



Test Monitoring Center

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Sequence VG Information Letter 14-4
Sequence No. 41
June 6, 2014

ASTM consensus has not been obtained on this information letter. An appropriate ASTM ballot will be issued in order to achieve such consensus.

TO: Sequence VG Mailing List

SUBJECT: Removal of Follower Pin Wear and Ring Gap Increase Measurements.

During the June 3, 2014 Sequence VG Surveillance Panel conference call, the panel agreed to remove the requirement to measure and record follower pin wear and ring gap increase. Section 13.7 has been deleted and section 7.5.5 has been revised to address these changes. These changes are effective for any tests completing on or after June 3, 2014.

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Attachment

c: ftp://ftp.astmtmc.cmu.edu/docs/gas/sequencev/procedure_and_ils/vgil14-4-41.pdf

Distribution: Email

(Revises Test Method D6593-14, as amended by information letters 14-1, 14-2 and 14-3)

Delete entire Section 13.7.

7.5.5 A total of four master bores are required for verifying the cylinder bore measurement device used to determine piston to bore clearance. Master bores are sized according to piston oversize as follows:

| | |
|---------------------|-----------|
| For 0.125 mm piston | 90.345 mm |
| For 0.25 mm piston | 90.470 mm |
| For 0.375 mm piston | 90.595 mm |
| For 0.50 mm piston | 90.700 mm |