MEMORANDUM: 01-027

DATE: April 2, 2001

TO: Steve Marty, Chairman, High Temperature Cyclic Durability Test Surveillance

Panel

FROM: Richard E. Grundza

SUBJECT: High Temperature Cyclic Durability Reference Test Status from

October 1, 2000 through March 31, 2001

## **Summary**

The industry control chart shows Cycles to Unsynchronized Shifts severity and precision in control for the period. End of test cycles trended mild (0.435  $\Delta$ /s) this report period. The calibrations per start rate has decreased with respect to the previous period. The decrease in calibration per start rate was due to a pair of tests from one laboratory which were invalid because of computer problems.

#### **Status**

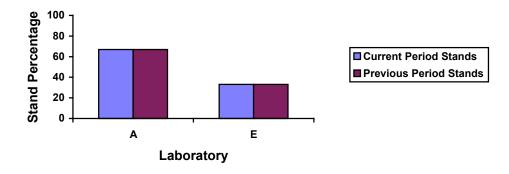
The following is a summary of High Temperature Cyclic Durability reference oil tests that were reported to the Test Monitoring Center during the period October 1, 2000 through March 31, 2001

### **Lab/Stand Distribution**

	Reporting Data	Calibrated as of 3/31/01
Laboratories	2	2
Stands	3	3

The following chart shows the laboratory/stand distribution:

## **Laboratory/Stand Distribution**

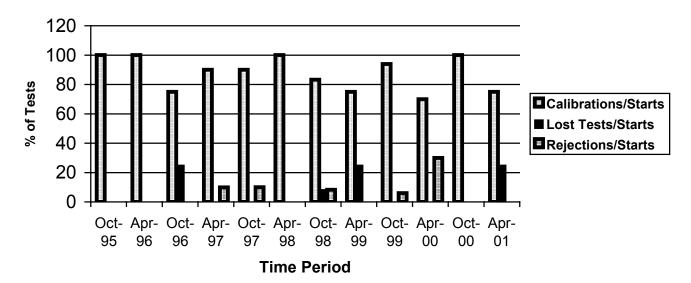


TC1 C 11 '	• 41 4	C (1 C	.1 , ,	4 1 4 TO CO
The following sum	imarizes the st	atile of the rete	rence all tests r	enorted to the TMC.
The following sum	illializes the st	atus of the fere	Tence on tests i	eported to the TMC:

	TMC Validity Codes	No. of Tests
Operationally and Statistically Acceptable	AC	6
Operationally Invalid, Laboratory Determination	LC	2
Total		8

Calibrations per start, lost tests per start and rejections per start rates are summarized below:

## **Calibration Attempt Summary**



The calibration per start rate decreased and the lost test per start rate increased with respect to the previous period. There were no rejected tests this report period. The lost test per start rate is somewhat higher than the historical rate and the calibration per start rate is lower than the historical rate. This is primarily due to two tests from one lab which were invalid due to computer problems.

## **Severity and Precision**

Figure 1 is the industry control chart. Severity and precision were in control the entire period. The summation delta/s chart shows a slight trend toward mild results, with an average  $\Delta$ /s of 0.435 for the period.

### Information Letters

There were no information letters issued during this report period.

## Reference Oil

A listing of oils used for reference oil testing, along with the quantity available and the estimated number of tests remaining are tabulated below.

Oil	Volume at TMC	Number of Tests	Number of Tests	Total Number of
	(Gallons)	Remaining at TMC	Remaining at Labs	Tests Remaining
150-2	317	28	2	36
151-3	614	47	2	49

## REG/reg

## Attachments

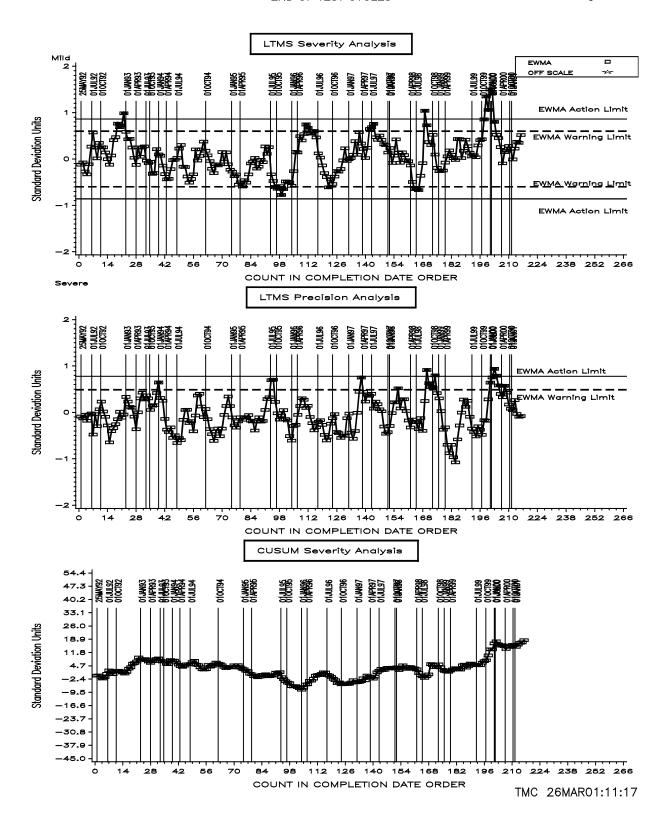
c: High Temperature Cyclic Durability Test Surveillance Panel ftp://www.tmc.astm.cmri.cmu.edu/docs/gears/htct/semiannualreports/htct-04-2001 Frank M. Farber John L. Zalar

# <u>Listing of Tables and Figures Included as Part of This Report to the High Temperature Cyclic Durability</u> Test Surveillance Panel

Table 1 is the High Temperature Cyclic Durability Test Industry Timeline.

Figure 1 is the Industry control chart for Cycles to Unsynchronized Shifts.

### END OF TEST CYCLES



## Table 1 High Temperature Cyclic Durability Industry Timeline

Effective	Information	<u>Description of Changes</u>
<u>Date</u>	<u>Letter</u>	
19960701		SURVEILLANCE PANEL APPROVED ACCEPTANCE BANDS AND
		TARGETS
19970324	97-1	FORMS AND DATA DICTIONARY CHANGES, VERSION 19970128
19961210	97-1	CHANGE TO ALLOW REPLACEMENT OF MAIN BOX SHIFT RAIL
		COVER WITH ALUMINUM PLATE
19970918	97-2	REPLACEMENT OF APPENDIX X1 WITH ANNEX A5 (EDITORIAL
		CHANGES)
19971110	97-3	REVISION TO COAST DOWN TIME MEASUREMENT
19980209	98-1	REVISION TO SHIFT TIME DEFINITION AND INCLUSION OF SHIFT
		TIME PLOT
19980215		FIRST TEST ON NEW SYNCHRONIZER ASSEMBLY (PART NUMBER
		320KB459)
19980626	98-2	DEFINED ACCEPTABLE HARDWARE CONFIGURATIONS. REVISED
		REPORT FORMS AND DATA DICTIONARY TO DOCUMENT
		HARDWARE CONFIGURATION UTILIZED
19990413	99-1	CLARIFIED THE CALIBRATION PERIOD, ALLOWS NON REFERENCE
		OIL TESTS TO START UP TO AND INCLUDING THE LAST DAY OF THE
		CALIBRATION PERIOD.
19990625	99-2	REDEFINED ACCEPTABLE HARDWARE CONFIGURATIONS.
20000613	00-1	REQUIRED THE USE OF WELLMAN SINGLE BATCH FRICTION PLATES
		FOR TESTS STARTING ON OR AFTER 6/13/00