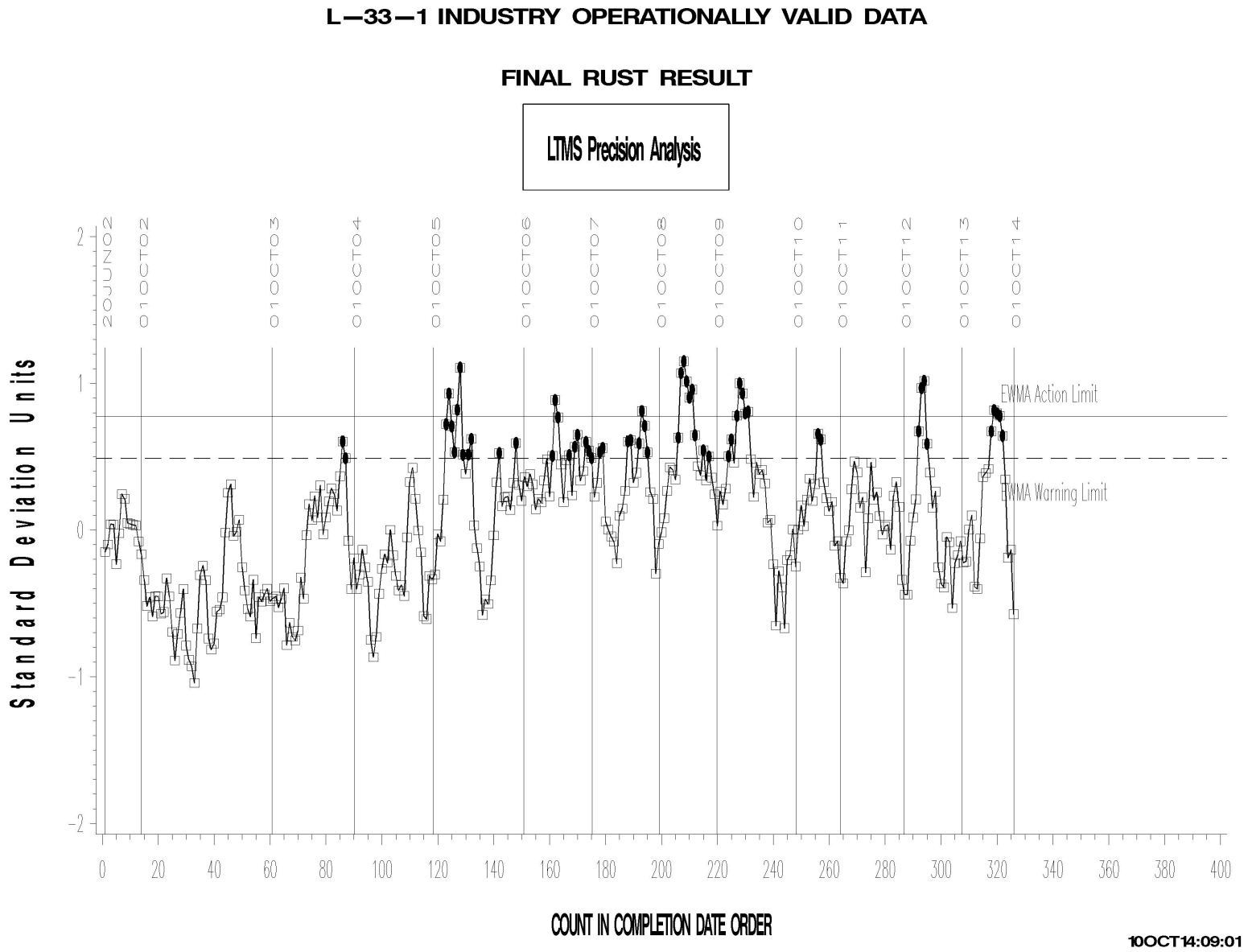
L—33—1 INDUSTRY OPERATIONALLY VALID DATA
FINAL RUST RESULT
LTMS Precision Analysis
Standard Deviation Units
2
1
0
−1
−2
20JUN02
01OCT02
01OCT03
01OCT04
01OCT05
01OCT06
01OCT07
01OCT08
01OCT09
01OCT10
01OCT11
01OCT12
01OCT13
01OCT14
EWMA Action Limit
EWMA Warning Limit
0
20
40
60
80
100
120
140
160
180
200
220
240
260
280
300
320
340
360
380
400
COUNT IN COMPLETION DATE ORDER
10OCT14:09:01

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L—33—1 INDUSTRY OPERATIONALLY VALID DATA

FINAL RUST RESULT

CUSUM Severity Analysis

10OCT14:09:01

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TIMELINE ADDITIONS

Effective Date	Information Letter	Event
20140912	14-2	Standardized wording describing the role of the TMC.

L-33-1 (D7038)

LAB VISITS

Two L-33-1 lab visits were conducted during this period. No procedural nonconformances were found.

INFORMATION LETTERS

Information letter 14-2 was issued this period to incorporate standardized wording describing the role of the TMC.

L-33-1 (D7038)

STATUS OF REFERENCE OIL SUPPLY

		@ TMC	
Oil	Cans @ Labs	Cans	Gallons
123-2	7	151	151.8
155	0	21	21.0
155-1	11	321	321.0
Total	18	493	493.8

The TMC quantity remaining presumes usage only for L-33-1 testing. Oil 155/155-1 is also used in other test areas (L-37, L-37-1, L-60-1, and HTCT).