Designation: DXXXX

IIIH ***DRAFT*** Procedure

Standard Test Method for

Evaluation of Automotive Engine Oils in the Sequence IIIH, Spark-Ignition Engine[1]

This standard is issued under the fixed designation DXXXX; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

INTRODUCTION

Portions of this test method are written for use by laboratories that make use of ASTM Test Monitoring Center (TMC)[2] services (see Annex A1). Laboratories that choose not to use the TMC services may simply disregard these portions.[3]

The TMC provides reference oils, and engineering and statistical services to laboratories that desire to produce test results that are statistically similar to those produced by laboratories previously calibrated by the TMC.

In general, the Test Purchaser decides if a calibrated test stand is to be used. Organizations such as the American Chemistry Council require that a laboratory utilize the TMC services as part of their test registration process. In addition, the American Petroleum Institute and the Gear Lubricant Review Committee of the Lubricant Review Institute (SAE International) require that a laboratory utilize the TMC services in seeking qualification of oils against their specifications.

1. Scope

[1] This test method is under the jurisdiction of ASTM Committee D02 on Petroleum Products, Liquid Fuels, and Lubricants and is the direct responsibility of Subcommittee D02.B0.02 on Heavy-Duty Engine Oils.

Current edition approved XXXX. Published YYYY.

[2] ASTM Test Monitoring Center, 6555 Penn Avenue, Pittsburgh, PA 15206-4489. www.astmtmc.cmu.edu.

[3] The advantage of utilizing the TMC services to calibrate test stands is that the test laboratory (and hence the Test Purchaser has an assurance that the test stand was operating at the proper level of test severity. It should also be borne in mind that results obtained in a non-calibrated test stand may not be the same as those obtained in a test stand participating in the ASTM TMC services process.

2. Referenced Documents

2.1 *ASTM Standards:*[4]

D235 Specification for Mineral Spirits (Petroleum Spirits) (Hydrocarbon Dry Cleaning Solvent)

D445 Test Method for Kinematic Viscosity of Transparent and Opaque Liquids (and Calculation of Dynamic Viscosity)

D3244 Practice for Utilization of Test Data to Determine Conformance with Specifications

D4175 Terminology Relating to Petroleum, Petroleum Products, and Lubricants

D4485 Specification for Performance of Active API Service Category Engine Oils

D4684 Test Method for Determination of Yield Stress and Apparent Viscosity of Engine Oils at Low Temperature

D5185 Test Method for Multielement Determination of Used and Unused Lubricating Oils and Base Oils by Inductively Coupled Plasma Atomic Emission Spectrom-etry (ICP-AES)

D5293 Test Method for Apparent Viscosity of Engine Oils and Base Stocks Between –5 and –35°C Using Cold-Cranking Simulator

D6750 Test Methods for Evaluation of Engine Oils in a High-Speed, Single-Cylinder Diesel Engine—1K Procedure (0.4 % Fuel Sulfur) and 1N Procedure (0.04 % Fuel Sulfur)

D7320 Test Method Evaluation of Automotive Engine Oils in the Sequence IIIG, Spark-Ignition Engine

E29 Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications

2.2 *Military Specification:*[5]

MIL-PRF-2104, Lubricating Oil, Internal Combustion Engine, Tactical Service

2.3 *SAE Standards:*[6]

J183, Engine Oil Performance and Engine Service Classification (Other Than "Energy-Conserving")

J300, Engine Oil Viscosity Classification

*HS-23/00 J304, Engine Oil Tests

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[4] For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

[5] Hardcopy available from Document Automation and Production Service, Building 4/D, 700 Robbins Avenue, Philadelphia, PA 19111-5094. Also, can be downloaded from http://assist2.daps.dla.mil/quicksearch/

[6] Available from Society of Automotive Engineers, 400 Commonwealth Dr.,Warrendale, PA 15096-0001. These standards are not available separately. Order either *SAE Handbook*, Vol. 3, or *SAE Fuels and Lubricants Standards Manual*, HS-23.

2.4 *Other ASTM Documents:*

Guidelines for Calibration[7]

The Lubricant Test Monitoring System, Sequence IIIH Test Control Chart Technique for Developing and Applying Severity Adjustments (SA)[8]

3. Terminology

3.1 *Definitions:*

3.1.1 blowby, n—in internal combustion engines, that portion of the combustion products and unburned air/fuel mixture that leaks past piston rings into the engine crankcase during operation. **D7320**

3.1.2 calibrate, v—to determine the indication or output of a device (e.g., thermometer, manometer, engine) with respect to that of a standard.

3.1.3 corrosion, n—the chemical or electrochemical reaction between a material, usually a metal surface, and its environment that can produce a deterioration of the material and its properties. **D4175**

3.1.4 engine oil, n—a liquid that reduces friction or wear, or both, between the moving parts within an engine; removes heat, particularly from the underside of pistons; and serves as a combustion gas sealant for piston rings.

3.1.4.1 Discussion—It may contain additives to enhance certain properties. Inhibition of engine rusting, deposit formation, valve train wear, oil oxidation, and foaming are examples. **D6750**

3.1.5 lubricant, n—any material interposed between two surfaces that reduces the friction or wear, or both, between them. **D4175**

3.1.6 Material Safety Data Sheet (MSDS), n—a fact sheet summarizing information about material identification; hazardous ingredients; health, physical, and fire hazards; first aid; chemical reactivities and incompatibilities; spill, leak, and disposal procedures; and protective measures required for safe handling and storage. http://www.msdssearch.com.

3.1.7 non-reference oil, n—any oil, other than a reference oil; such as a research formulation, commercial oil, or candidate oil. **D4175**

3.1.8 oxidation, n—of engine oil, the reaction of the oil with an electron acceptor, generally oxygen, that can produce deleterious acidic or resinous materials often manifested as sludge formation, varnish formation, viscosity increase, or corrosion, or a combination thereof.

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[7] Guidelines for Calibration can be found in the Lubricant Test Monitoring System, available from the Test Monitoring Center, http ://www. astmtmc. cmu.edu/

[8] Available at: ftp://ftp.astmtmc.cmu.edu/docs/ltms/ltms.pdf.

3.1.9 quality index (QI), n—a mathematical formula that uses data from controlled parameters to calculate a value indicative of control performance.

3.1.10 reference oil, n—an oil of known performance characteristics, used as a basis for comparison.

3.1.10.1 *Discussion*—Reference oils are used to calibrate testing facilities, to compare the performance of other oils, or to evaluate other materials (such as seals) that interact with oils. **D4175**

3.1.12 severity adjustment, SA, n—abbreviation for severity adjustment.

3.1.13 test oil, n—any oil subjected to evaluation in an established procedure.

3.1.13.1 *Discussion*—It can be any oil selected by the laboratory conducting the test. It could be an experimental product or a commercially available oil. Often, it is an oil that is a candidate for approval against engine oil specifications (such as manufacturers' or military specifications, etc.).

3.1.14 test procedure, n—one where test parameters, apparatus, apparatus preparation, and measurements are principal items specified.

3.1.15 used oil, n—any oil that has been in a piece of equipment (for example, an engine, gearbox, transformer, or turbine), whether operated or not. **D4175**

3.1.16 varnish, n—in internal combustion engines, a hard, dry, generally lustrous, deposit that can be removed by solvents but not by wiping with a cloth. **D4175**

3.2 *Definitions of Terms Specific to This Standard:*

3.2.1 build-up oil, n—EF-411, non-compounded, ISO VG 32 (SAE 10) oil used in lubricating some of the Sequence IIIH parts during engine assembly.

3.2.2 calibrated test stand, n—a test stand on which Sequence IIIH engine oil tests are conducted as administered by the TMC. (See Introduction and A5.3.)

3.2.3 central parts distributor (CPD), n—the manufacturer and supplier of many of the parts and fixtures used in this test method.

3.2.3.1 Discussion—Because of the need for rigorous inspection and control of many of the parts used in this test method, and because of the need for careful manufacture of special parts and fixtures used, companies having the capabilities to provide the needed services have been selected as the official suppliers for the Sequence IIIH test method. These companies work closely with the original parts suppliers, with the Test Procedure Developer, and with the ASTM groups associated with the test method to help ensure that the equipment and materials used in the method function satisfactorily.

3.2.4 reference oil test, n—a standard Sequence IIIH engine oil test of a reference oil designated by the TMC.

3.2.5 special parts supplier, (SPS), n—the manufacturer and supplier of many of the parts and fixtures used in this test method.

3.2.6 standard test (valid test), n—an operationally valid, full-length Sequence IIIG test conducted on a calibrated test stand in accordance with the conditions listed in this standard.

3.2.7 stuck piston ring, n—one that is either partially or completely bound in its groove and cannot be readily moved with moderate finger pressure.

3.2.8 test procedure developer, n—the group or agency which developed the Sequence IIIH test procedure before its standardization by ASTM, and which continues to be involved with the test in respect to modifications in the test method, development of Information Letters, supply of test parts, and so forth.

3.2.8.1 *Discussion*—In the case of the Sequence IIIH test, the Test Procedure Developer isFiat Chrysler Automobiles.

3.2.9test stand, n—a suitable foundation (such as a bedplate) to which is mounted a dynamometer, and which is equipped with a suitable data acquisition system, fluids process control system, supplies of electricity, compressed air, and so forth, to provide a means for mounting and operating an engine in order to conduct a Sequence IIIG engine oil test.

3.2.10 test start, n—introduction of test oil into the engine after the final assembly and mounting in the test stand.

4 Summary of Test Method

4.1 A Chrysler Pentastar V-6 test engine with a displacement of 3.6 L is disassembled, honed, solvent-cleaned, measured, and rebuilt using new parts installed as specified in this test method.

4.2 The engine is installed on a test stand equipped with an appropriate data acquisition system, the required fluids process control system, and all necessary accessories for controlling speed, torque, and various other operating parameters.

4.3 The engine is charged with the test oil.

4.4 The engine is operated for an initial run-in period of 8 min to check all test stand operating systems and to establish a zero-hour, oil-level reading. An oil sample is also taken to allow the measurement of the initial oil viscosity.

4.5 The initial oil level in the oil pan is determined after the 8 min initial run-in, and subsequent oil-level calculations are determined during the oil-leveling period at the end of each 20 h segment.

4.6 Following the run-in and oil-leveling period of 8 min, the engine is ramped up to test conditions over a 5 min period then operated under non-cyclic, moderately-high-speed, torque, and specified temperature conditions for 90 h, in four 20 h segments and one 10 hour segment.

4.7 Used-oil samples are taken after the 8 min initial run-in, after each 20 h test segment and at the end of the test; kinematic viscosity at 40 °C is determined for each of the six samples; the percentage change in viscosity of the five latter samples is determined relative to the viscosity of the first used-oil sample (8 min initial run-in).

4.8 At the conclusion of the test, the engine is disassembled and the parts are visually rated to determine the extent of deposits formed.

5 Significance and Use

5.6 The Sequence IIIG engine oil test has replaced the Sequence IIIG test and can be used in specifications and classifications of engine lubricating oils, such as the following:

5.6.1 Specification D4485,

5.6.2 Military Specification MIL-PRF-2104, and SAE Classification J183.

6 Apparatus

6.1 Laboratory:

6.1.1 Observe the following laboratory conditions to ensure good control of test operations and good repeatability:

6.1.2 Maintain the ambient laboratory atmosphere relatively free of dirt, dust and other contaminants.

6.1.3 Control the temperature of the room in which parts measurements are made so that the temperature for after-test measurements is within a range of ± 3 °C relative to the temperature for the before-test measurements.

6.1.4 Filter the air in the engine build-up area, and control its temperature and humidity to prevent accumulation of dirt or rust on engine parts.

6.1.5 If an engine is assembled in an area of controlled environment and moved to a non-controlled area, provide suitable protection of the engine so that moist air cannot enter the engine and promote rusting before the test.

6.1.6 Do not permit air from fans or ventilation systems to blow directly onto an engine mounted on a test stand during test operation.

6.2 Drawings—Obtain the equipment drawings referenced in Table 2 from the TMC[2]. Because the drawings may not be to scale or may not contain dimensions, when using them to fabricate special parts, do not use a dimensionless drawing as a pattern. Drawings supplied with dimensions are considered to be correct when the temperature of the equipment is 22 °C ± 3 °C, unless otherwise specified.

6.3 Specified Equipment:

6.3.1 Use the equipment specified in the procedure whenever possible. Substitution of equivalent equipment is allowed, but only after equivalency has been proven to the satisfaction of the TMC, the Test Procedure Developer and the ASTM Sequence IIIH Surveillance Panel.

6.3.2 Do not use heat lamps or fans directed at the engine and do not use insulation on the engine for oil or coolant temperature control.

6.3.2.1 *Discussion*—For operator safety and the protection of test components, the use of shielding and insulation on the exhaust system may be incorporated downstream of the oxygen sensor elbow.

6.3.2.2 Small fans with less than 140 L/s may be placed at the front of the engine with the air flow directed toward the exhaust pipes, parallel to the driveshaft. Fans must be placed a minimum of 35 cm from the centerline of the harmonic balancer.

6.4 Test Engine:

6.4.1 The test engine is based on a 2014 Pentastar V-6 engine with a displacement of 3.6 L, a compression ratio of 10.2:1, equipped with a production fuel-injection system and a special Powertrain Control Module (PCM) for test specific dynamometer operation. The Variable Valve Timing is disabled by the use of fixed phasers in place of the production cam phasers. Complete test engines are available for purchase from Chrysler Part Number (P/N) 05184464AH[9,10]. Each test will consist of a single, new complete test engine that will be assembled according to the Sequence IIIH Engine Assembly Manual[11].

6.4.2 *Engine Parts*—Use the engine parts specified in the Sequence IIIH Engine Assembly Manual[11].

6.4.3 Refer to Table 1 for a complete list of parts required to assemble the test engine.

6.4.4 Use all engine parts as received from the supplier, Central Parts Distributor, Special Parts Supplier or original equipment manufacturer unless modifications are specified in this test method or the Sequence IIIH Engine Assembly Manual.

6.4.5 Before disposing of any Sequence IIIH engine parts, destroy or otherwise render them useless for automotive engine applications.

6.5 Engine Speed and Torque Control—Use dynamometer speed and torque control systems that are capable of controlling the speed and torque requirements described in 10.4.

6.6 Fluid Conditioning Module:

6.6.1 The components for this module are given in Table 3. The module controls the following parameters: engine coolant, coolant through the engine oil cooler, and the test fuel supply.

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[9] The sole source of supply of the apparatus known to the committee at this time is ???.

[10] If you are aware of alternative suppliers, please provide this information to ASTM International Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee[1] which you may attend.

[11] The Sequence IIIH Engine Assembly Manual is available at ftp://ftp.astmtmc.cmu.edu/docs/gas/sequenceiii/procedure_and_ils/IIIG.

6.6.2 *Engine Cooling System*—The Fluid Conditioning Module supplies coolant pressurized to 200 kPa, at a flow rate of 170 L/min and controls the coolant temperature at 115 °C at the engine coolant outlet. The system incorporates the following features: pump, coriolis-type flow meter, flow-control and three-way control valves, external cooling system, and low-point drains.

6.6.2.1 The system integrates with the test stand data acquisition and control computer for process control and maintains the specified engine coolant temperature and flow.

6.6.2.2 Refer to Fig. 1 for the required engine coolant flow schematic.

6.6.2.3 Refer to Table 2 for a complete list of acceptable control system/engine interface components.

6.6.2.4 Refer to Table 3 for a list of suitable coolant flow system control equipment.

6.6.2.5 Install a 3 kΩ resistor across the engine coolant temperature sensor to allow the PCM to receive an appropriate signal voltage to run the engine without the sensor wire on the wiring harness to be plugged in.

6.6.2.6 Flush the test stand coolant system with clean water at least once each reference period.

6.7 Engine Oil Cooling System—The Fluid Conditioning Module controls engine oil temperature at 150 °C by controlling the flow of engine coolant through the production oil cooler with the use of a 2-way, flow-control valve.

6.7.1 Do not use cuprous lines or fittings in the oil cooling system.

6.7.2 Do not use magnetic plugs in the oil system.

6.8 Fuel System—The Fluid Conditioning Module includes a pressure regulator to provide fuel at 420 kPa ± 20 kPa. Fuel temperature shall be maintained at 30 deg C throughout the test. Switch the system off so no fuel pressure is present at the injector rail during engine shutdowns.

6.9 Induction Air System—Maintain the throttle body intake air at a moisture content of 11.4 g/kg ± 0.7 g/kg of dry air, a dry bulb temperature of 35 °C ± 2 °C, dew point of 16.1 °C and a static pressure of 0.050 kPa. Measure air intake temperature and pressure at Air Resonator (Chrysler P/N 04861731AB) in the center of flow 7 mm from the opening as shown in Fig. A2.1.

6.10 Pressure Transducer Locations:

6.10.1 *Coolant Pressure*—Connect the transducer to the modified Coolant Crossover Adapter P/N OHT3H-303-1[12,10]. Transducers with a range of 0 kPaG to 300 kPaG have been found to be suitable.

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[12] The sole source of supply of the apparatus known to the committee at this is OH Technologies Inc. PO Box 5039, Mentor. OH 44061-5039.

6.10.2 *Intake Air Pressure*—Install the transducer to the location shown in Fig. A2.1 and A2.2. Transducers with a range of -125 PaG to +125 PaG have been found to be suitable.

6.10.3 *Right and Left Exhaust Backpressure*—Insert probe into the Exhaust Turndown Pipes (TMC print IIIH-ETP40-B position 4). Transducers with a range of 0 kPaG to 70 kPaG have been found to be suitable.

6.10.4 *Oil Pump Pressure*—Connect the transducer to the location shown in Fig A2.8. Transducers with a range of 0 kPaG to 700 kPaG have been found to be suitable.

6.10.5 *Oil Gallery Pressure*—Connect the transducer to the location shown in Fig. A2.6. Transducers with a range of 0 kPaG to 700 kPaG have been found to be suitable.

6.10.6 *Manifold Absolute Pressure*—Connect the transducer to the vacuum port on top of the throttle body and behind the throttle plate. Transducers with a range of 0 kPaA to 100 kPaA have been found to be suitable.

6.10.7 *Fuel Pressure*— Mount a fuel distribution block to the front of the engine within 30 cm of the fuel rail inlet as shown in Fig. A2.4. A Russell Performance (part number RUS-650370) shown in Fig. A2.5 has been found to be suitable for fuel pressure and temperature measurements. Transducers with a range of 0 kPaG to 700 kPaG have been found to be suitable.

6.10.8 *Crankcase Pressure*—Connect the transducer port tapped in the upper portion of the Oil Pan P/N OHT3H-304-2. Transducers with a range of -125 kPaG to +125 PaG have been found to be suitable.

6.11 Thermocouple Locations*:*

6.11.1 Locate the sensing tip of all thermocouples in the center of the stream of the medium being measured unless otherwise specified.

6.11.2 *Oil Cooler Temperature*—Install the thermocouple in the rear of the oil cooler as shown in Fig. A2.6 and A2.7. Ensure the sensing tip is in the middle of the flow by fully inserting the sensing tip and reversing it out by 8 mm.

6.11.3 *Coolant Out of the Engine Temperature*—Install the thermocouple in the Coolant Crossover P/N OHT3H-302-1 with the sensing tip centered in the coolant flow.

6.11.4 *Intake Air Temperature*—Install the thermocouple through top of Air Resonator 7 cm from the edge where it joins the throttle body (see Fig. A2.3). Center the sensing tip in the center of the air flow.

6.11.5 *Fuel Temperature*—Install the thermocouple in a fuel distribution block within 30 cm of the fuel rail inlet (see 6.10.7). **Warning**—Safety Hazard—Exercise care to reduce overhung masses at fuel-rail connections.

6.11.6 *Oil Pump Temperature*—Install the thermocouple in the oil pump pressure/temperature assembly as shown in Fig A2.8. Use a straight thread plug and washer with a through hole no larger than 6 mm. A screw plug M24 x 1.5 with an aluminum washer has been found to be suitable.

6.11.7 *Oil Sump Temperature*—Install the thermocouple in the oil sump drain plug located on the underside of the oil pan P/N OHT3H-304-2 the sensing tip extending 10 mm beyond the end of the sump drain plug as shown in Fig A2.9.

6.11.8 *Engine Block Oil Temperature* – Refer to Section 4 Sheets 1 to 4 of the IIIH Engine Assembly Manual for the modification of the block that is required to accommodate the engine block oil temperature thermocouple. Use the IMTS Thermocouple Setting Fixture (part number 151132-F002) when installing the thermocouple to ensure proper depth.

6.11.9 *Coolant Into the Engine Temperature*—Install the thermocouple in the modified water pump P/N OHT3H-300-1 with the sensing tip centered in the coolant flow.

6.11.10 *Right Exhaust Temperature*—Install thermocouple in the exhaust turndown pipe (drawing IIIH-ETP30-B) with the sensing tip centered in the exhaust flow.

6.11.11 *Left Exhaust Temperature*—Install thermocouple in the exhaust turndown pipe (drawing IIIH-ETP30-B) with the sensing tip centered in the exhaust flow.

6.12 Crankcase Ventilation:

6.12.1 Blowby gasses should be ventilated from the test cell through a scavenger fan. Do not allow fan to create a vacuum on the crankcase. An Air Ecology Evacuation System has been found to be suitable. The crankcase ventilation configuration is shown in Annex A3.

7 Reagents and Materials

7.1 Test Fuel—Use only Sequence III HF-003 EEE unleaded fuel[13,10]. (**Warning** Flammable. Health hazard.)

7.1.1 Make certain that all tanks used for transportation and storage are clean before filling with test fuel.

7.1.2 Ensure that at least 3450 L of test fuel is available.

7.2 *Engine coolant:*

7.2.1 Using a container of a size adequate to hold the entire coolant blend required for the system, measure equal parts by volume of ShellZone Dex-Cool® Extended Life[14] antifreeze/coolant concentrate (94040[15]) and deionized water. Verify with a refractometer that the volume fraction of coolant is between 48 % and 52 % prior to

[13] The sole source of supply of this fuel known to the committee at this time is Haltermann Products, 1201 Sheldon Road, P.O. Box 429, Channelview, TX 77530-0429.
[14] ShellZone is a registered trademark of Shell Trademark Management BV.
[15] Available from retailers, autoparts stores or Chrysler/Dodge dealerships.

each use.

7.2.2 Alternatively use a ShellZone Dex-Cool Extended Life antifreeze/coolant premix which is a mixture of ShellZone Dex-Cool antifreeze/coolant and deionized water (product code 94070 [15]).

7.2.3 Use new coolant for every test.

7.3 *Degreasing Solvent*—Use only mineral spirits meeting the specifications for volume fraction of aromatics 0 % to 2 %, flash point 61 °C minimum, and color not darker than +25 on Saybolt Scale or 25 on Pt-Co Scale from Specification D235 for the Type II, Class C mineral spirits. (**Warning** – Combustible. Health hazard.)

7.4 *Sealing and Anti-Seize Compounds*—

7.4.1 Mopar ThreeBond Engine RTV[19] P/N 68082860AA RTV silicone[20,10].

7.4.2 Loctite 545 Thread Sealant, Anaerobic

7.4.3 Loctite 567 Thread Sealant, Low strength, Anaerobic

7.4.4 Loctite 648 Retaining Compound, Anaerobic

7.4.5 Loctite Gasket Sealant 2 (Permatex #2)

7.4.6 Teflon Tape

7.5 Use Ultrasonic-7[21] soap and Ultrasonic-B degreaser[21] in ultrasonic parts washers to clean engine block, cylinder heads and fixed phasers. Cleaning solution shall be at a temperature of 150 °C ± 5°.

7.6 Engine build up oil, EF-411[22,10].

8 Test Oil Sample Requirements

8.1 Selection—The supplier of the test oil sample shall determine that the test oil sample is representative of the lubricant formulation to be evaluated and that it is not contaminated.

8.2 Quantity—The supplier shall provide the test oil sample of 7.5 L.

8.3 Storage Prior to Test—The test laboratory shall store the test oil sample in a covered building to prevent contamination by rainwater. Ambient temperature of storage area shall be between -10 °C and +50 °C.

[19] ThreeBond is a registered trademark of ThreeBond International, Inc.
[20] Available from Chrysler/Dodge dealerships.
[21] Available from Purvis Industries, 10500 North Stemmons Freeway, Dallas, TX 75200.
[22] The sole source of supply of this product known to the committee at this time is Exxon-Mobil Oil Corp., P.O. Box 66940, AMF O'Hare, IL 60666, Attention Illinois Order Board.

9 Preparation of Apparatus

9.1 Pre-Test Engine Tear Down and Cleaning:

9.1.1 Disassemble the new engine according to the guidelines in section 3 New Engine Disassembly of the Sequence IIIH Engine Assembly Manual[11].

9.2 Cylinder head disassembly:

9.2.1 Disassemble the production cylinder heads according to information supplied in sections 2 and 3 of the Sequence IIIH Engine Assembly Manual.

9.2.2 Send[23] the disassembled, production cylinder heads (Cylinder Head Cores) to the special parts supplier for replacement of intake valve-seats. See section 2 sheet 2 of the Sequence IIIH Engine Assembly Manual for details.

9.2.3 Clean the test cylinder heads as outlined in sections 5 and 6 of the Sequence IIIH Engine Assembly Manual.

9.2.4 Assemble the modified cylinder heads P/N LH451AO-MS and RH516AO-MSD with valves, springs, keepers, retainers, and shims removed from new engine cylinder heads. See section 6 of the Sequence IIIH Engine Assembly Manual.

9.2.5 Alternatively, new valves, springs, keepers, retainers and shims can be purchased from a local Chrysler dealership. This will allow labs to maintain an inventory of assembled cylinder heads prior to engine disassembly. See Table 7 for a list of part numbers.

9.2.6 Use new valve-stem seals for each test.

9.3 Block Preparation:

9.3.1 Refer to sections 4 & 7 of the Sequence IIIH Engine Assembly Manual for Oil Gallery modifications and thermocouple drilling procedures.

9.3.2 Refer to section 4 of the the Sequence IIIH Engine Assembly Manual for honing procedure.

9.4 Oil Pump Cleaning:

9.4.1 Refer to section 5 of the Sequence IIIH Engine Assembly Manual for special cleaning information of the factory engine oil pump.

9.5 Oil Cooler Cleaning:

9.5.1 Refer to section 5 of the Sequence IIIH Engine Assembly Manual for special cleaning information of the factory engine oil filter/oil cooler assembly.

9.6 Clean all remaining engine parts with degreasing solvent to remove all traces of factory engine oil.

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[23] IMTS, 8460 Ronda Dr., Canton, MI 48187.

9.7 Test Engine Build-Up:

9.7.1 Refer to the Sequence IIIH Engine Assembly Manual for engine build instructions. Table 1 contains a list of all parts required for the test engine build.

9.7.2 Laboratories shall maintain engine-build data sheets as shown in Annex A7. This data shall be available to the TMC and the Test Procedure Developer for investigative studies as deemed necessary for hardware investigations during times of industry severity shifts or other problems

9.7 *Test Stand Preparation:*

9.8.1 For every test, replace the tubing (for example, Tygon[24] or equivalent) that vents the crankcase gasses from the rocker cover (see Figure A2.4).

9.8.2 Flush all oil pressure lines with solvent and dry with shop air prior to the start of each test.

9.8.3 Charge the coolant system with the coolant/water mixture, cycle the coolant flow pump on and off in five min intervals while cycling all two-way and three-way control valves to eliminate any trapped air from the system for a minimum of 20 min prior to starting any Sequence IIIH Test.

10 Calibration

10.1 *Calibration Procedures*–Annex A4 describes calibration procedures using the TMC reference oils, including their storage and conditions of use, the conducting of tests, and the reporting of results.

10.2 *Maintenance Activities*–Annex A5 describes maintenance activities involving TMC reference oils, including special reference oil tests, special use of the reference oil calibration system, donated reference oil test programs, introducing new reference oils, and TMC information letters and memoranda.

10.3 *Related Information*– Annex A6 provides information regarding new laboratories, the role of the TMC regarding precision data, and the calibration of test stands used for non-standard tests.

10.4 *Data Acquisition System:*

10.4.1 The Sequence IIIH test requires the use of computerized data acquisition and control for all measured and controlled parameters outlined in this procedure. The system chosen by individual testing laboratories shall be capable of integrating with the Sequence IIIH Process Controller for many of these operations. The system shall also be capable of meeting or exceeding certain test specific performance requirements for maximum allowable response times and minimum allowable sample rates. In addition to the aforementioned requirements, the system shall also be capable of data logging to test specific archival files for each test parameter at minimum allowable record intervals,

[24] Tygon is a registered trademark of Saint-Gobain Corporation.

that is, no greater than 2 min intervals between successive logs for each parameter. See the Data Acquisition and Control Automation II Task Force Report (DACA II)[25] and additional requirements as outlined in this procedure.

10.4.2 *Sample Rate*—The preferred sample rate is 100 Hz with the minimum allowable sample rate for the Sequence IIIH data acquisition and control system set at 1 Hz.

10.4.3 *Measurement Accuracy*—All measurement devices used for sensing speed, force, flow, pressure, and temperature shall meet the minimum requirements as outlined in the DACA II report[25] and also conforms to total system response requirements as outlined by the TMC (see 10.6.10).

10.4.3.1 *Pressure Measurements*—For pressures > 6.9 kPa, use only measuring devices with a full-scale accuracy of ± 0.2 % for capacitive systems and ± 0.25 % for strain-type systems. For pressures < 6.9 kPa, use only devices with an accuracy of ± 15 Pa for capacitive systems and ± 14 Pa for strain-type systems. Refer to Table 4 for a list of controlled and uncontrolled pressures.

10.4.3.2 *Temperature Measurements*—Use only Type E Chromel-Constantan or Type J iron-constantan thermocouples with an accuracy of ± 0.5 °C over a range of 0 °C to 200 °C. Refer to Table 4 for a list of controlled and uncontrolled temperatures.

10.4.3.3 *Flow* – For Coriolis flow meter measurements use a mass flow accuracy of ±0.50%, and mass flow repeatability of ±0.05%.

10.4.3.4 *Speed*—For speeds measured by frequency, use ± 1 r/min.

10.4.3.5 *Force*—For forces measured by strain gage, use ± 0.25 % of full scale.

10.4.4 *Measurement Resolution*—The minimum resolution for all parameters shall be at least $^1/_4$ the required system accuracy for that parameter, that is, if a test procedure requires an accuracy of 1.0 units, then the minimum resolution for that parameter = 0.25 unit.

10.4.5 *System Time Response*—Total system time response is the time required for the complete data acquisition system including all filtering, transducer lines, and surge tanks to measure a step change input for a given parameter. Determine system response times by measuring the time required to reach a certain percentage of an imposed step change. For first order systems, use the time to 63.2 % of the imposed step change; for moving average systems use the time to 45.4 % of the imposed step change.

10.4.5.1 See the TMC System Time Response Measurement Guidelines for methods of imposing step changes for calibration of Sequence IIIH test stands.

10.4.5.2 Maximum allowable system time responses for the data acquisition system are listed in Table 5.

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[25] Available at ftp://ftp.astmtmc.cmu.edu/docs/Misc/QualityIndex/minutes/daca_II_report_and_system_time_response.pdf.

10.4.6 *Quality Index*—Use of the quality index method of measuring the control capability of the test stand is required for certain parameters. Use the following formula with a minimum of 2700 data points for the final, end-of-test values:

$$QI = 1 - \frac{1}{n}\sum\left(\frac{U+L-2X_i}{U-L}\right)^2 \qquad (1)$$

where:

QI = quality index,

X_i = recorded test-measurement parameter,

U = upper-specification limit for that parameter,

L = Lower-specification limit for that parameter, and

n = total number of data points taken as determined from test length and procedural specified sampling rate.

10.4.7 The upper and lower values used for QI calculations for the required parameters are listed in Table 4.

10.4.8 Calibrate the stand instrumentation used for data acquisition and control on all controlled and non-controlled parameters (see Table 4) every six months.

10.4.9 As a minimum, calibrate the following parameters prior to every reference test sequence, unless the required six–month calibration was completed within 60 days prior to reference test start: engine speed, dynamometer torque, engine coolant flow, engine coolant out thermocouple, main oil gallery thermocouple.

10.4.10 Calibrate the intake air-humidity system every six months, at a minimum.

11 Engine Operating Procedure

11.1 Engine Start-up Procedure:

11.1.1 Charge the engine with 5.92 L of test oil using a calibrated beaker (p/n OHT3H-075-1).

11.1.2 Prior to starting the engine, prime the oil pump by turning the starter for 20 s with the ignition off.

11.1.3 Additional, optional priming may be done by drawing oil into the pump by means of applying low pressure to the oil sample valve, provided that test oil is not removed from the engine in the process.

11.1.4 Supply dc power of 13 V to 15 V to the Power Control Module and fuel pump. Start the coolant pump and allow coolant flow to reach 170 L/min.

11.1.5 Start the engine and set the speed to 1000 r/min and a load of 25 N•m.

11.2 Initial Run-in:

11.2.1 Ramp the engine speed and load linearly to 1500 r/min and 100 N•m over 45 s maintaining this speed and load for 8 min. See Table 6 for the control states for each ramp and step.

11.2.2 Check all stand operating conditions.

11.2.3 After the 8 min initial run-in ramp the engine down to 1000 r/min and 25 N•m in 45 s, and take the initial oil sample of 236 mL (see 11.3 for oil sampling procedure).

11.3 *Oil Sampling:*

11.3.1 Ramp speed and load linearly to 1000 r/min and 25 N•m (see Table 6 for ramp times) and hold for 2 min to allow operator to obtain the initial oil sample.

11.3.2 Before taking the sample-, first remove a purge sample of 472 mL

11.3.3 Remove the oil sample of the specified volume.

11.3.4 Add the 472 mL purge sample back to the engine. Also add 177 mL of new oil at 20 h, 40 h, 60 h and 80 h. No new oil is added at the initial or EOT oil levels.

11.4 Oil Leveling:

11.4.1 Determine the oil level in the crankcase as follows:

11.4.2 Stop the engine after the 2 min oil sample step and allow the oil to drain to the oil pan for 20 min. Maintain an engine oil coolant flow rate of 170 L/min during the drain down period.

11.4.3 Determine the oil level using the calibrated dipstick (see 12.9.1).

11.5 Record dipstick level on the *Sequence IIIH Oil Level and Consumption Worksheet* (see A.9)

11.6 Engine Oil Quality Test:

11.6.1 After the initial run-in is complete and the initial oil level is determined, the engine will be ramped up to 3900 rev/min and 250 N•m for four 20 h segments followed by a shorter 10 h segment.

11.6.2 Start the engine as in 11.1.5 and verify there are no oil or coolant leaks and the engine is running properly.

11.6.3 Ramp the engine linearly in 5 min to 3900 r/min and 250 N•m (see Table 6 for the required control states).

11.6.4 Maintain a stabilization period of a minimum of 5 additional minutes. The ramp and stabilization time together shall be a minimum of 10 min.

11.6.5 Start accumulating test time at the end of the 10 min stabilization or when the oil gallery temperature reaches 151 °C, whichever is later.

11.6.6 Run the engine at the test condition for 20 h, follow the oil sample procedure in 11.3 to obtain a 59 mL sample immediately followed by the oil leveling procedure in 11.4.

11.6.7 Repeat steps 11.5.2 to 11.5.5 for three additional 20 h segments followed by one 10 h segment.

11.7 *Air-to-Fuel Ratio and NOx Verification*:

11.7.1 Air-to-fuel ratio is controlled by the PCM and shall be maintained at stoichiometric conditions. Real time AFR readings can be obtained using either an ECM AFM1000/AFM1500 or ECM NOx 5210 Single/Dual NOx Analyzer.

11.7.2 Real time NOx analysis can be obtained with an ECM NOx 5210 Single/Dual NOx Analyzer, or

11.7.3 Exhaust samples can be taken at test hours 1, 9 and every 10 h thereafter until the end of test for NOx analysis.

11.8*Blowby Flow-Rate Measurement:*

11.8.1 Using a sharp edge orifice meter, measure the engine blowby flow rate according to the following instructions:

11.8.2 Blowby readings should be take every 5 test hours starting at test hour 1 with an additional reading within 15 min of the end of test.

11.8.3 Measure the blowby flow rate between the crankcase ventilation and the suitable vent hood used during the test.

11.8.4 Position portable cart applications near the testing area for a sufficient time to ensure temperature stabilization of the system components prior to taking any blowby measurements.

11.8.5 Select an orifice size such that the observed blowby flow, ΔP, lies in the midrange of the calibration curve, and record the orifice size used.

11.8.6 Maintain blowby gas flow through the orifice meter for 2 min or more to ensure flow stability, prior to taking the actual readings. Due to the relatively low flow rates, allow time for the engine blowby gas to fill the system and further enhance temperature stabilization.

11.8.7 Alternatively a J-TEC Model VF563AA may Blowby Flow Meter be used to determine the blowby flow-rate. Refer to A10 for setup and maintenance instructions.

11.8.7.1 Bypass blowby gas around the J-TEC when blowby flowrate is not being measured.

12 Determination of Results

12.1This section describes techniques used to evaluate oil performance with respect to oxidation (as measured by viscosity increase), piston deposits, ring sticking, and oil consumption.

12.2 *Engine Disassembly*—In preparation for inspection and rating, disassemble the engine as follows:

12.2.1 Plan the disassembly so that the parts to be rated for ring sticking, ring plugging and piston deposits are removed from the engine within 24 h of taking the end of test (EOT) oil sample.

12.2.2 Remove the components from the top of the engine in order to gain access to the cylinder bores.

12.2.3 Remove the carbon deposits from the top portion of the cylinder walls, above the top compression ring travel, before removing the pistons from the engine.

12.2.3.1 If the piston deposits cannot be rated immediately after the pistons are removed from the engine, store the pistons in a desiccator for no longer than 72 h from end of test before rating. Do not wipe the pistons before storing them.

12.3 *Ring Sticking:*

12.3.1 Check all piston rings for freedom of movement in the grooves when removing the pistons from the engine.

12.3.2 Determine which rings are hot-stuck or cold-stuck and record the piston number and ring identification (for example, piston No. 3, top ring) for such rings on Form 8[26] (Summary of Ring Sticking). Record the total number of cold-stuck and hot-stuck rings on Form 4[26] (Test Result Summary).

Note 1: All subsequent references to Forms and Form numbers refer to footnote 26. A list of the forms is also given in Annex A8.

12.3.3 At the time of disassembly, remove all piston rings that are free. Leave any stuck rings in place. Apply a rating of 100 % heavy carbon for any piston groove that cannot be rated due to the presence of a stuck ring *Oil Ring Plugging*—Measure the percent oil ring plugging for each piston, record the results on Form 8 (Summary of Ring Sticking), calculate the average per piston and record on Form 4 (Test Result Summary).

12.4 *Process for Rating Piston Parts for Deposits:*

12.4.1 Gently wipe off excess oil from the piston skirts with a soft cloth.

12.4.2 Rate each piston pin boss for varnish and each piston top groove, second groove, oil ring groove, second land, and undercrown area for carbon deposits using ASTM Deposit Rating Manual No. 20 rating techniques and breakdown methods. Carbon deposit ratings consist of only two levels: heavy (0.00 merit value) or light (0.75 merit value).

12.4.2.1 Report the ratings in decimal form.

12.4.2.2 Perform these ratings in a rating booth, using a 20-segment piston-rating cap, a piston-rating stand, and a 22 W circular rating lamp.

[26] This form is part of the standardized report form set and data dictionary available from the TMC at ftp://ftp.astmtmc.cmu.edu/datadict/IIIH/current/dictionary/.

12.4.2.3 Report any unusual deposits observed in the comments Section of Form 14 (Summary of Piston Deposits).

12.4.3 If multiple ratings are deemed necessary of a given part or parts, consensus rating may be used according to the following:

12.4.3.1 The raters shall be from the laboratory in question. Outside raters shall not be used unless requested and directed through the Sequence IIIH Surveillance Panel.

12.4.3.2 No averaging of ratings is permitted.

12.4.3.3 Report only one rating value, which is agreed to by the raters.

12.4.4 All raters of Sequence IIIH engine pistons shall attend an ASTM Light Duty Deposit Rating Workshop[27] every 12 months ± 30 days and produce data that meet the TMC definitions of Blue, Red, or White for piston deposits. If a rater is unable to meet this requirement, the rater can continue to rate Sequence IIIH pistons after the completion of the workshop for a grace period of 45 days and can follow the procedure described in 12.4.4.1 to generate data that meet the TMC definitions of Blue, Red, or White.

12.4.4.1 A rater who is unable to meet the requirement in 12.4.4 can schedule a visit to the TMC to generate data on ASTM Light Duty Deposit Rating Workshop pistons and receive an assessment of rating performance compared to data collected at recent workshops. Visits to the TMC will be scheduled based on availability of parts.

12.4.4.2 The TMC selects a minimum of six pistons from a collection of workshop parts for the rater to rate piston deposits. The TMC provides rating booths and lights, but the rater is responsible for providing any necessary rating aids. The TMC analyzes the data and determines if the requirement in 12.4.4 has been met. If the requirement in 12.4.4 has not been met, any time remaining in the 45 day grace period is forfeited.

12.4.5 *Weighted Piston Deposit (WPD) Rating:*

12.4.5.1 The WPD rating comprises ratings for deposits for piston undercrown, 2nd land, oil ring land (3rd land), top groove, 2nd groove, oil-ring groove, and pin boss varnish. Record results on Form 9 (Summary of Piston Deposits) and Form 4 (Test Results Summary).

12.4.5.2 The undercrown area to be rated is where the horizontal and vertical planes meet and is defined as the flat area on the undercrown of the piston between the pin bosses and piston skirts. Do not rate any parts on the inside surface of the piston skirts as part of the undercrown rating.

12.4.5.3 For each groove and ring land multiply each rating value by the percentage of surface area covered by that rating. The sum of these values will constitute the unweighted merit rating for each part.

12.4.5.4 Rate the piston boss varnish on the pin boss area of each piston. Use an average of the front and rear of each piston as the unweighted rating for piston boss

[27] ftp://ftp.astmtmc.cmu.edu/docs/rater_calibration/RatingWorkshopOverview.pdf

varnish.

12.4.5.5 Use the unweighted ratings to calculate the weighted rating for each piston part by multiplying the average result for that part by the following weighting factors:

piston undercrown	10 %
2nd land	15 %
3rd land (ORLD)	30 %
pin boss varnish	10 %
top groove	5 %
2nd groove	10 %
oil ring groove	20 %

12.4.5.6 See 12.3.3 for how to rate groves with stuck rings.

12.4.5.7 Calculate the weighted rating for each piston as the sum of the weighted ratings of the individual piston parts.

12.4.5.8 Calculate the WPD result for the test as the average of the weighted ratings for the six pistons and record on Forms 9 and 4.

12.5 *Kinematic Viscosity Measurements*—Using Test method D445, determine the kinematic viscosity at 40 °C of the fresh (i.e., new) test oil, the initial oil sample (i.e., the initial oil sample taken), each of the 20 h analysis samples and the EOT sample.

12.5.1 Do not filter the samples.

12.5.2 Use either the Cannon-Fenske Routine Viscometer of the Ostwald Type for Transparent Liquids or the Cannon-Fenske Opaque Viscometer of the Reverse-Flow Type for Transparent and Opaque Liquids.

12.5.3 The viscosity of the initial sample can be as much as 10 mm^2/s less than that of the new oil due permanent shearing effects. If the difference is greater than 10 mm^2/s, explore possible causes such as failure to take the 472 mL purge sample prior to withdrawing the 236 mL analysis sample, or an excessive amount of build-up oil in the system.

12.5.4 Calculate the change in viscosity relative to that of the initial sample, for the 20 h, 40 h, 60 h, 80 h and EOT samples. Record the changes on Form 7 (Used Oil Analysis Results) and the EOT (final) percent viscosity increase on Form 4 (Test Result Summary).

12.5.5 The Special Case of the Viscosity Increase Being Zero or Negative—In this case, record 0.1 % as the percent change on Form 7 and for the EOT result on Form 4.

Note 2—The minimum viscosity increase that will be considered for this method is 0.1 % so this value replaces any value that is ≤ 0 %.

12.5.5.1 Comment on Form 14 (Test Comments) that the original result has been replaced by 0.1 % because the viscosity change was zero or negative.

12.5.6 *The Special Case of the Viscosity being Too Viscous to Measure (TVTM)*—If the viscosity is > 8000 mm^2/s, record 8000 mm^2/s on Form 7 and use this value to calculate the change in viscosity.

NOTE 3—The maximum viscosity that will be considered by this method is 8000 mm^2/s so this value replaces any value > 8000 mm^2/s.

12.5.6.1 Complete the calculations on Form 4 for percent viscosity increase using the percent value for the final drain from Form 7 and using a severity adjustment (SA) of zero.

12.5.6.2 Comment on Form 14 (Test Comments) that a severity adjustment of zero was used for the viscosity increase because the measured viscosity was > 8000 mm^2/s.

12.5.7 *Kinematic Viscosity Increase Plot*—Plot the percent viscosity increase for the initial, each of the 20 h samples and EOT sample and report the results on Form 11.

12.6 MRV and CCS—Perform MRV (Test Method D4684) and Cold Crank Simulator (CCS) measurements (Test Method D5293) on the EOT sample. Report the results on Form 4a.

12.7 Testing Oil Samples for Element Concentration—Use Inductively Coupled Plasma Optical Emission Spectrometry (ICP) Analysis (Test Method D5185) to determine the mass fraction of the 15 elements shown in Form 7a for the fresh oil, the initial oil sample, each of the 20 h analysis samples and the EOT sample. Report the results in mg/kg on Form7a.

12.8 Blowby Flow Rate Measurements—Measure the blowby flow rate in L/min, as described in 11.7, for the initial oil sample, each of the 20 h analysis samples and the EOT sample. Plot the results on Form 10 (Blowby Values and Plot).

12.9 Oil Consumption Computation—Compute the oil consumption for the test as follows:

12.9.1 Oil Level - Determine oil level, in mL, at 20 h, 40 h, 60 h, 80 h and EOT using Table A9.1 Determination of Volume of Engine Oil in Pan. Each mm on the dipstick corresponds to an oil volume in mL. Record the value in the Oil Level (mL) line of the oil level worksheet (see Table A9.2)

12.9.2 *Oil Consumption at 20 h Intervals*—Calculate the oil consumption at each 20 h interval by adding 118 mL to the difference between the current oil level and the previous oil level. EOT oil consumption is calculated by subtracting 236 mL to the difference between the 80h oil level and the EOT oil level.

12.9.3 Determine the total oil consumed for the test as the sum of the oil consumption for each 20 h segment and the final 10 h segment. Enter the total in the EOT column of Table A9.1. Report the oil consumption results on Form 4.

12.9.4 *Oil Consumption Plot*—Plot the cumulative oil consumption results on Form 6.

12.10 *DIR Oxidation & Nitration*—Carry out quantitative infrared analysis on each of the 20 h analysis samples and the EOT sample using Standard Practice E168. Report the results on Form 7a.

12.11 *Total Acid Number (TAN) and Total Base Number (TBN)*—Determine TAN (Test Method D664) and TBN (Test Method D4739) for each of the 20 h samples and the EOT sample and report the results on Form 7a.

12.12 *Phosphorus retention:*

12.12.2 Using the element concentrations reported on Form 7a, ascertain which is the highest concentration detergent metal (M) in the fresh oil.

12.12.3 Determine the phosphorus retention value using the following equation:

$$\text{Phosphorus Retention} = 100(M_I/M_{EOT}) \times (P_{EOT}/P_I),\ \% \qquad (2)$$

where:

M_I = mass fraction of detergent metal in the initial oil sample, mg/kg;

P_I = mass fraction of phosphorus in the initial oil sample, mg/kg;

M_{EOT} = mass fraction of detergent metal in the EOT sample, mg/kg;

P_{EOT} = mass fraction of phosphorus in the EOT sample, mg/kg.

12.12.4 Using the ICP Test Method D5185, determine the metal and phosphorus concentrations sequentially, in duplicate, using the same calibration (that is, as close in time as practical). Background correction, internal standard, and peristaltic pump are required. Use sample dilutions of at least 1+20 by mass. Once a dilution is established, use it for all samples from a test. Report the average of the two determinations as the final result. If the duplicate determinations are outside the repeatability calculations shown in Table 2 of Test Method D5185, follow the procedure shown in 6.2 of Test Method D3244.

12.12.4 Report the phosphorus retention results on Forms 4a and 7.

12.13 *Photographs of Test Parts*—Take color photographs of the test parts for inclusion in the test report as follows:

12.13.1 Photograph pistons after completing all ratings.

12.13.2 Do not coat the pistons with build-up oil (for preservation) before the photographs are taken. Do not reinstall piston rings.

12.13.3 Photograph all six piston front sides in one shot. Piston labels are not required (see 12.13.7).

12.13.4 Photograph all six piston rear sides in one shot. Piston labels are not required (see 12.13.7).

12.13.5 Size the final piston photographs for inclusion in the test report so that the overall piston height is not less than 5 cm, but small enough that three photographs can be mounted in a column on the 28 cm dimension of a 22 cm by 28 cm sheet of paper.

12.13.6 Assemble the photographs on two pages, with the front side photographs on one page, and the rear photographs on the other page.

12.13.7 Mount the photographs on each of the two pages with the reciprocating axes of the pistons parallel to the 28 cm dimension of the page. Arrange the photographs in two vertical columns of three each, with the No. 1 piston in the upper left corner of the page, No. 2 piston in the upper right corner, No. 3 piston in the center of the left column, etc.

12.14 *Determination of Operational Validity*—Determine and document the operational validity of every Sequence IIIH test conducted, as follows:

12.14.1 Complete the report forms to substantiate that the test stand, engine build-up, installation of the engine on the test stand, and the test operation conformed to the procedures specified in this test method.

12.14.2 Inspect the test records for instances of downtime (excluding the initial oil level run of the test), and record any such instances on Form 13, 'Downtime and Outlier Report Form', in standardized report form set. When performing the oil level adjustment at each 20 h interval, identify as downtime any time in excess of 60 min from the time when the engine ramps down until the test is back on test operating conditions. Enter the total downtime on Form 13, 'Downtime and Outlier Report Form', in standardized report form set. If the downtime exceeds either a total of 36 h, or exceeds 24 h in the last 45 h of the test time note on Form 1[26] that the test is invalid.

12.14.3 If the end of test quality-index value is below 0.000, the test laboratory shall conduct an engineering review of the test operations and document the results. Report any findings of such an engineering review of reference oil tests to the TMC. If needed, additional industry experts may be consulted.

13. Report

13.1 For reference oil results, use the standardized report form set available from the ASTM TMC and data dictionary[26] for reporting test results and for summarizing operational data. A list of the forms is given in Annex A8

NOTE 4—Report the non-reference oil test results on these same forms if the results are intended to be submitted as candidate oil results against a specification.

13.1.1 Fill out the report forms according to the formats shown in the data dictionary.

13.1.2 Transmit results to the TMC within 5 working days of test completion.

13.1.3 Transmit the results electronically as described in the ASTM Data Communications Committee Test Report Transmission Model (Section 2 — Flat File Transmission Format) available from the ASTM TMC. Upload files via the TMC's website.

13.2 Report all reference oil test results, whether aborted, invalidated, or successfully completed, to the TMC.

13.3 *Deviations from Test Operational Limits*—Report all deviations from specified test operational limits.

13.4 *Precision of Reported Units*—Use the Practice E29 rounding-off method for critical pass/fail test result data. Report the data to the same precision as indicated in data dictionary.

13.5 In the space provided, note the time, date, test hour, and duration of any shutdown or off-test condition. Document the outcome of all prior reference oil tests from the current calibration sequence that were operationally or statistically invalid.

13.6 If a calibration period is extended beyond the normal calibration period length, make a note in the comment section and attach a written confirmation of the granted extension from the TMC to the test report. List the outcomes of previous runs that may need to be considered as part of the extension in the comment section.

Table 1 Engine Build Part List

Part Name	Quantity per Test	Part Number	Required Supplier
Test Engine, 2014 3.6L Pentastar RT	1	05184464AG	Mopar
Cylinder Head – Left[A] (MS Seed / MC Core)	1	LH451AO-MSD	IMTS
Cylinder Head – Right[A] (MS Seed / MC Core)	1	RH516AO-MS	IMTS
Piston, Special Test	6	OHT3H-070-1	OH Technologies
Head Gasket, Right	1	05184456AH	Chrysler Dealer
Head Gasket, Left	1	05184455AI	Chrysler Dealer
Head Bolts	16	06509564AA	Chrysler Dealer
Rod Bolts	12	06509128AA	Chrysler Dealer
Exhaust Flange Gasket (cylinder head to exhaust)	2	68093232AA	Chrysler Dealer
Piston Ring Pack:	1		OH Technologies
Ring, Special Test, UCR (0.025 inch gap, 96.040 mm bore)		3H96040-TOP	OH Technologies
Ring, Special Test, LCR (0.035 inch gap, 96.040 mm bore)		3H96040-SECOND	
Expander, Seq. IIIH		3H96040-EXP	
Rail, Seq. IIIH		3H96040-RAIL	
Pin, Wrist, Piston	6	OHT3H-071-1	OH Technologies
Clip, Piston, Wrist Pin	12	OHT3H-072-1	OH Technologies
Phaser, Intake (Fixed at 110°, Less Rotor Holes)	2	OHT3H-001-1	OH Technologies
Phaser, Exhaust (Fixed at 112°, Less Rotor Holes)	2	OHT3H-002-1	OH Technologies
Oil Pan[B]	1	OHT3H-304-2	OH Technologies
Gasket, Oil Pan	1	OHT3H304-18	OH Technologies
Gasket, Oil Pan	1	OHT3H304-19	OH Technologies
Seal, Valve Guide	24	5184168AB	Chrysler Dealer

[A] All cylinder head purchases require a core exchange from each test engine.
[B] Oil pan and plug may be used for multiple tests, and shall be replaced at the discretion of the laboratory upon failure of pressure check or visual inspection.

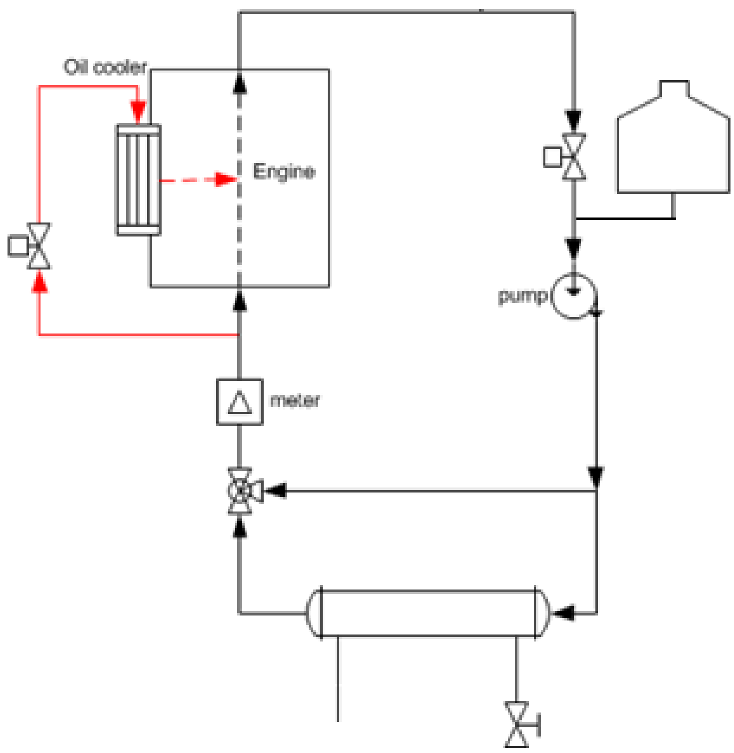


FIG. 1 Engine Coolant Flow Schematic

Table 2 Control System/Engine Interface Components

Component Description	Part Number	Supplier
Pump, Water, Modified, Seq. IIIH Chrysler	OHT3H-300-1	OH Technologies
Coolant Crossover, Seq. IIIH Chrysler	OHT3H-302-1	OH Technologies
Adapter, Coolant Crossover, Seq. IIIH Chrysler	OHT3H-303-1	OH Technologies
Jumper, Harness Segment, Throttle Control, Seq. IIIH Chrysler[A]	OHT3H-004-1	OH Technologies
Harness, Dyno, Seq. IIIH Chrysler	OHT3H-005-1	OH Technologies
Exhaust Turndown Pipe Prints	IIIH-ETB30-B	
	IIIH-ETB31-B	
	IIIH-ETB32-B	TMC
	IIIH-ETB40-B	
	IIIH-ETP42-B	
Air Cleaner (optional)	04861729AB	Chrysler Dealer
Air Resonator	04861731AB	Chrysler Dealer
Air Hose (optional)	04861732AB	Chrysler Dealer
Throttle Pedal (optional)	68043161AB	Chrysler Dealer
Starter	56029852AA	Chrysler Dealer
O_2 Sensor	56029050AA	Chrysler Dealer
PCM[B]	RL150588AC	Chrysler Dealer
Manual Flywheel (2013 JK)	05184438AB	Chrysler Dealer

[A]Alternatively an accelerator pedal position sensor simulator circuit may be use as in A.11.
[B]Purchase PCM from local dealer and send to the test sponsor for installation of proper test calibration files.

Table 3 Engine Coolant Flow Module Control Parts

Control Parts	Supplier	Part Number	Description
2-way Coolant Flow Control Valve	Badger Meter Inc.	9003GCW36SV3A29L36	2" 2-way Air to close
Heat Exchanger	Kinetic Engineering Corp		Elanco M-71-FL Heat Exchanger[A]
Coolant Micromotion Coriolis Flow Meter	Micro Motion, Inc	R200S418NCAMEZZZZ[B] 1700I13ABMEZZZ	Flow meter Transmitter
Fuel Temp Heat Exchanger		laboratory determined	
3-way Coolant Temp Control Valve	Badger Meter Inc.	9003TCW36SV3AXXL36	2"GLOBE CAST 3_WAY WAFER-NPT316/316L STAINLESS, SIZE 35 ACTUATOR AIR TO CLOSE 3-15 PSI 3 SPRINGS
Oil Temp Control Valve	Badger Meter Inc.	1002GCN36SVCSALN36	1/2" 2-way Research valve, A-trim
Drive Shaft			Driveshaft w/1410 U-Joints

[A] Tube and shell heat exchanger is an acceptable alternative.

[B] Recommended model. Model used shall meet or exceed a mass flow accuracy of ± 0.50% and mass flow repeatability of ± 0.05%.

Table 4 Test Parameters

CONTROLLED PARAMETERS			
Parameter	Units	Target	QI values
Speed	r/min	3900	± 5
Load	N·m	250	± 0.98
Oil Block Temp	° C	151	± 0.42
Coolant Out Temp	° C	115	± 0.46
Intake Air Temp	° C	35	± 0.37
Fuel Temp	° C	30	± 0.70
Dew Point	° C	16.1	± 2
Intake Air Pressure	kPaG	0.05	± 0.009
Right Exhaust Pressure	kPaG	4.5	± 0.08
Left Exhaust Pressure	kPaG	4.5	± 0.08
Coolant Flow	L/min	170	± 1.43
Fuel Pressure	kPaG	420	±20[A]
Coolant Pressure	kPa	200	±10[A]

[A]This is a range rather than a QI value. QI calculations do not apply.

UNCONTROLLED PARAMETERS		
Parameter	Units	Average
Oil Pump Temp	° C	R
Oil Sump Temp	° C	R
Coolant In Temp	° C	R
Left Exhaust Temp	° C	R
Right Exhaust Temp	° C	R
Oil Pump Pressure	kPaG	R
Oil Gallery Pressure	kPaG	R
Manifold Vacuum	kPaV	R
Fuel Pressure	kPaG	R
Crankcase Pressure	kPaG	R
Right AFR		R
Left AFR		R
Mass fraction right NO_x	mg/Kg	R
Mass fraction left NO_x	mg/Kg	R
Fuel flow	kg/hr	R

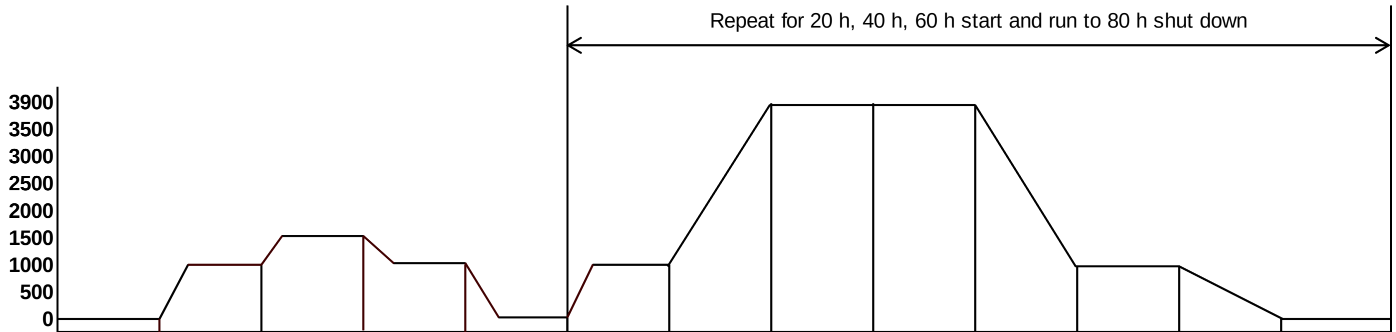
Table 5 Maximum System Time Response

For controlled (QI) parameters only

Parameter	Time, s
Speed	0.10
Torque	0.60
Coolant Flow	8.0
Intake Air Pressure	0.75
Exhaust Backpressure	1.20
Temperatures	2.40

Table 6 Chrysler IIIH Control States

Chrysler IIIH Control States

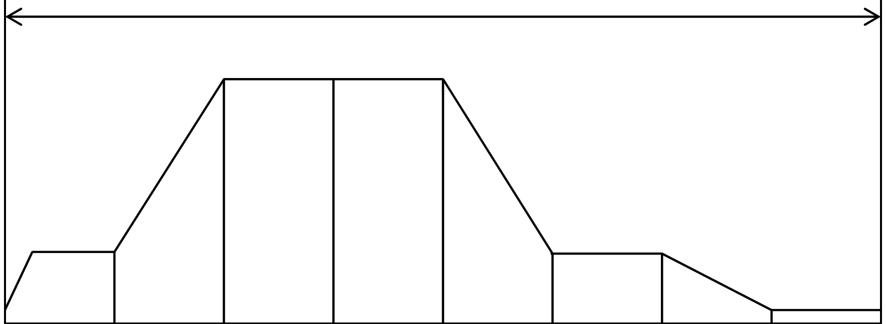


Ramp Time, s	0		45[A]	15			300			45			
Dyno Speed Setpoint	0	1000	1500	1000	0	1000	3900	3900	3900	1000	1000	0	0
Dyno Load Setpoint	0	25	100	25	0	25	250	250	250	25	25	0	0
Step Time, s		90	480	120	1200	90	300	600[B]	72000	45	120		1200
State Name	Hold	Engine Start Systems Check	Initial Run-in Includes 45 sec Ramp	Ramp Down Oil Sample	Oil Level Return Sample Purge	Engine Start Systems Check	Linear Speed Load Ramp-up	Warm-Up to Test Condition	On-Test Condition	Ramp Down	Oil Sample	Shut Down	Oil Level Return Sample Purge
Temperature °C													
Oil Temp Setpoint	151	65	65	65	65	151	151	151	151	65	65	65	65
Engine Coolant Out	115	60	60	60	60	115	115	115	115	60	60	60	60
Pressure kPa													
Exh. Back Right/Left	Open	Open	Open	Open	Open	Open	4.5	4.5	4.5	Open	Open	Open	Open
Inlet Air	Off	0.05	0.05	0.05	Off	0.05	0.05	0.05	0.05	0.05	0.05	0.05	Off
Fuel	Off	400	400	400	Off	400	400	400	400	400	400	400	Off
Flow L/m													
Engine Coolant	170	170	170	170	170	170	170	170	170	170	170	170	170

[A] 45 s ramp included in step time 480 s for initial run-in.
[B] 600 s minimum and greater than 151 °C oil temperature criterion to advance to on-test condition.
- All ramp times are linear with respect to dyno speed and load settings.
- All temp, press, and flow settings are setpoint changes between states. Control systems should allow for overshoot and stabilization.

Chrysler IIIH Control States (Continued)

Run this section for the 80 h Start to 90 h shut down



	300			45			
1000	3900	3900	3900	1000	1000	0	0
25	250	250	250	25	25	0	0
90	300	600	36000	45	120		1200
Engine	Linear	Warm-Up	On-Test	Ramp	Oil	Shut	Oil
Start	Speed	to	Condition	Down	Sample	Down	Level
Systems	Load	Test					Return
Check	Ramp-up	Condition					Sample
							Purge

151	151	151	151	65	65	65	65
115	115	115	115	60	60	60	60

Open	4.5	4.5	4.5	Open	Open	Open	Open
0.05	0.05	0.05	0.05	0.05	0.05	0.05	Off
400	400	400	400	400	400	400	Off

170	170	170	170	170	170	170	170

Table 7 Chrysler Cylinder Head Parts

Part Name	Quantity per Test	Part Number	Required Supplier
Lock, Valve Retainer	24	04663722	Chrysler Dealer
Retainer, Valve Spring	24	05184126AB	Chrysler Dealer
Spring, Valve	24	05184060AN	Chrysler Dealer
Seal, Valve Stem, Oil	24	05184168AB	Chrysler Dealer
Arm, Rocker, Roller	24	05184296AF	Chrysler Dealer
Seat, Valve Spring	24	05184167AB	Chrysler Dealer
Valve, Exhaust	12	05184128AE	Chrysler Dealer
Valve, Intake	12	05184127AC	Chrysler Dealer

ANNEXES

(Mandatory Information)

A1. ASTM TEST MONITORING CENTER ORGANIZATION

A1.1 *Nature and Functions of the ASTM Test Monitoring Center (TMC)*—The TMC is a non-profit organization located in Pittsburgh, Pennsylvania and is staffed to: administer engineering studies; conduct laboratory inspections; perform statistical analyses of reference oil test data; blend, store, and ship reference oils; and provide the associated administrative functions to maintain the referencing calibration program for various lubricant tests as directed by ASTM Subcommittee D02.B0 and the ASTM Executive Committee. The TMC coordinates its activities with the test sponsors, the test developers, the surveillance panels, and the testing laboratories. Contact TMC through the TMC Director at:

ASTM Test Monitoring Center
6555 Penn Avenue
Pittsburgh, PA 15206-4489
www.astmtmc.cmu.edu

A1.2 *Rules of Operation of the ASTM TMC*—The TMC operates in accordance with the ASTM Charter, the ASTM Bylaws, the Regulations Governing ASTM Technical Committees, the Bylaws Governing ASTM Committee D02, and the Rules and Regulations Governing the ASTM Test Monitoring System.

A1.3 *Management of the ASTM TMC*—The management of the Test Monitoring System is vested in the Executive Committee elected by Subcommittee D02.B0. The Executive Committee selects the TMC Director who is responsible for directing the activities of the TMC.

A1.4 *Operating Income of the ASTM TMC*—The TMC operating income is obtained from fees levied on the reference oils supplied and on the calibration tests conducted. Fee schedules are established by the Executive Committee and reviewed by Subcommittee D02.B0.

A2. PRESSURE AND TEMPERATURE MEASUREMENT LOCATIONS

A2.1 Figs. A2.1 to A2.3 show the location of the pressure and temperature transducers.

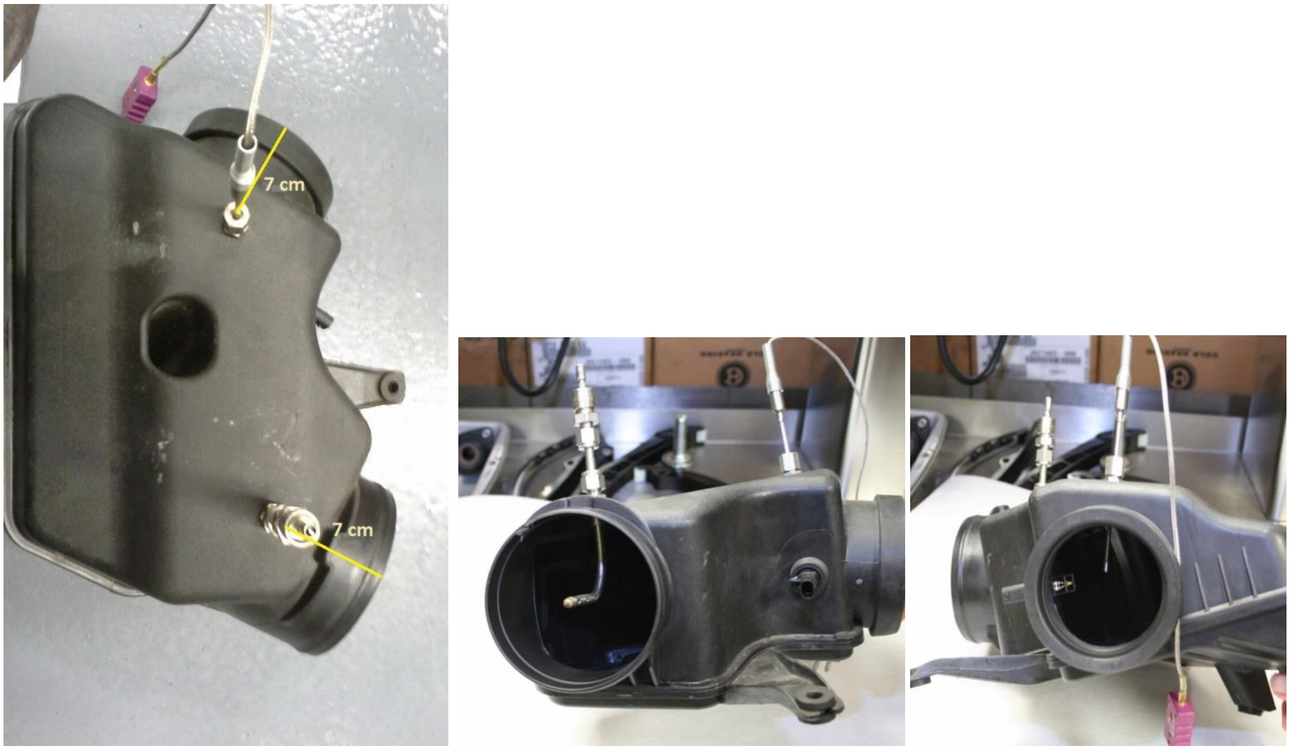


FIG. A2.1 to A2.3 Intake Air Temperature and Pressure – Air Resonator

FIG. A2.4 to A2.5 Fuel Temperature, Pressure and Supply

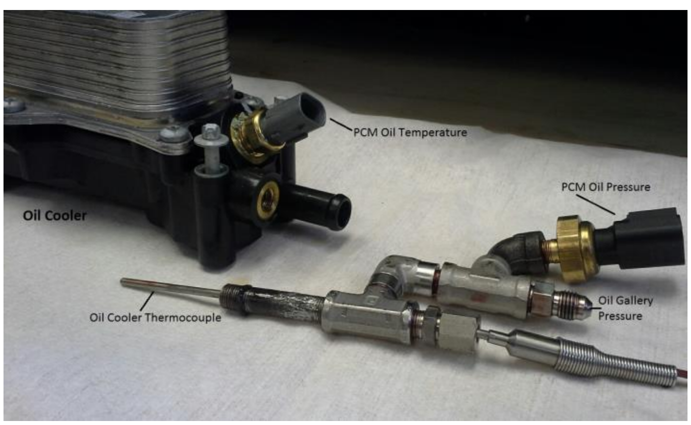


FIG. A2.6 to A2.7 Oil Cooler Temperature and Oil Gallery Pressure

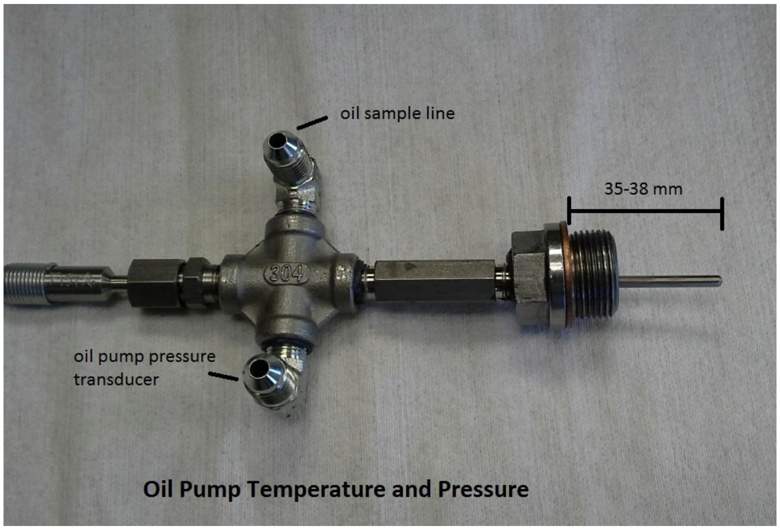


FIG. A2.8 Oil Pump Temperature and Pressure

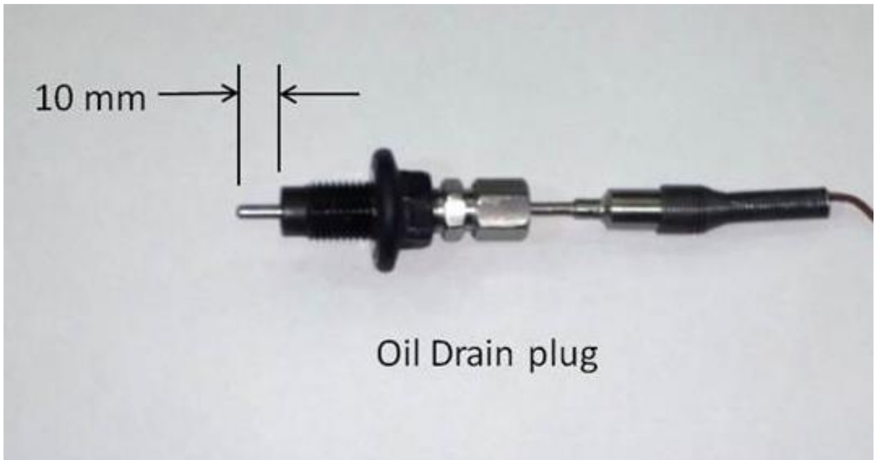
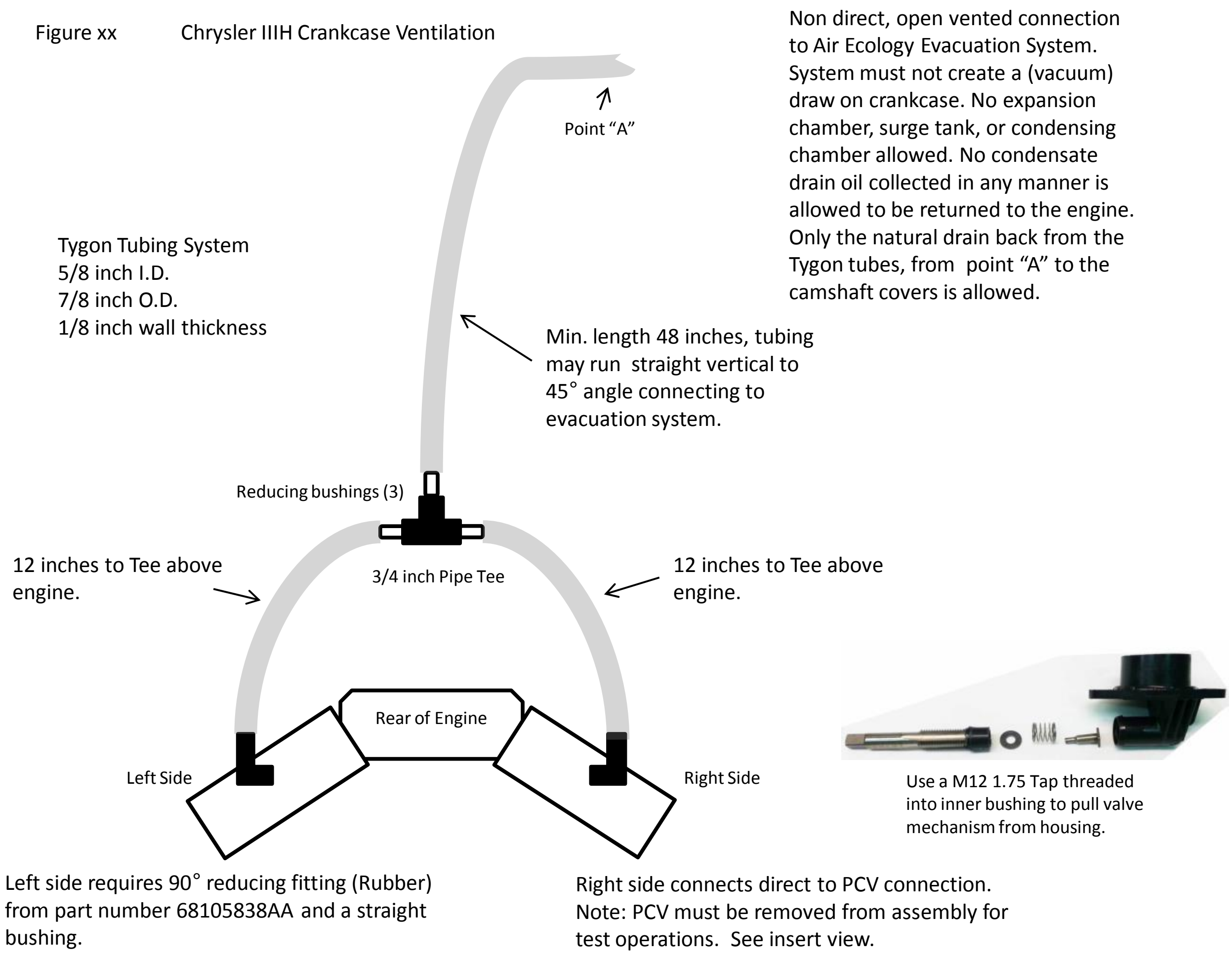


FIG. A2.9 Oil Sump Temperature

A3. BLOWBY VENTILATION SET UP

A3.1 The blowby ventilation set up is shown in Fig. A3.1

Figure A3.1 Blowby Ventilation Setup



A4. ASTM TEST MONITORING CENTER: CALIBRATION PROCEDURES

A4.1 *Reference Oils*—These oils are formulated or selected to represent specific chemical, or performance levels, or both. They are usually supplied directly to a testing laboratory under code numbers to ensure that the laboratory is not influenced by prior knowledge of acceptable results in assessing test results. The TMC determines the specific reference oil the laboratory shall test.

A4.1.1 *Reference Oil Data Reporting* – Test laboratories that receive reference oils for stand calibration shall submit data to the TMC on every sample of reference oil they receive. If a shipment contains any missing or damaged samples, the laboratory shall notify the TMC immediately.

A4.2 *Calibration Testing:*

A4.2.1 Full-scale calibration testing shall be conducted at regular intervals. These full-scale tests are conducted using coded reference oils supplied by the TMC. It is a laboratory's responsibility to keep the on-site reference oil inventory at or above the minimum level specified by the TMC test engineers.

A4.2.2 *Test Stands Used for Non-Standard Tests*—If a non-standard test is conducted on a previously calibrated test stand, the laboratory shall conduct a reference oil test on that stand to demonstrate that it continues to be calibrated, prior to running standard tests.

A4.3 *Reference Oil Storage*—Store reference oils under cover in locations where the ambient temperature is between -10 °C and +50 °C.

A4.4 *Analysis of Reference Oil*—Unless specifically authorized by the TMC, do not analyze TMC reference oils, either physically or chemically. Do not resell ASTM reference oils or supply them to other laboratories without the approval of the TMC. The reference oils are supplied only for the intended purpose of obtaining calibration under the ASTM Test Monitoring System. Any unauthorized use is strictly forbidden. The testing laboratory tacitly agrees to use the TMC reference oils exclusively in accordance with the TMC's published Policies for Use and Analysis of ASTM Reference Oils, and to run and report the reference oil test results according to TMC guidelines. Additional policies for the use and analysis of ASTM Reference Oils are available from the TMC.

A4.5 *Conducting a Reference Oil Test*—When laboratory personnel are ready to run a reference calibration test, they shall request an oil code via the TMC website.

A4.6 *Reporting Reference Oil Test Results*—Upon completion of the reference oil test, the test laboratory transmits the data electronically to the TMC, as described in Section 13 The TMC reviews the data and contacts the laboratory engineer to report the laboratory's calibration status. All reference oil test results, whether aborted, invalidated, or successfully completed, shall be reported to the TMC.

A4.6.1 All deviations from the specified test method shall be reported.

A5 ASTM TEST MONITORING CENTER: MAINTENANCE ACTIVITIES

A5.1 *Special Reference Oil Tests*—To ensure continuous severity and precision monitoring, calibration tests are conducted periodically throughout the year. Occasionally, the majority or even all of the industry's test stands will conduct calibration tests at roughly the same time. This could result in an unacceptably large time frame when very few calibration tests are conducted. The TMC can shorten or extend calibration periods as needed to provide a consistent flow of reference oil test data. Adjustments to calibration periods are made such that laboratories incur no net loss or gain in calibration status.

A5.2 *Special Use of the Reference Oil Calibration System*—The surveillance panel has the option to use the reference oil system to evaluate changes that have potential impact on test severity and precision. This option is only taken when a program of donated tests is not feasible. The surveillance panel and the TMC shall develop a detailed plan for the test program. This plan requires all reference oil tests in the program to be completed as close to the same time as possible, so that no laboratory/stand calibration status is left pending for an excessive length of time. In order to maintain the integrity of the reference oil monitoring system, each reference oil test is conducted so as to be interpretable for stand calibration. To facilitate the required test scheduling, the surveillance panel may direct the TMC to lengthen and shorten reference oil calibration periods within laboratories such that the laboratories incur no net loss or gain in calibration status. To ensure accurate stand, or laboratory, or both severity assessments, conduct non-reference oil tests the same as reference oil tests.

A5.3 *Donated Reference Oil Test Programs*—The surveillance panel is charged with maintaining effective reference oil test severity and precision monitoring. During times of new parts introductions, new or re-blended reference oil additions, and procedural revisions, it may be necessary to evaluate the possible effects on severity and precision levels. The surveillance panel may choose to conduct a program of donated reference oil tests in those laboratories participating in the monitoring system, in order to quantify the effect of a particular change on severity and precision. Typically, the surveillance panel requests its panel members to volunteer enough reference oil test results to create a robust data set. Broad laboratory participation is needed to provide a representative sampling of the industry. To ensure the quality of the data obtained, donated tests are conducted on calibrated test stands. The surveillance panel shall arrange an appropriate number of donated tests and ensure completion of the test program in a timely manner.

A5.4 *Intervals Between Reference Oil Tests*—Under special circumstances, such as extended downtime caused by industry-wide parts or fuel shortages, the TMC may extend the intervals between reference oil tests.

A5.5 *Introducing New Reference Oils*—Reference oils produce various results. When new reference oils are selected, participating laboratories will be requested to conduct their share of tests to enable the TMC to recommend industry test targets. ASTM surveillance panels require a minimum number of tests to establish the industry test targets for new reference oils.

A5.6 *TMC Information Letters*—Occasionally it is necessary to revise the test method, and notify the test laboratories of the change, prior to consideration of the revision by Subcommittee D02.B0. In such a case, the TMC issues an Information Letter. Information Letters are balloted semi-annually by Subcommittee D02.B0, and subsequently by D02. By this means, the Society due process procedures are applied to these Information Letters.

A5.6.1 *Issuing Authority*—The authority to issue an Information Letter differs according to its nature. In the case of an Information Letter concerning a part number change which does not affect test results, the TMC is authorized to issue such a letter. Long-term studies by the surveillance panel to improve the test procedure through improved operation and hardware control may result in the issuance of an Information Letter. If obvious procedural items affecting test results need immediate attention, the test sponsor and the TMC issue an Information Letter and present the background and data supporting that action to the surveillance panel for approval prior to the semiannual Subcommittee D02.B0 meeting.

A5.7 *TMC Memoranda*—In addition to the Information Letters, supplementary memoranda are issued. These are developed by the TMC and distributed to the appropriate surveillance panel and participating laboratories. They convey such information as batch approvals for test parts or materials, clarification of the test procedure, notes and suggestions of the collection and analysis of special data that the TMC may request, or for any other pertinent matters having no direct effect on the test performance, results, or precision and bias.

A6. ASTM TEST MONITORING CENTER: RELATED INFORMATION

A6.1 *New Laboratories*—Laboratories wishing to become part of the ASTM Test Monitoring System will be requested to conduct reference oil tests to ensure that the laboratory is using the proper testing techniques. Information concerning fees, laboratory inspection, reagents, testing practices, appropriate committee membership, and rater training can be obtained by contacting the TMC Director.

A6.2 *Information Letters: COTCO Approval*—Authority for the issuance of Information Letters was given by the committee on Technical Committee Operations in 1984, as follows: "COTCO recognizes that D02 has a unique and complex situation. The use of Information Letters is approved providing each letter contains a disclaimer to the affect that such has not obtained ASTM consensus. These Information Letters should be moved to such consensus as rapidly as possible."

A6.3 *Precision Data*—The TMC determines the precision of test methods by analyzing results of calibration tests conducted on reference oils. Precision data are updated regularly. Current precision data can be obtained from the TMC.

A7. CHRYSLER PENTASTAR BUILD DATA WORKSHEET

A7.1 Record engine build information in Tables A7.1 to A7.6.

Table A7.1 General Build Data

Test #:______________________________

Block Assembled by:___________________

Lab Engine #:________________________

Right Head Number #:__________________

Left Head Number #:___________________

ID numbers

Micrometer: _________________________

Bore Gage: __________________________

Torque Wrench 3/8”: __________________

Taper Gage: _________________________

Dial Indicator: ________________________

Torque Wrench 1/2”: ___________________

Date:_________________________________

Build Completed Date:__________________

Crankshaft serial #:____________________

Chrysler Block Code:___________________

Batch Codes	
Pistons	
Top Ring	
Second Ring	
OC/Expander	
Wrist Pin	
Wrist Pin Clip	

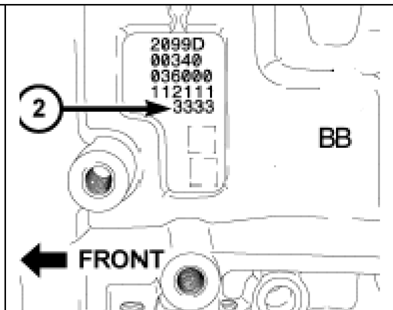
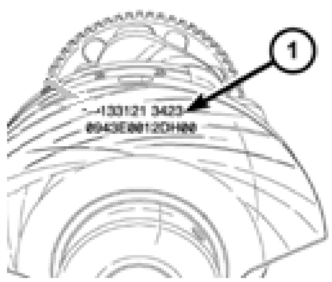
Piston Serial Number	
1	
2	
3	
4	
5	
6	

Table A7.2 Main Bearing Selection

Main Bearing Size Selection

Engine #:______________________________ Buildup Mechanic:_____________________

Run #:________________________________ Date:_________________________________

Bore #			Upper/Lower Main bearing selection from Table A*
	Engine Block Marking	Crankshaft Marking	Bearing
1			/
2			/
3			/
4			/

*Upper bearing grade will always be equal to or lesser than the lower bearing grade.

Table A7.2 Main Bearing Selection Table.

Engine Block Marking	Crankshaft Marking				
	1	2	3	4	5
1	1/1	1/2	2/2	2/3	3/3
2	1/2	2/2	2/3	3/3	3/4
3	2/2	2/3	3/3	3/4	4/4
4	2/3	3/3	3/4	4/4	4/5
5	3/3	3/4	4/4	4/5	5/5
	UPPER/LOWER Main Bearings to Achieve 0.024 to 0.050 mm Oil Clearance				

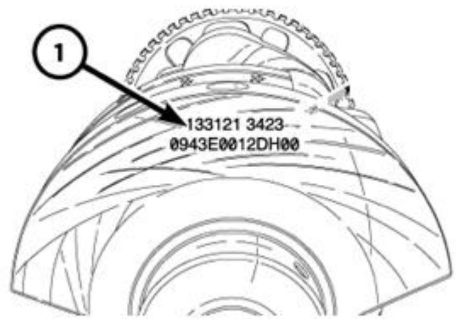
Table A7.3 Connecting Rod Bore Measurements

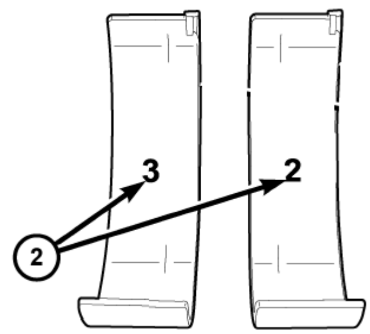
Engine #:______________________________ Buildup Mechanic:_____________________

Run #:________________________________ Date:_________________________________

Rod Bearing Size

Rod #	Marking on Crank (1)	Marking on Bearing (2)
1		
2		
3		
4		
5		
6		





Crankshaft End Play: ________________ mm

Factory Specification: 0.050 to 0.290 mm

Table A7.4 Camshaft End Play

Engine #:______________________________ Buildup Mechanic:_____________________

Run #:________________________________ Date:_________________________________

Camshaft End Play

	Bank 1		Bank 2		Factory Specification
	R Intake	R Exhaust	L Intake	L Exhaust	
SOT	0.	0.	0.	0.	0.075 to 0.251 mm
EOT	0.	0.	0.	0.	

Table A7.5 Cylinder Bore Measurements

Engine No.:_______________ _______Date Honed : _______________
Bore Gage Set At: 95.________ Honed By : ____________________

Cylinder Bore Measurement

Transverse Diameter

	Top:	Middle:	Bottom:	Taper:
1	0.0	0.0	0.0	
2	0.0	0.0	0.0	
3	0.0	0.0	0.0	
4	0.0	0.0	0.0	
5	0.0	0.0	0.0	
6	0.0	0.0	0.0	

Longitudinal Diameter

	Top:	Middle:	Bottom:	Taper:
1	0.0	0.0	0.0	
2	0.0	0.0	0.0	
3	0.0	0.0	0.0	
4	0.0	0.0	0.0	
5	0.0	0.0	0.0	
6	0.0	0.0	0.0	

***Record taper as the difference between top and bottom positions.**

Microfinish:

	Rk	**Rpk**	**Rvk**	**Rz**	**Mr2**
1					
2					
3					
4					
5					
6					

Table A7.6 Ring End Gap

Engine #:______________________________ Buildup Mechanic:_____________________

Run #:________________________________ Date:_________________________________

Ring End Gap In Honed Block (in)

Cylinder	Top Compression	2nd Compression	Test Specification
1	0.0	0.0	Top 0.023 to 0.027 in
2	0.0	0.0	
3	0.0	0.0	
4	0.0	0.0	2nd 0.033 to 0.037 in
5	0.0	0.0	
6	0.0	0.0	

A8

A8. SEQUENCE IIIH TEST REPORT FORMS AND DATA DICTIONARY

A8.1 Download the standardized report form set and data dictionary from the ASTM Test Monitoring Center Web Page[26]; or obtain them in hardcopy format from the TMC[2]. Table A8.1 summarizes the contents of the report form set.

TABLE A8.1 Sequence IIIH Forms

1. Title / Validity Declaration Page	Form 1
2. Table of Contents	Form 2
3. Summary of Test Method	Form 3
4. Test Result Summary	Form 4
5. Test Result Summary	Form 4a
6. Operational Summary	Form 5
7. Oil Consumption Data Plot	Form 6
8. Used Oil Analysis	Form 7
9. Used Oil Analysis	Form 7a
10. Summary of Ring Sticking	Form 8
11. Summary of Piston Deposits	Form 9
12. Blowby Values & Plot	Form 10
13. Viscosity Increase Plot	Form 11
14. Hardware Information	Form 12
15. Downtime Report Form	Form 13
16. Outlier Report Form	Form 14
17. American Chemistry Council Code Of Practice Test Laboratory Conformance Statement	Form 15

A9. SEQUENCE IIIH OIL LEVEL AND CONSUMPTION WORKSHEET

A9.1 Use this Table to record oil levels

Oil Level at end of initial run:___________mL

Initial Fill = 5.92 L	**Initial Run**	**At 20 h**	**At 40 h**	**At 60 h**	**At 80 h**	**EOT**	**EOT Total**
Add 177 mL of new oil to purge container							
Remove 472 mL purge							
Remove 236 mL analysis sample							
Remove 59 mL analysis sample							
Replace 472 mL purge and new oil mix	[A]					[A]	
Dipstick mark after drain down, mm							
Differfence between new and current oil levels, mL							
New oil added – analysis sample		118	118	118	118	-236	
20 h oil consumption, mL							
Performed by:							

[A] Purge only. Nonew oil added at initial and EOT oil levels

Table A9.2 Determination of Volume of Engine Oil in Pan

mm	mL in pan	mm	mL in pan	mm	mL in pan
3	500	48	2300	77	4100
5	600	50	2400	78	4200
7	700	52	2500	79	4300
10	800	51	2600	80	4400
12	900	57	2700	81	4500
15	1000	60	2800	82	4600
18	1100	62	2900	83	4700
20	1200	63	3000	84	4800
22	1300	65	3100	85	4900
25	1400	67	3200	86	5000
28	1500	68	3300	87	5100
30	1600	69	3400	88	5200
32	1700	70	3500	89	5300
35	1800	72	3600	90	5400
38	1900	73	3700	92	5500
40	2000	74	3800	93	5600
43	2100	75	3900	94	5700
45	2200	76	4000	95	5800

A10. J-TEC Model VF563AA Setup and Maintenance

INSTALLATION INSTRUCTIONS

1) The flow meter should be installed with a minimum of 20 pipe diameters of straight pipe upstream and 10 pipe diameters downstream from the flow meter. For example, a one-inch tube or hose should have 20 inches of straight length immediately before the flow meter inlet tube. This condition provides a more symmetrical flow profile, which is necessary to obtain accurate and repeatable results.

2) A typical connection to the flow meter is made by placing flexible hose onto the outside of the inlet tube and outlet tube.

3) Install the flow meter vertical with flow into the top and out the bottom to encourage liquids to drain out of the flow meter.

4) Installing a VF563 CCV6000 filter canister (or buffer chamber) in the pipe between the crankcase and the flow meter minimizes the effect of pulsating flows, and collect oil and water droplets to keep the flow meter cleaner.

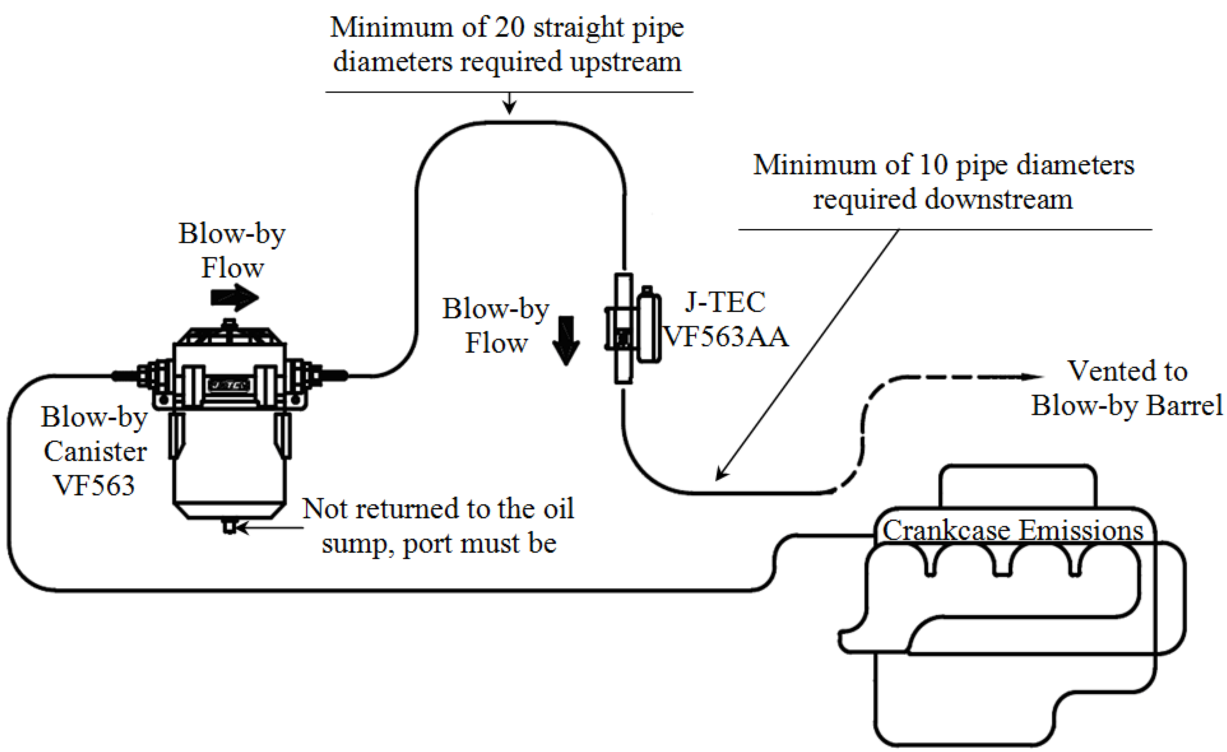


FIGURE B
Engine Blow-By Measurement System

CLEANING AND MAINTENANCE

The inside of the flow tube and strut must be kept clean. This cleaning procedure is to be completed prior to every test start.

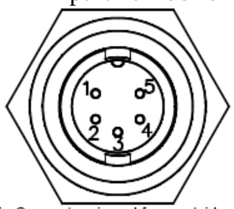
1) To clean the flow tube and strut, gently brush the inside of the tube with a soft brush or cotton swab. A solvent cleaner, such as a brake parts cleaner that degreases and leaves no residue, may be used to loosen deposits. Ensure the solvent is compatible with aluminum, viton, and Teflon.

2) DO NOT use wire brushes or use high-pressure liquids. These may cause damage to the transducers.

ELECTRICAL INSTALLATION

1) A filtered power supply must provide at least 35 mA at +12 to +24 Volts Direct Current (VDC).

2) Analog output signal is 0 to 5 volts DC, proportional to the flow range. (Output impedance is 100 ohms).
3) Four-conductor cable made of 26-22 AWG wire is required to make connections to the flow meter.
4) The contact pins, of the flow meter connector, are identified in Figure A. The mating connector, that connects to the flow meter head, is CONXALL part number 6282-5SG-3XX (J-TEC part number DRJ0720).

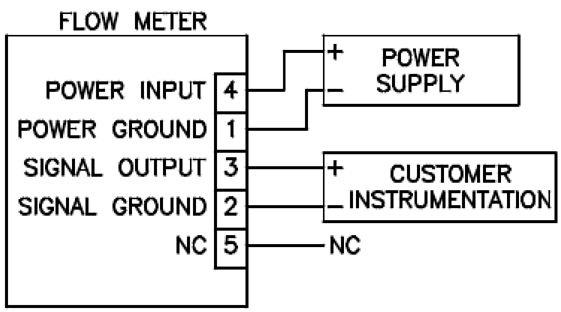


NOTE: Connector viewed from outside of flowmeter

Pin	Color	Description
5		Not Used
4	RED	Power Input (+12 to +24 VDC)
3	WHT	Output (0-5 VDC or Frequency)
2	BLK	Signal Ground
1	BLK	Power Ground

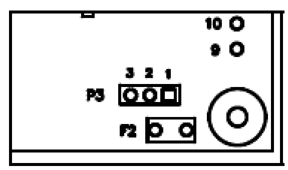
FIGURE A
Flowmeter Connector Pin-Outs

Recommended Electrical Connections
(separate grounds for lowest measurement error)



CIRCUIT BOARD OUTPUT JUMPERS

DAA0XXX-0003	ANALOG (0-5V)	P3-2 to P3-3
DAA0XXX-0002	FREQUENCY	P3-2 to P3-1



A.11 APP Simulator Circuit