

Address 100 Barr Harbor Drive PO Box C700 W. Conshohocken, PA 19428-2959 | USA

Phone 610.832.9500 Fax 610.832.9666 Web www.astm.org



Committee D02 on PETROLEUM PRODUCTS AND LUBRICANTS

Chairman: KENNETH O. HENDERSON, Cannon Instrument Co., 2139 High Tech Road, State College, PA 16803, (814) 353-8000, Fax: (814) 353-8007, e-mail: kenohenderson@worldnet.att.net First Vice-Chairman: BEN R. BONAZZA, TI Group Automotive Systems, Caro Research Center, 326 Green Street, Caro, MI, 48723 (989) 673-8181 ext. 227, Fax: (989) 673-3241, e-mail: bbonazza@us.tiauto.com Second Vice-Chairman: JANET L. LANE, ExxonMobil Research & Engrg., 600 Billingsport Rd, Paulsboro, NJ 08066-0480 (856) 224-3302, Fax: (856) 224-3616, e-mail: janet.l.lane@exxonmobil.com First Secretary: RALPH A. CHERRILLO, Shell Global Solutions (ÚS) Inc., Westhollow Tech Ctr., 3333 Highway 6 South, Houston, TX 77082 (281) 544-8789, Fax: (281) 544-8150, e-mail: ralph.cherrillo@shell.com Second Secretary : MICHAEL A. COLLIER, Petroleum Analyzer Co. LP, PO Box 206, Wilmington, IL 60481, (815) 458-0216, Fax: (815) 458-0217, e-mail: macvarlen@aol.com Staff Manager: DAVID R. BRADLEY, (610) 832-9681, Fax: (610) 832-9668, e-mail: dbradley@astm.org

> Issued: December 20, 2011 Matthew Snider Reply to: **General Motors** 823 Joslyn Ave. Pontiac, MI 48340-2920 Phone: 248-672-3563 Email: matthew.j.snider@gm.com

The unapproved minutes of the December 15, 2011 Sequence VI Surveillance Panel Conference Call.

This document is not an ASTM standard: it is under consideration within an ASTM technical committee, but has not received all approvals required to become an ASTM standard. It shall not be reproduced or circulated or quoted, in whole or in part, outside of ASTM committee activities except with the approval of the chairman of the committee having jurisdiction and the president of the society. Copyright ASTM, 100 Barr Harbor Drive, West Conshohocken, PA 19428-2959.

The meeting was called to order at 3:00 PM Eastern Standard Time by Charlie Leverett

Agenda

The Agenda is included as Attachment 1 to these minutes.

1.0 Roll Call

The Attendance list is included as Attachment 2 to these minutes.

2.0 Approval of minutes

2.1) Approval of the minutes of the November 30, Sequence VI Surveillance Panel (SP) 2011 Conference Call (CC).

- Motion: Accept the minutes of the November 30, Sequence VI SP CC with the following correction: the total number of engines available from OHT are 49 instead of the 56 originally shown in the minutes. Unanimously approved.
 - 2.3) Volunteer for today's minutes. Matthew Snider volunteered.
- 3.0 Action Item Review
 - 3.1) OHT report on VID engine usage. As of December 15, 2011, there are 46 engines in inventory at OHT.
- **ACTION ITEM:** OHT to report engine usage and expected depletion date at all SP meetings.
 - 3.2) Statistical Group review of RO-1010 results. The report of the Statistical Group is provided below in Section 4.1.
 - 3.4) Labs will review to see if the same data files as requested 11/30/11 on the 2012 engines can be supplied on one recent or future reference test for comparison.
- **ACTION ITEM**: Labs should respond to TMC by December 30, 2011.

4.0 Old Business

4.1) Review recommendations from Industry Statistical Group

The Industry Statistical Group report is included as Attachment 3 to these minutes.

There was discussion about whether reference oil 1010 (RO-1010) should be removed as a reference oil in the Sequence VID based on concerns over is apparent variability in the test.

Motion: Discontinue RO-1010 as a Sequence VID calibration oil. Andy Ritchie; seconded by Mark Mosher. Motion Failed. 1 yea / 8 nay / 2 waive / 1 absent.

There was discussion regarding accepting the targets recommended by the Industry Statistical Group for RO-1010.

Motion: Accept RO-1010 targets as recommended by the Industry Statistical Group, which are: for FEI1 – mean: 1.34/stdev 0.12; and for FEI2 – mean 1.10/stdev 0.18. Mark Mosher; seconded by Bill Buscher. Motion carried unanimously.

There was discussion regarding the appropriate effective date of the new RO-1010 targets. There was a recommendation that the targets become effective as of December 15, 2011 and that stands that are currently calibrated should have their severity adjustment calculated based on the new targets. Further, it was recommended that the new severity adjustments should affect only those tests that complete on or after the effective date of the new targets. Finally, there was discussion about use of the new RO-1010 targets for the calibration of test stands.

- Motion: The effective date for the new RO-1010 targets is December 15, 2011; engines that have completed the third run on RO-1010, have not run since completing that third run, and have not been removed from the test stand since that third run may be considered for calibration against the new RO-1010 targets. Dave Glaenzer; seconded by Bill Buscher. Motion carried unanimously.
- Motion: Effective December 15, 2011, any calibrated test stand that has RO-1010 as its last reference oil will have its severity adjustment re-calculated using the new RO-1010 targets; these severity adjustment corrections will apply only to candidate oil tests completing after December 15, 2011. Rich Grundza; seconded by Dave Glaenzer. Motion carried. 11 yeas / 0 nays / 1 waive.
 - 4.2) Update on 2012 LY7 Engines for Replacement of 2009 LY7 Engine

Two engines have been sent by GM; one went to Southwest Research Institute (SwRI) and the other to Intertek. SwRI had trouble with their engine with symptoms of valvetrain noise and debris in the Oberg oil filter. The engine has been removed from stand and sent back to GM for teardown and failure analysis. GM has sent a replacement engine to SwRI.

ACTION ITEM:

GM will report on its findings regarding the failed SwRI engine to the SP when available.

Intertek has completed break-in on their engine and is running the first reference oil.

Lubrizol should be ready to install their first 2012 engine the second week of January 2012. GM will send Lubrizol an engine right away so it will be at Lubrizol when they are ready.

ACTION ITEM: GM to send 2012 engine to Lubrizol.

Afton should be ready to install their first 2012 engine toward the end of January 2012. GM will send Afton a 2012 engine toward mid-January 2012.

There was discussion regarding what the last date that 2012 model year LY7 engines can be purchased from GM.

ACTION ITEM:

GM to report to the SP what the last date of purchase for 2012 LY7 engines at the next SP meeting.

5.0 new Business

5.1) Intertek experienced a problem with the chain tensioner on one of their 2009 LY7 engines: the pin in the plunger sheared off. The SP discussed whether the tensioner could be replaced and the engine put back into service. The SP has permitted the replacement of only the tensioner in engine 14D (engine hours: 1847), and, subject to re-calibration of engine 14D using the normal calibration procedure after the tensioner is replaced, engine

14D may be placed back into service. There were no dissenting opinions voiced on this issue.

- 5.2) There was discussion on whether certain oil analysis tests should be conducted on oil samples taken of reference oils from the 2012 LY7 engines and future reference tests on 2009 LY7 engines. The oil analysis tests of interest are DIR 5.8, DIR 6.1, HFRR at 120 °C, HFRR at 140°C, and fuel dilution. There was some concern over whether the reference oil suppliers would allow these oil analysis tests to be run on their reference oils.
- ACTION ITEM: Rich Grundza will ask the reference oil suppliers whether they would allow the oil analysis tests mentioned above to be run on their reference oils.
 - New Item) If the 2012 LY7 engines are accepted by the SP as a replacement for the 2009 LY7 engines, there is an interest to ensure that the 2009 LY7 engines are completely consumed before the 2012 LY7 engines are placed into service.
- Motion: Require consumption of the 2009 LY7 engines (part number: OHT VID-099-3) prior to any new engines being introduced. Jason Bowden; seconded by Jim Linden. Motion carried unanimously.

6.0 Next Meeting

The next meeting will be at the call of the chairman after the first two results on the 2012 LY7 engines are available for review.

7.0 Meeting Adjourned

Adjourned at about 4:20 PM.

Attachment 1

Sequence VI Surveillance Panel conference Call December 15, 2011 @ 14:00 CST Call in #: 800-391-9177 Pass Code: 4875645502

Agenda

1.0) Roll Call

2.0) Approval of minutes

2.1) Approve the minutes from the November 30, 2011 Sequence VI Surveillance Panel conference call. **One correction requested which will be included in today's minutes:** *The total engines available from OHT are 49 instead of the 56 shown in the minutes.*

2.3) We will need a volunteer for today's minutes

3.0) Action Item Review

3.1 OHT to report VID engine usage and expected depletion date at all Surveillance Panel meetings. **Will be on-going.**

3.2 Statistical Group review of RO-1010 results. A formal request was submitted 11/18/11. **DONE**

3.3 Martin Chadwick will request a meeting of the Statistical Group. DONE

3.4 Labs will review to see if the same data files as requested 11/30/11 on the 2012 engines can be supplied on one recent or future reference test for comparison. Labs should respond to TMC by 12/30/11.

4.) Old Business

4.1) Review recommendations from Industry Statistical Group

4.2) Update on 2012 engines:

SwRI - A problem occurred with the engine at 77 hours of break-in and the engine was returned to GM for inspection. *(Action Item: GM to report on findings after inspection)* Another engine was shipped from GM and received at SwRI on 12/13/11. SwRI is awaiting the receipt of the fixed gears for this engine, and then it will be prepped and placed on break-in.

IAR – Bruce contacted us after the problem was noted at SwRI and asked we inspect our Oberg filters (~90 hrs) which we did and did not note anything abnormal, we also inspected them at the end of the break-in, again nothing

abnormal found. We are currently running the first reference, the estimated completion is Monday, data will be reported to TMC ASAP once completed.

Afton and Lubrizol, can you give an estimate on when you may be ready to start?

5.) New Business

5.1 Parts Replacement Allowed – I recently had a calibrated engine on which the camshaft tensioner failed. The pin in the plunger sheared off and this is the control for the plunger tension/position. Just a reminder this is a part removed and reinstalled when installing the fixed cam gears.

I have replaced the tensioner and would like to get approval to attempt to re-calibrate this engine again in the normal calibration sequence.

5.2 Used oil analysis on 2012 engines – A while back Mark Mosher asked if we should gather used oil analysis on reference tests using the same methods used in the development, I am not aware of any being done at this point but we may want to do these on the experimental 2012 engines and future reference tests on the current engines. The analysis consisted of DIR 5.8, DIR 6.1, HFRR @ 120 and HFRR @ 140 & Fuel Dilution.

If we decide to go forward with this the analysis would be done on the normal EOT sample.

6.) Next Meeting

Once the first two results are available for review on the 2012 engines or at the call of the chairman

7.) Meeting Adjourned

Attachment 2

Name	Address	Phone/Fax/Email	Attendance
Bowden, Jason	OH Technologies, Inc.	Phone: 440-354-7007	Present
Voting Member	P.O. Box 5039	Fax: 440-354-7080	
	Mentor, OH 44061-5039	dhbowden@ohtech.com	
Bruce Matthews	GM Powertrain Engine Oil Group	Pontiac, MI 48340: 248-830-9197	Present
Voting Member	Mail Code: 483-730-472	bruce.matthews@gm.com	
8	823 Joslyn Rd		
Andy Ritchie	Infineum	Phone: 908-474-	Present
Voting Member	1900 East Linden Ave.	Fax: 908-474-3637	Tresent
	Linden, NJ 07036-0735		
Ron Romano	Ford Motor Company	Phone: 313-845-4068	Proxy to Bruce
Voting Member	21500 Oakwood Blvd	rromano@ford.com	Matthews
	POEE Bldg Rm DR 167 MD 44	fiomano @ ford.com	Widthie ws
	Dearborn, MI 48121-2053		
Loveratt Charlie	Intertek Automotive Research	Phone: 210-647-9422	Dresent
Leverett, Charlie Voting Member			Present
voting Member	5404 Bandera Road	Fax: 210-523-4607	
G 1 D'1	San Antonio, TX 78238	charlie.leverett@intertek.com	D
Grundza, Rich	ASTM TMC	Phone: 412-365-1034	Present
Voting Member	6555 Penn Ave.	Fax: 412-365-1047	
	Pittsburgh, PA 15206-4489	Dml@tmc.astm.cmri.cmu.edu	
Miranda, Timothy	BP Castrol Lubricants USA	Phone: 973-305-3334	
Voting Member	1500 Valley Road	Timothy.Miranda@bp.com	
	Wayne, NJ 07470		
Mosher, Mark	ExxonMobil	Phone: 856-224-2132	Present
Voting Member	600 Billingsport Road	Fax: 856-224-3628	
	Paulsboro, NJ 08066	mark_r_mosher@exxonmobil.com	
Caudill, Timothy	Ashland, Inc.	Phone: 606-329-5708	
Voting Member	21st and Front Streets	Fax: 606-329-3009	
	Ashland, KY 41101	Tlcaudill@ashland.com	
Dan Worcester	Southwest Research Institute (SwRI)	Phone: Fax:	Proxy to Bill
Voting Member	6220 Culebra Road	dan.worcester@swri.org	Buscher
	San Antonio, TX 78228	dan.woreester@swn.org	Buscher
Szappanos, George Voting	Lubrizol	Phone: 440-347-	Present
Member	29400 Lakeland Blvd.	Fax: 440-347-4096	riesent
	Wickliffe, OH 44092	George.Szappanos@lubrizol.com	
		Phone: 804-788-5214	Durant
Glaenzer, David	Afton Research Center		Present
Voting Member	500 Spring Street	Fax: 804-788-6358	
	Richmond, VA 23218		
Sutherland, Mark	Chevron Oronite Company LLC	Phone: 210-731-5605	Present
Voting Member	4502 Centerview Ste. 210	Fax: 731-5621	
	San Antonio, TX 78228	msut@chevrontexaco.com	
	ConocoPhillips Lubricants R&D	office 580-767-6894	Present
Robert Stockwell	Passenger Car Engine Oil	Robert.T.Stockwell@conocophillips.	
Voting Member		com	
Tracy King		Phone: 248-576-7500	
Voting Member	Chrysler	tek1@chrysler.com	
		teri.kowalski@tema.toyota.com	Present (Jim)
Teri Kowalski	Toyota		
or			
Jim Linden			1

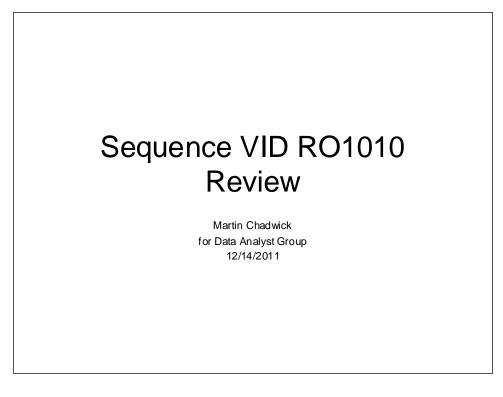
ASTM SEQUENCE VI SURVEILLANCE PANEL

Name	Address	Phone/Fax/Email	Attendance

Guest Present at meeting

Art Andrews - ExxonMobil Adam, Matt & Dwight Bowden Kevin Brogan – GM Andy Buczynsky Bill Buscher Jim Carter Martin Chadwick Todd Dvorak Gordon Farnsworth Jo Martinez Bob Olree Christian Porter Allison Rayakumar Matthew Snider Lee Wang – GM

Attachment 3



Participating Data Analysts Art Andrews, ExxonMobil Doyle Boese, Infineum Janet Buckingham, SWRI Martin Chadwick, Intertek Todd Dvorak, Afton Rich Grundza, TMC Jo Martinez, Oronite Allison Rajakumar, Lubrizol

Target Recommendations

- Update RO1010 reference oil targets
 - FEI1 Mean = 1.34, s = 0.12
 - FEI2 Mean = 1.10, s = 0.18
- Means are the LS Means of the charted and donated tests for RO1010 target setting (1010 n=28)
- FEI1 s is the current s for FEI1 for all reference oils.
- FEI2 s is the simple standard deviation of the LS Means data set (n=28). It was determined that 1010 demonstrates more variability than other reference oils in the VID and a larger s was appropriate.

Other Recommendations

- The group recommends eliminating the specified reference oil order for new engines. We suggest using a random assignment order employing all four reference oils at this time. Several groups of specific reference oil orders may be developed and recommended in the future to assist with analyzing reference oil order effects.
- No change to the current engine hour adjustments are recommended at this time. Engine hour adjustments should continue to receive review as more data becomes available.
- RO1010 demonstrates variability that appears to be different from other VID reference oils and the SP should consider the appropriateness of its on going use.