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#### **Committee D02 on PETROLEUM PRODUCTS AND LUBRICANTS**

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Originally Issued: August 20, 2014

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Unapproved Minutes of the August 19, 2014 Sequence IV Surveillance Panel Conference Call.

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The meeting was called to order by Chairman Buscher at 2 PM Eastern Time.

A list of attendees is included as attachment 1.

A copy of the agenda is included as attachment 2

Two membership changes were noted, Ryan Rieth replaces Andy Ritchie as the voting member for Infineum and Dan Lanctot replaces Mark Sutherland as the voting member for TEL.

#### **Status of Nissan Hardware**

Intertek and Lubrizol have received all their ordered hardware and have received all their BC-2 cams.

SwRI has received their BC-1 and BC-2 cams and all the other hardware purchased. They are still waiting on BC-3 cams.

## Status of OHT Camshaft Regrinding

OHT has received all the cams from Nissan. OHT had worked with Nissan to devise better packaging and shipping practices and has virtually eliminated the damaged cam issues that were experienced in early shipments. Jason Bowden of OHT indicated that the grinding of BC-3 cams is currently being conducted.

#### Status of Hardware Currently Available and in use at Test Laboratories/Status of BC-1 and 2 Cams, Other Hardware Challenges

Labs where asked to discuss the status of new hardware in their lab. SwRI is calibrated on BC-1 cams and have run a "shakedown" test on a BC-2 cam which provided comparable results to BC-1 cams. Intertek is attempting to calibrate on BC-2 cams and have indicated that they are encountering mild results on the stand they are attempting to calibrate. They have started a "shakedown" test on another stand on a BC-2 cam and the Fe results at 50 hours are in line with what they would expect. Al Lopez indicated that they expected to reference on BC-2 cams in the next three weeks.

Lubrizol is due to run a reference at the end of September and will reference on BC-2 cams. None of the laboratories indicated they expected any additional hardware changes for the foreseeable future.

## Introduction of ASTM Reference Oil 300

After some discussion, the panel members agreed to use donated tests on BC cams to introduce reference oil 300 into the LTMS. Tests do not have to be run on the same batch code cam, however, labs donating tests must be calibrated on BC-X cams, prior to conducting a donated test. Each lab will donate one test per calibrated stand, which will result in six tests used for initial targets, five from the laboratories and the sixth data point obtained by using the supplier result on this oil. The calibration period for each stand donating a test will be extended by one test. After some discussion, the panel approved the following motion:

Attempt to introduce ASTM reference oil 300 into the Sequence IVA test with 5 donated tests, provided by Lubrizol, SwRI and Intertek, with each test being conducted on a different, currently calibrated, test stand, using a BC camshaft batch that has been acceptably calibrated in that lab. Initial targets to be established using 6 data points; the 5 donated test results and the supplier provided test result. Each test stand used to conduct a donated test will have its current calibration period extended by one test. If a lab only has one calibrated test stand and has offered to conduct two donated tests, they can conduct both donated tests on their one calibrated test stand, and that stand's current calibration period will be extended by two tests.

Motion was made by William Buscher, seconded by Fred Gerhart and approved with one waive.

## Action Items from Previous Meeting/PDI Software Update

A review of the status of action items from the previous meeting was under taken. These action items and their status are listed in Attachment 3. The PDI software update was discussed and there appeared to be some misunderstanding on the status of the update. The software distributed was a beta test of software designed to run on Windows 7 OS. As a result of the review of the PDI update, a number of action items were assigned to address the PDI software update. First, Intertek is to verify what PDI software version is currently being used for Sequence IVA camshaft wear measurements. Intertek and SwRI to complete the Sequence IVB wear measurement round robin, on the

#### August 19, 2014 Sequence IV Surveillance Panel

PDI Windows 98 and updated Window 7 software, that is currently in process on the test parts (camshafts and lifters) from test IVB100-0-1. Both labs will also conduct a Sequence IVA wear measurement round robin, on the PDI Windows 98 and updated Window 7 software, using a recent end of test camshaft provided by one of the labs. If the round robin data is acceptable, the labs will then work out the logistics to purchase the updated software from PDI.

There was no old business.

The meeting was adjourned at 2:52 PM.

A listing of action items from this meeting is included as attachment 4.

A Sequence IV Surveillance Panel conference call has been scheduled for 2:00pm Eastern / 1:00pm Central / 11:00am Pacific time on Tuesday, 8/19/14. The conference call will be focused on the Sequence IVA. The topics for discussion are as follows:

- 1. Status of 2013 Nissan hardware order.
- 2. Status of OHT camshaft regrinding.
- 3. Status of hardware currently available and in use at test laboratories.
- 4. Status of batch BC-1 and BC-2 camshafts.
- 5. Any other hardware challenges.
- 6. Introduction of ASTM reference oil 300.

#### **Call in Information**

Meeting Number:	1-800-391-9177
Access Code:	4875645502

## MEMBERSHIP ASTM IVA SURVEILLANCE PANEL

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Attachment 3

Sequence IV Surveillance Panel November 20, 2013 8:00AM – 10:00AM Southwest Research Institute San Antonio, TX

Motions and Action Items As Recorded at the Meeting by Bill Buscher

- Action Item Surveillance panel chair and Toyota to follow up with PDI requesting a future software upgrade that will reintroduce trace overlay capabilities.
   Completed. Updated PDI software developed for Window 7 and is currently being BETA tested at Intertek and SwRI.
- Action Item SwRI to provide OHT with sourcing information for Sequence IVA camshaft rear freeze plug.
   Completed. Necessary information was provided by SwRI and received by OHT.
- Action Item OHT to find out from camshaft regrind vendor if they observed any convex lobes in their pre-regrinding surface profilometer inspections of the 32 camshaft sampling.
   Completed. No convex lobes were found.
  - completed. No convex lobes were found.
- 4. Action Item Labs to follow up with Nissan on status of camshaft replacements for the 62 camshafts rejected due to shipping damage.
  Completed. Nissan replaced the 62 camshafts in a later shipment.
- 5. Action Item Surveillance panel chair to reply to NNA indicating the 3 test labs purchasing Sequence IVA hardware directs NNA to coordinate directly with OHT for future camshaft shipments from NNA to OHT. Indicate OHT is willing to provide individual camshaft packaging, as well as shipping crates/pallets, for shipping from NNA to OHT. Completed. OHT coordinated and handled all additional camshaft

shipments from NNA to OHT. No additional camshafts were damaged in shipment.

6. Action Item – Surveillance panel chair to request another update from Nissan on status of remaining balance from the industry order, including components other than the balance of camshafts, then report to the purchasing test labs.

Completed. All hardware from the 2013 industry order has been delivered and received by either OHT or the test labs.

7. Action Item – Form a Sequence IVA test procedure editorial review task force, with Fred Gerhart as leader, to further clean up some inconsistencies within the test procedure. Anyone interested, to contact Fred to join the task force.
Open. To be addressed. If you have not done so already and are interested, please contact Fred asking to join this task force.

Attachment 4

# Sequence IV Surveillance Panel August 19, 2014 1:00PM – 2:00PM Conference Call

Motions and Action Items As Recorded at the Meeting by Bill Buscher

8. Motion – Attempt to introduce ASTM reference oil 300 into the Sequence IVA test with 5 donated tests, provided by Lubrizol, SwRI and Intertek, with each test being conducted on a different, currently calibrated, test stand, using a BC camshaft batch that has been acceptably calibrated in that lab. Initial targets to be established using 6 data points; the 5 donated test results and the supplier provided test result. Each test stand used to conduct a donated test will have its current calibration period extended by one test. If a lab only has one calibrated test stand and has offered to conduct two donated tests, they can conduct both donated tests on their one calibrated test stand, and that stand's current calibration period will be extended by two tests.

Bill Buscher / Fred Gerhart / Passed 11 - 0 - 1

- 9. Action Item Once the 5 donated tests have been completed and initial target have been calculated, Surveillance panel chair to schedule a follow up conference call to discuss test results, proposed initial targets and introduction of ASTM reference oil 300 into the Sequence IVA test.
- 10.Action Item Intertek to verify what PDI software version is currently being used for Sequence IVA camshaft wear measurements.
- 11.Action Item Intertek and SwRI to complete the Sequence IVB wear measurement round robin, on the PDI Windows 98 and updated Window 7 software, that is currently in process on the test parts (camshafts and lifters) from test IVB100-0-1.
- 12.Action Item Intertek and SwRI to conduct a Sequence IVA wear measurement round robin, on the PDI Windows 98 and updated Window 7 software, using a recent end of test camshaft provided by either Intertek or SwRI.
- 13.Action Item If the Sequence IVA and IVB round robin data, comparing the PDI Windows 98 and updated Window 7 software, produces reproducible

results, Intertek and/or SwRI to follow up with PDI to determine the logistics for purchasing the PDI Windows 7 software upgrade.