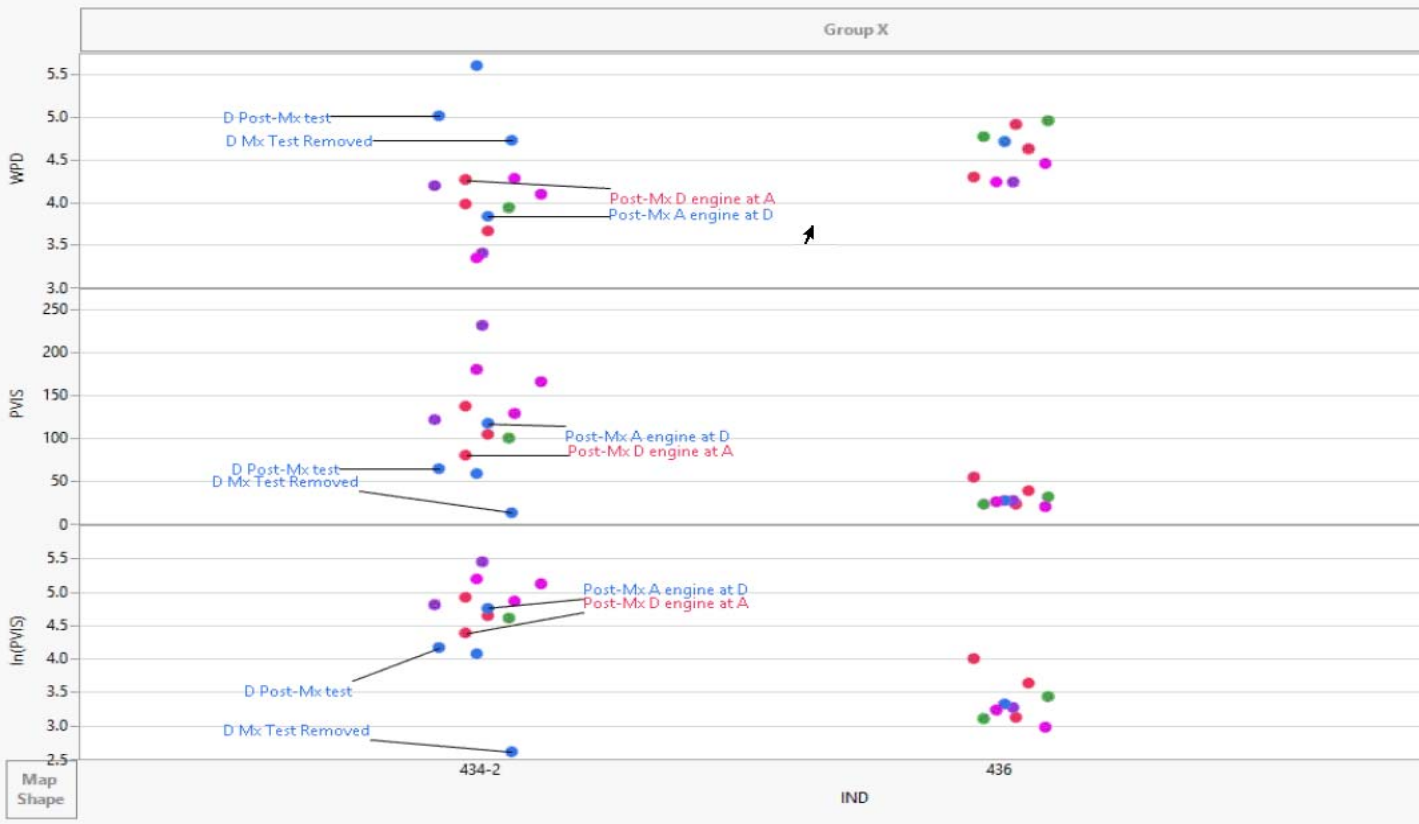
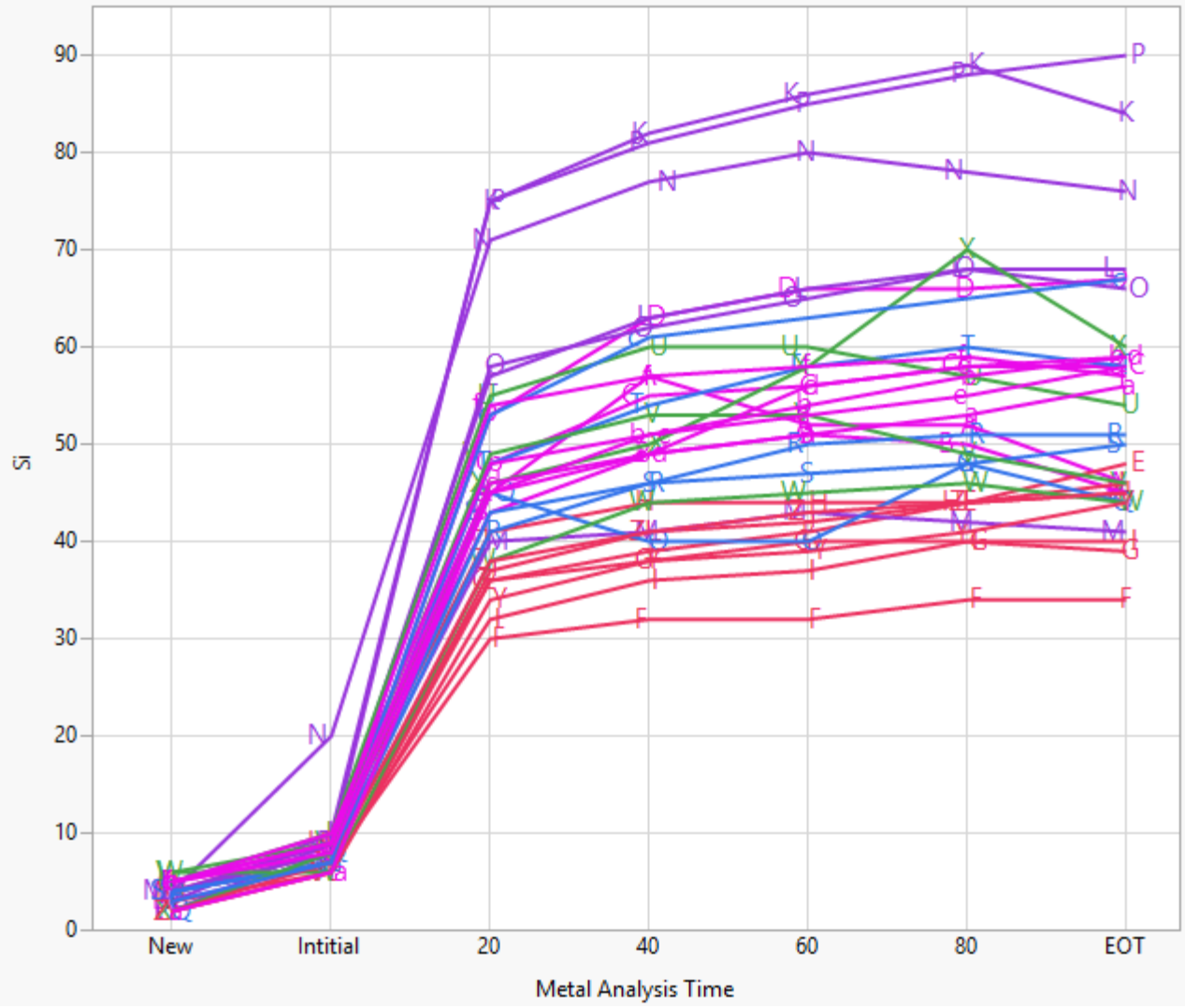


- Review of SWRI/Afton test results – Kevin
 - Statistical evaluation – did it make a real difference?
- Variations observed in engine build workshop that might lead to severity precision improvement – Sid:
 - Bore gauge standardization – Sid / Addison
 - Torqueing of mains and head bolts with factory oil still on bolts/block
 - Use of EF411; minimize/limit?
 - Rings and chain
 - Torque pattern?
 - **Honing procedure changes?**
 - Cleaning changes?
- Engine build procedure modifications/update - Sid
- Block measurement by Chrysler - Jeff:
 - Identified bore measurement inconsistency; led to standardization of bore gauge
 - Sunnen gauge
 - Surface finish fairly consistent between labs
 - *Do we now have enough data, and confidence in it, to generate new limits? Limits on which parameters?*
 - Step 1 – revised honing procedures according to changes from the workshop
 - Step 2 – quantify the change if any in surface finish
 - Step 3 – base limits on that data (enough?)
- Engine number upload, “TPHE” or engine number? – Rich
 - Both types have been uploaded
 - use TPHE type, and field length needs to be 14
 - labs to re-etch the numbers onto the blocks
- Labs to send oil pressure and engine number data to Betz – Addison/Jeff
 - What is the variability in oil pressure right from factory?
- Evaluation of Silicon data – Geo:
 - At 20 hours there is a jump of ~30-70 ppm from new, then flat. Issue?
- Can we remove oil cooler TC? – Geo:
 - Record only, and potential for leaks
- Rear seal carrier / oil pan / gasket / sealant issue; how to correct? Action - OHT
- corrosion in cooling system issue; what is causing? – Ed
 - aluminum oxide
 - does system need to be flushed?
- blowby bracket design - Geo
 - Lubrizol validation test on RO434
 - Design approval by group
- Installation of JTEC blowby meter to replace sharp edge orifice - Addison
- Next steps – Afton to eventually re-run RO434 with changes. What changes? - Ed





- LTMSLAB
- A 106763-IIIH
 - B 106764-IIIH
 - C 106767-IIIH
 - D 106768-IIIH
 - E 106774-IIIH
 - F 106775-IIIH
 - G 106776-IIIH
 - H 106777-IIIH
 - I 106778-IIIH
 - J 106779-IIIH
 - K 106780-IIIH
 - L 106781-IIIH
 - M 106782-IIIH
 - N 106783-IIIH
 - O 106784-IIIH
 - P 106785-IIIH
 - Q 106786-IIIH
 - R 106788-IIIH
 - S 106789A-IIIH
 - T 106791-IIIH