



# Test Monitoring Center

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Sequence VG Information Letter 04-4  
Sequence No. 21

December 14, 2004

***ASTM consensus has not been obtained on this information letter. An appropriate ASTM ballot will be issued in order to achieve such consensus.***

TO: Sequence VG Mailing List

SUBJECT: Revisions to Degreasing Solvent Specification

At the November 16, 2004 Sequence VG Surveillance Panel Meeting, the panel agreed to a change in the degreasing solvent specification listed in Section 7.7.1 of Test Method D 6593. Since some suppliers of solvent may not provide documentation to verify that degreasing solvent used for this application meets all the parameters in Standard Specification D 235 for Type II Class C, the panel elected to require that the solvent meet D 235 Type II Class C specifications for Aromatic Content, Color and Flash Point. A revised Section 7.7.1 is attached and is effective the date of this information letter.

Peter Misangyi  
Product Engineering  
Ford Motor Company

John L. Zalar  
Administrator  
ASTM Test Monitoring Center

Attachment

c: [ftp://ftp.astmtmc.cmu.edu/docs/gas/sequencev/procedure\\_and\\_ils/vgil04-4-21.pdf](ftp://ftp.astmtmc.cmu.edu/docs/gas/sequencev/procedure_and_ils/vgil04-4-21.pdf)

Distribution: Email

(Revises Test Method D6593-03a, as amended by Information Letters 03-3, 04-1, 04-2 and 04-3)

7.7.1 *Degreasing Solvent*, any solvent meeting Specification D 235, Type II, Class C for Aromatic Content (0-2% vol), Flash Point (142°F/61°C, min) and Color may be used. Obtain a Certificate of Analysis for each batch of solvent from the supplier.