



Address 100 Barr Harbor Drive
PO Box C700
W. Conshohocken, PA
19428-2959 | USA

Phone 610.832.9500
Fax 610.832.9666
Web www.astm.org

Committee D02 on PETROLEUM PRODUCTS AND LUBRICANTS

Chairman: KENNETH O. HENDERSON, Cannon Instrument Co., 2139 High Tech Road, State College, PA 16803, (814) 353-8000, Fax: (814) 353-8007, e-mail: kenohenderson@worldnet.att.net
First Vice-Chairman: BEN R. BONAZZA, TI Group Automotive Systems, Caro Research Center, 326 Green Street, Caro, MI, 48723 (989) 673-8181 ext. 227, Fax: (989) 673-3241, e-mail: bbonazza@us.tiauto.com
Second Vice-Chairman: JANET L. LANE, ExxonMobil Research & Engrg., 600 Billingsport Rd, Paulsboro, NJ 08066-0480 (856) 224-3302, Fax: (856) 224-3616, e-mail: janet.l.lane@exxonmobil.com
First Secretary: RALPH A. CHERRILLO, Shell Global Solutions (US) Inc., Westhollow Tech Ctr., 3333 Highway 6 South, Houston, TX 77082 (281) 544-8789, Fax: (281) 544-8150, e-mail: ralph.cherrillo@shell.com
Second Secretary: MICHAEL A. COLLIER, Petroleum Analyzer Co. LP, PO Box 206, Wilmington, IL 60481, (815) 458-0216, Fax: (815) 458-0217, e-mail: macvarlen@aol.com
Staff Manager: DAVID R. BRADLEY, (610) 832-9681, Fax: (610) 832-9668, e-mail: dbradley@astm.org

Issued: September 02, 2015
Reply to: Dan Worcester
Southwest Research Institute
6220 Culebra Rd.
San Antonio, TX 78238
Phone: 210.522.2405
Email: dworcester@swri.org

These are the unapproved minutes of the 09.01.2015 Sequence VI Surveillance Panel call.

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The meeting was called to order at 8:00 AM Central Time by Chairman Nathan Moles.

Agenda

The Agenda is the included as **Attachment 1**.

1.0 Roll Call

The Attendance list is **Attachment 2**.

2.0 Approval of minutes

- 2.1 Approval of the minutes of the 08.25.2015 meeting.

MOTION: Approve the minutes from the 08.25.2015 conference call.

[Nathan Moles, Rich Grundza, second] Approved unanimous.

3.0 Action Item Review

- 3.1 OHT to provide update on current VIE inventory and service engine order. –OHT
It has been reported that only 144 VIE engines will be available for purchase. Need to investigate option to prolong usable life of the available engines. [There are 59 of the original order of engines remaining, and 144 service engines.](#)
- 3.2 Labs reported VID engine inventory and expected depletion date of VID engines.
-Expected life of engines range from 2016 Q1 to 2018
Lab1: 2 engines
Lab2: 2 engines
Lab3: 3 engines
Lab4: 1 engines [This will be an on-going effort.](#)
- 3.3 SP chair and test sponsor to investigate what is needed to establish VID equivalent limits for VIE. [This will be an on-going effort.](#)

4.0 Old Business

- 4.1 List of items to be reviewed after the Precision Matrix
Do we really need to run three RO tests to establish the new engine for LTMS?
Discussion of reducing the new reference requirement to two oils, then a third oil run after a defined number of candidates.
Discussion of using FEI 2 and FEI Sum for references to match candidate pass/fail criteria.
Discussion of evaluating 80/20 ratio of BL before to after for FEI 1 and 10/90 for FEI 2.
Should the acceptance bands value of 1.96 be rounded up? Due to the rounding on FEI 1 and 2 the actual pass limit is 1.91 and 1.92. [This will be an on-going effort.](#)
- 4.2 Update on progress of 5W-30 Tech1 in VIE testing. –Labs
-FEI1/2 = 1.09/1.05 @ 349 hours This test exceeded the procedure limit of -0.2 to 0.4 BLB Delta.
- FEI1/2 = 0.29/0.37 @ 2059 hours This test was later declared invalid.
Lubrizol will run this oil and SwRI will repeat a run on a new engine with the same hours.
[Lubrizol is running this oil.](#)
- 4.3 Engine hours needs to be addressed in the precision matrix and there is concern in the industry that the current design does not adequately address this. Two design approaches were selected for the stats group to investigate further. –Jo Martinez
[There are several versions that were considered. See Attachment 3.](#) Engine hours and where to run the BOI/VGRA oils were discussed. Version 2.5 B would have about 2350

hours maximum. Version 2.5 A would have about 2550 hours on a couple of the engines, and the longest would be 2950 hours for Version 2.5. There will be a BOI/VGRA meeting the week of 09.07.2015 and the panel will wait for their response although they will not select which version to run. There was also discussion on reference oils and blends. 542-2 will be a re-blend and an option would be to run the Precision and VIF matrices on that blend. There are about 600 gallons of 542-2 remaining that would run the tests discussed.

- 4.4 Discussion on third reference oil for precision matrix (replacement for 1011). 5W-30 version of Tech1 was recommended by SP. [This will be an on-going effort.](#)
- 4.5 Update from task force, to investigate alternative Sequence VIE procedures that would improve 0W-16 response in the Sequence VIE test. – Dan Worcester/Satoshi Hirano [There is a matrix design. The final design will be selected at the Task Force meeting on 09.02.2015. The Stat Group will send an update for that meeting.](#)
- 4.6 Update from task force to investigate option to prolong usable life of the available VIE engines. –Adrian Alfonso/Bill Buscher [This will be an on-going effort.](#)

5.0 **New Business**

- 5.1 The most up-to-date version of the Sequence VIE Draft procedure is available at the TMC site.
ftp://ftp.astmtmc.cmu.edu/docs/gas/sequencevi/procedure_and_ils/VIE/DRAFT%20VIE%2020150824.pdf

6.0 **Next Meeting will be at the Chair notification.**

The meeting adjourned at 9:05 AM.

Sequence VI Surveillance Panel Conference Call Agenda September 1 @ 9:00-10:00AM EST

Call-in information is included below:

Call-in Number: 866-528-2256
Conference Code: 3744024

1.0) Roll Call

Do we have any membership changes or additions?

2.0) Approval of minutes

2.1 Approve the minutes from the August 25, 2015 Sequence VI Surveillance Panel.

<ftp://ftp.astmtmc.cmu.edu/docs/gas/sequencevi/minutes/VIMinutes20150825%20Conference%20call.pdf>

3.0) Action Item Review

3.1 OHT to provide update on current VIE inventory and service engine order. –OHT

3.2 Update of VID engine inventory and expected depletion date of VID engines.

-Expected life of engines range from 2016 Q1

Lab1: 2 engines

Lab2: 2 engines

Lab3: 3 engines

Lab4: 1 engines

3.3 SP chair and test sponsor to investigate what is needed to establish VID equivalent limits for VIE

4.) Old Business

4.1 List of items to be reviewed after the Precision Matrix

-Do we really need to run three RO tests to establish the new engine for LTMS?

- Discussion of reducing the new reference requirement to two oils, then a third oil run after a defined number of candidates.
- Discussion of using FEI 2 and FEI Sum for references to match candidate pass/fail criteria.
- Discussion of evaluating 80/20 ratio of BL before to after for FEI 1 and 10/90 for FEI 2.
- Should the acceptance bands value of 1.96 be rounded up? Due to the rounding on FEI 1 and 2 the actual pass limit is 1.91 and 1.92.

4.2 Update on progress of 5W-30 Tech1 in VIE testing. –Labs
-FEI1/2 = 1.09/1.05 @ 349 hours This test exceeded the procedure limit of -0.2 to 0.4 BLB Delta.
- FEI1/2 = 0.29/0.37 @ 2059 hours This test was later declared invalid.
Lubrizol will run this oil and SwRI will repeat a run on a new engine with the same hours.

4.3 Engine hours needs to be addressed in the precision matrix and there is concern in the industry that the current design does not adequately address this. Two design approaches were selected for the stats group to investigate further (presentation). –Jo Martinez

4.4 Discussion on third reference oil for precision matrix (replacement for 1011). 5W-30 version of Tech1 was recommended by SP.

4.5 Update from task force, to investigate alternative test procedure Sequence “VIF” that would improve 0W-16. – Dan Worcester/Satoshi Hirano

4.6 Update from task force to investigate option to prolong usable life of the available VIE engines. –Adrian Alfonso/Bill Buscher

5.) New Business

5.1 The most up-to-date version of the Sequence VIE Draft procedure is available at the TMC site.

ftp://ftp.astmtmc.cmu.edu/docs/gas/sequencevi/procedure_and_ils/VIE/DRAFT%20VIE%2020150824.pdf

6.) Next Meeting

Call of the chairman

7.) Meeting Adjourned

ASTM SEQUENCE VI

Name	Address	Phone/Fax/Email	Attendance
Jason Bowden Voting Member	OH Technologies	Phone: (440) 354-7007 jhbowden@ohtech.com	ATTEND
Timothy Caudill Voting Member	Ashland	Phone: (606) 329-5708 Tlcaudill@ashland.com	ATTEND
David Glaenzer Voting Member	Afton	Phone: (804) 788-5214 Dave.Glaenzer@aftonchemical.com	ATTEND
Rich Grundza Voting Member	ASTM TMC	Phone: (412) 365-1034 reg@astmtmc.cmu.edu	ATTEND
Jeff Hsu Voting Member	Shell	Phone: (832) 419-3482 j.hsu@shell.com	ATTEND
Tracey King Voting Member	Haltermann	Phone: tking@jhaltermann.com	ATTEND
Charlie Leverett Voting Member	Intertek Automotive Research	Phone: (210) 647-9422 charlie.leverett@intertek.com	
Teri Kowalski Voting Member	Toyota	Phone: (734) 995-4032 teri.kowalski@tema.toyota.com	ATTEND
Tim Cushing Voting Member	General Motors	Phone: (248) 881 3518 timothy.cushing@gm.com	ATTEND
Timothy Miranda Voting Member	BP Castrol	Phone: (973) 305-3334 Timothy.Miranda@bp.com	
Nathaniel Moles Voting Member	Lubrizol	Phone: (440) 347-4472 Nathaniel.Moles@Lubrizol.com	ATTEND
Mark Mosher Voting Member	ExxonMobil	Phone: (856) 224-2132 mark_r_mosher@exxonmobil.com	ATTEND
Andy Ritchie Voting Member	Infineum	Phone: (908) 474-2097 Andrew.Ritchie@infineum.com	ATTEND
Ron Romano Voting Member	Ford Motor	Phone: (313) 845-4068 rromano@ford.com	
Kaustav Sinha Voting Member	Chevron Oronite	Phone: (713) 432-6642 LFNQ@chevron.com	ATTEND
Mark Sutherland Voting Member	TEI	Phone: 123-456-7890 msutherland@tei-net.com	
Haiying Tang Voting Member	Chrysler	Phone: (248) 512-0593 HT146@Chrysler.com	
Dan Worcester Voting Member	Southwest Research Institute	Phone: (210) 522-2405 dan.worcester@swri.org	ATTEND

ASTM SEQUENCE VI

Name	Address	Phone/Fax/Email	Attendance
Ed Altman	ed.altman@aftonchemical.com	Afton	
Bob Campbell	Bob.Campbell@aftonchemical.com	Afton	
Todd Dvorak	todd.dvorak@aftonchemical.com	Afton	ATTEND
Christian Porter	Christian.porter@aftonchemical.com	Afton	
Terry Hoffman	Terry.Hoffman@aftonchemical.com	Afton	
Jeremy Styer	Jeremy.styer@aftonchemical.com	Afton	
Greg Guinther	greg.guinther@aftonchemical.com	Afton	
Amol Savant	ACSavant@ashland.com	Ashland	
Don Smolenski	donald.j.smolenski@gm.com	Evonik	
Doyle Boese	Doyle.boese@infineum.com Phone: (908) 474-3176	Infineum	ATTEND
Mike McMillan	mmcmillan123@comcast.net	Infineum	ATTEND
Gordon Farnsworth	gordon.farnsworth@infineum.com	Infineum	ATTEND
Mike Warholic	Michael.warholic@Infineum.com Phone: 908.474.2065	Infineum	
Jordan Pastor	Jordan.pastor@Infineum.com Phone: (313) 348-3120	Infineum	
Bob Olree	olree@netzero.net	Intertek	
Addison Schweitzer	addison.schweitzer@intertek.com	Intertek	
William Buscher	william.buscher@intertek.com	Intertek	ATTEND
Al Lopez	Al.Lopez@intertek.com	Intertek	
Adrian Alfonso	adrian.alfonso@intertek.com Phone: (210) 838-0431	Intertek	
Angela Willis	angela.p.willis@gm.com	GM	
Jeff Kettman	Jeff.kettman@gm.com	GM	
Mike Raney	Michael.p.raney@gm.com Phone: (248) 408-5384	GM	
Andy Buczynsky	andrew.buczynsky@gm.com	GM	
Bruce Matthews	bruce.matthews@gm.com	GM	ATTEND
Jerry Brys	Jerome.brys@lubrizol.com	Lubrizol	
Jessica Buchanan	Jessica.Buchanan@Lubrizol.com	Lubrizol	
Michael Conrad	Michael.Conrad@Lubrizol.com	Lubrizol	ATTEND
Joe Gleason	Jog1@lubrizol.com	Lubrizol	
G. Szappanos	George.Szappanos@lubrizol.com	Lubrizol	
Kevin O'Malley	Kevin.OMalley@lubrizol.com	Lubrizol	

ASTM SEQUENCE VI

Name	Address	Phone/Fax/Email	Attendance

GF-6 VIE PRECISION MATRIX

Statisticians Task Force

August 26, 2015

GF-6 PM Design Statisticians Task Force

- Doyle Boese, Infineum
- Kevin O'Malley, Lubrizol
- Todd Dvorak, Afton Chemical
- Jo Martinez, Chevron Oronite
- Ricardo Affinito, Chevron Oronite
- Arthur Andrews, Exxon Mobil
- Martin Chadwick, Intertek
- Eric Liu, SwRI
- Rich Grundza, TMC

Objective:

- Modify Approach 2.5 design presented on 8/25/2015 in such a way that maximum engine hours will be between 2000 to 2500.
- Matrix Oils
 - 542-2; 0w20
 - 1010-1; 5w20
 - Tech 1; 5w30 (pending ILSAC's approval)

Design Assumptions:

- 8 stands; 6 labs
- Funding for 53 matrix tests (Most likely 50 tests per MOA)
- Funding for 12 BOI/VGRA matrix tests (Design still applicable without BOI/VGRA runs)
- BOI/VGRA oils can be interspersed within the PM oils if the BOI/VGRA oils have the same DI as the PM oils or proof is provided that there's no carry over from BOI/VGRA oils
- Step 1 Run Order will be finalized when we know more about the BOI/VGRA oils
- Step 2 Run Order will be determined once the health of the engines are identified after Step 1 tests

	Planned Test Stands						Stands	TEST Cost	GF-6 Precision Matrix ONLY			
	Afton	LZ	XOM	Ashland	IAR	SwRI			Total Runs	Cal Runs	Cal \$'s	Total \$'s
Chrysler Oxid. (Seq. IIH Rep)	1	1	None	1	2	2	7	\$57,250	28	14	\$801,500	\$1,603,000
Sequence IVB (Toyota)	None	1	None	None	2	2	5	\$49,250	20	10	\$492,500	\$985,000
Sequence V-V8	1	1	None	1	2	2	7	\$63,000	28	14	\$882,000	\$1,764,000
LSPI (Ford)	None	1	None	None	2	2	5	\$14,250	20	10	\$142,500	\$285,000
Chain Wear Test (Ford)	1	None	None	1	2	2	6	\$45,750	24	12	\$549,000	\$1,098,000
Sequence VIE	1	1	1	1	2	2	8	\$32,750	53	24	\$786,000	\$1,735,750
											\$3,653,500	\$7,470,750

IAR and SwRI have 2 Stands for Each Test

Seq. IIH, Seq. IVB, Seq. V, LSPI, Chain Wear are 4 Tests per Stand

Seq. VIE, 7 tests per stand for the first stand + 4 test per stand for the second.

Seq. IIH, Seq. IVB, Seq. V, LSPI, Chain Wear have 2 Calibration Tests/Stand

Seq. VIE has 3 Calibration Tests/Stand

Test Funding - Total	\$7,470,750
Donated Tests - Total	\$3,653,500
Industry Funding MOA - Total	\$3,817,500
Actual Matrix Cost	\$3,817,250
Extra Funding	\$250

VIE Approach 2.5

- BOI/VGRA interspersed within matrix
- 2 engines run longer; 6 end earlier
- Maximum engine hours: 2750 (2950 if additional funding is available)
- Average engine hours: 1200

Run Order to be finalized:

Step	Run Order	SW1	SW2	IAR1	IAR2	LZ	Afton	Ashland	XOM		
	SOT Engine Hours	150	150	150	150	150	150	150	150	Engine Hrs	
1	1	542-2	1010-1	5w30T1	542-2	5w30T1	1010-1	5w30T1	1010-1	350	
	2	5w30T1	542-2	1010-1	1010-1	1010-1	542-2	542-2	5w30T1	550	
	3	1010-1	5w30T1	542-2	5w30T1	542-2	5w30T1	1010-1	542-2	750	
	4	BOI/VGRA	5w30T1	BOI/VGRA	5w30T1	BOI/VGRA	BOI/VGRA	BOI/VGRA	BOI/VGRA	BOI/VGRA	950
	5	BOI/VGRA	1010-1	BOI/VGRA	542-2	BOI/VGRA	BOI/VGRA	BOI/VGRA	BOI/VGRA	BOI/VGRA	1150
	6	1010-1	542-2	542-2	1010-1	542-2	5w30T1	1010-1	542-2	1350	
2	7		5w30T1		1010-1					1550	
	8		542-2		5w30T1					1750	
	9		542-2		5w30T1					1950	
	10		1010-1		542-2					2150	
	11		5w30T1		5w30T1					2350	
	12		542-2		5w30T1					2550	
	13		1010-1		1010-1					2750	
	14		5w30T1		1010-1					2950	
	EOT Engine Hours	1350	2950	1350	2950	1350	1350	1350	1350	Total Runs	
	Runs/Engine	6	14	6	14	6	6	6	6	64	

VIE Approach 2.5a

- BOI/VGRA interspersed within matrix
- 3 engines run longer; 5 end earlier
- Maximum engine hours: 2350 (2550 if additional funding is available)
- Average engine hours: 1150

Run Order to be finalized:

Step	Run Order	SW1	SW2	IAR1	IAR2	LZ	Afton	Ashland	XOM	Engine Hrs
	SOT Engine Hours	150	150	150	150	150	150	150	150	
1	1	542-2	1010-1	5w30T1	542-2	5w30T1	1010-1	5w30T1	1010-1	350
	2	5w30T1	542-2	1010-1	1010-1	1010-1	542-2	542-2	5w30T1	550
	3	1010-1	5w30T1	542-2	5w30T1	542-2	5w30T1	1010-1	542-2	750
	4	BOI/VGRA	5w30T1	BOI/VGRA	5w30T1	BOI/VGRA	BOI/VGRA	BOI/VGRA	BOI/VGRA	950
	5	BOI/VGRA	1010-1	BOI/VGRA	542-2	BOI/VGRA	BOI/VGRA	BOI/VGRA	BOI/VGRA	1150
	6	1010-1	542-2	542-2	1010-1	542-2	5w30T1	1010-1	542-2	1350
2	7		5w30T1		1010-1	1010-1				1550
	8		542-2		5w30T1	5w30T1				1750
	9		542-2		5w30T1	1010-1				1950
	10		1010-1		542-2	542-2				2150
	11		5w30T1		5w30T1	1010-1				2350
	12		542-2		1010-1					2550
	EOT Engine Hours	1350	2550	1350	2550	2350	1350	1350	1350	Total Runs
	Runs/Engine	6	12	6	12	11	6	6	6	65

VIE Approach 2.5b

- BOI/VGRA interspersed within matrix
- 4 engines run longer; 4 end earlier
- Maximum engine hours: 2150 (2350 if additional funding is available)
- Average engine hours: 1100

Run Order to be finalized:

Step	Run Order	SW1	SW2	IAR1	IAR2	LZ	Afton	Ashland	XOM	
	SOT Engine Hours	150	150	150	150	150	150	150	150	Engine Hrs
1	1	542-2	1010-1	5w30T1	542-2	5w30T1	1010-1	5w30T1	1010-1	350
	2	5w30T1	542-2	1010-1	1010-1	1010-1	542-2	542-2	5w30T1	550
	3	1010-1	5w30T1	542-2	5w30T1	542-2	5w30T1	1010-1	542-2	750
	4	BOI/VGRA	5w30T1	BOI/VGRA	5w30T1	BOI/VGRA	BOI/VGRA	BOI/VGRA	BOI/VGRA	950
	5	BOI/VGRA	1010-1	BOI/VGRA	542-2	BOI/VGRA	BOI/VGRA	BOI/VGRA	BOI/VGRA	1150
	6	1010-1	542-2	542-2	1010-1	542-2	5w30T1	1010-1	542-2	1350
2	7		5w30T1		1010-1	1010-1	5w30T1			1550
	8		542-2		5w30T1	5w30T1	5w30T1			1750
	9		542-2		5w30T1	1010-1	542-2			1950
	10		1010-1		542-2					2150
	11		542-2		1010-1					2350
	EOT Engine Hours	1350	2350	1350	2350	1950	1950	1350	1350	Total Runs
	Runs/Engine	6	11	6	11	9	9	6	6	64

Guidelines on Running the PM

1. If engine fails before the matrix finishes, move remaining tests to another matrix engine.
2. After all labs run the first 5-6 tests, reassess engine “health” at the labs to determine the engines that will run additional tests to reach higher engine hours.