

SEQUENCE III BUILD FORM

ENGINE ID : _____
 BLOCK CODE: _____
 REBUILDER ID : _____
 DATE COMPLETED : _____
 CAMSHAFT ID: _____
 CONNECTING ROD TYPE (CAST or PM) _____
 LIFTER SET ID : _____
 LIFTER BATCH CODE : _____
 PISTON BATCH CODE : _____
 PISTON GRADE : _____
 RING BATCH CODE : _____
 RING GRADE : _____
 WRIST PIN BATCH CODE : _____
 PUSH ROD BATCH CODE : _____
 ROCKER ARM BATCH CODE : _____

LEFT HEAD ID : _____
 RIGHT HEAD ID : _____
 BEARING SERIAL NUMBER ID : _____
 CRANKSHAFT ID : _____
 FRONT COVER ID : _____
 MANIFOLD ID : _____
 BREATHER TUBE ID : _____
 OIL FILTER BATCH CODE : _____
 KIT NUMBER: _____

COMMENTS : _____

CYLINDER BORE MEASUREMENTS

STANDARD CALIBRATION READING : _____ (record all measurements in SI units unless noted otherwise)

LOCATION	TOP	MIDDLE	BOTTOM	TAPER	LOCATION	TOP	MIDDLE	BOTTOM	TAPER
CYLINDER	#1				CYLINDER	#2			
LONG DIA. (mm)					LONG DIA.				
TRANS. DIA. (mm)					TRANS. DIA.				
DELTA					DELTA				
	AVERAGE OUT : _____					AVERAGE OUT : _____			
	AVERAGE TAPER : _____					AVERAGE TAPER : _____			
	MICROFINISH, Ra: _____					MICROFINISH, Ra : _____			
CYLINDER	#3				CYLINDER	#4			
LONG DIA.					LONG DIA.				