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	De La Fuente, Hector		Southwest Research Institute 6220 Culebra Road San Antonio, Texas 78238	Phone: 210-522-5996 Fax: 210-680-1777 E-mail: hdelafuente@swri.edu
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Attending	Eliot, Steve		AAM 2965 Technology Drive Rochester Hill, Michigan 48309	Phone: 248-299-6428 Fax: 248-293-6945 E-mail: Dehartej@aam.com
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ASTM D-7038 (L-33-1) MOISTURE CORROSION TEST SURVEILANCE PANEL MEETING For LRI #144 February 13, 2007 PRI Headquarters Warrendale , PA **Minutes**

I. Call to Order

II. Business

1) Review rater request to change procedure drawing for Area 1 thrust surface to machined surface?

Option 1) We may agree to the rater request to streamline and conform to what most of the raters are currently doing.

Option 2) We request the raters use the thrust surface as stated in the procedure and provide a rating aid for locating the outside diameter of the thrust washer.

The committee discussed the issue and a historic batch of housings that were machined slightly different where the committee decided to rate the entire machined surface of the parts thrust surface. The committee quickly came to a decision to approve a verbiage change.

Motion: Don Bartlett Second: Brian Koehler Vote: 5 in favor Unanimous

Change both the drawing and the rating description for area #1 to read machined surface instead of thrust surface. Effective immediately.

2) Review severity trend in the industry (TMC).

Don Lind Report: Severity alarms by test results show LTMS is in a severity trend. Issues stemming from the control charts indicate two labs A&E are the primary cause. TMC is not sure that the results are hardware or rating issues. The queue sum control charts show that the results are on a 45deg slope. This indicates a continuing severity of one standard deviation.

Lab A extreme result is a rating issue based on total surface area of a specific rated area.

Lab B results cyclic and a bit severe

Lab D results show nearly on target just slightly mild. Possibly rating

Lab E is bouncing with results causing its severity issues. Could be either hardware or rating as the cause.

Tracking results shows no clear cause, could be hardware or rating.

Rating issues from the rating workshop:

Variability at workshop show a severity issue based on the change in rating from the original lab rating area #2, 3, 4 have the highest differences. The

ASTM D-7038 (L-33-1) MOISTURE CORROSION TEST SURVEILANCE PANEL MEETING For LRI #144 February 13, 2007 PRI Headquarters Warrendale , PA

data shows the severity in these areas are being driven by rating, primarily the ability to see very small spots of rust.

What is causing these results in these areas? Magnification may be causing this variability. Raters are varying based on the criteria of texture and depth.

Could we have a problem with the acceptance bands? TMC perceives that the raters could drive the acceptance more than the possible change in bands. The rating in the industry is dependant on eyesight in the 10, 9 and 8 ratings. The raters are to view the number of rust spots without magnification and then place a result based on the number of spots less than 1mm as none (10), up to six spots (9), or 7+ spots as (8). Area 2 is difficult to see and needs additional light and areas 3&4 are extremely easy to see and influencing the results.

Magnification may be the cause of the problems based on the description of how and when to use it to determine what is rust.

Do we need new verbiage?

How do we eliminate the magnification as an issue? Conference with raters to find verbiage to stabilize ratings.

Would minimum rust size rust factor to eliminate the variability as cause? Should we ask the LRI if they have a problem with minimum size? What tools can we use to define the minimum size? The confirmation is the major question.

Don we should have a face to face with the raters to work out the rating issues. Jerry should we open the bands? Should the rating scale be re-thought?

Action: Chair is to convene a conference call to plan or provide an answer the rating description to happen in the next two week before March 1.

Rating results indicate the original results are more severe in the original rating than the calibration workshop.

Motion Don B. Second Sal Rea requesting the initial rater calibration be displayed for review. 5in favor 1 abstain action

Action: Don L to look at the rater id with terms of the rating results

3) Rater calibration workshop issues (Don Lind). Review if workshop data with eliminating novice raters.

During the calibration workshop raters tried rating one gear without magnification and then rate with magnification to show the variability in rating with and without magnification. The raters were more variable without magnification.

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VII. Motion to Adjourn:

Motion: Chris Schenkenberger Second: Cory Koglin Vote: Unanimous