Sequence III Surveillance Panel Meeting Minutes May 26, 2016 11:00 – 12:30 EDT

1.0) Attendance

The attendance is shown in **Attachment 1**.

2.0) Chairman Comments

Membership Change

- Michael Raney replaces Bruce Matthews as voting member for GM. The SP wishes to thank Bruce for his contributions over the last few years.

3.0) Approval of minutes

The minutes of April 13, 2016 were approved without objection.

4.0) Action Item Review

4.1) Review change implemented to IIIG LTMS at March 09, 2016 meeting. Review after four months. Due 07/23/2016. David Glaenzer

4.2) Review Sequence IIIH data for honing and cylinder size parameters that were temporarily suspended at 03/29/2016 meeting. Due approximately 11/01/2016.

5.0) Old Business

5.1) Request by PCEOCP for Sequence III SP to endorse 4000 as the correct number of engines for FCA to produce for IIIH testing. **All**

After discussion, there was general agreement to request 5000 engines with the intent to last 6-7 years. Haiying Tang will communicate this to Mopar.

5.2) Reuse of OHT3F-014-1 Pin, Wrist, Seq. IIIF/G. Addison Schweitzer, Attachment 2.

Addison Schweitzer reviewed the presentation. Following his presentation, Addison made the following motion, Pat Lang seconded:

IAR recommends the Sequence III Surveillance Panel to approve that any wrist pin (OHT3F-014-1) that meets the diameter specification of 21.9950 –22.0000 mm (0.8659 – 0.8661 in) and has been polished with Mylar strip polishing cloth (Q135 Metalite $3\mu 1\frac{1}{2}$ wide roll) and cleaned following the ultrasonic cleaning guidelines outlined in section 9.5 of the IIIF/G test procedure and be allowed for reuse in the Sequence IIIF/G test type with the effective date of 5/26/2016.

The motion was approved with 14 affirmative, 0 negative, and 1 waive (TEI). Robert Stockwell commented that the Mylar strip polishing should be followed by the ultrasonic cleaning and this comment was ultimately incorporated into the motion above.

The TMC will issue an Information Letter accordingly.

6.0) <u>New Business</u>

6.1) IIIF Equivalent Limit in IIIH. CLOG group will test RO 433-1 and 1006-2 in IIIH.

Once the results are available, the Seq. III panel will be asked to assess the results.

6.2) Request by Mr. Richard Grundza for clarification of Sequence IIIHA/IIIHB calibration requirements. Information sent to SP 05/19/2016 @ 12:28. **Richard Grundza**

The TMC noted that by letter-of-the-law wording, the IIIHA and IIIHB approved LTMS' may not actually be what the panel intended; the IIIHA and IIIHB, as worded, have 'stand alone' calibration requirements for each test type. This is a break from how the IIIGA and IIIGB tests were handled. After lengthy discussion, the panel decided to leave all three LTMS' unchanged and will review this situation, if necessary, at a later date.

It was noted that this issue will be difficult for the panel to settle until the use of the IIIH test is better understood. As such, the panel will ask AOAP to clarify what the use of the IIIH/A/B is expected to be. Ron Romano took the action item to raise the discussion within AOAP.

6.3) Update on ACC Appendix K for Sequence IIIH. Jo Martinez

Jo Martinez reviewed the progress of the IIIH according to Appendix K (Attachment 3).

7.0) <u>Work Remaining</u>

7.1) Publish Research Report Haumann

The procedure is close to completion. The research report will follow with the timing unspecified.

8.0) <u>New Business</u>

Amol Savant noted recently obtained IIIH oil coolers from dealers are different previous ones. Sid Clark agreed to help Amol work the issue.

Addison Schweitzer raised a concern over the number of decimals used for the IIIHA MRV SA. After quick discussion, Addison took an action item:

ACTION ITEM: Addison Schweitzer will generate a presentation regarding the motion to report the IIIHA MRV SA to 6 decimal places versus the 2 decimal places currently used due to this being a natural log transformed value.

9.0) Meeting Adjourned

The meeting adjourned at 12:20 pm.

ASTM Sequence III Surveillance Panel (22 Voting members)



AOTIM Dequence in Odi	Veniance Function (22 Voting methodise		
Name/Address	Phone/Fax/Email	Signature	177777-2
Ed Altman	ed.altman@aftonchemical.com	Voting Member A Present	
Jeff Betz	jeff.betz@fcagroup.com	Voting Member Present	
Jason Bowden	jhbowden@ohtech.com	Voting Member 🗛 Present	_ (
Timothy L. Caudill	tlcaudill@ashland.com	Voting Member A Present	DL
Richard Grundza	reg@astmtmc.cmu.edu	Voting Member A Present	
Jeff Hsu, PE	j.hsu@shell.com	Voting Member A Present	
Teri Kowalski	teri.kowalski@tema.toyota.com	Voting Member Present	
Dan Lanctot	dlanctot@tei-net.com	Voting Member W Present	
Patrick Lang	plang@swri.org	Voting Member A Present	
Mark Overaker	mhoveraker@jhaltermann.com	Voting Member Present	
Michael Raney	michael.p.raney@gm.com	Voting Member Present	.1.:
Andrew Ritchie	andrew.ritchie@infineum.com		Ma
Ron Romano	rromano@ford.com	Voting Member A Present	
Cliff Salvesen	clifford.r.salvesen@exxonmobil.com	Voting Member A Present_	
Addison Schweitzer	addison.schweitzer@intertek.com	Voting Member A Present $$	
Greg Shank	greg.shank@volvo.com	Voting Member Present	
Kaustav Sinha, Ph.D.	LFNQ@chevron.com	Voting Member A Present	
Thomas Smith	trsmith@ashland.com	Voting Member Present	
Scott Stap	scott.stap@tgidirect.com	Voting Member Present	
George Szappanos	george.szappanos@lubrizol.com	Voting Member A Present	
Haiying Tang	HT146@chrysler.com	Voting Member A Present	
David Tsui	david.tsui@bp.com	Voting Member A Present	
		• •	

14.0-1

ASTM Sequence III Surveillance Panel (22 Voting members) date:				
Name/Address	Phone/Fax/Email	Sign	ature	
Ricardo Affinito	affinito@chevron.com	N-V Member	Present	
Art Andrews	arthur.t.andrews@exxonmobil.com	N-V Member	Present	
Robert Bacchi	robert.bacchi@basf.com	N-V Member	Present	
Terry Bates	batesterryw@aol.com	N-V Member	Present	
Doyle Boese	doyle.boese@infineum.com	N-V Member	Present	
Adam Bowden	adbowden@ohtech.com	N-V Member	Present	
Dwight H. Bowden	dhbowden@ohtech.com	N-V Member	Present	
Matt Bowden	mjbowden@ohtech.com	N-V Member	Present	
Jerome A. Brys	jerome.brys@lubrizol.com	N-V Member	Present	
Jessica Buchanan	jessica.buchanan@lubrizol.com	N-V Member	Present	
Bill Buscher III	william.buscher@intertek.com	N-V Member	Present	
Bob Campbell	bob.campbell@aftonchemical.com	N-V Member	Present	
Jim Carter	jcarter@gageproducts.com	N-V Member	Present	
Chris Castanien	chris.castanien@nesteoil.com	N-V Member	Present	
Martin Chadwick	martin.chadwick@intertek.com	N-V Member	Present	
Ankit Chaudhry	ankit.chaudhry@swri.org	N-V Member	Present	
Jeff Clark	jac@astmtmc.cmu.edu	N-V Member	Present	
Sid Clark	sidney.clark@swri.org	N-V Member	Present	
Tim Cushing	timothy.cushing@gm.com	N-V Member	Present	
Phil Davies	daviesjp@bp.com	N-V Member	Present	
Todd Dvorak	todd.dvorak@aftonchemical.com	N-V Member	Present	
Frank Farber	fmf@astmtmc.cmu.edu	N-V Member	Present	
Joe Franklin	joe.franklin@intertek.com	N-V Member	Present	
Gordon Farnsworth	gordon.farnsworth@infineum.com	N-V Member	Present	
David L. Glaenzer	dave.glaenzer@aftonchemical.com	N-V Member	Present	
Karin E. Haumann	karin.haumann@shell.com	N-V Member	Present	
Martin Heimrich	martin.heimrich@swri.org	N-V Member	Present	
Jason Holmes	jason.holmes@basf.com	N-V Member	Present	

Page 2 of 4

04/26/16

ASTM Sequence III Surveillance Panel (22 Voting members)

date:

Name/Address	Phone/Fax/Email	Sigr	nature
Walter Lerche	walt.lerche@gm.com	N-V Member	Present
Jim Linden	lindenjim@jlindenconsulting.com	N-V Member	Present
Scott Lindholm	scott.lindholm@shell.com	N-V Member	Present
Jo Martinez	jogm@chevrontexaco.com	N-V Member	Present
James Matasic	james.matasic@lubrizol.com	N-V Member	Present
Mike McMillan	mmcmillan123@comcast.net	N-V Member	Present
Bob Olree	olree@netzero.net	N-V Member	Present
Kevin O'Malley	kevin.omalley@lubrizol.com	N-V Member	Present
Dave Passmore	dpassmore@imtsind.com	N-V Member	Present
Christian Porter	christian.porter@aftonchemical.com	N-V Member	Present
Phil Rabbat	phil.rabbit@basf.com	N-V Member	Present
Allison Rajakumar	allison.rajakumar@lubrizol.com	N-V Member	Present
Scott Rajala	srajala@ilacorp.com	N-V Member	Present
Jim Rutherford	jaru@chevrontexaco.com	N-V Member	Present
Bob Salgueiro	bob.salgueiro@infineum.net	N-V Member	Present
Elisa Santos	elisa.santos@infineum.com	N-V Member	Present
Hirano Satoshi	<u>satoshi_hirano_aa@mail.toyota.co.jp</u>	N-V Member	Present
Amol Savant	acsavant@ashland.com	N-V Member	Present
Philip R. Scinto	prs@lubrizol.com	N-V Member	Present
Robert Stockwell	robert.stockwell@chevron.com	N-V Member	Present_1
Chris Taylor	chris.taylor@vpracingfuels.com	N-V Member	Present_
Ben Weber	<u>bweber1@sat.rr.com</u>	N-V Member	Present
Angela Willis	angela.p.willis@gm.com	N-V Member	Present
Tom Wingfield	wingftm@cpchem.com	N-V Member	Present

Charlie Leverett

ATTACHMENT 2

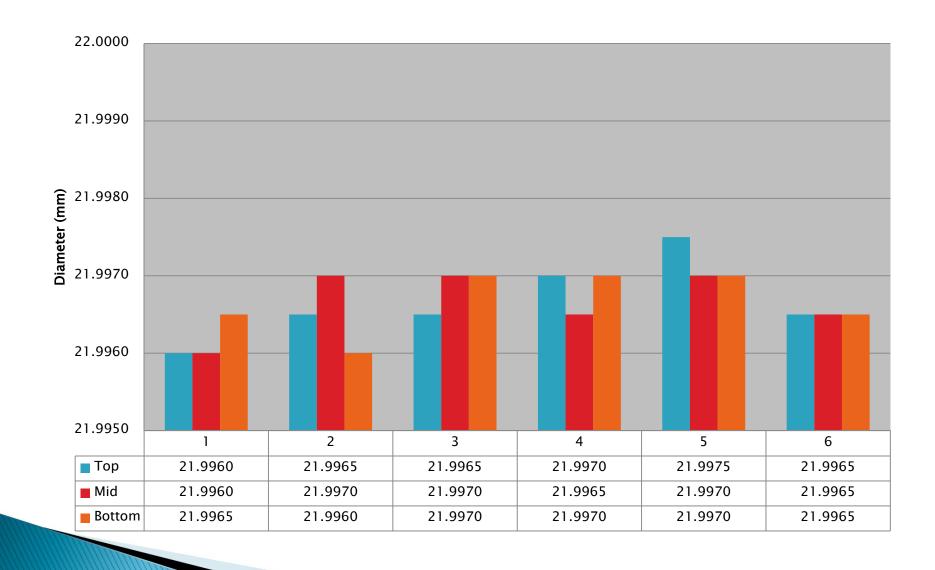
Sequence IIIF/G Wrist Pin Part Number: OHT3F-014-1

Overview

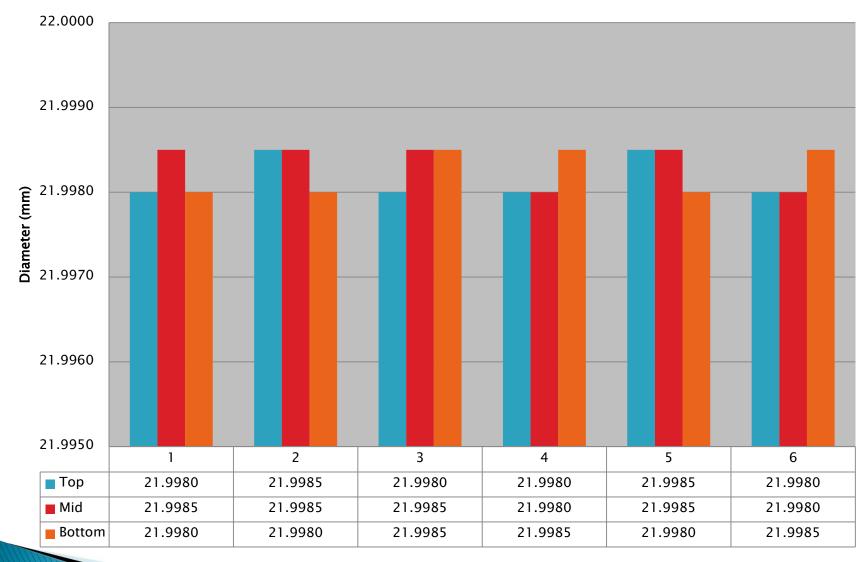
- Seq. III OHT3F-014-1 has become unavailable and the current inventory needs to be utilized through the end of the life of the Seq. IIIF/G.
- A mechanical specification and cleaning procedure was suggested to prolong the usage of the current inventory of wrist pins.
- Mechanical Specification:
 - Diameter: 21.9950 22.0000 mm (0.8659 0.8661 in)
- Experimental Cleaning Methods:
 - Ensolv
 - Ultrasonic Cleaned

- Ultrasonic Cleaned, B12, and Scuffing Pad
- Ultrasonic Cleaned, and Mylar Strip Polishing Cloth
- Results

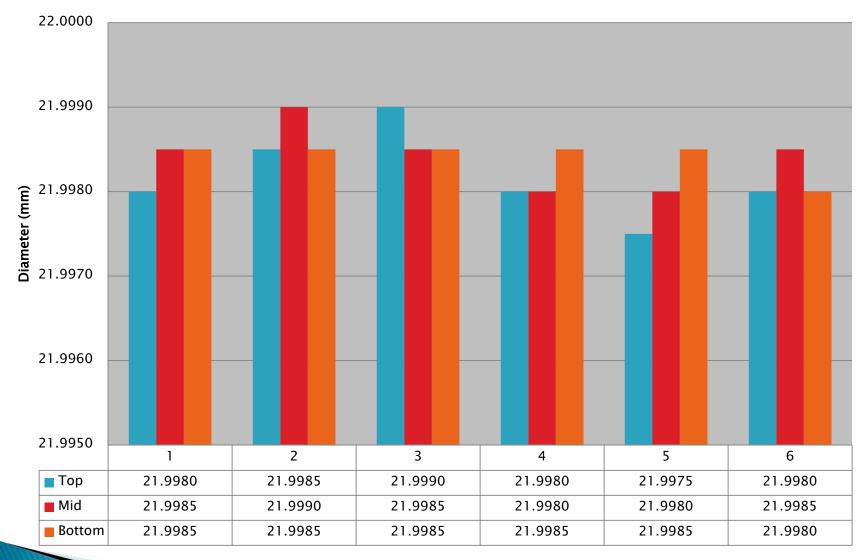
New OHT3F-014-1 PIN, WRIST, SEQ. IIIF/G



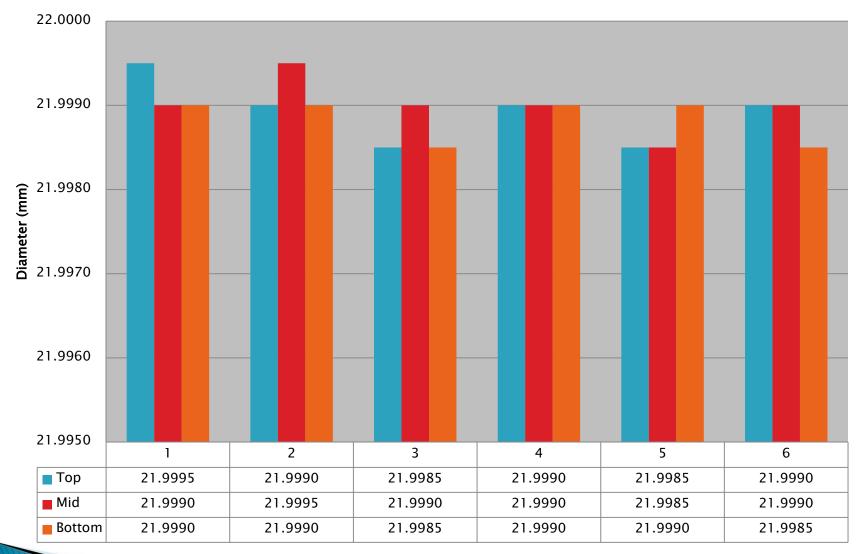
IIIG Reference EOT Ensolv Cleaned OHT3F-014-1 PIN, WRIST, SEQ. IIIF/G



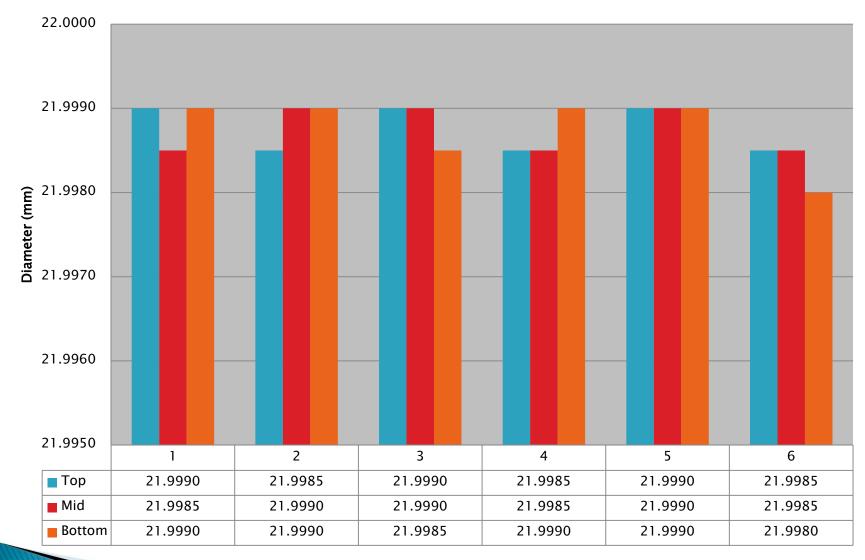
IIIF Reference EOT Ensolv Cleaned OHT3F-014-1 PIN, WRIST, SEQ. IIIF/G



Ultrasonic Cleaned OHT3F-014-1 PIN, WRIST, SEQ. IIIF/G



Ultrasonic Cleaned, B12, and Scotch Brite 7447 OHT3F-014-1 PIN, WRIST, SEQ. IIIF/G



Ultrasonic Cleaned and Mylar Strip Polishing Cloth OHT3F-014-1 PIN, WRIST, SEQ. IIIF/G



Wristpin Cleaning Results







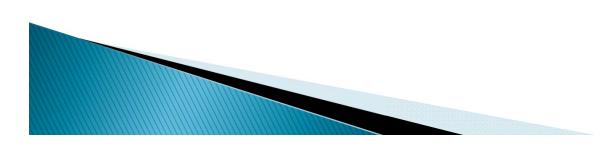
Ultrasonic Cleaned Only

Ultrasonic Cleaned, B12, and Scotch Brite 7447

Ultrasonic Cleaned and Mylar Strip Polishing Cloth

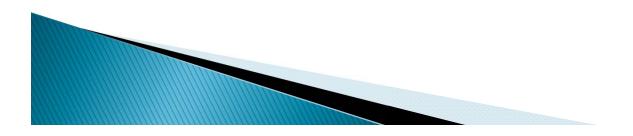
Proposed Seq. III Wrist Pin Re-Use Procedure

Any wrist pin (OHT3F-014-1) that meets the diameter specification of 21.9950 - 22.0000 mm (0.8659 - 0.8661 in) and has been cleaned following the ultrasonic cleaning guidelines outlined in section 9.5 of the IIIF/G test procedure and Mylar strip polishing cloth (Q135 Metalite 3µ 1½ wide roll) is acceptable for re-use in the Sequence IIIF/G test type.



Motion to Seq. III SP

- MOTION:
 - IAR recommends the Sequence III Surveillance Panel to approve that any wrist pin (OHT3F-014-1) that meets the diameter specification of 21.9950 22.0000 mm (0.8659 0.8661 in) and has been cleaned following the ultrasonic cleaning guidelines outlined in section 9.5 of the IIIF/G test procedure and Mylar strip polishing cloth (Q135 Metalite 3µ 1½ wide roll) be allowed for reuse in the Sequence IIIF/G test type with the effective date of 5/26/2016.



ADDENDUM K1

TEMPLATE CHECKLIST

Purpose

The Checklist for Comparing Tests to the Template is used to assess progress in new engine test development against the Code Acceptance Criteria and Action Plans. The checklist is updated periodically during the course of test development and is provided to, and discussed with, the appropriate ASTM test development task force.

The rating scale for comparing test development to the Template is as follows:

- A Completed
- B In Progress
- C Planned
- D No Action

Summary: Precision Matrix has been completed and data has been analyzed and discussed in industry groups. The Sequence IIIH has been voted as suitable to measure PVIS, WPD, MRV and Phos Retention. The test shows oil discrimination and good precision.

- A. **Precision and Discrimination** PM analysis complete, need d_p from MAD Survey
- B. Severity and Precision Control Charting Will be included in the next TMC LTMS update.
- C. Interpretation of Multiple Tests SP agreed to use MTAC
- D1. **Reference Oils** 436, 434-2 and 438-1 were chosen as matrix oils and reference oils. Oil 436 is blended to 1100 gallons.
- D2. Test Parts Engines, cylinder heads, pistons and rings are the critical parts. The plan is to supply 5000 complete engines and have them preserved and stored by the end of 2016. Engines are also currently available through dealer network by simply ordering the engine at the dealer. OHT will supply the pistons and rings, IMTS will supply the heads and Mopar will supply the engines. Heads and engines are serialized. Pistons and rings are batch controlled. All will be reported in the test forms.
- D3. **Test Fuel** HF003 EEE will be used and supplied by Haltermann. There are no special fuel requirements.
- D4. **Test Procedure** Oil 436 field correlation has been established and test development report is being finalized. Procedure is in draft form and in the editing process with an ASTM facilitator. All labs participated in an engine build workshop in August 2015 and Feb. 2016.

D5. **Rating and Reporting Results** – PVIS, WPD, MRV and Phos Retention are pass/fail parameters.

D. D6. Calibration, Monitoring and Surveillance – Will be included in the next TMC LTMS update.

 Test Name Sequence IIIH
 Assessment Date May 26, 2016

Appendix K - Template for Acceptance of New Tests

Checklist for Comparing Tests to the Template

A. Precision and Discrimination

A.1 Precision $E_p = d_p/Spp, E_p \ge 1.0$ for all pass/fail parameters $d_p = Smallest$ difference of practical importance Spp = Pooled standard deviation at target level of performance

Parameter	dp	Spp	Ер	Ep≥1.0
LnPVIS		0.4641		
WPD		0.47		
LnMRV		0.4725		
PHOS		1.53		

Comments:

A.2 Discrimination

Oil 436 has significantly better LnPVIS, WPD and Phos Retention than 438-1. Oil 436 has significantly better LnPVIS, LnMRV and Phos Retention than 434-2. Oil 438-1 has significantly better LnPVIS and LnMRV than 434-2. The direction of the difference is in accordance to expectation.

Parameter: LnPVIS

			p-value for t-test of equal means (Tukey)		
	Least-Square	95% Confidence	Vs	Vs	VS
Oil	Mean	Interval for Mean	434-2	436	438-1
434-2	4.7191	4.4041 to 5.0340		0.00	0.01
436	3.3289	2.9933 to 3.6645	0.00		0.03
438-1	3.9754	3.6317 to 4.3192	0.01	0.03	

Parameter: WPD

			p-value for t-test of equal means (Tukey)		
	Least-Square	95% Confidence	Vs	Vs	VS
Oil	Mean	Interval for Mean	434-2	436	438-1
434-2	4.16	3.84 to 4.48		0.12	0.09
436	4.63	4.28 to 4.97	0.12		0.00
438-1	3.66	3.31 to 4.01	0.09	0.00	

Parameter: LnMRV

			p-value fo (Tukey)	or t-test of equ	al means
	Least-Square	95% Confidence	Vs	Vs	VS
Oil	Mean	Interval for Mean	434-2	436	438-1
434-2	11.1107	10.7900 to 11.4313		0.00	0.00
436	9.7854	9.4437 to 10.1270	0.00		0.36
438-1	9.8189	9.4690 to 10.1689	0.00	0.36	

Parameter: Phosphorus Retention

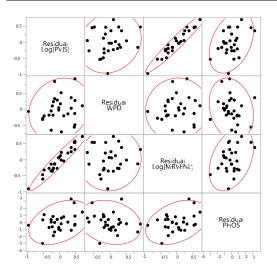
			p-value for t-test of equal means (Tukey)		
	Least-Square	95% Confidence	Vs	Vs	VS
Oil	Mean	Interval for Mean	434-2	436	438-1
434-2	79.95	78.91 to 80.99		0.00	0.35
436	94.15	93.04 to 95.26	0.00		0.00
438-1	78.92	77.78 to 80.05	0.35	0.00	

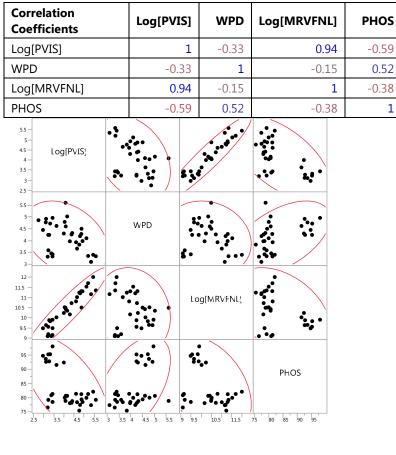
Comments:

A.3 Parameter Redundancy

There's a high positive correlation between LnPVIS and LnMRV with correlation coefficient of 0.97. Parameter redundancy is concluded if a correlation coefficient is 0.85 or greater.

Correlation Coefficients	Residual Log[PVIS]	Residua I WPD	Residual Log[MRVFNL]	Residual PHOS
Residual Log[PVIS]	1	0.16	0.97	0.38
Residual WPD	0.16	1	0.05	-0.20
Residual Log[MRVFNL]	0.97	0.05	1	0.38
Residual PHOS	0.38	-0.20	0.38	1





B. Severity and Precision Control Charting

<u>Requirements</u>

- B.1 Is an LTMS for reference oil tests in place which is consistent with the ACC Code Appendix A?
- B.2 Are appropriate data transforms applied to test results?

Comments: SP agreed on details of LTMS. TMC to draft LTMS document and should be balloted for implementation after two-week waiting period.

C. Interpretation of Multiple Tests

Requirements

- C.1 Is a suitable system in place to handle repeat tests on a candidate oil? Type: MTAC Tiered Limits Other
- C.2 Has a method for the determination and handling of outlier results been defined?
 - A. **Comments:** SP agreed to use MTAC

RATING SCALE: A - Completed; B - In Progress; C - Planned; D - No Action

__B___ A

А

D.Action Plan

D.1 Reference Oils

Do the majority of reference oils represent current technology?	A
Are the majority of reference oils of passing or borderline pass/fail performance?	A
<u>Recommended Approaches</u>	
D.1.1 Is reference oil supply and distribution handled through an independent organization?	A
D.1.2 Is a quality control plan defined and in place?	A
D.1.3 Is a turnover plan defined/in place to ensure uninterrupted supply of reference oil and an orderly transition to reblends?	A
D.1.4 Is a process for introducing replacement reference oils defined and in place?	A
D.1.5 Are oils blended in a homogeneous quantity to last 5 years?	A

Comments: 436, 434-2 and 438-1 were chosen as matrix oils and reference oils. Oil 436 is blended to 1100 gallons. TMC and Seq III SP handle all of the above.

D.2 Test Parts

Are all critical parts identified?	A
Is a system defined/in place to maintain uniform hardware?	A
Is there a system for engineering support and test parts supply?	A
<u>Recommended Approaches</u>	
D.2.1 Are critical parts distributed through a Central Parts Distributor (CPD)?	A
D.2.2 Are critical parts serialized, and their use documented in test report?	A
D.2.3 Are all parts used on a first in/first out basis?	A
D.2.4 Are all rejected critical parts accounted for and returned to the CPD?	A

RATING SCALE: A - Completed; B - In Progress; C - Planned; D - No Action

- D.2.5 Does the CPD make status reports to the test surveillance body at least semi-annually?
- D.2.6 Is there a quality control and turnover plan in place for critical test parts, including identification and measurement of key part attributes, a system for parts quality accountability, a turnover plan in place for simultaneous industry-wide use of new parts or supply sources?
- D.2.7 Is the CPD active in industry surveillance panel/group, and in industry sponsored test matrices?

Comments: Engines, cylinder heads, pistons and rings are the critical parts. The plan is to supply 3800 complete engines and have them preserved and stored by the end of 2016. Engines are also currently available through dealer network by simply ordering the engine at the dealer. OHT will supply the pistons and rings, IMTS will supply the heads and Mopar will supply the engines. Heads and engines are serialized. Pistons and rings are batch controlled. All will be reported in the test forms.

D.3 Test Fuel

Recommended Approaches

D.3.1	Is the fuel specified and the supplier(s) identified?	A
	Is a process in place to monitor fuel stability over time?	A
	Are approval guidelines in place for fuel certification?	A
D.3.2	If the test fuel is treated as a critical part of the test procedure: Is an approval plan and severity monitoring plan for each fuel batch in place?	A
	Is a quality control plan defined and in place to assure long term quality of the fuel?	A
	Is a turnover plan defined, in place and demonstrated to ensure uninterrupted supply of fuel?	A

Comments: HF003 EEE will be used and supplied by Haltermann. There are no special fuel requirements.

RATING SCALE: A - Completed; B - In Progress; C - Planned; D - No Action

__C___

A

А

D.4 Test Procedure

Recommended Approaches

	ical report published documenting, per ASTM Flow Plan: sion for reference oils?	C
Field corre	elation?	A
Test devel	lopment history?	C
	reparation and operation clearly documented in d format, e.g., ASTM, CEC?	B
D.4.3 Are test st standardi	tand configuration requirements documented and ized?	A
D.4.4 Are miles	stones for precision improvements established?	C
D.4.5 Are routin	ne engine builder workshops planned/conducted?	A

Comments: Oil 436 field correlation has been established. Test development report is planned. Procedure is in draft form and in the editing process with an ASTM facilitator. All labs participated in an engine build workshop in August 2015 and Feb. 2016.

D.5 Rating and Reporting of Results

Recommended Approaches

D.5.1	Are the reported ratings from single raters (i.e. not averages from various raters)?	A
D.5.2	Is a suitable severity adjustment system in place?	B
D.5.3	Is each pass/fail parameter unique and have a significant purpose for judging engine oil performance?	A
D.5.4	Do all rate and report parameters judge operational validity, help in test interpretation or judge engine oil performance?	A
D.5.5	Are routine rater workshops conducted/planned?	A

Comments: PVIS, WPD, MRV and Phos Retention are pass/fail parameters.

RATING SCALE: A - Completed; B - In Progress; C - Planned; D - No Action

D.6 Calibration, Monitoring and Surveillance

Recommended Approaches

D.6.1	Is a process in place for independent monitoring of severity and precision with an action plan for maintaining calibration of	
	all laboratories?	A
D.6.2	Are stand, lab, and industry reference oil control charts of all pass/fail criteria parameters used to judge calibration status?	B
D.6.3	Does the specified calibration test interval allow no more than 15 non-reference oil tests between successful calibration tests?	A
D.6.4	Is an industry surveillance panel in place?	A

Comments: TMC will monitor and SP has defined the details of LTMS, TMC to draft document and will be balloted for implementation

RATING SCALE: A - Completed; B - In Progress; C - Planned; D - No Action