## Test Monitoring Center

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Sequence IIIF Information Letter 16-2
Sequence No. 44
February 8, 2016

ASTM consensus has not been obtained on this information letter. An appropriate ASTM ballot will be issued in order to achieve such consensus.

TO: Sequence III Mailing List
SUBJECT: Correction to Spark Plug Number in Table A5.1
As a result of a recent Sequence III Surveillance Panel conference call, the panel agreed to correct a discrepancy in spark plug part number in Table A5.1. Table A5.1 has been revised to reflect the correct part number, R42LTSM and a revised Table A5.1 is attached. The change has been highlighted in red.


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Attachments
c: ftp://ftp.astmtmc.cmu.edu/docs/gas/sequenceiii/procedure_and_ils/IIIF/IL16-2.pdf
Distribution: Electronic Mail

## TABLE A5.1 Parts to be Replaced Every Test

| Part Description Part No. |  |
| :---: | :---: |
| Arm, rocker with pivot bearing | OHT3F-058-1 |
| Bearing, kit, engine | OHT3F-042-2 |
| Kit includes: |  |
| Bearing, connecting rod, kit, upper and lower, OH-106 assy |  |
|  | 3F042-01 |
| Main bearing kit, OH101 assy, includes: | 3F042-02 |
| Bearing, balance shaft front (part of 24502388) | SKF6205-2ZNRJEM |
| Bearing, main, lower, No. 1 and 3 | OH-102 |
| Bearing, main, lower, No. 4 | OH-103 |
| Bearing, main, lower, flange, No. 2 | OH-104 |
| Bearing, main, upper, flange, No. 2 | OH-105 |
| Bearing, cam bushing, positions 1 and 4 | 3F028-09 |
| Bearing, cam bushing, positions 2 and 3 | 3F028-10 |
| Bolt, camshaft sprocket | 24501366 |
| Bolt, cylinder head, long | 25527831 |
| Bolt, cylinder head, short | $\begin{aligned} & 25533811 \text { or } \\ & 88891770 \end{aligned}$ |
| Bolt, flywheel | 24505092 |
| Bolt, main cap | 24503056 |
| Bolt, main cap, side | 24505576 |
| Bolt, rear cover housing | 24503970 |
| Bolt, rocker arm, special test | 3F-058-02 |
| Bolt/screw, thrust plate retainer | 25519242 |
| Camshaft, special test, including manganese-phosphate coating |  |
|  | OHT3F-008-6 |
| Cap, valve spring retainer | 24502257 |
| Chain, timing | 24504668 |
| Clip, retainer, piston pin | OHT3F-012-1 |
| Cooler, oil, nickel plated, bypass closed | OHT3F-030-2 |
| Damper, timing chain (includes bolt, retaining |  |
| ring) | 24503893 |
| Filter, Pro Tec | OHT3F-057-3 |
| Gasket kit, intake manifold lower | $\begin{aligned} & 89017399 \text { or } \\ & 89017816 \end{aligned}$ |
| Gasket, cylinder head, left | 24503802 |
| Gasket, cylinder head, right | 24503801 |
| Gasket, front cover | 12587003 |
| Gasket, oil filter adapter | 25534742 |
| Gasket, oil pan | OHT3G-093-1 |
| Gasket, oil suction tube | $\begin{aligned} & 24501259 \text { or } \\ & 12581570 \end{aligned}$ |
| Gasket, rear cover housing | 24507388 |
| Gasket, rocker cover | 25532619 |
| Gasket, water outlet | 24502433 |
| Gasket, water pump | 24501565 |
| Head, cylinder | $\begin{aligned} & 24502260 B \text { or } \\ & 24502260 S_{A} \end{aligned}$ |
| Key, camshaft sprocket | 24500618 |
| Key, valve stem keeper | 1016634 |
| Lifter, test ACI w/ flat (25338738A) | OHT3F-029-3 |
| Pin, piston wrist, pkg. of 6 | OHT3F-014-1 |
| Piston, test, runs 1 and 2, grade 12 | OHT3F-053-1 |
| Piston, test, runs 3 and 4, grade 34 | OHT3F-054-1 |
| Piston, test, runs 5 and 6, grade 56 | OHT3F-055-1 |
| Plate, camshaft thrust, .1520 in. thickness | OHT3F-011-2 |
| Plug, engine block core hole | 24500867 |
| Plug, cylinder head core hole | 3835577 |
| Plug, cylinder head cup | 24502262 |
| Plug, engine block, oil gallery | 3835577 |
| Plug, ignition spark | R42LTSM |
| Plunger, oil relief | 25530949 |
| Pushrod, special length, pkg. of 12 | OHT3F-007-1 |
| Retainer clip, piston pin pkg. of 12 | OHT3F-012-1 |
| 1 ea. ring, piston, run 1, engine set | OHT3F-050-RUN1 |
| 1 ea. ring, piston, run 2, engine set | OHT3F-050-RUN2 |
| 1 ea. ring, piston, run 3, engine Set | OHT3F-051-RUN3 |
| 1 ea. ring, piston, run 4, engine Set | OHT3F-051-RUN4 |
| 1 ea. ring, piston, run 5, engine Set | OHT3F-052-RUN5 |
| 1 ea. ring, piston, run 6, engine Set | OHT3F-052-RUN6 |
| Rocker arm assembly (includes: 3F058-02) | OHT3F-058-1 |

