MEMORANDUM: 02-081

**DATE:** October 7, 2002

**TO:** Ed Callis, Chairman, ASTM Section D02.B0.06

**FROM:** Richard E. Grundza

SUBJECT: Two-Stroke-Cycle Reference Test Status from April 1, 2002 through

September 30, 2002

### **Status**

#### RING STICKING (D 4857)

Three reference oil and ten non-reference oil results were reported from one laboratory during the period ending September 30, 2002. Figures 1 and 2 plot the summation delta/s for Second Ring Sticking and Piston Skirt Varnish of both the calibration attempts and the reference oil results obtained with reference oil 606, run to evaluate the performance of non-reference oils. Figure 1 shows mild trend for most of the period. The target values used for plotting purposes are the mean values used to generate the correction factor to be applied to reference oil 606, when run for non-reference oil evaluation. Figure 2 plots the summation delta/s for Piston Skirt Varnish for the period ending September 30, 2002. Figure 2 shows Piston Skirt Varnish trending severe through the period.

#### **TIGHTENING TEST (D 4863)**

A total of two reference oil and two non-reference oil tests were reported to the Test Monitoring Center during the period ending March 31, 2001. Figures 3 plots the summation delta/s from target for the delta torque drops for the performance of reference oil 600 versus reference oil 604-1, Figure 4 plots the summation delta/s from target for the delta torque drops for the performance of reference oil 600 versus reference oil 602. Both plots show on or near target results for the period

# PREIGNITION TEST (D 4858)

Two reference oil results from one laboratory were reported during this period. Figure 5 charts the performance of this result relative to the acceptance criteria and historical levels. Both results were within the acceptance criteria and Figure 5 shows both results well within the historic performance of the test.

## **Information Letters and Memorandum**

Two notice of report forms and data dictionary changes were issued this period. Report Packet Revision Notice TC1-20020830, was circulated September 3, 2002. Report Packet Revision Notice TC2-20020903, was circulated September 3, 2002.

# **Summary**

Results with Test Method D 4857 showed Second Ring Sticking was mild for the period, while Piston Skirt Varnish trended severe through the period. Reference results for both the Lubricity (D 4858) and Preignition (D4863) test methods are performing at or near historical levels.

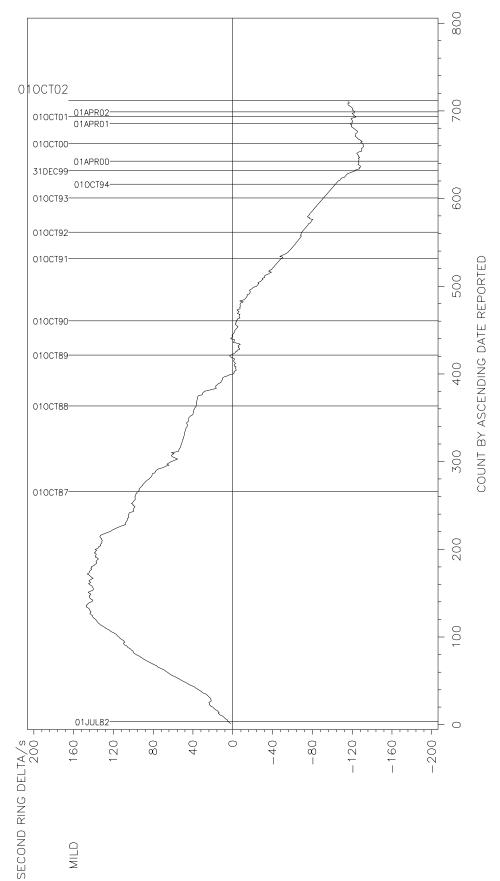
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Attachments

c: F. M. Farber, TMC
 J. L. Zalar, TMC
 Two-Stroke-Cycle Mailing List
 ftp://ftp.astmtmc.cmu.edu/docs/gas/tc/semiannualreports/tc-10-2002.pdf

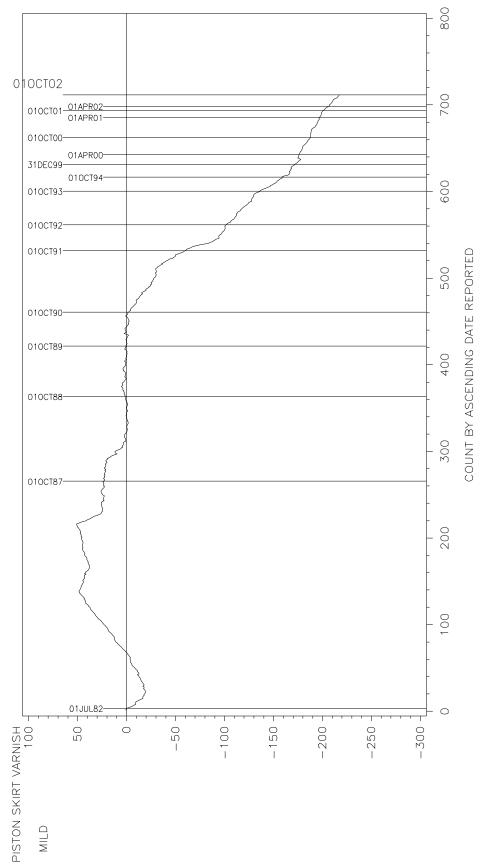
Distribution: Email

TWO—STROKE—CYCLE RING STICKING TEST (D 4857) CUSUM PLOT OF SECOND RING STICKING Using Updated Targets after 4/1/00



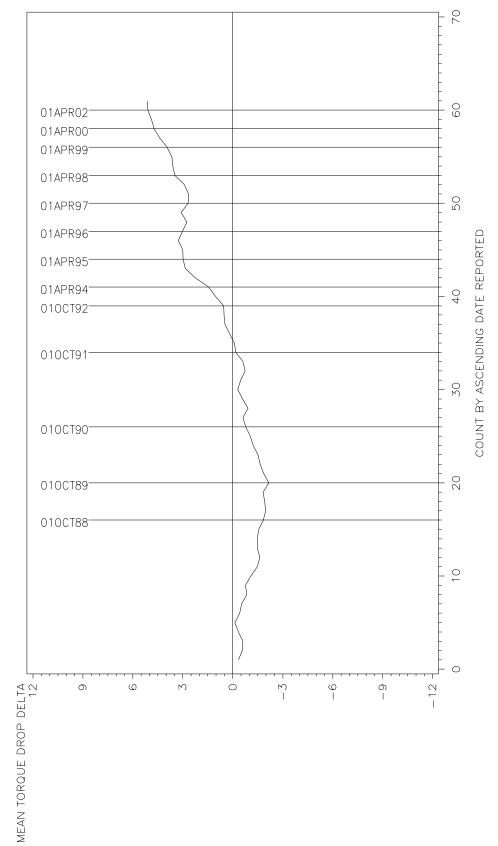
Test Targets Based on Data Reported Prior to 10/16/90 for Refence Oil 600 Tests Targets for Reference Oil 606 is the Mean of the Data Used to Develop the Correction Factor

TWO—STROKE—CYCLE RING STICKING TEST (D 4857) CUSUM PLOT OF PISTON SKIRT VARNISH Using Updated Targets After 4/1/00



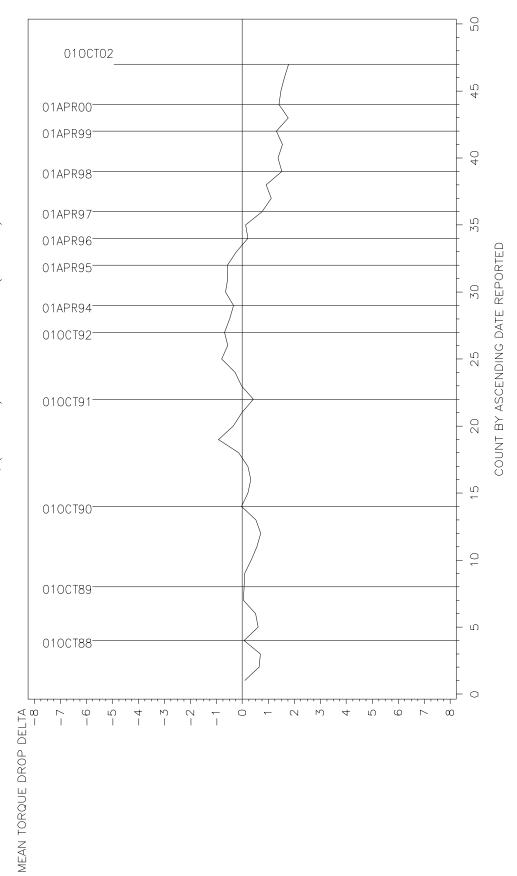
TEST TARGETS BASED ON DATA REPORTED PRIOR TO 10/16/90 for Reference Oil 600 Tests Targets for Reference Oil 606 is the Mean of the Data Used to Develop the Correction Factor

TWO—STROKE—CYCLE STANDARD TEST METHOD FOR DETERMINATION OF LUBRICITY OF TWO STROKE CYCLE GASOLINE ENGINE LUBRICANTS (D 4863) MEAN TORQUE DROP OF OIL VI-EE, (TMC 604) RELATIVE TO VID (TMC 600)



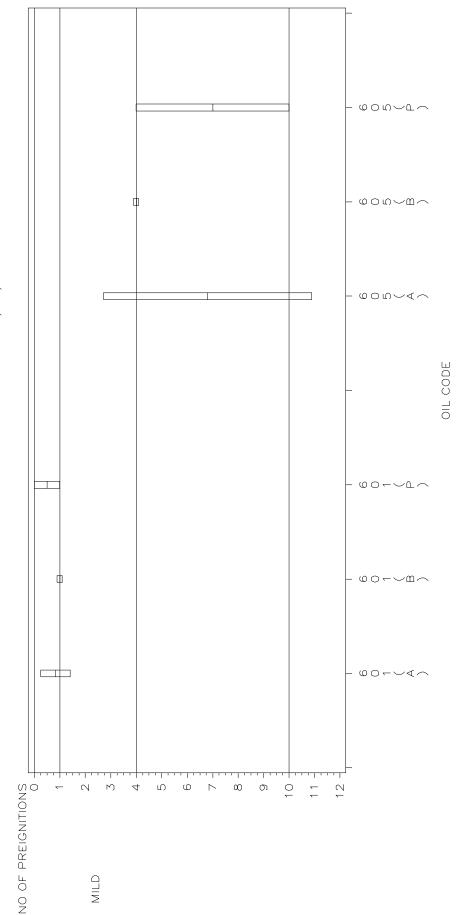
TEST TARGETS BASED ON ALL TESTS REPORTED PRIOR TO 10/31/91

TWO—STROKE—CYCLE STANDARD TEST METHOD FOR DETERMINATION OF LUBRICITY OF TWO STROKE CYCLE GASOLINE ENGINE LUBRICANTS (D 4863) MEAN TORQUE DROP OF OIL VI—G, (TMC 602) RELATIVE TO VI—D (TMC 600)



TEST TARGETS CALCULATED USING ALL DATA PRIOR TO 10/31/91

TWO STROKE CYCLE PREIGNITION TEST MEAN AND +/- 1 STANDARD DEVIATION BAND PLOT OF ACTUAL PREIGNITIONS FOR ALL HISTORICAL DATA AND ASTM PERIOD ENDING 9/30/02



(A) AFTER OIL CODE REPRESENTS ALL HISTORICAL DATA
(B) AFTER OIL CODE REPRESENTS CURRENT ASTM REFERENCE PERIOD
(P) AFTER OIL CODE REPRESENTS LIMITS FOR STAND CALIBRATION GIVEN
IN STANDARD TEST PROCEDURE D-4858-88
TMC OIL CODE 605 = VI-NA, TMC OIL CODE 601 = VI-E

SEVERE