

Test Monitoring Center

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MEMORANDUM: 10-049

DATE: November 8, 2010

TO: Brian Koehler, Chairman, High Temperature Cyclic Durability Test

Surveillance Panel

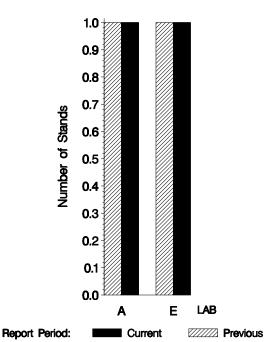
FROM: Scott Parke

SUBJECT: HTCT Testing from April 1, 2010 through September 30, 2010

A total of 3 HTCT tests were reported to the Test Monitoring Center during the period from April 1, 2010 through September 30, 2010. Following is a summary of testing activity this period.

	Reporting Data	Calibrated on 9-30-10
Number of Labs	2	2
Number of Stands	2	2





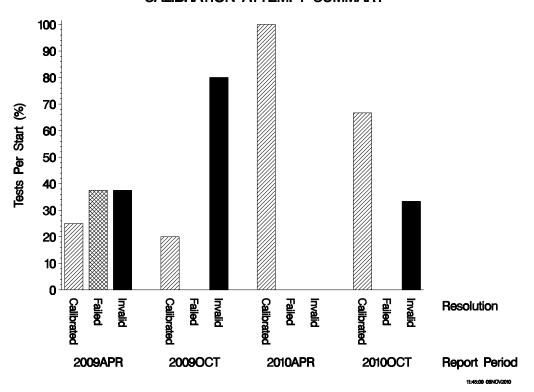
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Test Distribution by Oil and Validity

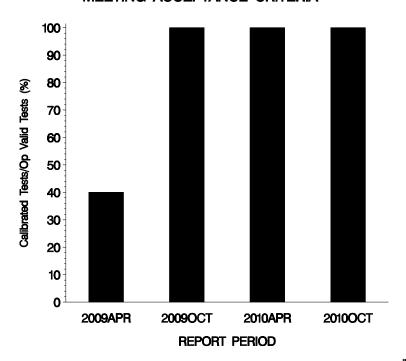
Totals

		150-2	154	155	Last Period	This Period
Accepted for calibration	AC	0	0	2	4	2
Rejected (Mild)	OC	0	0	0	0	0
Rejected (Severe)	OC	0	0	0	0	0
Rejected (Precision)	OC	0	0	0	0	0
Invalidated calibration	LC	0	0	1	0	1
Aborted	XC	0	0	0	0	0
Accepted information run	NN	0	0	0	0	0
Total		0	0	3	4	3

CALIBRATION ATTEMPT SUMMARY



OPERATIONALLY VALID TESTS MEETING ACCEPTANCE CRITERIA

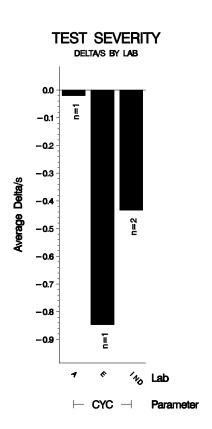


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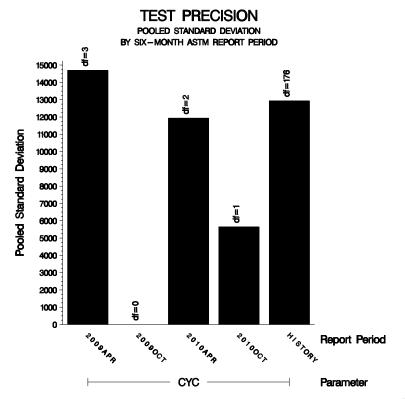
CAUSES FOR LOST TESTS:

				Oil			Validity			Loss Rate	;
Lab	Cause		150-2	154	155	RC	LC	XC	Lost	Starts	%
E Snap ring dislodged at 24,000 cycles.				•		•		1	2	50%	
		Lost	0	0	1	0	1	0			
		Starts	0	0	3	3	3	3			
		%	0%	0%	33%	0%	33%	0%			

Average Δ /s by Lab				
Lab	n	CYC		
A	1	-0.020		
Е	1	-0.850		
Industry	2	-0.430		
Shift	2	-4186.00		



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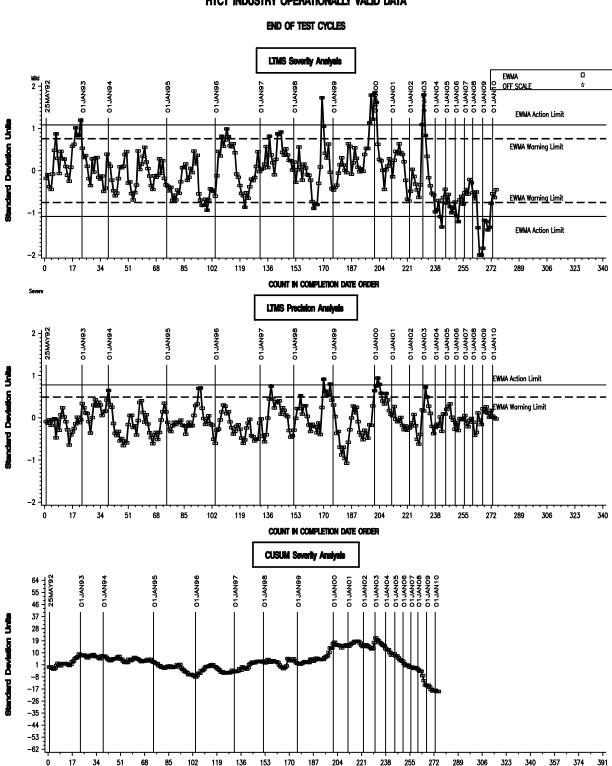


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INDUSTRY CONTROL CHART:

The industry control chart is shown below. CYC is currently within both severity and precision limits. Average Δ /s reported this period was -0.430.

HTCT INDUSTRY OPERATIONALLY VALID DATA



COUNT IN COMPLETION DATE ORDER

TIMELINE OF SIGNIFICANT EVENTS IN THE HISTORY OF THE HTCT TEST:

Effective Date	Information Letter	Event	
19960701		Surveillance panel approved acceptance bands and targets	
19961210	97-1	Change to allow replacement of main box shift rail cover with aluminum plate	
19970324	97-1	Forms and data dictionary changes, version 19970128	
19970918	97-2	Replacement of appendix x1 with annex a5 (editorial changes)	
19971110	97-3	Revison to shift time definition and inclusion of shift time plot	
19980209	98-1	Revison to shift time definition and inclusion of shift time plot	
19980215		First test on new sychronizer assembly reported	
19980626	98-2	Defined acceptable hardare configuations, revised forms and data dictionary to document hardware configuration utilized	
19990413	99-1	Clarified the calibration period, allows non-reference oil tests to start up to and including	
19990413	99-1	The last day of the calibration period.	
19990625	99-2	Redefined acceptable hardware configurations	
20000613	00-1	Requires use of TESTWMPC5460 friction plates	
20020920	02-1	Failing reference oil run requirement	
20020920	02-1	Test hardware correction and revisions	
20030916	03-1	Report Forms and Data Dictionary	
20040101	03-1	Cleaning Solvent Specification	
20041203	04-1	One Quart Test Oil EOT Save Requirement Dropped	
20050221	05-1	Revised Solvent Specification	
20050504	05-2	Surveillance Panel Use of Donated Reference Oil Test Programs	
20050504	05-2	Guidelines for Shortening or Lengthening Reference Oil Calibration Periods	
20050504	05-2	Updated Test Precision	
20050504	05-2	Rounding Test Results Using ASTM E 29	
20050504	05-2	Piston, High Low Range Shift Outside Diameter Specification	
20050504	05-2	Company Name Change	
20060911		Reference oil targets set using only configuration 2 data	
20090327	09-1	Revision to Percent Deviation Calculation	
20090519	09-2	Shift Time RPM Correction	
20091002	09-3	P/Ns revised to Volvo part numbers.	

TMC LAB VISITS:

No HTCT lab visits were conducted during this report period.

INFORMATION LETTERS:

No information letters were issued this report period.

STATUS OF REFERENCE OIL SUPPLY:

At the end of this report period, the testing oil supply stood as outlined in the table below:

		@ TMC		
Oil	Cans @ Labs	Cans	Gallons	
150-2	4	3	33.7	
154	4	16	176.0	
155	2	13	150.0	
Total	10	32	359.7	

The TMC quantity remaining presumes usage only for HTCT testing. Oil 155 is also used in other test areas.

SDP/sdp/astm1010.doc/mem10-049.sdp.doc

c: Frank Farber

Jeff Clark

Don Lind

HTCT Surveillance Panel

ftp://ftp.astmtmc.cmu.edu/docs/gears/htct/semiannualreports/htct-10-2010.pdf

Distribution: email