Sequence VI Surveillance Panel Conference Call October 21, 2008 1:30 Central Time

Agenda The Agenda is Attachment 1.

1.0) Roll Call The Attendance List is Attachment 2.

2.0) Approval of minutes

2.1) The minutes for **10/21/08** conference call will be posted on the TMC web site.

3.0) Action Item Review

- 3.1.) Doyle to send out the means and acceptable bands for oil A, B & E. Done. Guy was not able to match the numbers, but found a change in some of the values and will confirm using those numbers. Closed.
- 3.2.) The Statistical Group will review BL Shift (BLB vs. BLA) after the Precision Matrix Phase II is completed. Open pending Phase II of Precision Matrix.
- 3.3.) The Statistical Group will review outlier criteria after the Precision Matrix Phase II is completed. Open pending Phase II of Precision Matrix.
- 3.4.) Revise Load survey to include a time response, we need some details supplied to Rich for this revision, I am suggesting Guy submit these to Rich. The load cell survey has been modified, and this is still an open item waiting for the time response data from all labs. Closed, and TMC has updated the time response information.
- 3.5) Labs are requested to submit recommendations on possible parts that may be changed on the VID engines and requirements for future calibration. Closed.
- 3.6) All labs will confirm if the number supplied in the survey is the load torque arm or calibration arm length. Closed.
- 3.7) Charlie Leverett will contact Midwest to clarify the load arm requirements. Closed, but Midwest did supply the length from the centerline of the dyno to the flat where the load arm would mount as 7.500 inches.

3.8) George Szappanos will review the 12 bit data and provide that for the panel. The explanation was not clear to all members. George made a motion to accept 12 bit resolution.

MOTION: Accept 12 bit minimum input resolution.

George Szappanos/ Charlie Leverett/ 1 for, 4 waive. Motion is approved.

3.9) SwRI mentioned they noted higher than expected oil consumption on a "B" engine, has anyone else notice this? How many "B" engines are currently being used? SwRI has seen about 2000 ml oil consumption with 2 different B engines. IAR is running one and saw historical low oil consumption with a B engine. Afton also noted higher comsumption during break in with a "B" engine.

4.) Old Business

- 4.1) Last update (9/25/08) from Andy was Blend 2 of Baseline should be available within a few weeks, any further updates? There were allocation issues that have now been resolved. Blending is taking place. Work will begin on BL3 as the original estimates did not include the higher number of BL runs currently anticipated.
- 4.2) Next engine build workshop will be held at Intertek **November 3-6**, the estimated build will be 20 engines.
- 4.3) OHT proposal on engine supply OHT has issued the PO to purchase 100 engines in addition to the 20 available now.

5.) New Business

- 5.1) VID Data Dictionary Release In process estimated release to DCC group for beta testing 10/17/08, with possible implementation date of November 7, 2008. Rich has mentioned that will be delayed due to problems that occurred at the TMC facility last week.
- 5.2.) Update on Precision Matrix estimated start. The new estimate is mid-November, but this is pending response from the VID Task Force created to ensure lab variability has been resolved. The letter from ACC was sent to this panel on 10/07/08, SwRI has sent out a proposal. The SP needs to determine if this is acceptable, as I understand ACC will review the proposal this week and I suspect if they are in agreement it will make the decision in the SP easier. SwRI has sent out the initial data and the list of changes which went into effect with these tests, please the review attached files and we will discuss any question during this call.





- 5.3) Seq. VIB Report Forms as I understand all other test types have removed the Recent Reference History from Form 4, do we want to do this also? There was no action on this item during the 10/06/08 conference call, if none during this call it will be dropped.
- 5.4) We need to determine the nominal power to be used for all Stages and total number of decimal places. All report forms will be to 2 decimal places.

6.) Next Meeting

6.1) Here is the schedule for the next Surveillance Panel Week to be held in Detroit at the GM R&D Center in Warren MI:

November 12, 2008 (Wednesday)

8:00–10:00 am Sequence VIII Surveillance Panel 10:00-12:00 noon Sequence IVA Surveillance Panel 1:00-5:00 pm Sequence VG Surveillance Panel Evening Retirement Celebration for Bob and Sid

November 13, 2008 (Thursday) 8:00–12:00 noon Sequence IIIF/G Surveillance Panel 1:00-5:00 pm Sequence VIB/D Surveillance Panel

It is likely we will have additional conference calls prior to this meeting.

7.) Meeting Adjourned

The meeting adjourned at 2:15 PM.

Charlie Leverett/Rich Grundza Unanimous.

Sequence VI Surveillance Panel Conference Call October 21, 2008 @ 1:30 CDT

Call in # 641-798-4203 Pass Code 5219527#

Agenda

1.0) Roll Call

2.0) Approval of minutes

2.1) Request approval of minutes from **09/25/08 and 10/06/08**, these are posted on the TMC web site.

3.0) Action Item Review

- 3.1.) Doyle to send out the means and acceptable bands for oil A, B & E. Done. Guy was not able to match the numbers, but found a change in some of the values and will confirm using those numbers. Open
- 3.2.) The Statistical Group will review BL Shift (BLB vs. BLA) after the Precision Matrix Phase II is completed. Open pending Phase II of Precision Matrix
- 3.3.) The Statistical Group will review outlier criteria after the Precision Matrix Phase II is completed. Open pending Phase II of Precision Matrix
- 3.4.) Revise Load survey to include a time response, we need some details supplied to Rich for this revision, I am suggesting Guy submit these to Rich. The load cell survey has been modified, and this is still an open item waiting for the time response data from all labs. Open Rich has received a response from 3 labs to date and the range is 0.6 0.7 sec.
- 3.5) Labs are requested to submit recommendations on possible parts that may be changed on the VID engines and requirements for future calibration. Open if no action on this call it will be removed from the list
- 3.6) All labs will confirm if the number supplied in the survey is the load torque arm or calibration arm length. Open
- 3.7) Charlie Leverett will contact Midwest to clarify the load arm requirements. Open I had our instrument engineer contact then and we only got a limited response.
- 3.8) George Szappanos will review the 12 bit data and provide that for the panel. Submitted Email to panel 10/07/2008, any discussion?

3.9) SwRI mentioned they noted higher than expected oil consumption on a "B" engine, has anyone else notice this? How many "B" engines are currently being used? SwRI has seen about 2000 ml oil consumption with 2 different B engines. IAR is running one and saw historical low oil consumption with a B engine. The conclusion on the break-in oil consumption on the Intertek engines was 200 on 1 engine and 300 on the other at the completion of 150 hrs of break-in. This will continue to be monitored. Any additional information from others???

4.) Old Business

- 4.1) Last update (9/25/08) from Andy was Blend 2 of Baseline should be available within a few weeks, any further updates? I have been inform all materials needed for the blend are available and it may be available within two weeks.
- 4.2) Next engine build workshop will be held at Intertek **November 3-6**, the estimated build will be 20 engines.
- 4.3) OHT proposal on engine supply OHT has issued the PO to purchase 100 engines in addition to the 20 available now.

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It is likely we will have additional conference calls prior to this meeting.

7.) Meeting Adjourned

ASTM SEQUENCE VI SURVEILLANCE PANEL

Name	Address	Phone/Fax/Email	Attendance
			_
Bowden, Dwight	OH Technologies, Inc.	Phone: 440-354-7007	<i>, _</i> /
Voting Member	P.O. Box 5039	Fax: 440-354-7080	
	Mentor, OH 44061-5039	dhbowden@ohtech.com	
Clark, Sid	General Motors Research & Development	Phone: 810-986-1929	
Voting Member	30500 Mound Rd./MC 480-106-160	Fax: 810-986-2094	
	Warren, MI 48090-9055	sidney.l.clark@gm.com	
Andy Ritchie	Infineum	Phone: 908-474-	
Voting Member	1900 East Linden Ave.	Fax: 908-474-3637	
	Linden, NJ 07036-0735		
Ron Romano	Ford Motor Company	Phone: 313-845-4068	
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	Dearborn, MI 48121-2053		
Lai, Patrick Voting Member	Imperial Oil Ltd. of Canada	Phone: 519-336-5611	
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g monitori			
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Grunza, Rich	ASTM TMC	Phone: 412-365-1034	1.
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oting Member	21st and Front Streets	Fax: 606-329-3009	
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utherland, Mark	Chevron Oronite Company LLC	Phone: 731-5605	
oting Member	4502 Centerview Ste. 210	Fax: 731-5621	
	San Antonio, TX 78228	msut@chevrontexaco.com	
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ASTM SEQUENCE VI SURVEILLANCE PANEL

	Address	Phone/Fax/Email	Attendance
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ames Linden	GM -		
	h, Mike McMillan & Toji. Bass		
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J. M.	artinez - Cheur	0W	
	cinto-LZ		
Chis B	stanien-LZ		
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