



Test Monitoring Center

@ Carnegie Mellon University
6555 Penn Avenue, Pittsburgh, PA 15206, USA

<http://astmtmc.cmu.edu>
412-365-1000

Sequence IIIF Information Letter 17-2
Sequence No. 47
May 11, 2017

ASTM consensus has not been obtained on this information letter. An appropriate ASTM ballot will be issued in order to achieve such consensus.

TO: Sequence III Mailing List
SUBJECT: Change to Honing Machine Calibration Frequency

As a result of a recent Sequence III Surveillance Panel conference call, the panel agreed to a change in the calibration frequency for the honing machine head from annually to biennially. Revise Section 9.9.6 of Test Method D6984-16a is attached and went into effect May 4, 2017.

Michael Raney

Michael P. Raney
Engine Oil Test Development and Support
GM Powertrain Materials Engineering

Frank M. Farber

Frank M. Farber
Director
ASTM Test Monitoring Center

Attachments

c: ftp://ftp.astmtmc.cmu.edu/docs/gas/sequenceiii/procedure_and_ils/IIIF/IL17-2_IIIF.pdf

Distribution: Electronic Mail

9.9.6 Use only the Sunnen CV-616^{25,10} honing machine to hone the cylinder walls. See the Sequence IIF Engine Assembly Manual, Section 2, for all of the proper setup and operational procedures for each specific run on the Sequence IIF engine block. Have the honing machine's power output and current verified by Sunnen Products Co. biennially.