

Sequence III Surveillance Panel
Teleconference
Meeting Minutes
March 16, 2016 11:00 – 12:30 EDT

1.0) Attendance

The attendance is shown in Attachment 1.

2.0) Approval of minutes

2.1) Minutes from 03/09/2016 Conference Call

The minutes were approved without objection.

3.0) Action Item Review

3.1) Solicit labs to determine critical hardware remaining for Sequence IIIF/IIIG testing. **Glaenzer, underway**

The solicitation has been sent and the results will be presented at the March 29, 2016 meeting.

3.2) Review change implemented to IIIG LTMS at March 09, 2016 meeting. Review after four months. Due 07/23/2016. **Glaenzer**

This action item will be reviewed in July.

4.0) Old Business

4.1) Test Improvement Task Force report. **Szappanos**

George Szappanos reported; the list of revisions and clarifications are shown in Attachment 2. There is intent to run on RO 434-2 at each lab once the procedure has been finalized. It is possible that tests may start within a week. ***George Szappanos moved (Altman second) that the first six items shown in Attachment 2 be accepted.*** The motion passed 15-0-2, with comment by Rich Grundza that no assumptions should be made regarding calibration status possibilities from the RO 434-2 runs. This will be discussed further at the upcoming meeting.

4.2) Test Procedure update. **Haumann**

Karin Haumann reported that the refinements will be worked into the procedure asap and posted to the TMC website.

5.0) New Business

5.1) Determine if Precision Matrix stands can be considered calibrated based on their matrix tests in light of test procedure enhancements. **All**

This will be discussed once the LTMS has been devised.

5.2) Review and finalize the Qi Limits **Szappanos Group**

Rich Grundza is currently preparing a presentation for the task force to review.

5.3) IIIG Equivalent Limit in IIH. **Martinez**

Chair Glaenzer distributed (Attachment 3) a presentation that Jo Martinez will be making to CLOG. The panel will likely take this up in the future once a proposal has been brought forth.

5.4) Update on LTMS plans for Sequence IIH. **Face-to-face meeting in SAT March 29**

6.0) **Work Remaining**

6.1 Set up LTMS. **Underway SAT March 29**

6.2) Determine calibration and referencing protocols. **Discuss at SAT March 29**

6.3) Appendix K Update. **Martinez**

6.4) Surveillance Panel recommendation regarding test readiness for the category. **June, 2015**

6.5) Publish research report **TBD**

7.0) **Clarification of LTMS/SA Change**

It was noted that the motion from the March 9 teleconference to change the IIIG LTMS to use continuous severity adjustments lacked sufficient clarity regarding the implementation. ***After brief discussion, Ed Altman moved (Stockwell second) that the use of continuous SAs goes into effect with all tests that EOT on or after March 23, 2016.*** This motion passed without objection and no waives.

8.0) **Next Meeting**

8.1) 8:00 a.m., March 29, 2016 at SwRI.

9.0) **Meeting Adjourned** : 11:45 a.m.

ASTM Sequence III Surveillance Panel (22 Voting members)

| Name/Address | Phone/Fax/Email | | Signature |
|----------------------|--|-----------------|---|
| | | <u>MOTION</u> | |
| Ed Altman | ed.altman@aftonchemical.com | A Voting Member | Present <input checked="" type="checkbox"/> |
| Jeff Betz | jeff.betz@fcagroup.com | A Voting Member | Present <input type="checkbox"/> |
| Jason Bowden | jhbowden@ohtech.com | A Voting Member | Present <input checked="" type="checkbox"/> |
| Timothy L. Caudill | tlcaudill@ashland.com | A Voting Member | Present <input checked="" type="checkbox"/> |
| Richard Grundza | reg@astmtmc.cmu.edu | A Voting Member | Present <input checked="" type="checkbox"/> |
| Jeff Hsu, PE | j.hsu@shell.com | A Voting Member | Present <u>K. HALIMANON</u> Rep. |
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| Patrick Lang | plang@swri.org | A Voting Member | Present <input checked="" type="checkbox"/> |
| Bruce Matthews | bruce.matthews@gm.com | W Voting Member | Present <input checked="" type="checkbox"/> |
| Mark Overaker | mhoveraker@jhaltermann.com | — Voting Member | Present <input type="checkbox"/> |
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| Greg Shank | greg.shank@volvo.com | — Voting Member | Present <input type="checkbox"/> |
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| Thomas Smith | trsmith@ashland.com | A Voting Member | Present <input checked="" type="checkbox"/> |
| Scott Stap | scott.stap@tgidirect.com | — Voting Member | Present <input type="checkbox"/> |
| George Szappanos | george.szappanos@lubrizol.com | A Voting Member | Present <input checked="" type="checkbox"/> |
| Haiying Tang | HT146@chrysler.com | A Voting Member | Present <input checked="" type="checkbox"/> |
| David Tsui | david.tsui@bp.com | A Voting Member | Present <input checked="" type="checkbox"/> |

15-0-2

| Name/Address | Phone/Fax/Email | | Signature |
|-------------------|--|------------|---|
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| Matt Bowden | mjbowden@ohtech.com | N-V Member | Present _____ |
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| Walter Lerche | walt.lerche@gm.com | N-V Member | Present _____ |
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| Ben Weber | bweber1@sat.rr.com | N-V Member | Present _____ |
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| Tom Wingfield | wingftm@cpchem.com | N-V Member | Present _____ |

ATTACHMENT 2

IIH Task Force suggested revisions and clarifications to the Draft Test procedure:

| Revision | Expected impact | status |
|---|--|---|
| Crankcase ventilation system standardized; some sizes and fittings were revised; standardization of the use of the J-TEC blow-by meter. | Potential improvement in oil consumption consistency as well as blowby measurement | Diagram finalized, along with associated installation instructions |
| Honing procedure changed during the first stage of honing so that the cylinder bore size and cylindricity is achieved automatically. This should correspond to less total strokes to achieve the final bore size. | Potential improvement in surface finish consistency | Engine assembly manual has been updated. |
| Cylinder bore diameter measurement to be performed by a standardized gauge; Standardized Bore Standards to be used for gauge calibration | Improved consistency between labs on bore diameter (~5 μ) | Engine assembly manual has been updated |
| Chattering of head bolts and main cap bolts eliminated by way of cleaning procedure modification | More consistent bore distortion during engine assembly | Engine assembly manual has been updated |
| An 8 oz limit was put on the amount of EF411 assembly lubricant | Less contamination/dilution of the test oil leading to more consistent initial viscosity between labs. | Engine assembly manual has been updated |
| Stress plates are to be installed on the build cart instead of the honing machine prior to honing | More consistent bore distortion during engine assembly | Engine assembly manual has been updated |
| The cylinder bore surface finish limits are to be adjusted | Less chance for blocks to be unusable / out of spec | Capability analysis has been done; revised limits are still being finalized |
| Intake air pressure and fuel temperature QI limits are to be adjusted | Reduce likelihood of negative Qis on parameters that have minimal impact on test performance | New limits are being considered |
| Additional ECU-based parameters are to be included in the data recorded during the test | Improved understanding of engine control consistency | Shakedown work in progress |

IIIG Equivalent Limit in IIH

Statistics Group

March 14, 2016

Statistics Group

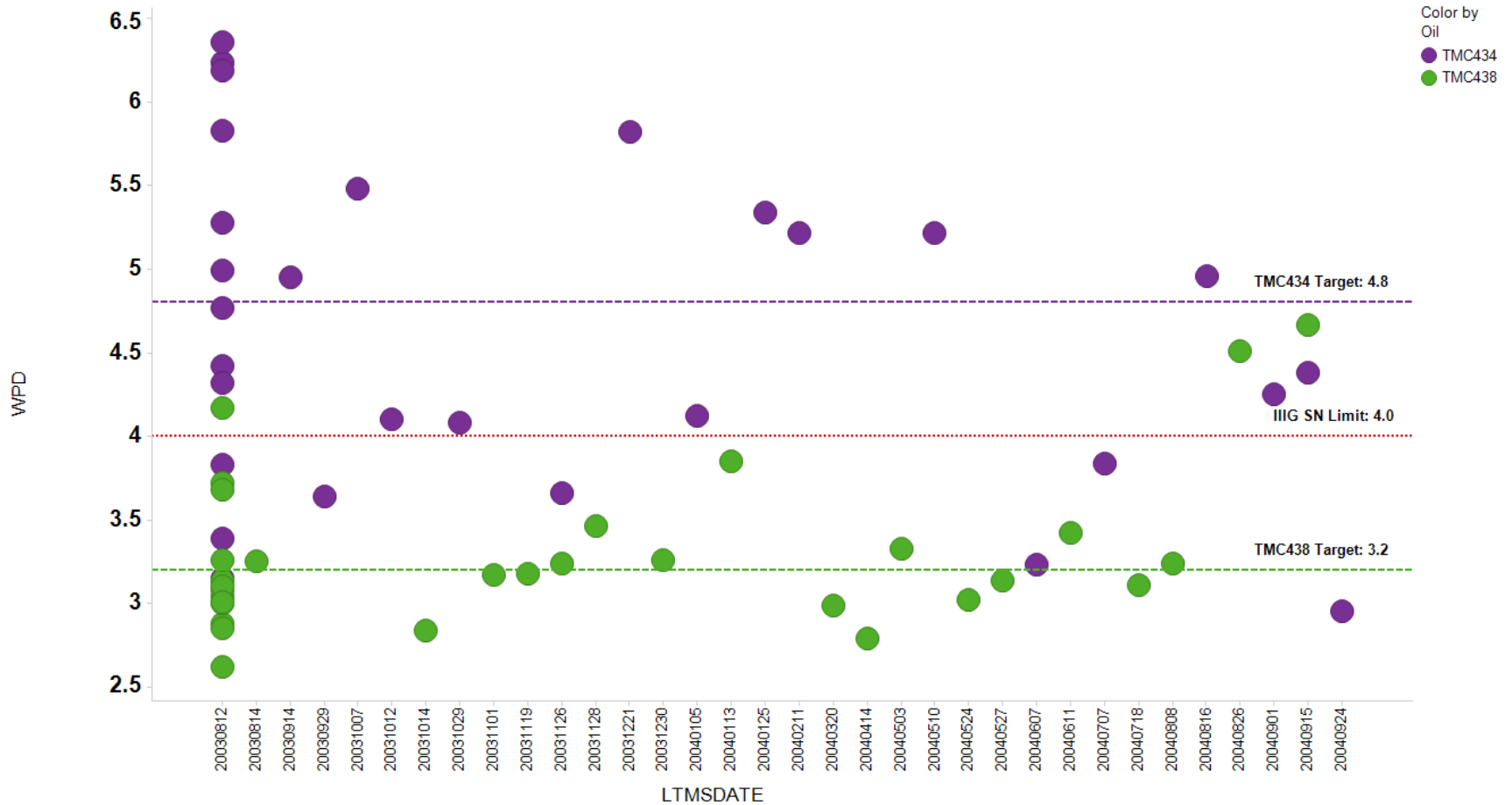
- Art Andrews, Exxon Mobil
- Martin Chadwick, Intertek
- Jo Martinez, Chevron Oronite
- Richard Grundza, TMC
- Travis Kostan, SwRI
- Lisa Dingwell, Afton Chemical
- Todd Dvorak, Afton Chemical
- Doyle Boese, Infineum
- Kevin O'Malley, Lubrizol

Summary

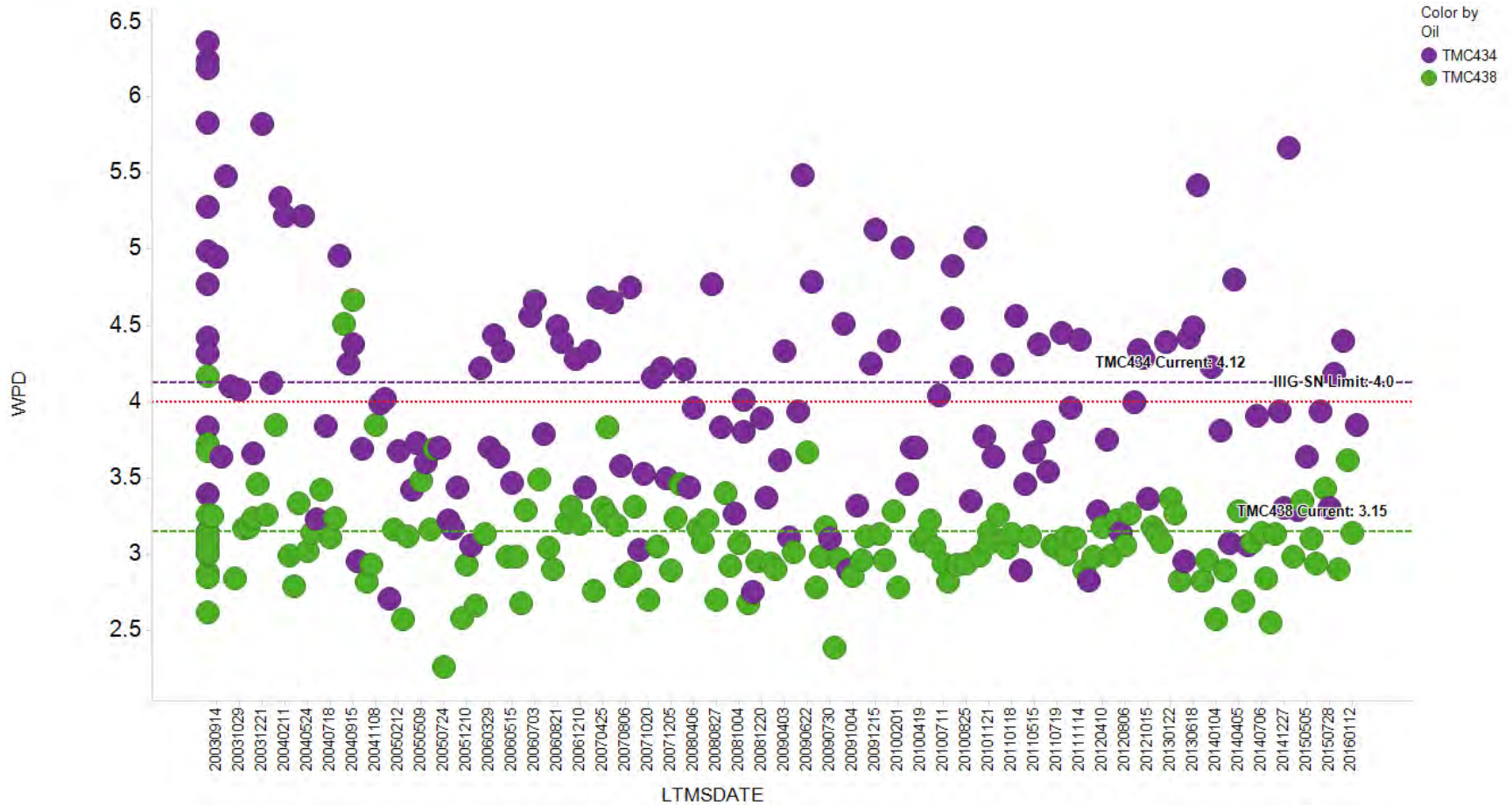
| | IIIG Period | WPD | PVIS |
|------------------------------|----------------------|-----|------|
| IIIG SN Limit | 2009-present | 4.0 | 150 |
| IIIG Effective Limit | | 3.7 | 154 |
| IIIG SN Limit in IIIG | | | |
| Based on 434-2 only | 20141220 to 20150728 | 3.7 | 73 |
| Based on 434 blends | 20030812 to 20160119 | 3.7 | 126 |
| Based on 434 and 438 blends | 20030812 to 20160119 | 4.0 | 150 |
| Probability of Pass (TMC434) | 2003-2004 | 3.8 | 151 |

WPD

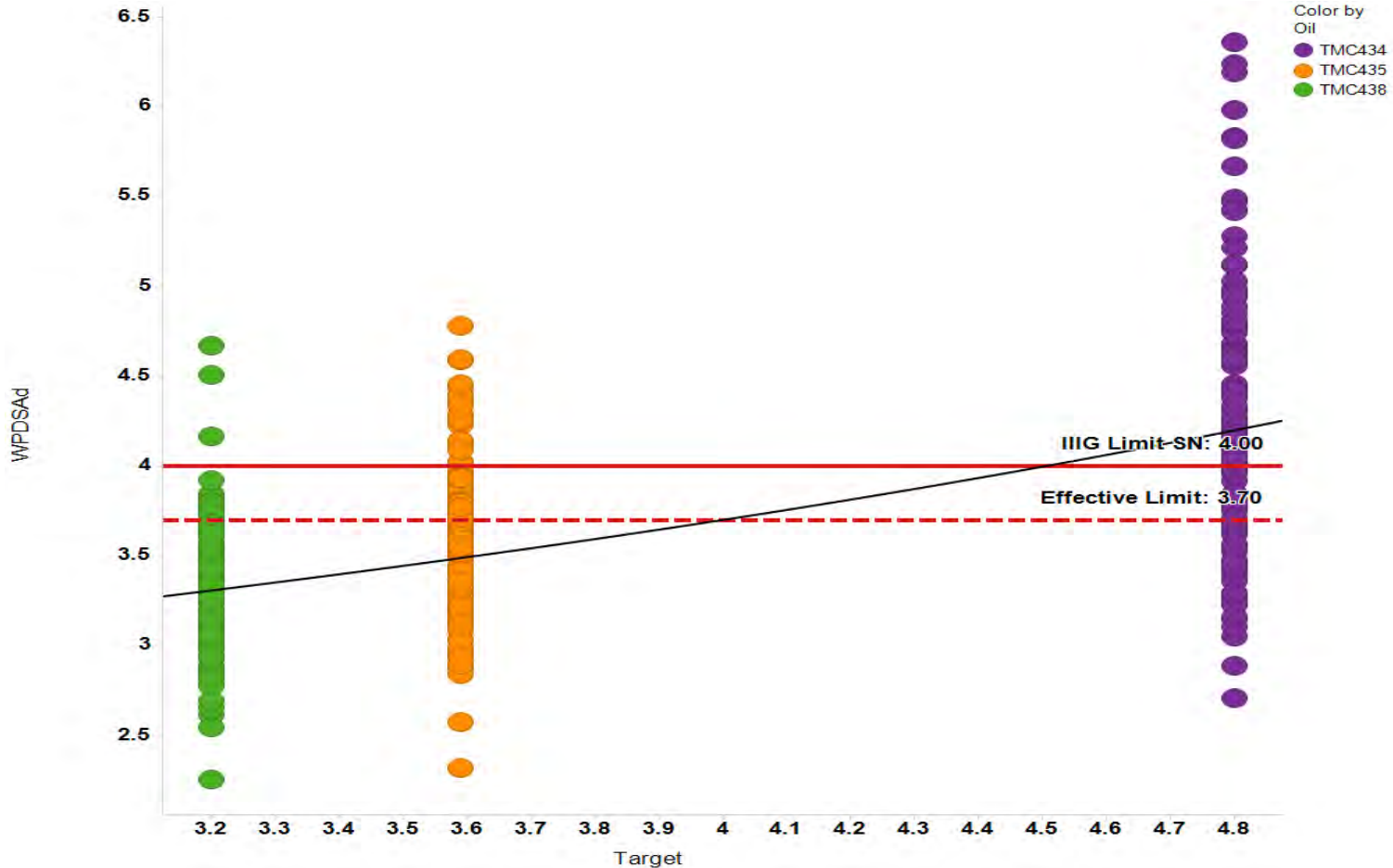
IIIG WPD Original Target Setting (2003-2004)



IIIG WPD (20030812 to 20160119)

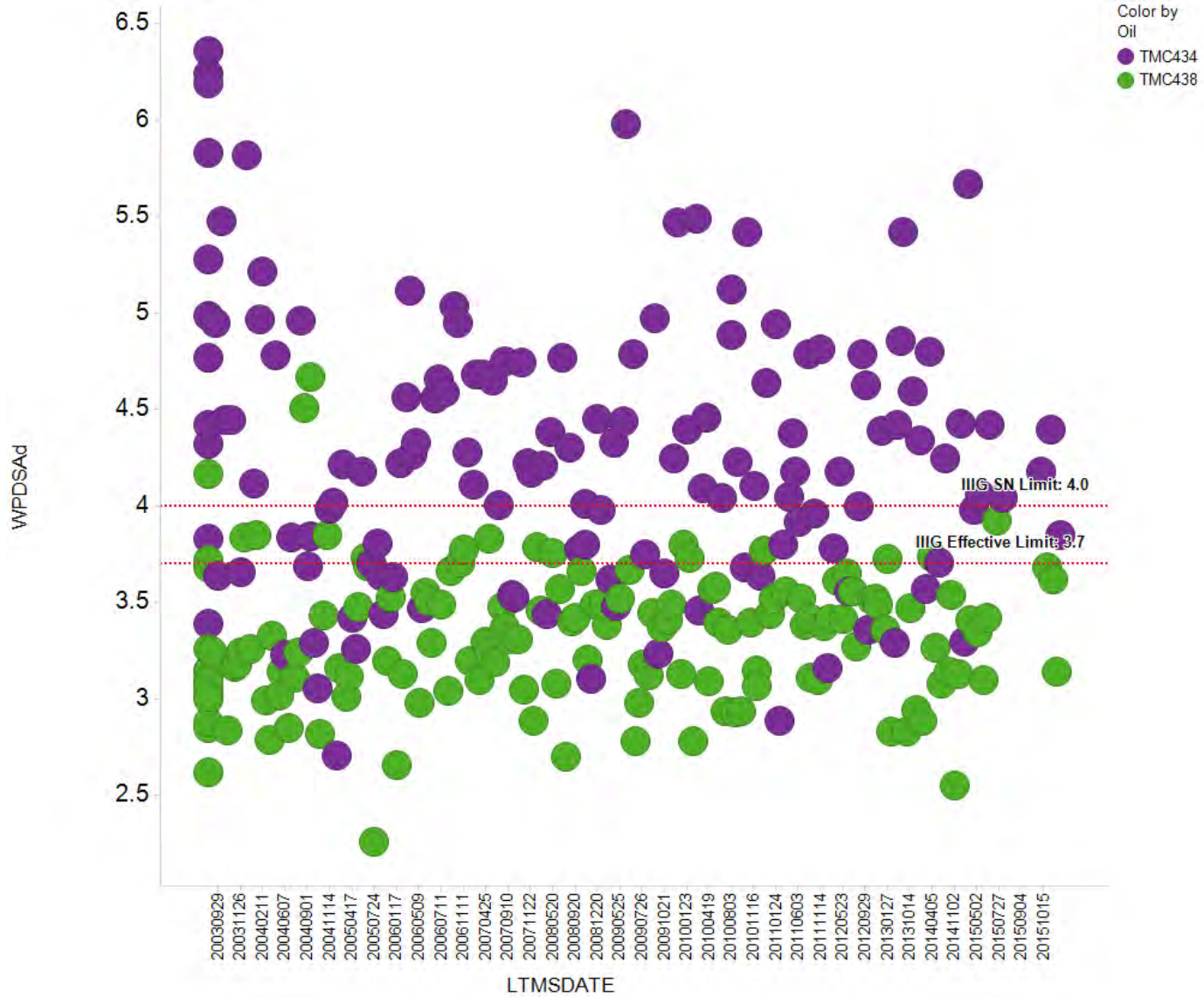


WPD Effective SN Limit

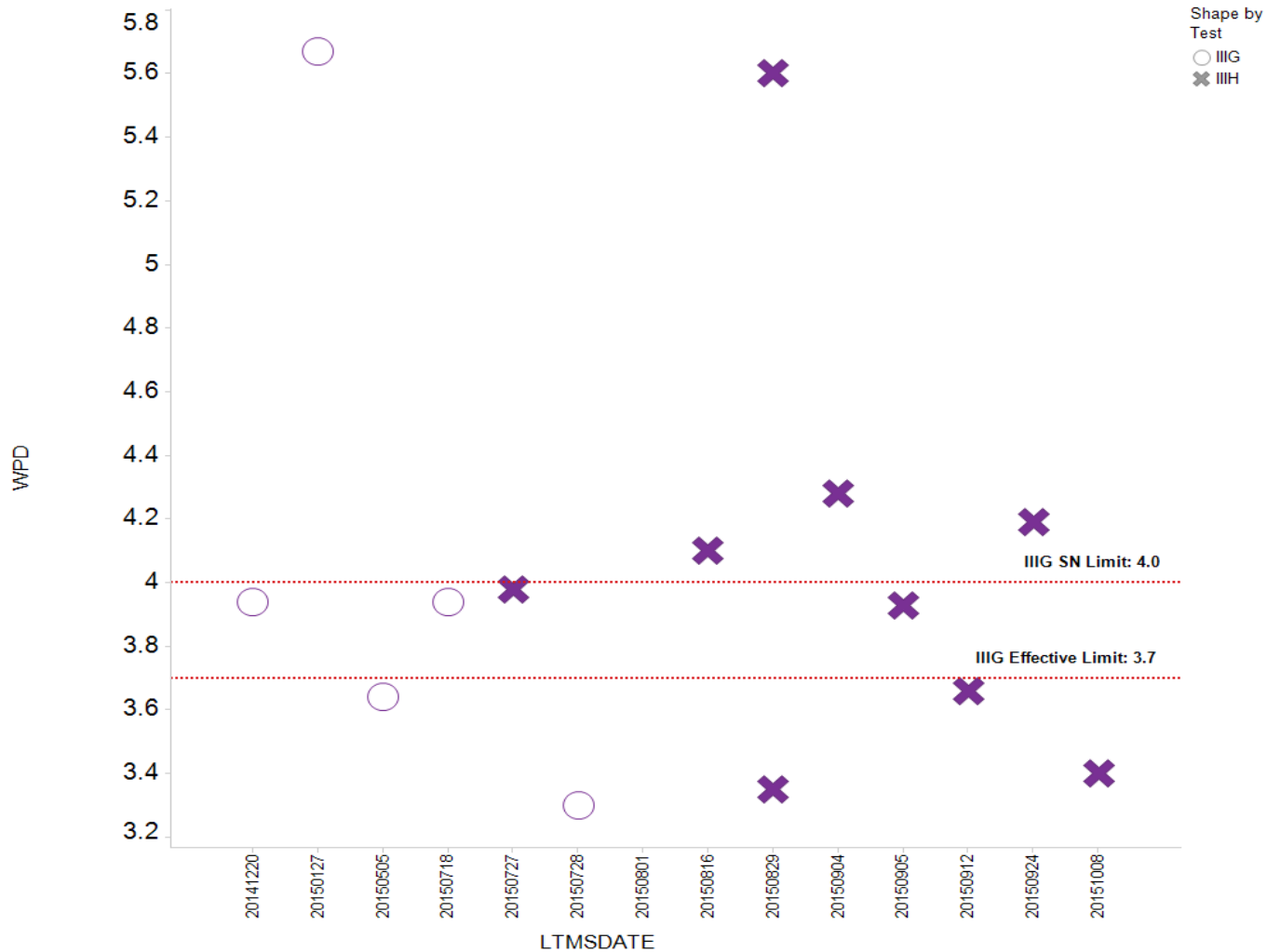


- Data used in analysis includes all chartable data from Aug. 2003 to Jan. 2016.
- By regressing WPD Severity Adjusted results against LTMS targets, determine the corresponding result for a WPD of 4.0, the IIIG SN Limit.
- Effective Limit – An oil that gives 4.0 in 2003 will give 3.7 on average over the life of the test.

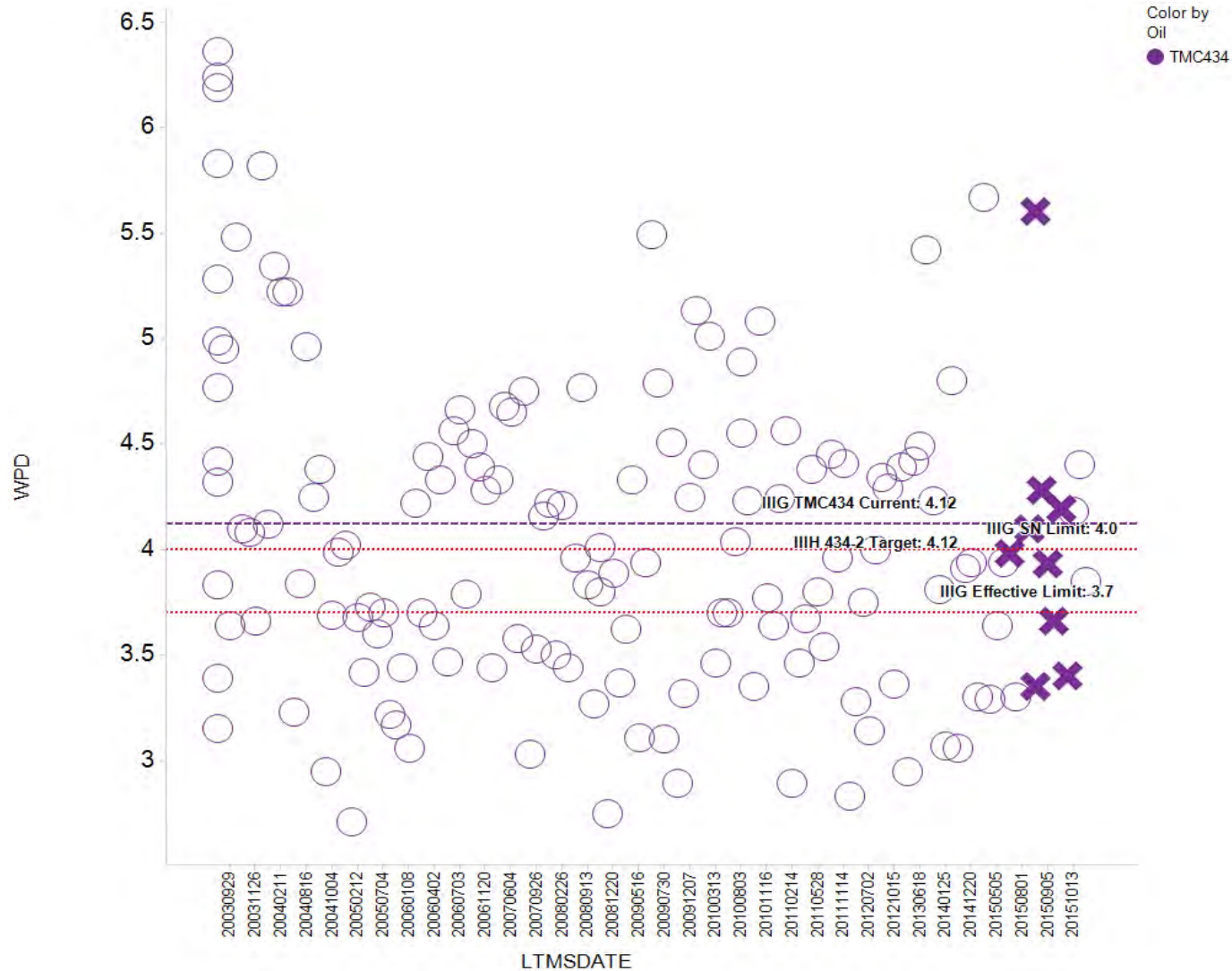
IIIG WPD Effective Limit



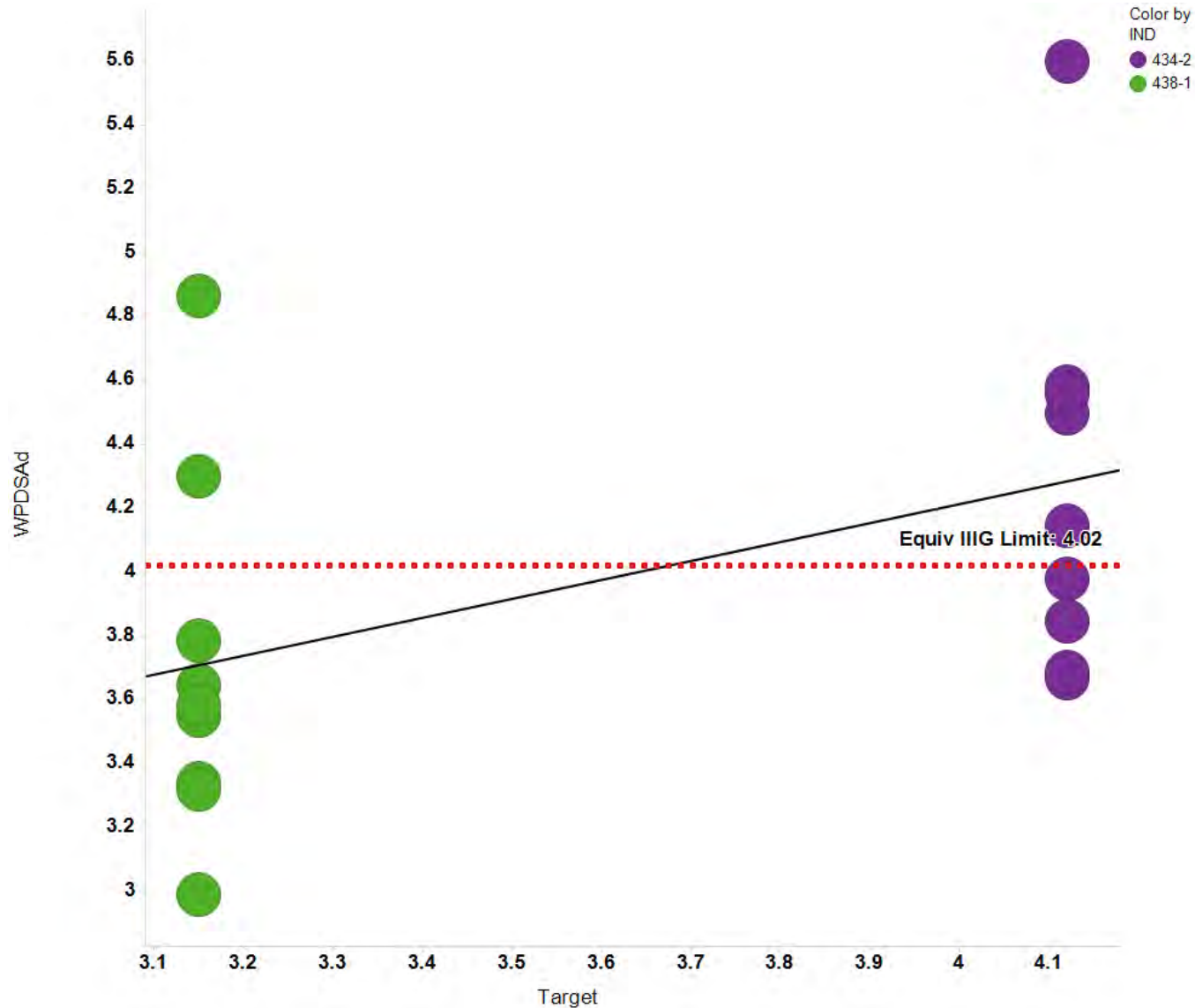
Using 434-2 only, the means are the same for IIIG and IIIH so the IIIG Equivalent SN Limit in IIIH is 3.7



Using 434 blends, the means are the same for IIIG and IIIH so the IIIG Equivalent SN Limit in IIIH is 3.7



IIIG WPD Equivalent Limit in IIH using 434-2 and 438-1



By regressing IIH WPD Severity Adjusted results against IIIG current targets, determine the corresponding result for a WPD of 3.7, the IIIG Effective SN Limit.

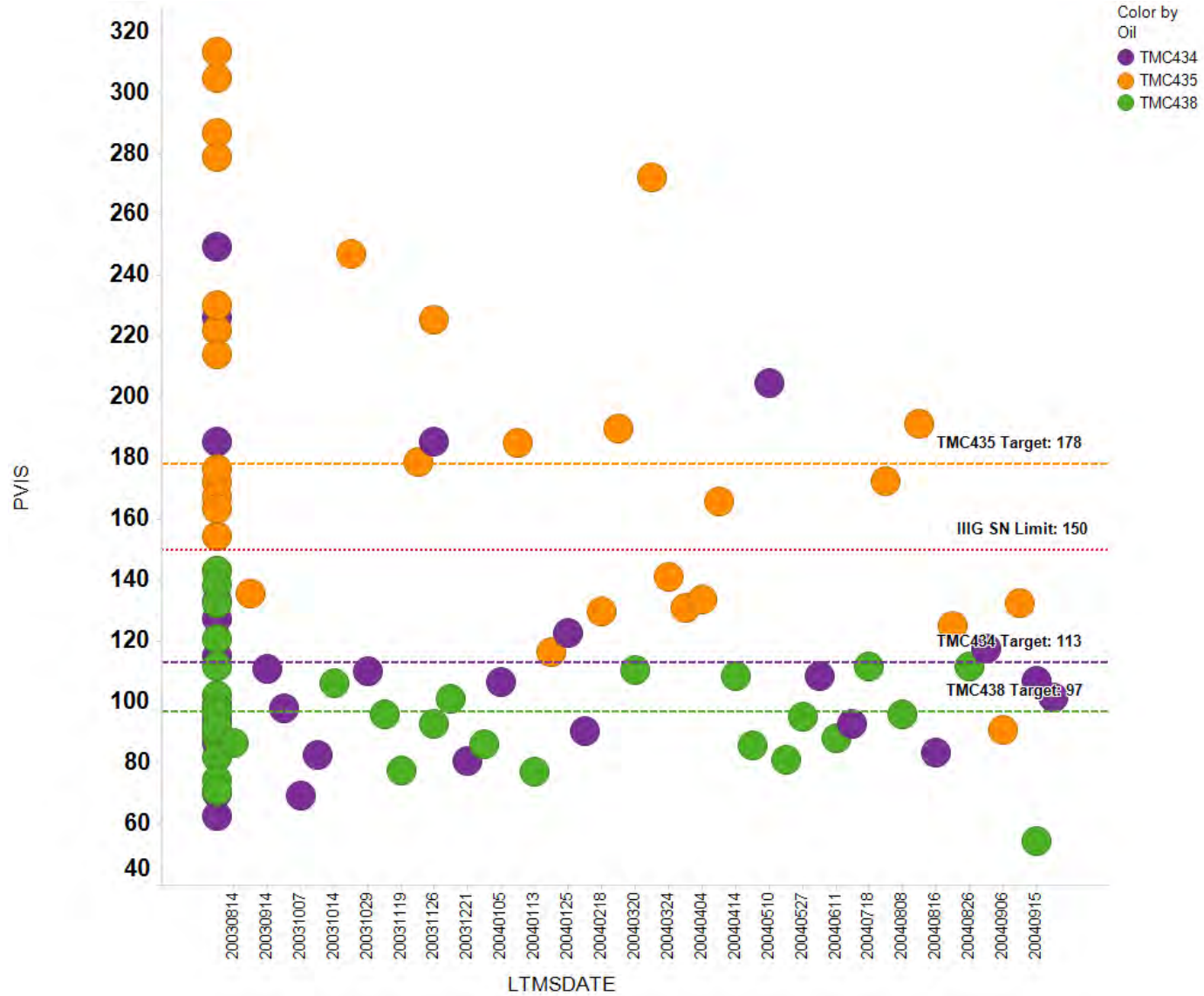
Using 434 and 438 blends, interpolation from linear equation suggests IIIG Equivalent SN Limit in IIH is 4.0



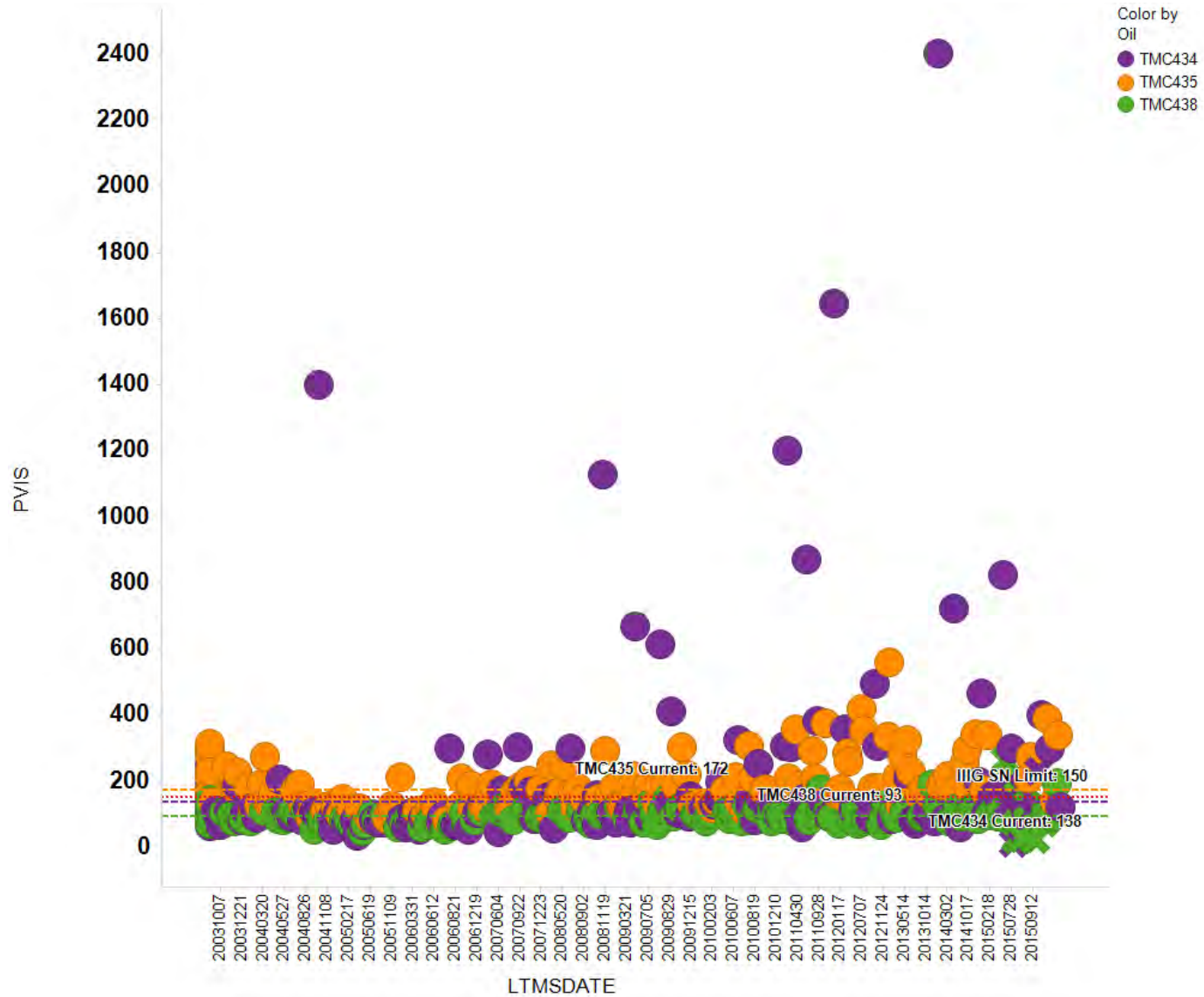
Although no 438-1 results in the IIIG, assume 438 and 438-1 blends are equivalent

PVIS

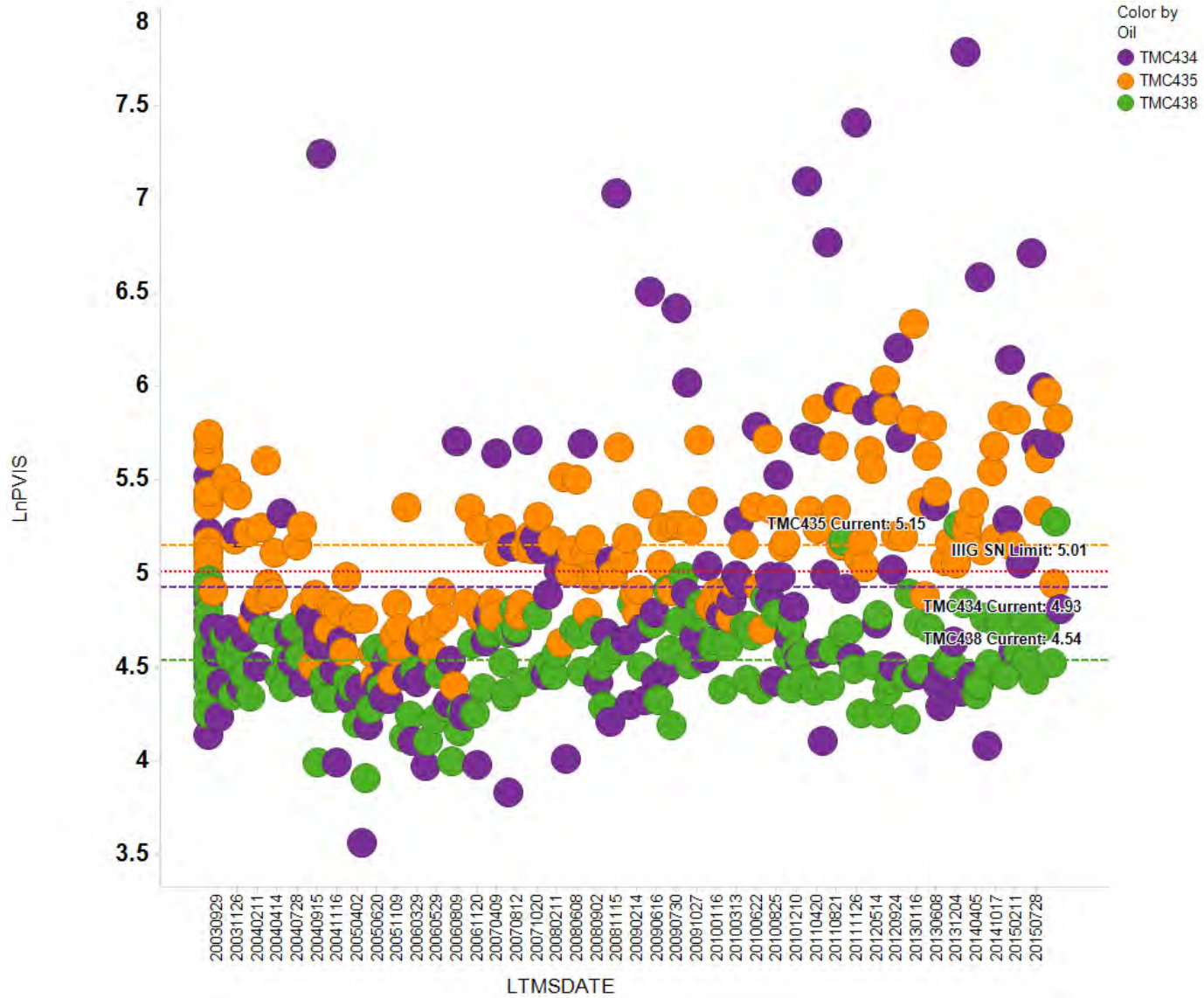
IIIG PVIS Original Target Setting (2003-2004)



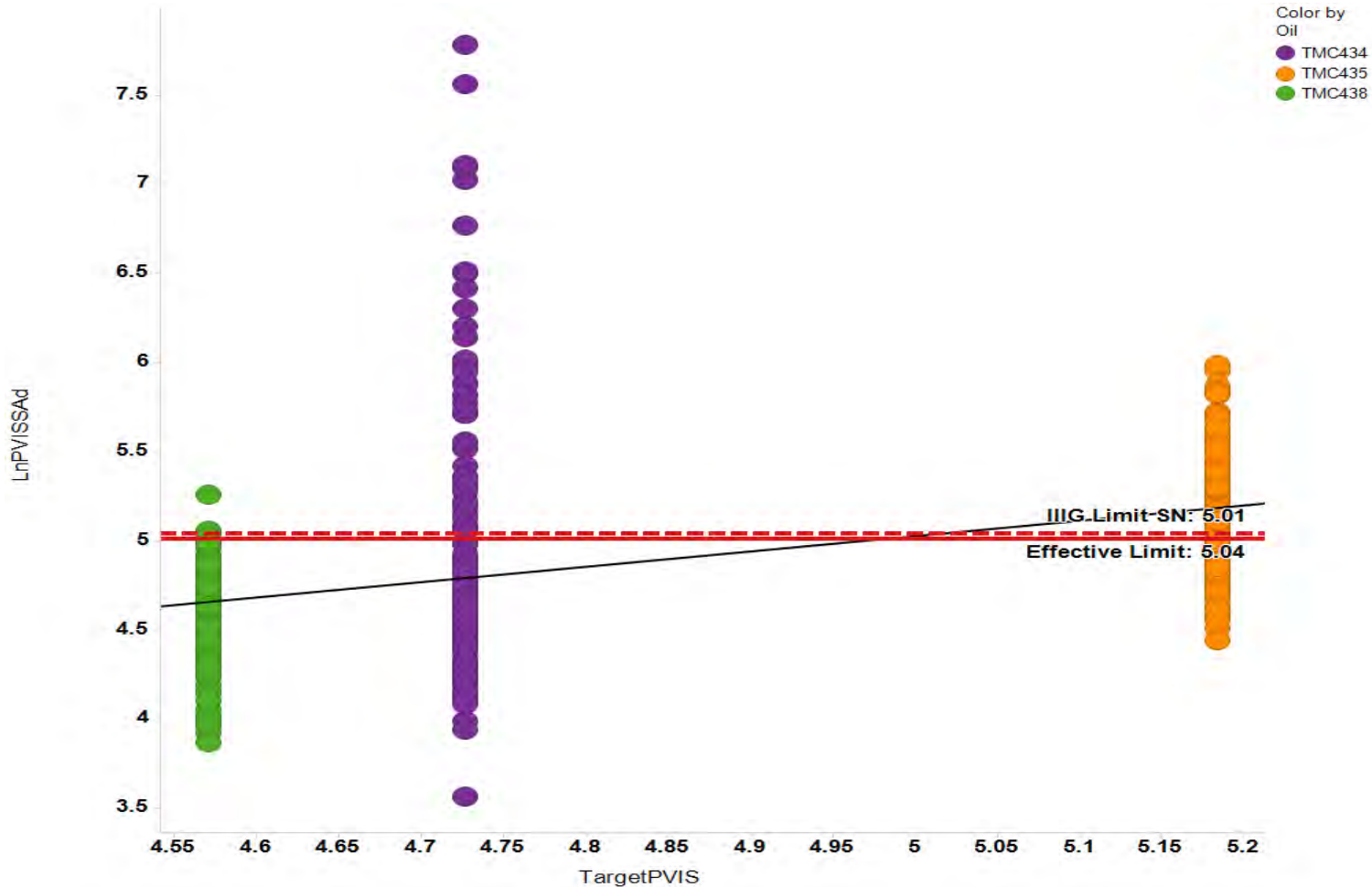
IIIG PVIS (20030812 to 20160119)



IIIG LnPVIS (20030812 to 20160119)

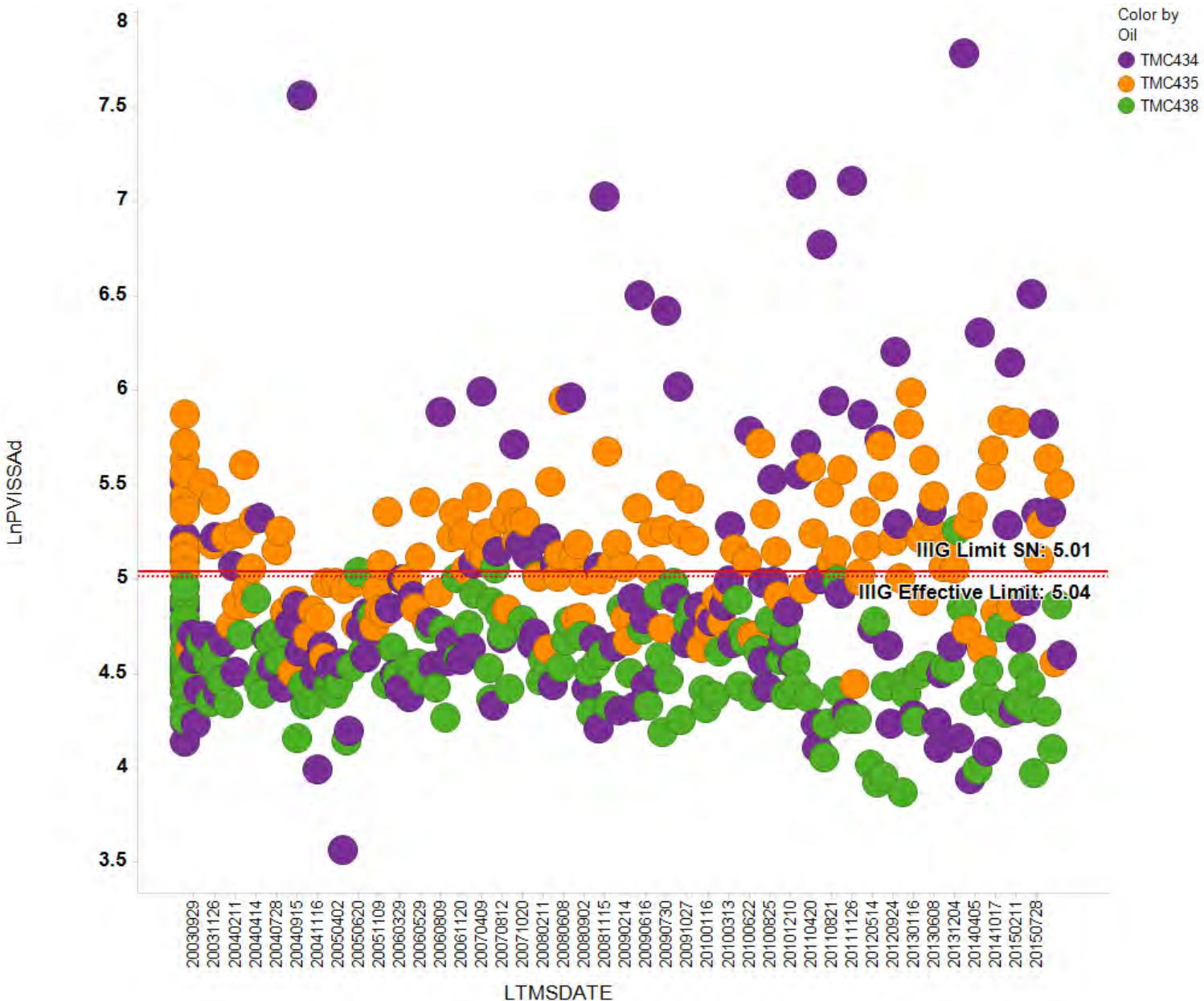


LnPVIS Effective SN Limit

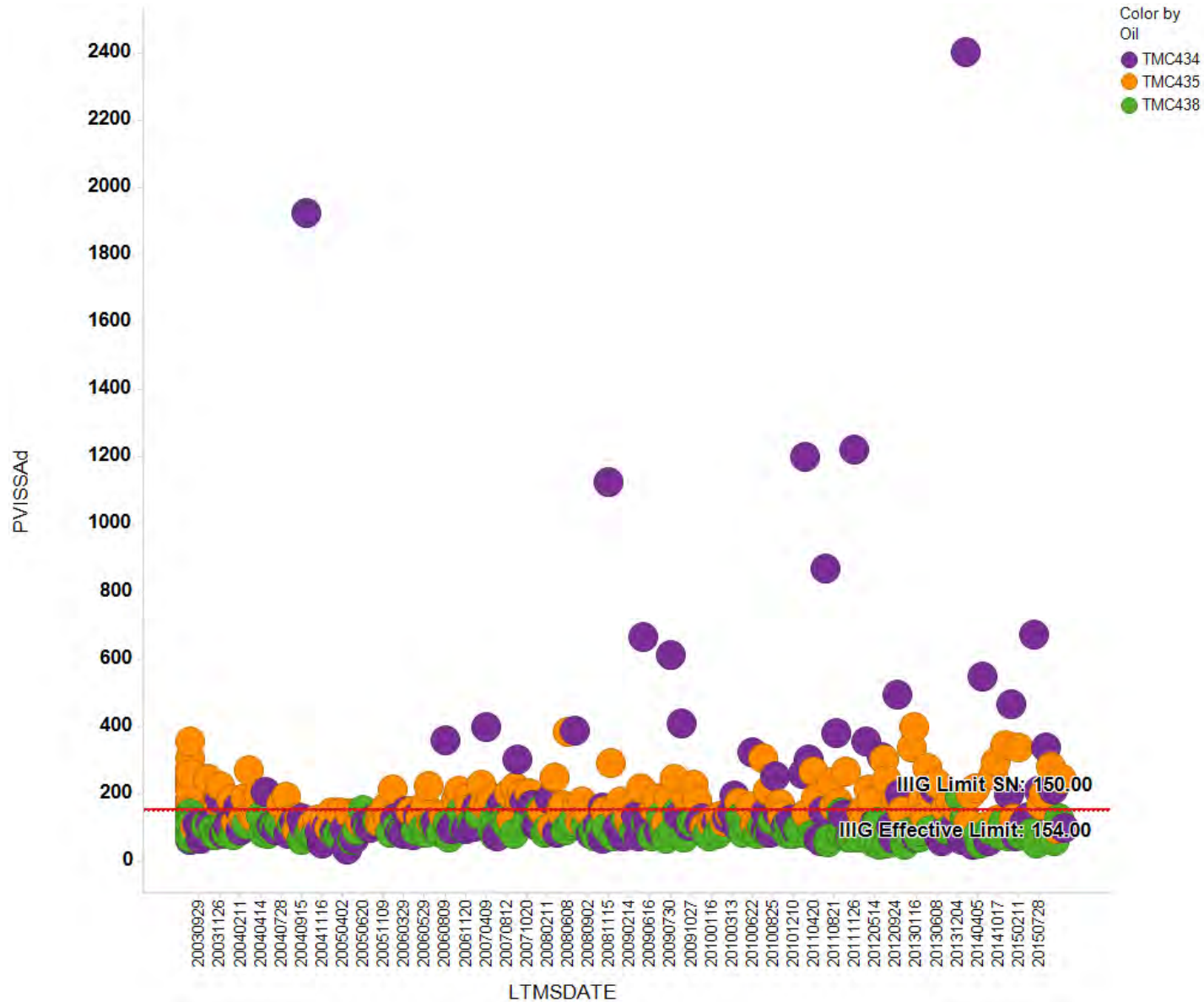


- Data used in analysis includes all chartable data from Aug. 2003 to Jan. 2016.
- By regressing LnPVIS Severity Adjusted results against limit setting targets, determine the corresponding result for a LnPVIS of 5.01, the IIIG SN Limit.
- Effective Limit – An oil that gives 5.01 (150%) in 2003 will give 5.04 (154%) on average over the life of the test.

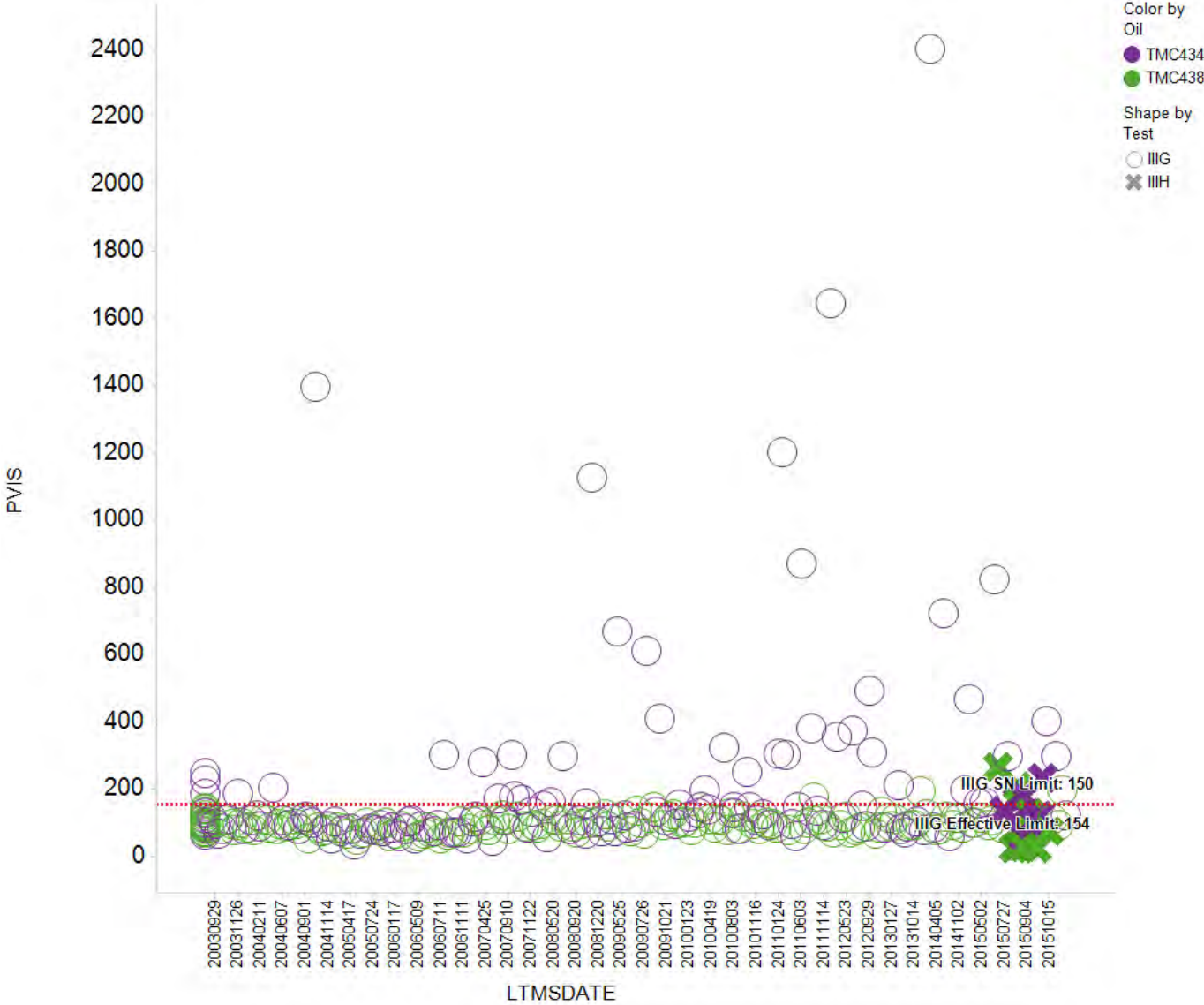
IIIG LnPVIS Effective SN Limit



IIIG PVIS Effective SN Limit



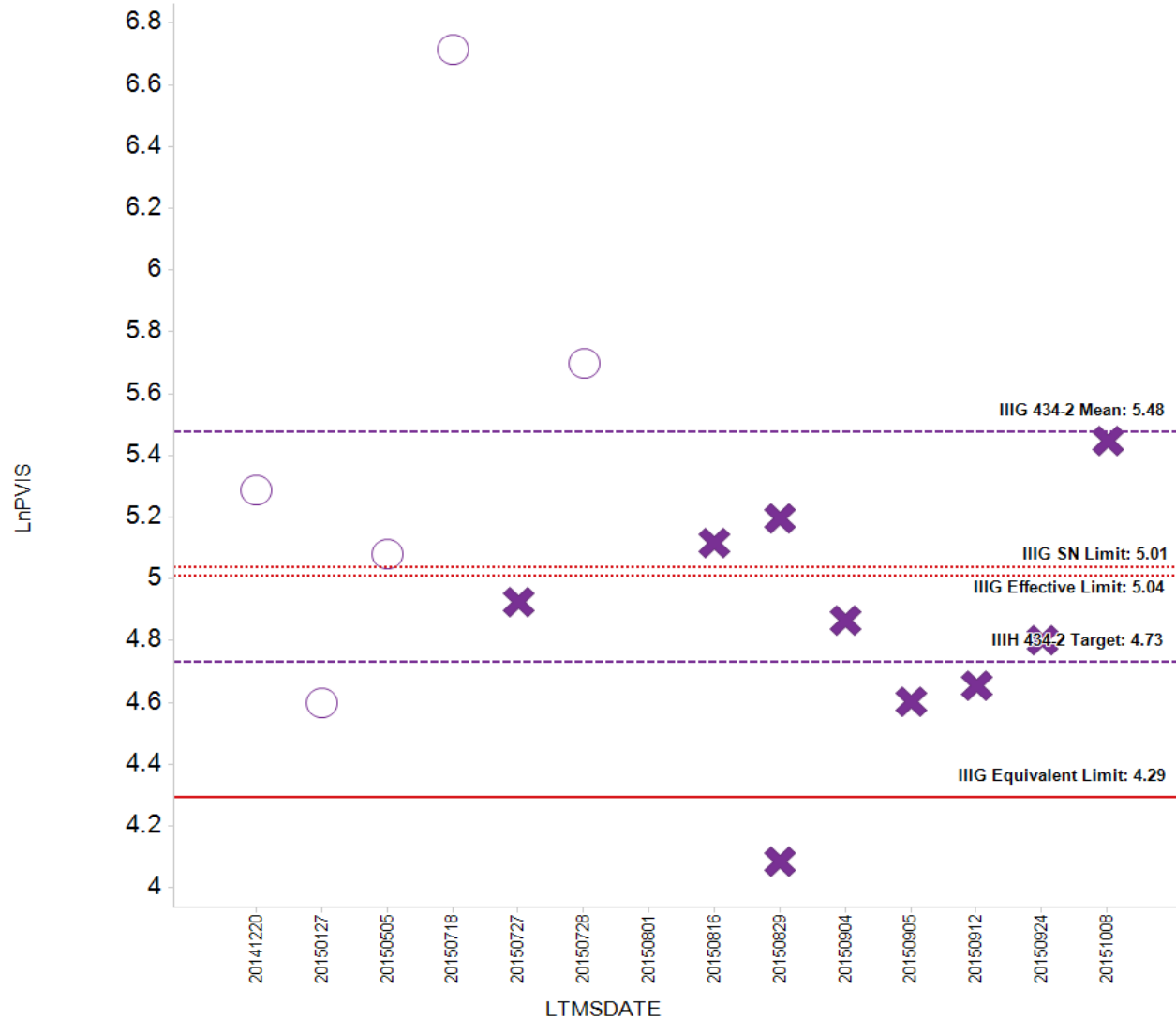
IIIG PVIS (20030812 to 20160119) with IIH



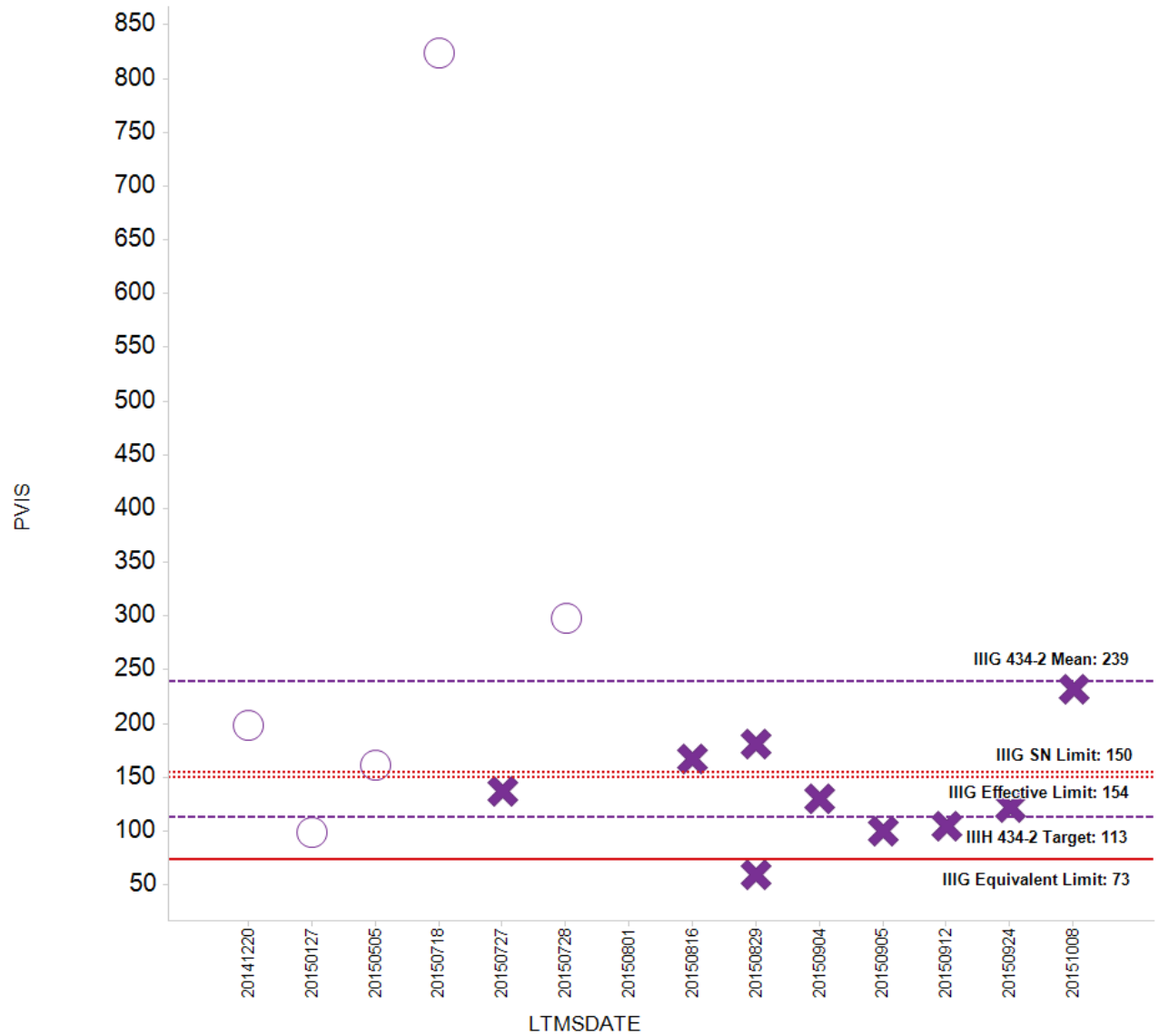
IIIG LnPVIS (20030812 to 20160119) with IIH



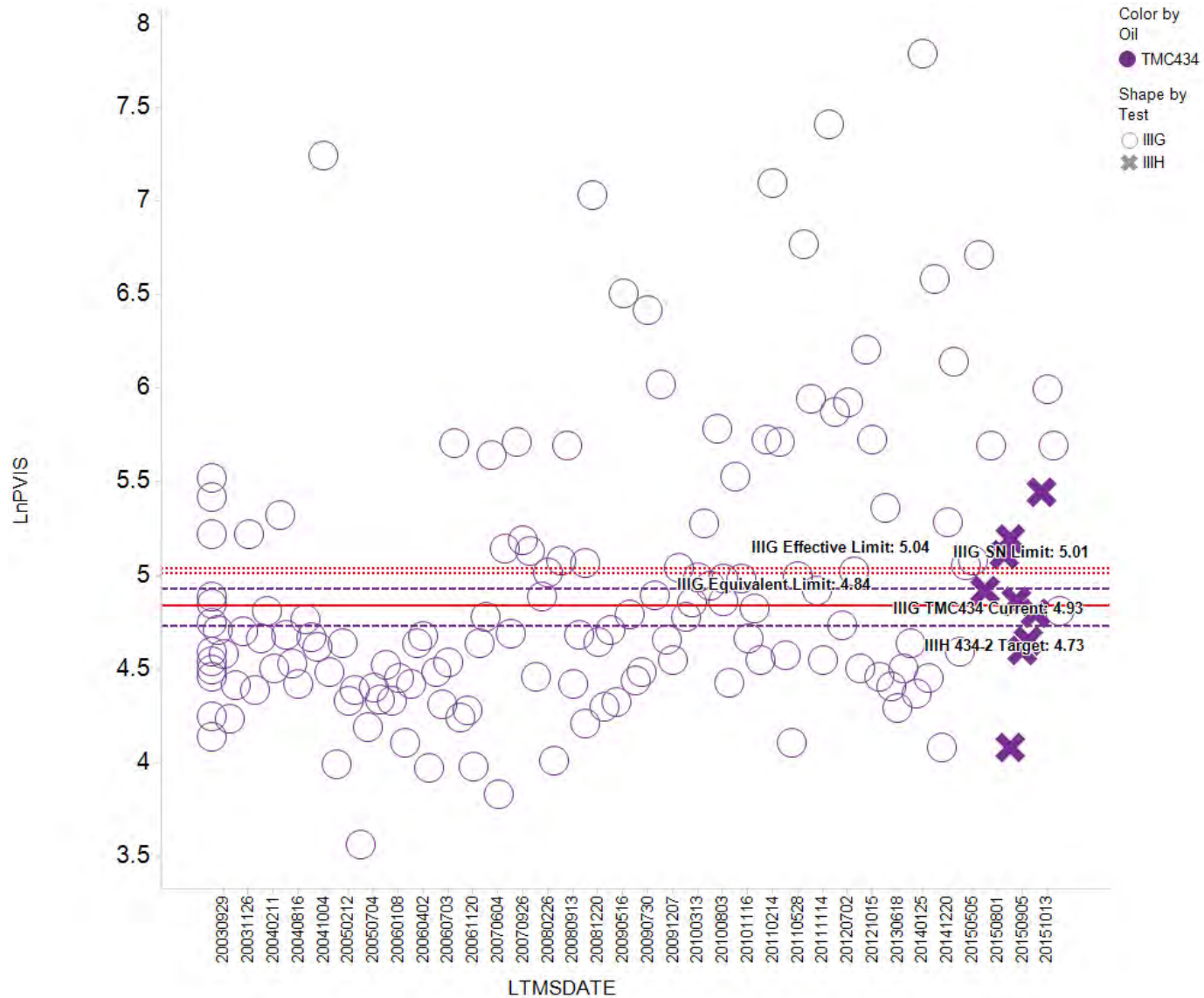
Using 434-2 only, the mean for IIIG is higher than the IIIG Effective Limit by 0.44. Using the same distance from the IIH mean, IIIG LnPVIS Equivalent Limit in IIH is 4.29.



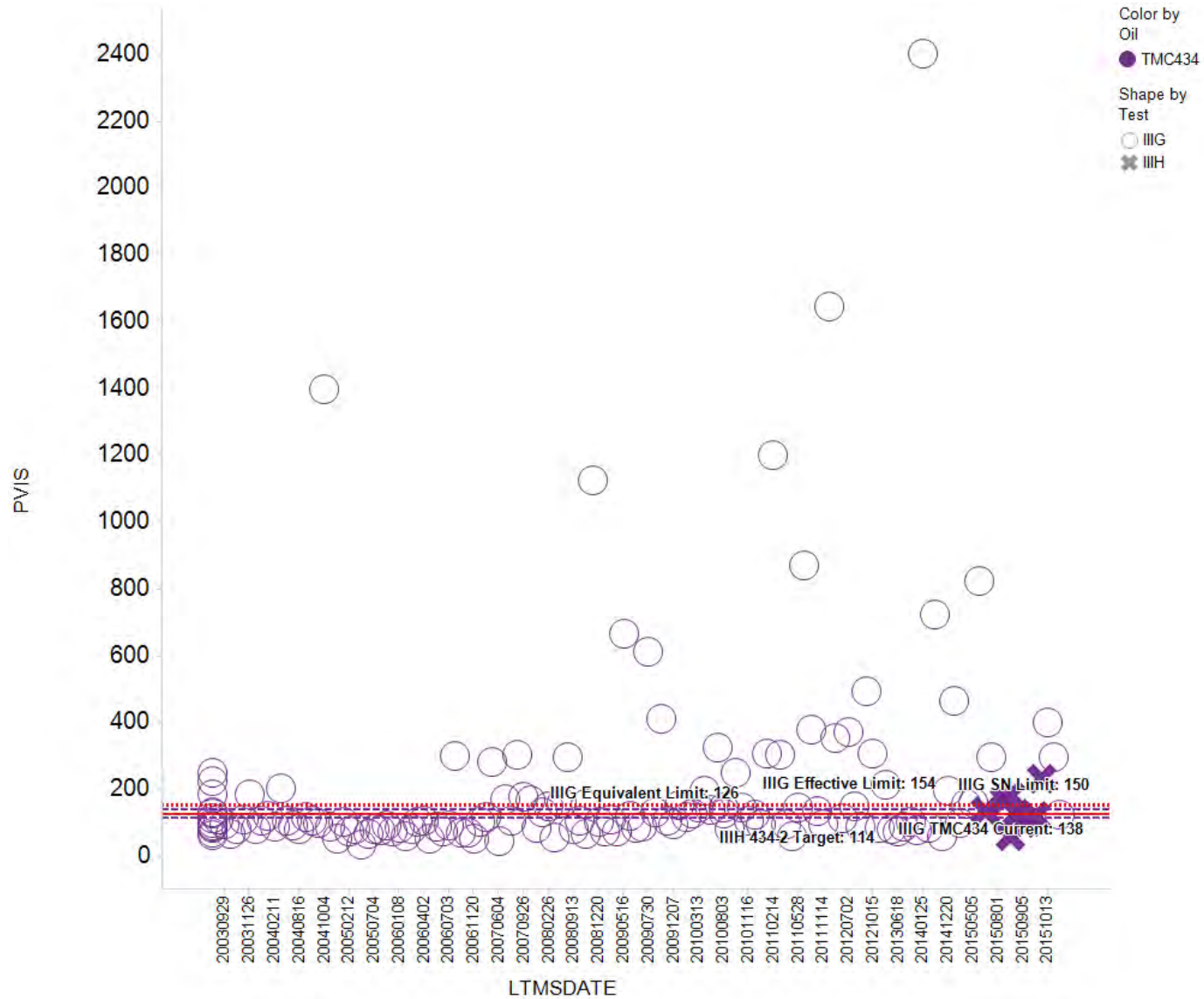
Using 434-2 only, IIIG PVIS Equivalent Limit in IIIH is 73



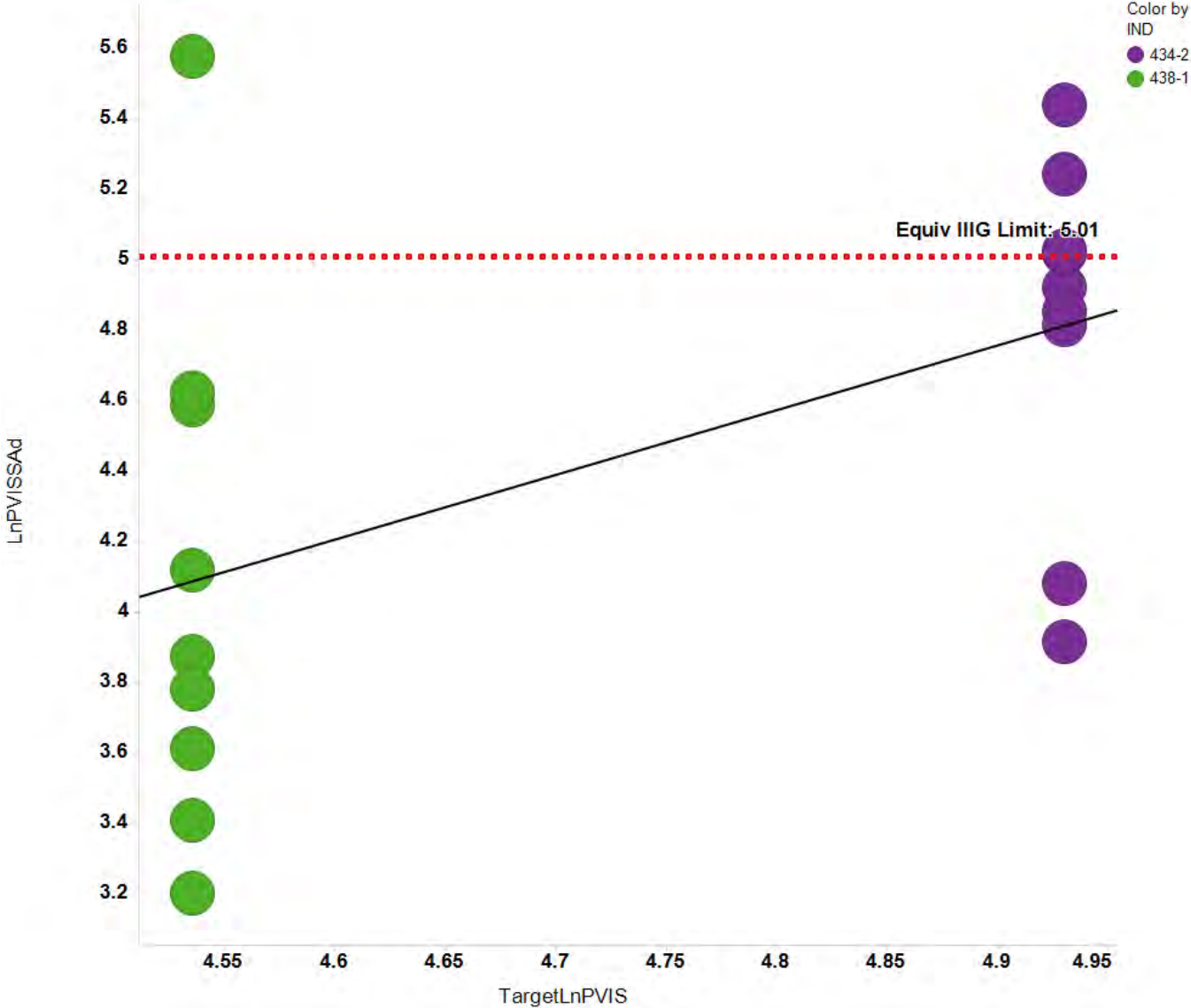
Using 434-2 blends, the mean for IIIG is lower than the IIIG Effective Limit by 0.11. Using the same distance from the IIH mean, IIIG LnPVIS Equivalent Limit in IIH is 4.84.



Using 434-2 blends, IIIG PVIS Equivalent Limit in IIH is 126

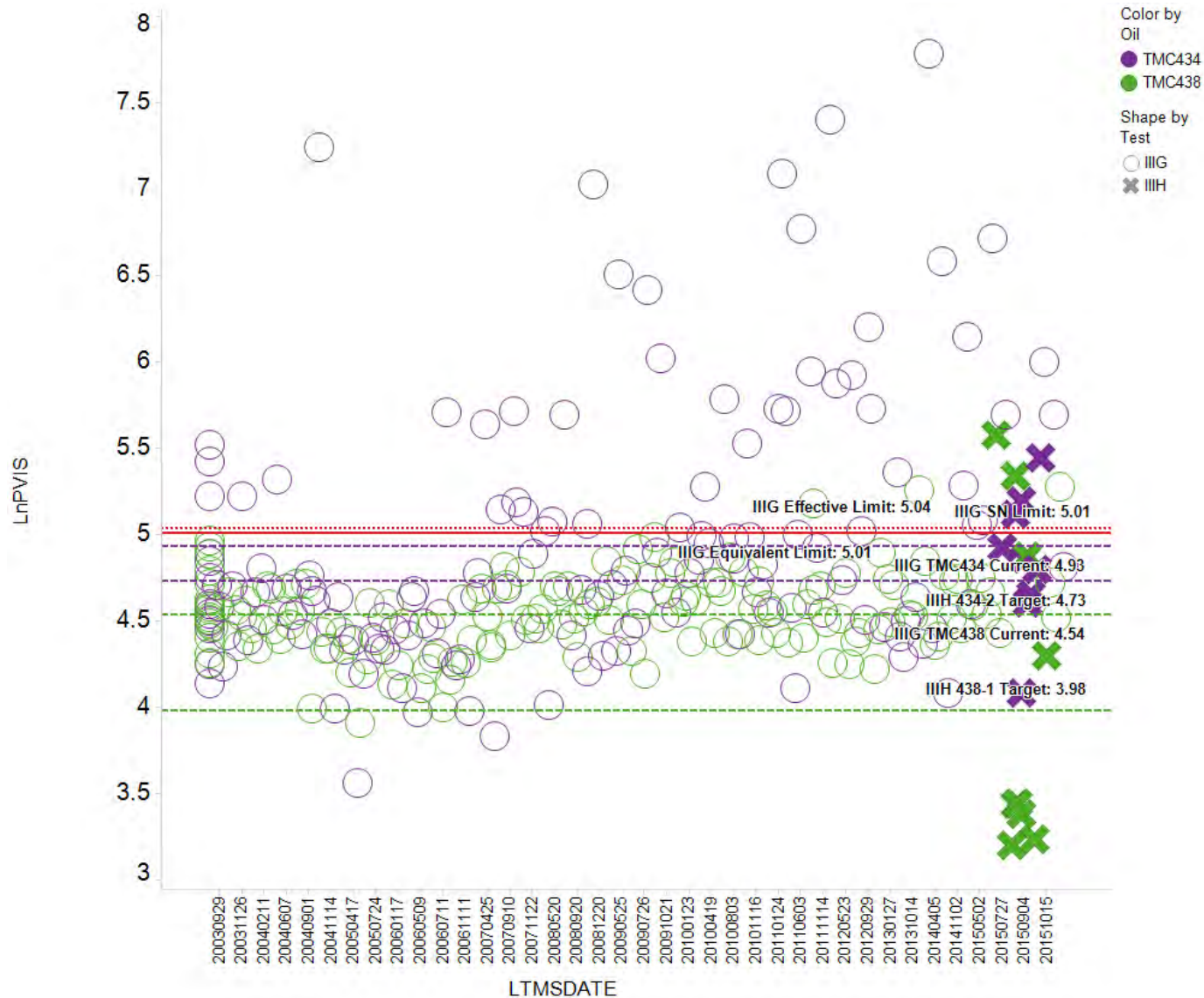


IIIG LnPVIS Equivalent Limit in IIH using 434-2 and 438-1

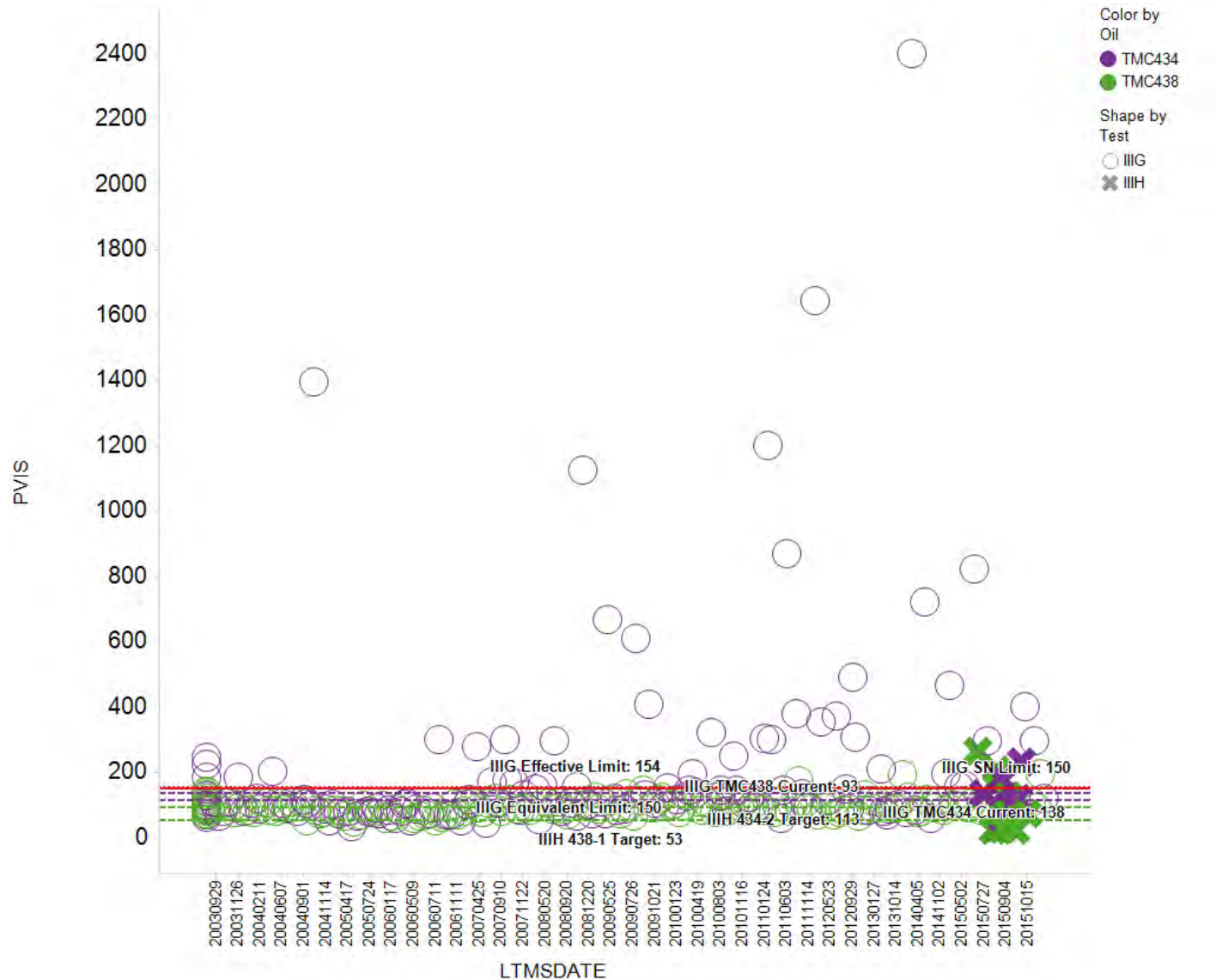


By regressing IIH LnPVIS Severity Adjusted results against IIIG current targets, determine the corresponding result for a LnPVIS of 5.04, the IIIG Effective SN Limit.

Using 434 and 438 blends, extrapolation from linear equation suggests IIIG LnPVIS Equivalent Limit in IIIH is 5.01

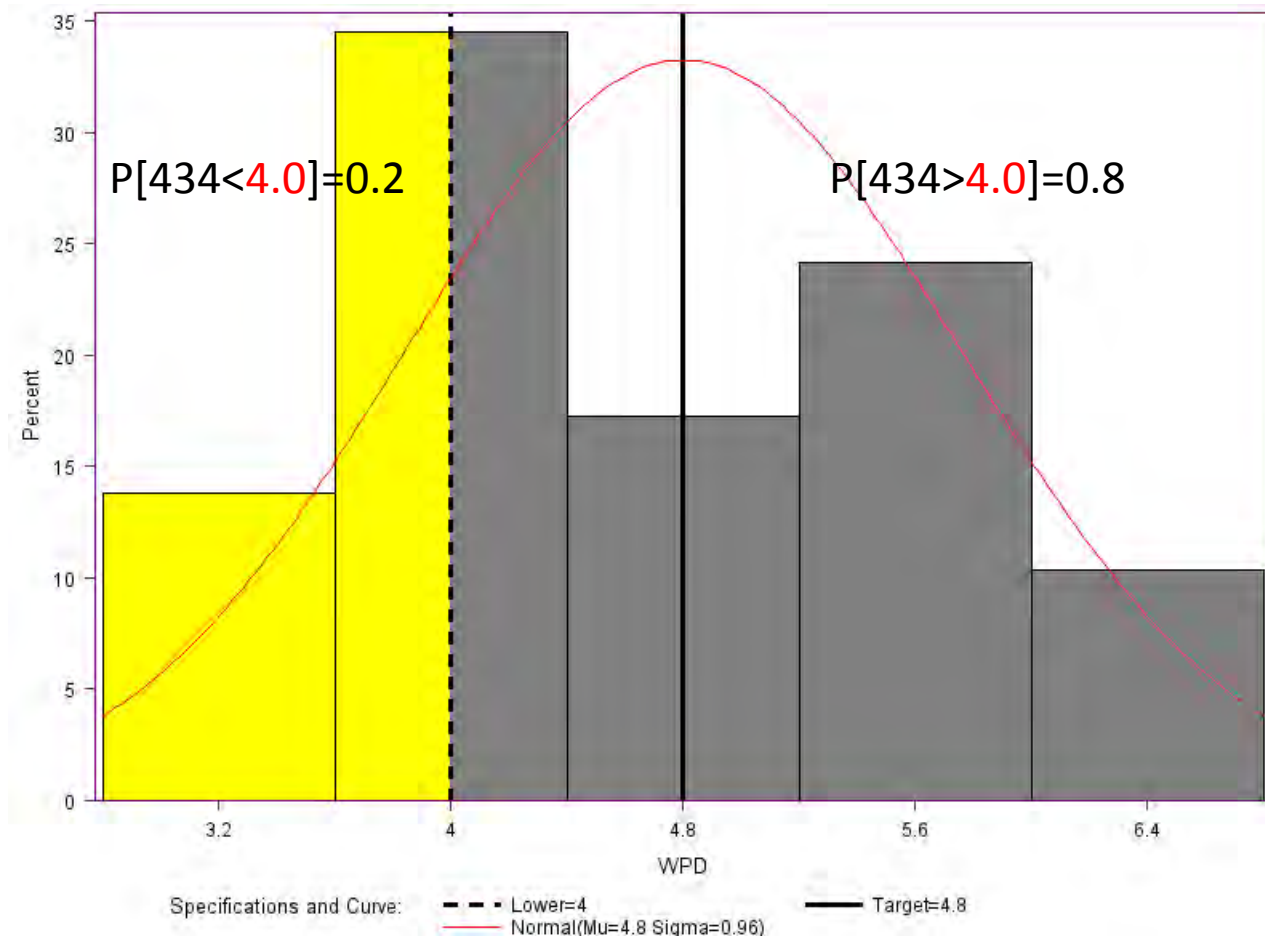


Using 434 and 438 blends, IIIG LnPVIS Equivalent Limit in IIIH is 150



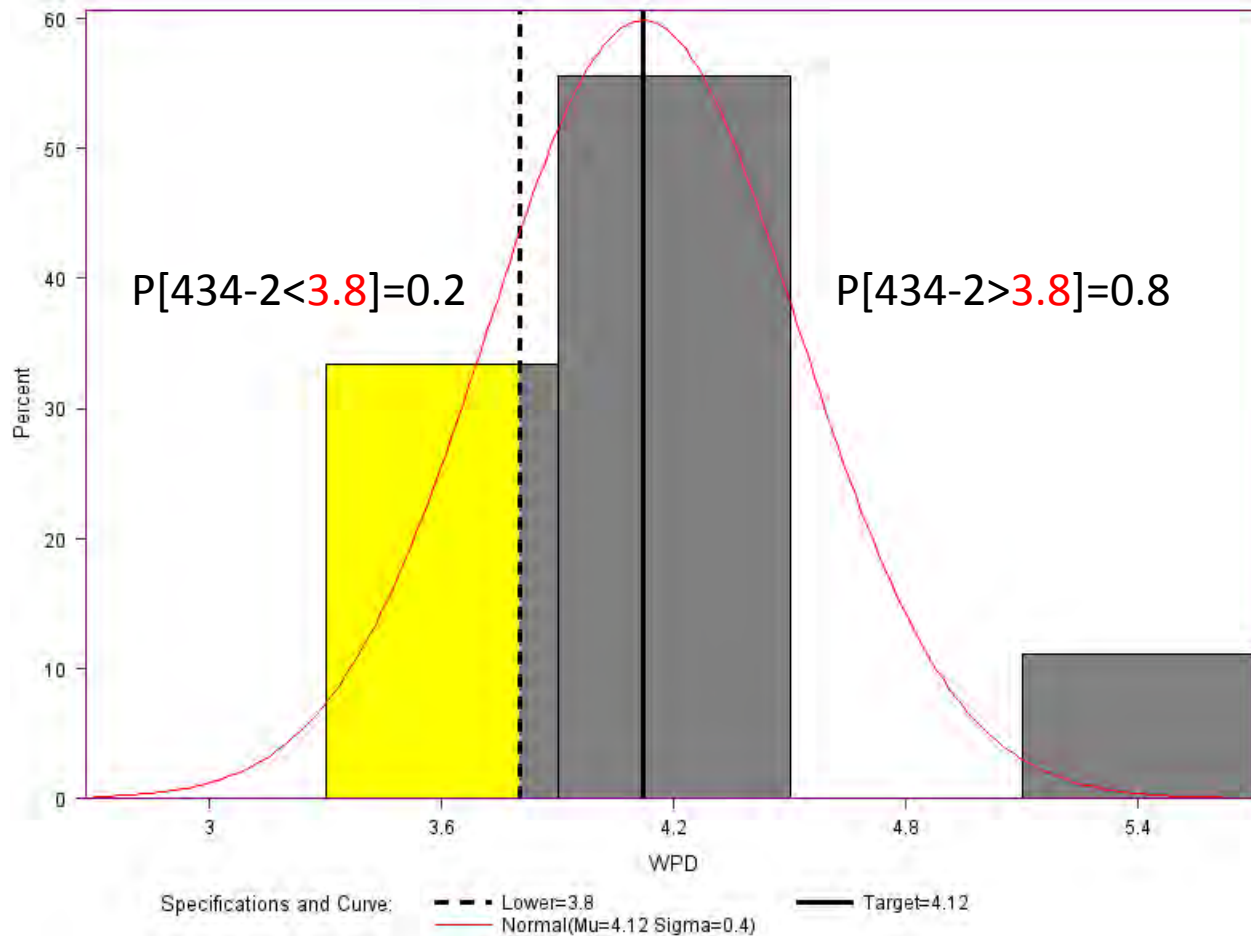
PROBABILITY OF PASS APPROACH

IIIG WPD Oil 434



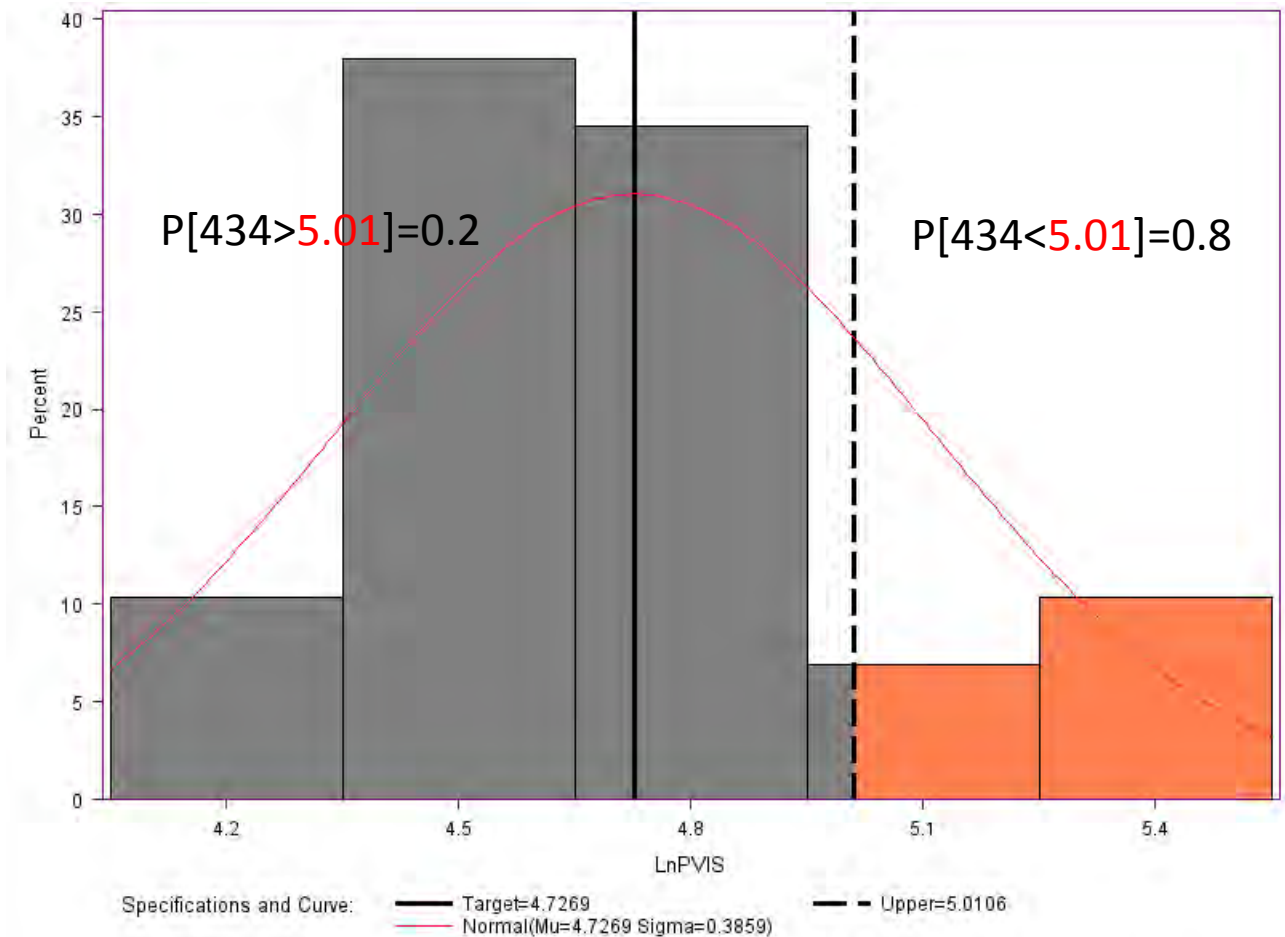
Given the IIIG SN WPD limit of 4.0, the probability of oil 434 passing is 0.80.

IIH WPD Oil 434-2



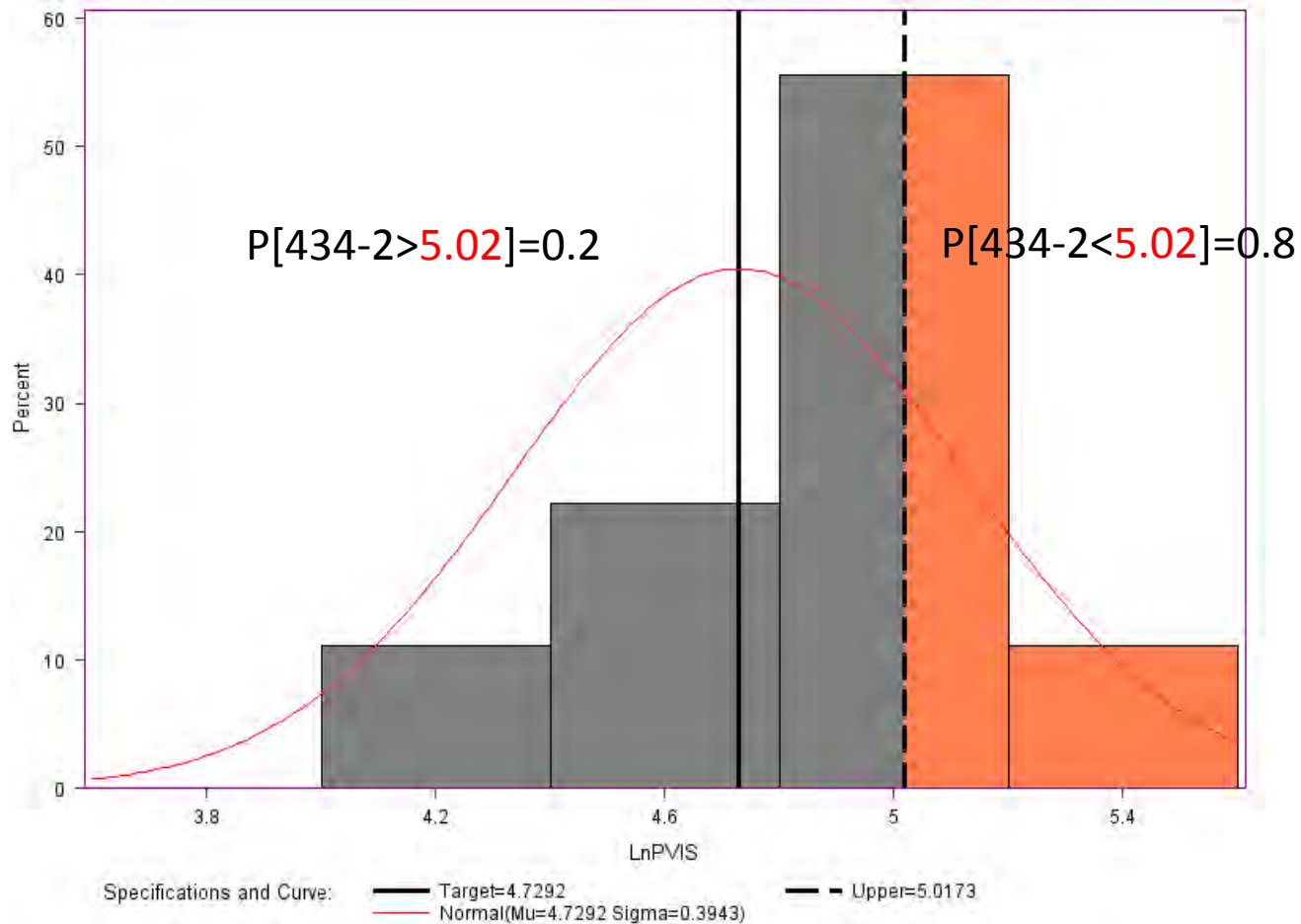
To allow 434-2 to pass 80% of the time, the IIIG Equivalent Limit in the IIH should be 3.8.

IIIG LnPVIS Oil 434



Given the IIIG SN PVIS limit of 150, the probability of oil 434 passing is 0.80.

IIH LnPVIS Oil 434-2



To allow 434-2 to pass 80% of the time, the IIIG Equivalent Limit in the IIH should be 151.

Other analytical approaches could include:

1. Utilizing reference oil data from the time period corresponding to when SN limits were established
2. Incorporating continuous severity adjustments to correct reference results over time
3. Using an exponentially weighted average of the adjusted reference results