

Intertek Automotive Research 5404 Bandera Road San Antonio, Texas 78238

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August 6, 2018

#### Meeting Minutes: Surveillance Panel Meeting February 7, 2018, 9:30 am –10:00 am EST

See attendance sheet for members in attendance. Additional members joined by phone: Jeff Milner and Vera Marsic

- The L33-1 committee membership was reviewed
  - Eaton no replacement has been identified yet
  - BASF Arjun was added as a voting member
- Meeting minutes from November 2017 ASTM meeting and December 2017 Conference Call were reviewed. Motion was made by Eric Donovan to approve. Motion was seconded by Arjun Goyal. Motion carried unanimously all voting members present.
- The topic of Downtime Limits, particularly during the Storage Phase, was discussed. Per Rebecca Warden, the limitation of three occurrences for a total downtime not to exceed 30 minutes creates problems with possible facility maintenance and other possible causes of downtime. A motion was made by Angela Trader to remove Section A6.2.3 from the procedure and allow unlimited downtime as long as the Valididy Calculations still meet the criteria outlined in the procedure for Oil Temperature. The motion was seconded by Rebecca Warden. TMC (Scott Parke) voted to abstain but all other voting members voted to approve the motion.
- Reference test data was presented that shows the number of occurrences or ratings of 8 for each area. In addition, similar data was presented by Wes Venhoff the showed the same data in a different manner. Discussion continued about the severity of the AAM hardware and the LRI's strict limit of no more than three areas with an 8 or less. The group decided to present the data to the LRI board during the Open Meeting the following day and ask the LRI panel if they would consider allowing more 8's as long as there were no 5s and the final corrected Rust was 9.0 or greater.
- Motion was made to adjourn the meeting by Rebecca Warden and seconded by Eric Donovan and carried unanimously.

Respectfully

Angela Trader Senior Project Engineer



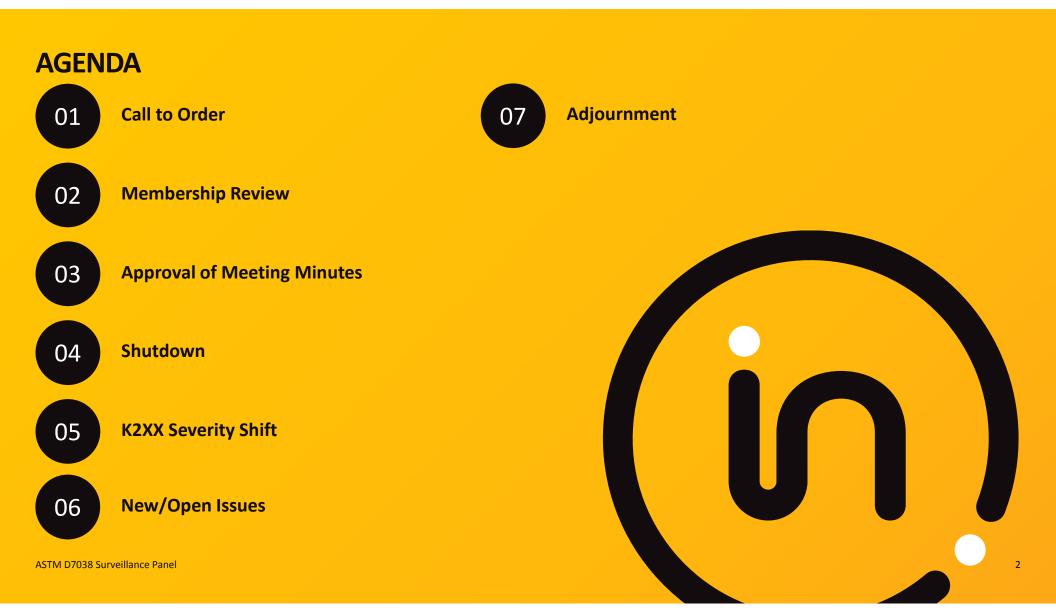


# L33-1 SURVEILLANCE PANEL MEETING

## PRI Headquarters - Warrendale, PA

Angela Trader – Senior Project Engineer February 7, 2018 9:30 am – 10:00 am EST





## **MEMBERSHIP REVIEW**

Voting Members:

- Greg Shank Mack
- Allen Comfort US Army
- John Dharte AAM
- Eric Donovan Afton
- Rob Banas ExxonMobil
- ?? Eaton
- Jule Rucker Meritor
- Scott Parke TMC
- Angela Trader Intertek
- Kristijan Drlja Lubrizol
- Chintan Ved Ford
- Rebecca Warden SwRI
- Khaled Zreik GM

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## **APPROVAL OF MEETING MINUTES**

Surveillance Panel Meeting Minutes

- SP Meeting 08NOV2017
  - (20171108 SP.pdf)
- Conference Call 19DEC2017
  - (20171219 Conference Call.pdf)

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## **DOWNTIME LIMITS**



#### A6.2 Downtime Limits:

- A6.2.1 *Motoring–Warm–up Phase*–No limit on number of occurrences.
- A6.2.2 *Motoring Phase*—A maximum number of two downtime occurrences are permitted with a total downtime not to exceed 15 min.
  - A6.2.2.1 A downtime occurrence is defined as a time at which the test is shut down until the time the test returns to test operating specifications.
- A6.2.3 Storage Phase—A maximum number of three occurrences for a total downtime not to exceed 30 min.
- A6.2.4 Do not calculate percent deviations during downtime occurrences.

## **STORAGE PHASE**



#### 11.2 Transition Phase:

- 11.2.1 Move the test unit to the storage box within 30 min of the end of the motoring phase.
  See Fig. A5.6 for physical position. Set the controller at 125 ± 1°F (52 °C ± 0.6 °C).
  Position the axle such that the axle tube openings and the pinion shaft are on a horizontal plane.
- 11.2.2 Switch on the internal fan. Activate the control system to maintain a test oil temperature of 125 ± 6 1°F (52 °C ± 0.6 °C). The maximum allowable time for the test oil to reach operating temperature of 125 ± 1°F (52 °C ± 0.6 °C) from the end of the motoring phase of the test as stated in 11.1.8 is 1 1/2 h.

#### 11.3 Storage Phase:

- 11.3.1 Record the time of the first occurrence of the test oil temperature reaching  $125 \pm 1^{\circ}F$  (52 °C ± 0.6 °C). This is the start of the storage phase.
- 11.3.2 Continue the storage phase for a total of  $(162 \pm 0.2)$  h.
- 11.3.3 At the end of the storage phase, record the time, then switch off the storage boxheating unit and circulating fan. The end of the storage phase is the end of the test.

## **K2XX VS. DANA HARDWARE RUST RATING FOR 123-2 OIL**

Hardware	Doting					Ratin	g Area				
Haruware	Rating	1	2	3	4	5	6	7	8	9	10
Dana	10	46.8%	1.3%	4.6%	27.3%	32.5%	23.4%	29%	30%	8.4%	3%
AAM	10	54.6%	0%	0%	0%	0%	0%	18%	23%	0%	0%
Dana	9	35.1%	13.6%	23.4%	34.4%	33.8%	26%	39%	32%	25.3%	19%
AAM	9	13.6%	4.6%	0%	4.5%	9.1%	4.6%	9%	41%	13.6%	18%
Dana	8	18.2%	82.5%	69.5%	38.3%	33.8%	50.6%	32%	38%	66.2%	77%
AAM	8	27.3%	77.3%	90.9%	95.5%	90.9%	95.4%	73%	36%	86.4%	82%
Dana	5	0%	2.6%	2.6%	0%	0%	0%	0%	0%	0%	0%
AAM	5	4.6%	18.2%	9.1%	0%	0%	0%	0%	0%	0%	0%

Dana: n = 154 AAM: n = 22

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## **K2XX VS. DANA HARDWARE RUST RATING FOR 155-1 OIL**

Hardware	Dating					Ratin	g Area				
Haruware	Rating	1	2	3	4	5	6	7	8	9	10
Dana	10	80.8%	32.1%	34.6%	29.5%	94.9%	94.9%	90%	88%	94.9%	91%
AAM	10	95.6%	21.7%	8.7%	13%	87%	82.6%	100%	100%	95.6%	100%
Dana	9	14.1%	24.4%	20.5%	41%	5.1%	5.1%	9%	10%	5.1%	8%
AAM	9	0%	0%	13%	17.4%	13%	17.4%	0%	0%	4.4%	0%
Dana	8	15.3%	43.6%	44.9%	29.5%	0%	0%	1%	1%	0%	1%
AAM	8	4.4%	78.3%	78.3%	69.6%	0%	0%	0%	0%	0%	0%
Dana	5	0%	0%	0%	0%	0%	0%	0%	0%	0%	0%
AAM	5	0%	0%	0%	0%	0%	0%	0%	0%	0%	0%

Dana: n = 78 AAM: n = 23 ſ

## **NEW/OPEN ISSUES**



Any new business?

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### **ANGELA TRADER**



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Total Quality. Assured.

TESTKEY LTMSLAB	LTMSAPP V	AL IN	ND	CHART	LTMSDATE L	TMSTIME	SPECIAL RUS	т	RUSTyi	RUSTzi	RUSTqi
119047-L3: A1	15 /	AC 1	155-1	Υ	20160805 1	L0:27	K2XX	9.1	-1.3333		
119048-L3: A1	14 /	AC 1	155-1	Υ	20160810 0	)9:52	K2XX	9.1	-1.3333	•	•
119642-L3: A1	14A /	AC 1	155-1	Υ	20170117 1	L2:09	K2XX	9.1	-1.3333	•	•
123084-L3: A1	14A A	AC 1	155-1	Υ	20170126 1	L0:03	K2XX	9.1	-1.3333		
108361-L3: G	1 /	AC 1	155-1	Υ	20170317 0	)8:53	K2XX	9.3	0.3333	•	•
112370-L3: B1	3A /	AC 1	155-1	Υ	20170502 0	)7:14	K2XX	9.1	-1.3333	•	•
123085-L3: A1	15A A	AC 1	155-1	Υ	20170627 0	)9:28	K2XX	9.1	-1.3333		
123087-L3: A1	15A A	AC 1	155-1	Υ	20171013 0	)9:53	K2XX	9.1	-0.7368	•	•
122898-L3: B1	2A /	AC 1	155-1	Y	20171031 0	08:18	K2XX	9.5	1.3684		

TESTKEY LTMSLAB	LTMSAPP VAL	IND	CHART	LTMSDATE LTMSTIME SPECIAL	RUST RUS	Tyi RUSTzi	RUSTqi
87357-L331 G	2 AC	155-1	Y	20120404 01:55 V01.1	9.3	-1.12 .	
87358-L331 G	2 AC	155-1	Y	20120420 01:30 V01.1	9.5	-0.32 .	
87801-L331 G	1 AC	155-1	Y	20120905 09:55 V01.1	9.4	-0.72 .	
84748-L33: B1	3 AC	155-1	Y	20130110 09:11 V01.1	9.7	0.48 .	
89623-L331 G	2 AC	155-1	Y	20130214 11:13 V01.1	9.3	-1.12 .	
84749-L33: B1	2 AC	155-1	Y	20130423 09:59 V01.1	9.4	-0.72 .	
84750-L33: B1	3 AC	155-1	Y	20130819 10:02 V01.1	9.4	-0.72 .	
92773-L331 G	1 AC	155-1	Y	20131104 09:01 V01.1	9.8	0.88 .	
90500-L33: A1	15 AC	155-1	Y	20131216 10:35 V01.1	9.6	0.08 .	
89964-L33: B1	3 AC	155-1	Y	20140107 08:53 V01.1	9.5	-0.32 .	
92774-L331 G	1 AC	155-1	Y	20140307 11:43 V01.1	9.5	-0.32 .	
97706-L33: B1	2 AC	155-1	Y	20140528 09:42 V01.1	9.7	0.48 .	
90501-L33: A1	14 AC	155-1	Y	20140610 10:32 V01.1	9.3	-1.12 .	
98038-L33: A1	14 AC	155-1	Y	20140619 10:19 V01.1	9.7	0.48 .	
101906-L3: A1	15 AC	155-1	Y	20140915 10:52 V01.1	9.3	-1.12 .	
98305-L331 G	2 AC	155-1	Y	20140919 10:29 V01.1	9.6	0.08 .	
98306-L331 G	1 AC	155-1	Y	20141001 10:19 V01.1	9.6	0.08 .	
101102-L3: G	1 AC	155-1	Y	20150420 10:29 V01.1	9.4	-0.72 .	

RCDCPINC	RCDCDFGC	RCDCDFGS	RCDCAXHC	RCDCDGR	RCDCDPIN	RCBDPNR	RCBDPNC	RCBDFCR	RCBDFCC	IND_SORT	WUTIMES	TWUTIMEFN
10	8	8	8	10	10	10	10	10	10	tmc-155-1	10:41	11:25
10	8	8	8	10	10	10	10	10	10	tmc-155-1	10:01	10:32
10	8	8	8	10	10	10	10	10	10	tmc-155-1	12:29	13:06
10	8	8	8	10	10	10	10	10	10	tmc-155-1	10:12	10:56
10	8	8	9	10	10	10	10	10	10	tmc-155-1	8:33	9:07
10	8	8	8	10	10	10	10	10	10	tmc-155-1	08:02	08:33
10	8	8	8	10	10	10	10	10	10	tmc-155-1	09:47	10:29
10	8	8	8	10	10	10	10	10	10	tmc-155-1	10:00	10:47
10	9	10	8	10	10	10	10	10	10	tmc-155-1	08:59	09:30

RCDCPINC	RCDCDFGC F		RCDCAXHC F	RCDCDGR	RCDCDPIN	RCBDPNR	RCBDPNC	RCBDFCR	RCBDFCC	IND_SORT	WUTIME	ST WUTIMEFN
9	9	9	10	9	10	9	9	10	9	tmc-155-1	10:29	10:57
8	10	9	10	10	9	8	9	10	10	tmc-155-1	10:14	10:44
10	9	8	9	10	10	9	10	10	10	tmc-155-1	10:24	10:57
10	10	10	8	10	10	10	10	10	10	tmc-155-1	09:47	10:17
8	9	10	9	10	10	10	10	9	9	tmc-155-1	11:48	12:15
10	8	8	10	10	10	10	10	10	10	tmc-155-1	10:28	11:02
10	8	10	9	10	10	10	10	10	10	tmc-155-1	10:40	11:09
9	10	10	10	10	9	10	10	10	10	tmc-155-1	10:32	11:04
10	9	10	9	10	10	10	10	10	10	tmc-155-1	11:00	11:28
10	9	9	9	10	10	10	10	10	10	tmc-155-1	09:31	10:03
10	9	9	9	10	10	10	10	10	10	tmc-155-1	12:11	12:40
10	10	9	9	10	10	10	10	10	10	tmc-155-1	09:58	10:35
10	8	8	9	10	10	10	10	10	10	tmc-155-1	10:46	11:17
10	10	10	8	10	10	10	10	10	10	tmc-155-1	10:20	11:02
10	8	8	9	10	10	10	10	10	10	tmc-155-1	11:06	11:44
10	8	10	10	10	10	10	10	10	10	tmc-155-1	10:41	11:32
10	9	10	9	10	10	10	10	10	10	tmc-155-1	10:25	10:54
10	8	8	10	10	10	10	10	10	10	tmc-155-1	11:01	11:33

gearver	RINIT1	# of 8s
K2XX	AS	3
K2XX	BT	3
K2XX	AS	3
K2XX	AS	3
K2XX	NPA	2
K2XX	BJF	3
K2XX	BT	3
K2XX	AS	3
K2XX	VAD	1
		2.666667

2.000007

gearver	RINIT1	
V01.1	тсв	0
V01.1	тсв	2
V01.1	тсв	1
V01.1	PDR	1
V01.1	NPA	1
V01.1	BJF	2
V01.1	CL	1
V01.1	NPA	0
V01.1	AS	0
V01.1	CL	0
V01.1	NPA	0
V01.1	BJF	0
V01.1	AS	2
V01.1	AS	1
V01.1	AS	2
V01.1	NPA	1
V01.1	NPA	0
V01.1	NPA	2
		0 888889

0.888889

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Voting V/NV	>						
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Initials							