



Test Monitoring Center

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SEQUENCE VIB INFORMATION LETTER 04-5

SEQUENCE NUMBER 21

December 14, 2004

ASTM consensus has not been obtained on this information letter. An appropriate ASTM ballot will be issued in order to achieve such consensus.

TO: Sequence VIB Mailing List

SUBJECT: Revisions to Degreasing Solvent Specification

As a result of a recent email ballot, the Sequence VIB Surveillance Panel agreed to change the degreasing solvent specification listed in Section 7.4.2 of Test Method D 6837. Since some suppliers of solvent may not provide documentation to verify that degreasing solvent used for this application meets all the parameters in Standard Specification D 235 for Type II Class C, the panel elected to require that the solvent meet D 235 Type II Class C specifications for Aromatic Content, Color and Flash Point. Test laboratories are also required to obtain a Certificate of Analysis for each batch of solvent obtained. A revised Section 7.4.2 is attached and is effective the date of this information letter.

Peter Misangyi
Product Engineering
Ford Motor Company

John L. Zalar
Administrator
ASTM Test Monitoring Center

Attachment

c: ftp://ftp.astmtmc.cmu.edu/docs/gas/sequencevi/procedure_and_ils/il04-5.pdf

Distribution: Email

(Revises Test Method D 6837-04, as amended by Information Letters 04-1, 04-2, 04-3 and 04-4)

7.4.2 *Degreasing Solvent*—Solvent meeting ASTM D 235 – Type II, Class C for Aromatic Content (0-2% vol), Flash Point (142°F/61°C, min) and Color (not darker than +25 on Saybolt Scale or 25 on Pt-Co Scale) may be used, see X1.33. Obtain a Certificate of Analysis for each batch of solvent from the supplier. (**Warning**—Combustible. Health Hazard. Vapors harmful if inhaled. (see A6.2.2.3).)