



## Test Monitoring Center

@ Carnegie Mellon University  
6555 Penn Avenue, Pittsburgh, PA 15206, USA

<http://astmtmc.cmu.edu>  
412-365-1000

Sequence IIIG Information Letter 17-2  
Sequence No. 46  
May 11, 2017

*ASTM consensus has not been obtained on this information letter. An appropriate ASTM ballot will be issued in order to achieve such consensus.*

TO: Sequence III Mailing List  
SUBJECT: Change to Honing Machine Calibration Frequency

As a result of a recent Sequence III Surveillance Panel conference call, the panel agreed to a change in the calibration frequency for the honing machine head from annually to biennially. Revised Section 9.9.6 of D7320-16a is attached and went into effect May 4, 2017.

Michael P. Raney  
Engine Oil Test Development and Support  
GM Powertrain Materials Engineering

Frank M. Farber  
Director  
ASTM Test Monitoring Center

Attachments

c: [ftp://ftp.astmtmc.cmu.edu/docs/gas/sequenceiii/procedure\\_and\\_ils/IIIG/IL17-2\\_IIIG.pdf](ftp://ftp.astmtmc.cmu.edu/docs/gas/sequenceiii/procedure_and_ils/IIIG/IL17-2_IIIG.pdf)

Distribution: Electronic Mail

9.9.6 Use only the Sunnen CV-616<sup>24,12</sup> honing machine to hone the cylinder walls. See the Sequence IIIG Engine Assembly Manual, Section 2 for all of the proper setup and operational procedures for each specific run on the Sequence IIIG engine block. Have the honing machine's power output and current verified by Sunnen Products Co. biennially.