MEMORANDUM: 05-017

DATE: April 18, 2005

TO: Brian Koehler, Chairman, High Temperature Cyclic Durability Test

Surveillance Panel

FROM: Donald Lind

SUBJECT: High Temperature Cyclic Durability Reference Test Status from October 1,

2004 through March 31, 2005

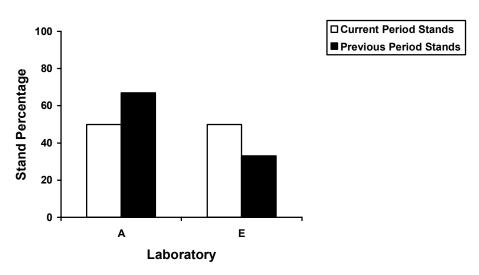
The following is a summary of High Temperature Cyclic Durability reference oil tests that were reported to the Test Monitoring Center during the period October 1, 2004 through March 31, 2005.

Lab/Stand Distribution

	Reporting Data	Calibrated as of 3/31/05
Laboratories	2	2
Stands	2	2

The following chart shows the laboratory/stand distribution:

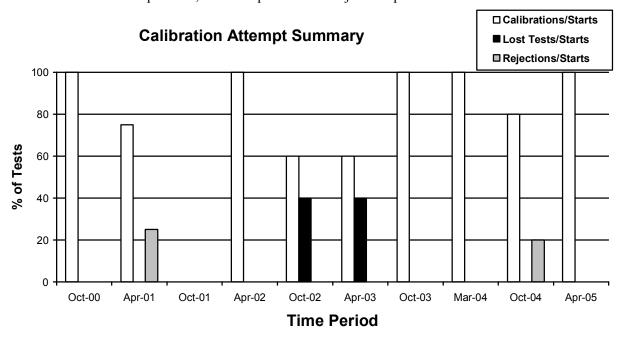
Laboratory/Stand Distribution



The following summarizes the status of the reference oil tests reported to the TMC:

	TMC Validity Codes	No. of Tests
Operationally and Statistically Acceptable	AC	2
Statistically Unacceptable	OC	0
Operationally Invalid, Laboratory Determination	LC	0
Total		2

Calibrations per start, lost tests per start and rejections per start rates are summarized below:



The calibration per start rate has increased this report period, the rejections per start rate has decreased this report period, and the lost test per start rate has remained the same with respect to the previous period.

Severity and Precision

Figure 1 is the industry control chart. Figure 2 is the industry control chart of the last 20 test results. The average Δ /s for this period was -0.75 severe. There was one EWMA severity warning alarm this report period. There were no EWMA precisions alarms this report period. The severity alarm is related to severe test results of -1.5 delta/s or greater from one lab.

<u>Information Letters</u>

There were two information letter issued during this report period. Information Letter 04-01, Sequence Number 11 was issued on November 18, 2004 and Information Letter 05-01, Sequence Number 12 was issued on February 21, 2005. Items changed with these information letters are documented in the L-37 timeline (Table 1).

TMC Lab Visits

There were two lab visits conducted this report period. There was one discrepancy to report. The laboratory was overcharging the oil system with 1 additional quart of oil.

Reference Oil

The following is a listing of reference oils with the expected number of tests remaining at the Test Monitoring Center and at the testing laboratories. HTCT reference oils are shipped in quantities of 11 gallons per test.

Oil	Volume at TMC	Number of Tests	Number of Tests	Total Number of
	(Gallons)	Remaining at TMC	Remaining at Labs	Tests Remaining
150-2	136	12	4	16
151-3	*	*	5	*

* 110 Gallons (Multiple test area usage)

DML/dml

Attachments

c: High Temperature Cyclic Durability Test Surveillance Panel
 Frank M. Farber
 ftp://ftp.astmtmc.cmu.edu/docs/gear/htct/semiannualreports/htct-04-2005.pdf

Distribution: Email

<u>Listing of Tables and Figures Included as Part of This Report to the High Temperature Cyclic Durability</u> <u>Test Surveillance Panel</u>

Table 1 is the High Temperature Cyclic Durability Test Industry Timeline.

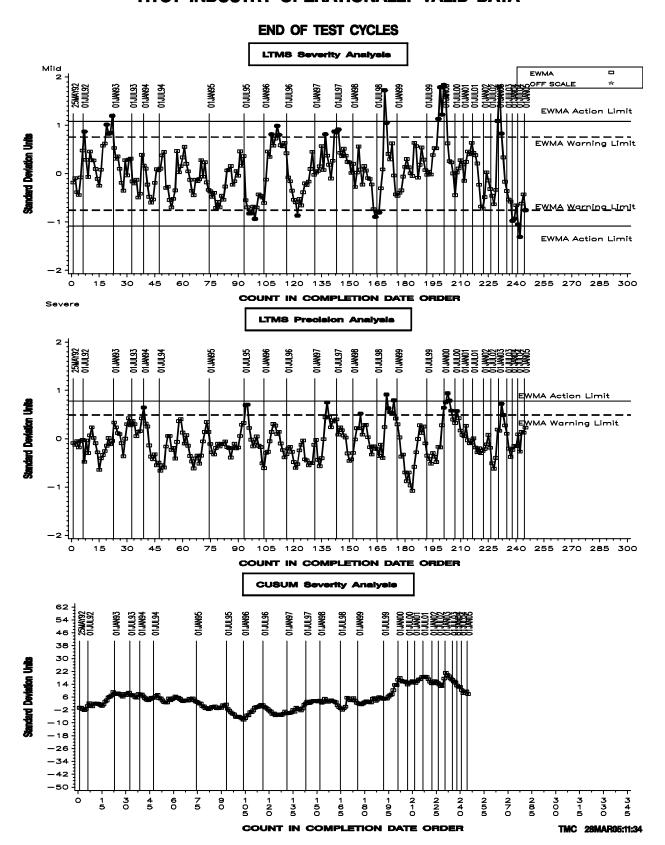
Figure 1 is the Industry control chart for Cycles to Unsynchronized Shifts.

Figure 2 is the Industry control chart of the last 20 results for Cycles to Unsynchronized Shifts.

Table 1

	High Temperature Cyclic Durability Industry Timeline		
Effective Date	Торіс	IL#	
19960701	Surveillance Panel Approved Acceptance Bands and Targets		
19970324	Forms and Data Dictionary Changes, Version 19970128	97-1	
19961210	Change to Allow Replacement of Main Box Shift Rail Cover With Aluminum Plate	97-1	
19970918	Replacement of Appendix X1 With Annex A5 (Editorial Changes)	97-2	
19971110	Revision to Coast Down Time Measurement	97-3	
19980209	Revisions to Shift Time Definition and Inclusion of Shift Time Plot	98-1	
19980215	First Test on New Synchronizer Assembly (Part Number 320KB459)		
19980626	Defined Acceptable Hardware Configurations. Revised Report Forms and Data Dictionary to Document Hardware Configuration Utilized.	98-2	
19990413	Clarified the Calibration Period, Allows Non-reference Oil Tests to Start Up to and Including the Last Day of the Calibration Period.	99-1	
19990625	Redefined Acceptable Hardware Configurations.	99-2	
20000613	Required the Use of Wellman Single Batch Friction Plates for Tests Starting On or After 6/13/00	00-1	
20020920	Failing Reference Oil Run Requirement	02-1	
20020920	Test Hardware Correction and Revisions	02-1	
20030916	Report Forms and Data Dictionary	03-1	
20040101	Cleaning Solvent Specification	03-1	
20041203	One Quart Test Oil EOT Save Requirement Dropped	04-1	
20050221	Revised Solvent Specification	05-1	

HTCT INDUSTRY OPERATIONALLY VALID DATA



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