

Rich Grundza

From: Alfonso Lopez Intertek <al.lopez@intertek.com>
Sent: Thursday, July 19, 2018 4:16 PM
To: Romano, Ron (R.); Rich Grundza; Jason Soto Intertek; Amol C Savant; Eickstead, Christine M.; Rais, Khaled; Porter, Christian; Terry Bates; Lytle, Demetrius
Cc: Alfonso Lopez Intertek
Subject: CW Teleconference 07/18/18 Notes

It was a short meeting. Updates were requested for the J-tech blowby drawing and procedure wording but it is still in progress. We are waiting for Demetrius to run a live reference and implement the new J-tech procedure before we put it to script. Unfortunately the reference test had mechanical issues and needs to be re-started.

Jason presented his rendition of the piston cleaning that was approved by the group at the last meeting. Below is the section that needs to be inserted into the procedure.

8.1.X Piston Cleaning

- (1) Remove the piston compression and oil rings. A new set is used every test.
- (2) Place the bare pistons without wristpins into the ultrasonic cleaner for 30 min. A nylon brush may be used to scrub the pistons and remove heavy deposits. Do no leave the pistons in the ultrasonic cleaner longer than 30 min. Leaving the pistons in the ultrasonic cleaner longer than 30 min can remove the piston sides skirt coating.
- (3) After 30 min, the pistons are removed and immediately sprayed with hot water, then solvent and left to air dry.
- (4) Repeat steps 2 and 3 until all the piston deposits have been removed

Ron informed us that KS agreed to make another batch of BB pistons for the LSPI test. A solicitation will be issued by FCS along with one for rings.

The PCM order is under way. Lead time to receive the PCM's is 3-4 months. Ron offered to reflash failed units and flash dealer purchased PCMs while we wait for the big order.

Terry, please let me know when you are available to meet with Jason and via phone to review the procedure.

Best Regards,

Alfonso Lopez

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