

100 Barr Harbor Drive ■ PO Box C700 ■ West Conshohocken, PA 19428-2959

Telephone: 610-832-9500 ■ Fax: 610-832-9555 ■ e-mail: service@astm.org ■ Website: www.astm.org

#### Committee D02 on PETROLEUM PRODUCTS AND LUBRICANTS

Chairman: W. JAMES BOVER, ExxonMobil Biomedical Sciences Inc, 1545 Route 22 East, PO Box 971,

Annandale, NJ 08801-0971, (908) 730-1048, FAX: 908-730-1197, EMail: wibover@erenj.com First Vice Chairman: KENNETH O. HENDERSON, Cannon Instrument Co, PO Box 16, State College, PA 16804, (814) 353-8000, Ext: 0265, FAX: 814-353-8007, EMail: kenohenderson@worldnet.att.net

Second Vice Chairman: SALVATORE J. RAND, 221 Flamingo Drive, Fort Myers, FL 33908, (941) 481-4729,

FAX: 941-481-4729

Secretary: MICHAEL A. COLLIER, Petroleum Analyzer Co LP, PO Box 206, Wilmington, IL 60481,

(815) 458-0216, FAX: 815-458-0217, EMail: macvarlen@aol.com

Assistant Secretary: JANET L. LANE, ExxonMobil Research and Engineering, 600 Billingsport Rd, PO Box 480,

Paulsboro, NJ 08066-0480, (856) 224-3302, FAX: 856-224-3616,

EMail: janet\_l\_lane@email.mobil.com

Staff Manager: DAVID R. BRADLEY, (610) 832-9681, EMail: dbradley@astm.org

Originally Issued: August 27, 2015

Reply to: Richard Grundza

ASTM Test Monitoring Center

6555 Penn Avenue Pittsburgh, PA 15206 Phone: 412-365-1031

Fax: 412-365-1047

Email: reg@astmtmc.cmu.edu

Unapproved Minutes of the August 24, 2015 Joint Sequence III Surveillance Panel/Sequence IIIH Task Force Meeting.

This document is not an ASTM standard: it is under consideration within an ASTM technical committee but has not received all approvals required to become an ASTM standard. It shall not be reproduced or circulated or quoted, in whole or in part, outside of ASTM committee activities except with the approval of the chairman of the committee having jurisdiction and the president of the society. Copyright ASTM, 100 Barr Harbor Drive, West Conshohocken, PA 19428-2959.

The meeting was called to order by Chairman Glaenzer at 2:00 PM Eastern Time.

A list of attendees is included as attachment 1.

No agenda was issued for this meeting, as the primary purpose of this meeting was to review the operations of the IIIH Matrix tests to establish validity of the matrix tests by the IIIH Task Force and to allow the Sequence III Surveillance Panel to review the test results. There had been concerns expressed by members of the surveillance panel about the test results reported to date.

Karin Haumann, Chair of the IIIH Task Force reviewed the status of the tests reported to date.

Attachment 2 contains the results of operational reviews from the first round of testing while attachment 3 summarizes the results of operational reviews conducted on the second round of matrix tests. After some discussion, Ed Altman moved to accept the Task Force's recommendation to declare all the tests completed during first and second rounds of the matrix operationally valid, with the exception of Testkey's 106782 and 106784, which are pending further investigation. The task Force vote was 11/0/3. A listing of the task force voting members is included as attachment 4.

Test results reported thus far were analyzed by Jo Martinez. A copy of her presentation is included as attachment 5. Bruce Matthews noted one conclusion was there was no oil difference for PVIS and questioned whether this was a positive or negative comment. Jo indicated that it was a negative. Because of the variability and the limited data, oil differences are not as pronounced as hoped for. Karin also noted that 438-1 was chosen primarily because it was more severe on WPD than either 436 or 434-2, and WPD severity appears to be appropriate between the oils. Karin also suggested that there may be some difference between oil blends. Rich Grundza mentioned that the reblend of 438 had been used in the VIB test with little cause for concern and 434-2 does have some limited data in the IIIG test.

The Surveillance Panel was asked if any members had any concerns or questions and several members asked what the path forward would be. Karin indicated the Task Force would continue to review the operations and tests results of future matrix test and continue to establish validity as per the MOA and advise the surveillance panel as testing continues. The membership was asked and agreed that matrix testing should continue through the next round. The status of the two tests which the Task Force had questions about was discussed and it was agreed that the laboratory in question would not start additional test until there was a satisfactory resolution to the Task Force's concern's about those tests operations.

Sid Clark brought up some new business regarding the removal of an oil plug during IIIH engine assembly and it was decided to address that procedure change via eballot.

The next meeting(s) of the Task Force and Surveillance Panel will be at the call of the chair(s).

The meeting was adjourned at 3:05 PM.

ASTM Sequence III Surveillance Panel (22 Voting members)

Attachment 1

ACTUAL CONFERENCE

AUGUST 24, 2015

Attachment 1

Actual Conference 1

Actual Confer

Name/Address	Phone/Fax/Email		Signature
Ed Altman Afton Chemical Corporation 500 Spring Street Richmond, VA 23219 USA	804-788-5279 804-788-6358 ed.altman@aftonchemical.com	Voting Member	Present
Jeff Betz Chrysler Mopar Parts USA	jeff.betz@fcagroup.com	Voting Member	Present
Jason Bowden OH Technologies, Inc. 9300 Progress Parkway P.O. Box 5039 Mentor, OH 44061-5039 USA	440-354-7007 440-354-7080 jhbowden@ohtech.com	Voting Member	Present
Timothy L. Caudill Ashland Oil Inc. 22 <sup>nd</sup> & Front Streets Ashland, KY 41101 USA	606-329-1960 x5708 606-329-2044 tlcaudill@ashland.com	Voting Member	Present
Richard Grundza ASTM Test Monitoring Center 6555 Penn Avenue Pittsburgh, PA 15206 USA	412-365-1031 412-365-1047 reg@astmtmc.cmu.edu	Voting Member	Present
Jeff Hsu, PE Shell Technology Center 3333 Hwy. 6 South, Mail Drop L1 Houston, TX 77082	<u>j.hsu@shell.com</u> 07C	Voting Member	Present
Tracey King Haltermann Solutions MI USA	947-517-4107 tking@Jhaltermann.com	Voting Member	Present
Teri Kowalski Toyota Motor North America, Inc. 1555 Woodridge Ann Arbor, MI 48105 USA	734-995-4032 734-995-9049 teri.kowalski@tema.toyota.com	Voting Member	Present
Patrick Lang	210-522-2820	Voting Member	Present
Page 1 of 8			3/10/15

Name/Address	Phone/Fax/Email		Signature
Southwest Research Institute 6220 Culebra Road P.O. Box 28510 San Antonio, TX 78228 USA	210-684-7523 plang@swri.edu		
Charlie Leverett Intertek Automotive Research 5404 Bandera Road San Antonio, TX 78238 USA	210-647-9422 210-523-4607 charlie.leverett@intertek.com	Voting Member	Represented by / Present Addusen N Schweitzer
Bruce Matthews GM Powertrain Mail Code 483-730-472 823 Jocyln Avenue Pontiac, MI 48340 USA	248-830-9197 248-857-4441 bruce.matthews@gm.com Test Sponsor Representative	Voting Member	Present
David Tsui BP Castrol Lubricants USA 1500 Valley Road Wayne, NJ 07470 USA	973-305-2337 <u>David.Tsui@bp.com</u>	Voting Member	Present
Mark Mosher ExxonMobil Technology Co. Billingsport Road Paulsboro, NJ 08066 USA	856-224-2132 856-224-3628 mark.r.mosher@exxonmobil.co	Voting Member <u>m</u>	Present
Andrew Ritchie Infineum 1900 East Linden Avenue P.O. Box 735 Linden, NJ 07036 USA	908-474-2097 908-474-3637 Andrew.Ritchie@Infineum.com	Voting Member	Present 6 Famult
Ron Romano Ford Motor Company Diagnostic Service Center II Room 410. 1800 Fairlane Drive	313-845-4068 313-32-38042 rromano@ford.com	Voting Member	Present

Name/Address Phone/Fax/Email Signa	ature
Allen Park, MI 48101 USA	
Greg Shank 301-790-5817 Voting Member Present Volvo greg.shank@volvo.com	
Kaustav Sinha, Ph.D. 713-432-6642 Voting Member Prese Chevron Oronite Co., LLC 713-432-3330 4800 Fournace Place LFNQ@chevron.com Bellaire, TX 77401	nt
USA	
Thomas Smith 859-357-2766 Voting Member Prese Valvoline 859-357-7084 P.O. Box 14000 trsmith@ashland.com Lexington, KY 40512-1400 PCEOCP Chair USA	nt
Scott Stap <u>scott.stap@tgidirect.com</u> Voting Member Prese Chevrolet Performance	
Mark Sutherland 210-867-8357 Voting Member Prese Test Engineering, Inc. mrsutherland@tei-net.com 12718 Cimarron Path San Antonio, TX 78249-3423	nt_ Zach Fish
USA	
George Szappanos 440-347-2352 Voting Member Prese The Lubrizol Corporation 440-347-4096 29400 Lakeland Boulevard greg.seman@lubrizol.com Wickliffe, OH 44092 USA	nt
Haiying Tang 248-512-0593 Voting Member Prese	nt

date:

Name/Address

Phone/Fax/Email

Signature

Ricardo Affinito Chevron Oronite Co. LLC affinito@chevron.com

Non-Voting Member

Present

Art Andrews ExxonMobil Products Research 600 Billingsport Rd. Paulsboro, NJ 08066 USA 856-224-3013

Non-Voting Member

Present\_\_\_\_\_

arthur.t.andrews@exxonmobil.com

Zack Bishop Test Engineering, Inc. 12718 Cimarron Path San Antonio, TX 78249-3423 USA 210-877-0223 210-690-1959 zbishop@tei-net.com Non-Voting Member

Present\_\_\_\_\_\_

Doyle Boese Infineum 1900 E. Linden Avenue Linden, NJ 07036 USA 908-474-3176 908-474-3637 doyle.boese@infineum.com

Non-Voting Member

Present\_\_\_\_

Adam Bowden OH Technologies, Inc. 9300 Progress Parkway P.O. Box 5039

P.O. Box 5039 Mentor, OH 44061-5039 USA 440-354-7007 440-354-7080

adbowden@ohtech.com

Present

Dwight H. Bowden OH Technologies, Inc. 9300 Progress Parkway P.O. Box 5039 Mentor, OH 44061-5039 440-354-7007 440-354-7080 dhbowden@ohtech.com

Non-Voting Member

Non-Voting Member

Present

Matt Bowden OH Technologies, Inc. 9300 Progress Parkway 440-354-7007 440-354-7080 mjbowden@ohtech.com

Non-Voting Member

Present\_\_\_\_\_

USA

Name/Address	Phone/Fax/Email		Signature
P.O. Box 5039 Mentor, OH 44061-5039 USA			
Jerome A. Brys Lubrizol Corp. 29400 Lakeland Blvd. Wickliffe, Ohio 44092 USA	440 347-2631 jerome.brys@lubrizol.com	Non-Voting Member	Present
Bill Buscher III Southwest Research Institute 6220 Culebra Road P.O. Box 28510 San Antonio, TX 78228 USA	210-522-6802 210-684-7523 william.buscher@swri.org	Non-Voting Member	Present
Bob Campbell Afton Chemical Corporation 500 Spring Street Richmond, VA 23219 USA	804-788-5340 804-788-6358 bob.campbell@aftonchemical	Non-Voting Member	Present
Chris Castanien	Chris.Castanien@gmail.com	Non-Voting Member	Present
Martin Chadwick Intertek Automotive Research 5404 Bandera Road San Antonio, TX 78238 USA	210-706-1543 210-684-6074 martin.chadwick@intertek.cor	Non-Voting Member	Present
Jeff Clark ASTM Test Monitoring Center 6555 Penn Avenue Pittsburgh, PA 15206 USA	412-365-1032 412-365-1047 jac@atc-erc.org Sequence III Secretary	Non-Voting Member	Present
Sid Clark Southwest Research 50481 Peggy Lane Chesterfield, MI 48047 USA	586-873-1255 sidney.l.clark@swri.org	Non-Voting Member	Present
J. Michael Conrad, II The Lubrizol Corporation	440-347-4594 440-347-4096	Non-Voting Member	Present

Name/Address	Phone/Fax/Email		Signature	
29400 Lakeland Boulevard Wickliffe, OH 44902-2298 USA  Todd Dvorak Afton Chemical Corporation P.O. Box 2158 Richmond, VA 23218-2158 USA	Michael.conrad@lubrizol.com  804-788- 6367 804-788- 6388 todd.dvorak@aftonchemical.co	Non-Voting <b>M</b> ember <u>m</u>	Present	
Frank Farber ASTM Test Monitoring Center 6555 Penn Avenue Pittsburgh, PA 15206 USA	412-365-1030 412-365-1047 fmf@astmtmc.cmu.edu	Non-Voting Member	Present	
Gordon R. Farnsworth Infineum RR # 5 Box 211 Montrose, PA 18801 USA	570-934-2776 570-934-0141 gordon.farnsworth@infineum.co	Non-Voting Member	Present	
Joe Franklin Intertek Automotive Research 5404 Bandera Road San Antonio, TX 78238 USA	210-523-4671 210-523-4607 joe.franklin@intertek.com	Non-Voting Member	Present	
David L. Glaenzer Afton Chemical Corporation 500 Spring Street P.O. Box 2158 Richmond, VA 23218-2158 USA	804-788-5214 804-788-6358 dave.glaenzer@aftonchemical. Surveillance Panel Chairman	Non-Voting Member	Present	
Karin E. Haumann Southwest Research Institute Fuels & Lubricants Res. Div.	210-522-6351 210-522-6858 karin.haumann@swri.org	Non-Voting Member	Present	
Walter Lerche GM M/C 482-A30-C71 100 Renaissance Center Detroit, MI 48265 USA	313-667-1918 313-667-4095 walt.lerche@gm.com	Non-Voting Member	Present	

Name/Address	Phone/Fax/Email		Signature
Josephine G. Martinez Chevron Oronite Company LLC 100 Chevron Way Richmond, CA 94802 USA	510-242-5563 510-242-3173 jogm@chevrontexaco.com	Non-Voting Member	Present
Mike McMillan	mmcmillan123@comcast.net	Non-Voting Member	Present
Bob Olree 5388 Hill 23 Drive	248-689-3078	Non-Voting Member	Present
Flint, MI 48507 USA	olree@netzero.net		
Kevin O'Malley Lubrizol Corp.	kevin.omalley@lubrizol.com	Non-Voting Member	Present
Christian Porter Afton Chemical Corp. 500 Spring Street Richmond, VA 23219 USA	804-788-5837 804-788-6358 christian.porter@aftonchemical.	Non-Voting Member	Present
Phil Rabbat BASF Corporation 500 White Plains Road Tarrytown, NY 10591-9005 USA	914-785-2217 914-785-3681 phil.rabbat@basf.com	Non-Voting Member	Present
Allison Rajakumar The Lubrizol Corporation Drop 152A 29400 Lakeland Blvd. Wickliffe, OH 44092 USA	440-347-4679 440-347-2014 Allison.Rajakumar@Lubrizol.co	Non-Voting Member <u>m</u>	Present
Scott Rajala Idemitsu Lubricants America Corp	srajala@ilacorp.com o.	Non-Voting Member	Present
Jim Rutherford Chevron Oronite Company LLC 100 Chevron Way	510-242-3410 510-242-3173 jaru@chevrontexaco.com	Non-Voting Member	Present

Name/Address	Phone/Fax/Email		Signature
Richmond, CA 94802 USA			
Amol Savant	606-320-1960 x5604	Non-Voting Member	Present
Ashland Engine Lab 121 22 <sup>nd</sup> St. Ashland, KY 41101 USA	acsavant@ashland.com		<i>p</i>
Addison Colombian			
Addison Schweitzer Intertek AR		Non-Voting Member	Present
Philip R. Scinto The Lubrizol Corporation 29400 Lakeland Boulevard Wickliffe, OH 44092 USA	440-347-2161 440-347-9031 prs@lubrizol.com	Non-Voting Member	Present
Don Smolenski GM	248-255-7892 donald.j.smolenski@gm.com	Non-Voting Member	Present
Ben O. Weber	210-241-5313	Non-Voting Member	Present
Consultant 9902 Cominsky Park San Antonio, TX 78250 USA	bweber1@satx.rr.com Sub-Committee D02.B01 Cha	air	
Tom Wingfield Chevron Phillips Chemical Co. USA	wingftm@cpchem.com	Non-Voting Member	Present

# IIIH PM Op Data Review

First Round of IIIH PM Tests

### Overview

- The IIIH Task Force has Performed a Preliminary Review of the Following:
  - Controlled Parameters
  - Ql's
  - Non-controlled Parameters
- Anomalies were identified and investigated to determine potential effects on validity

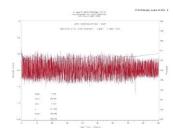
### **Controlled Parameters**

#### Controlled Parameters Identified:

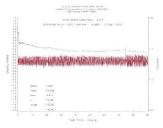
- Coolant Flow CMIR 106764
- Coolant Out Temperature CMIR 106764
- Fuel Temperature CMIR 106763
- IAP CMIR 106788
- IAP CMIR 106763
- IAP CMIR 106764
- IAP CMIR 106774

## Coolant Flow and Coolant Out

Coolant Flow - CMIR 106764



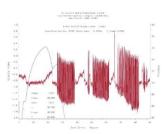
Coolant Out - CMIR 106764



Both QIs were positive, but investigated due to relatively low values. Additional tuning has subsequently improved control.

## Fuel Temperature

Fuel Temp - CMIR 106763



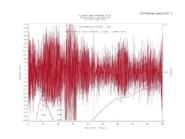
Increased ambient temperatures made fuel temp control more difficult. The fuel temperature control circuit was modified and this issue was resolved following this test.

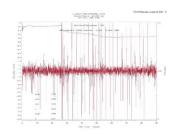
The fuel temperature fluctuations experienced during this test should not affect the test validity.

### Inlet Air Pressure

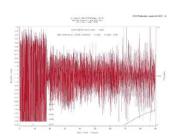
▶ IAP – CMIR 106764







▶ IAP – CMIR 106763



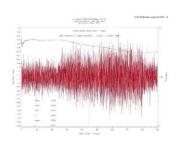
A combination of using the stock air filter and running the intake air on a mainline system that supplies other stands has led to difficulty in control.

Alternative air filtration is being installed.

Pressure is controlled to nearly zero (0.05 kPa), and while control band was wide, the pressure was always positive.

### Inlet Air Pressure

▶ IAP – CMIR 106774



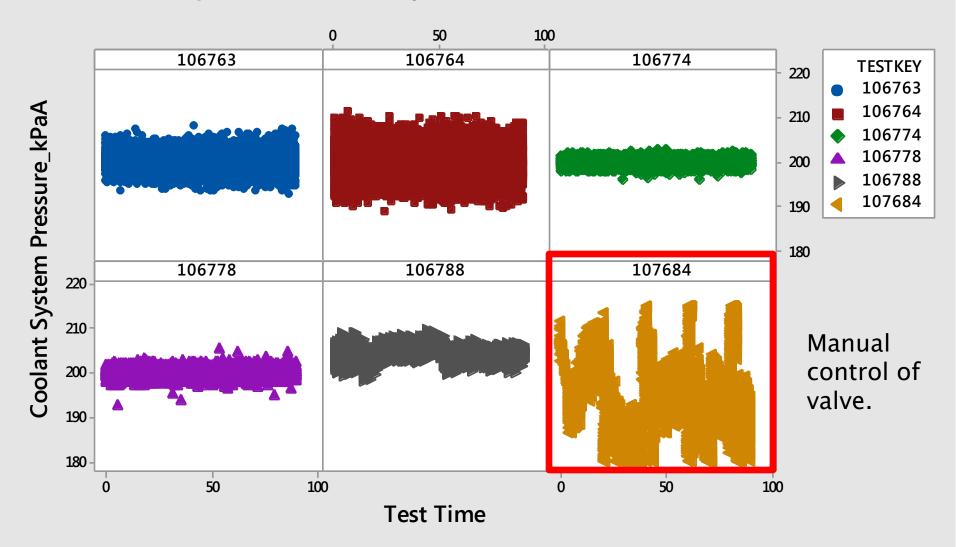
The actuator for the air control flapper needed adjustment. The actuator was replaced to correct the problem. The air pressure was continuously positive, and should not have effected the test negatively.

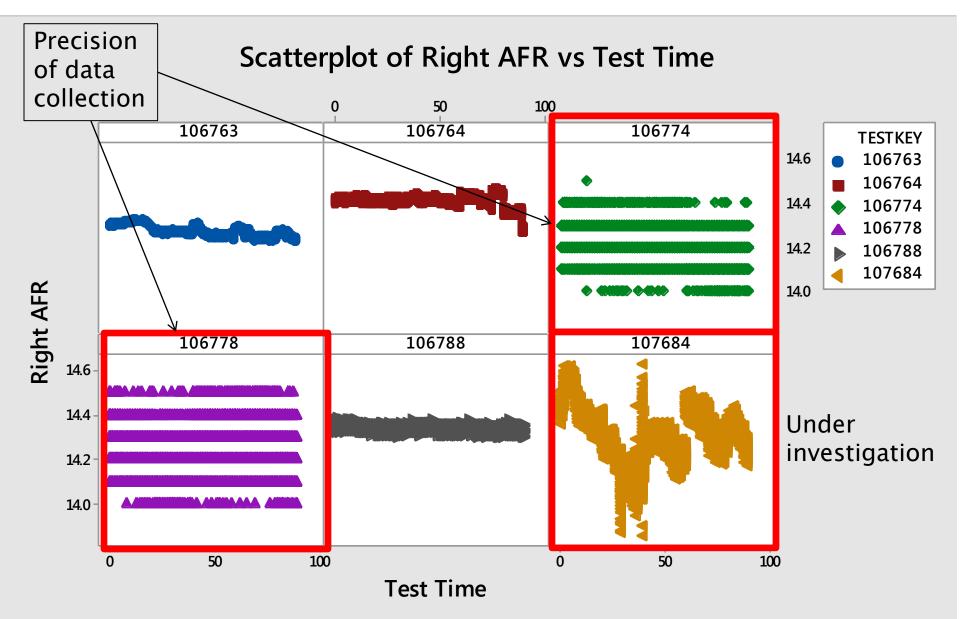
### Non-controlled Parameters

#### Non-Controlled Parameters Identified:

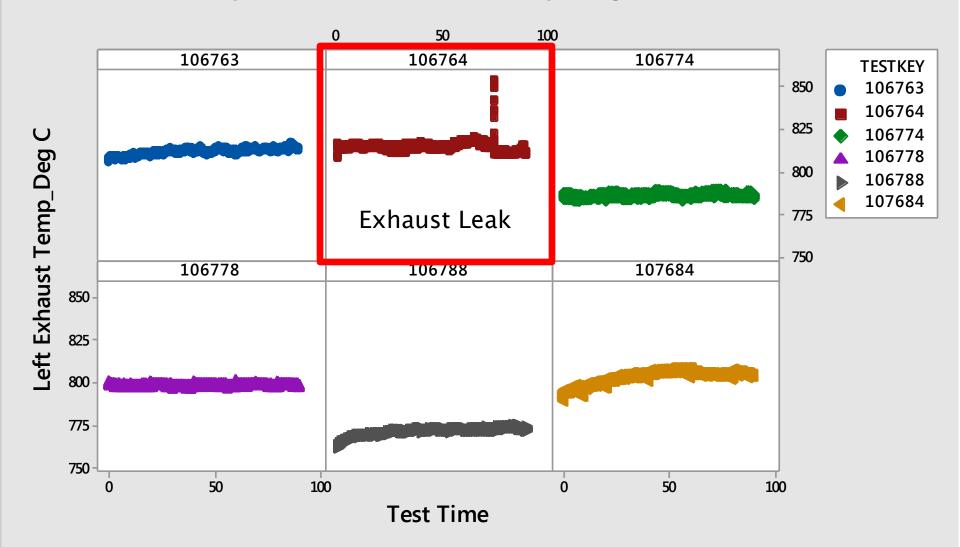
- Coolant Tank Pressure CMIR 107684
- Right AFR CMIR 107684
- Oil Pump Temperature CMIR 107684
- MAP CMIR 107684
- Fuel Flow CMIR 107684
- Oil Sump Temperature CMIR 106764
- Left Exhaust Temperature CMIR 106764
- MAP CMIR 106764

#### Scatterplot of Coolant System Pressure\_kPaA vs Test Time

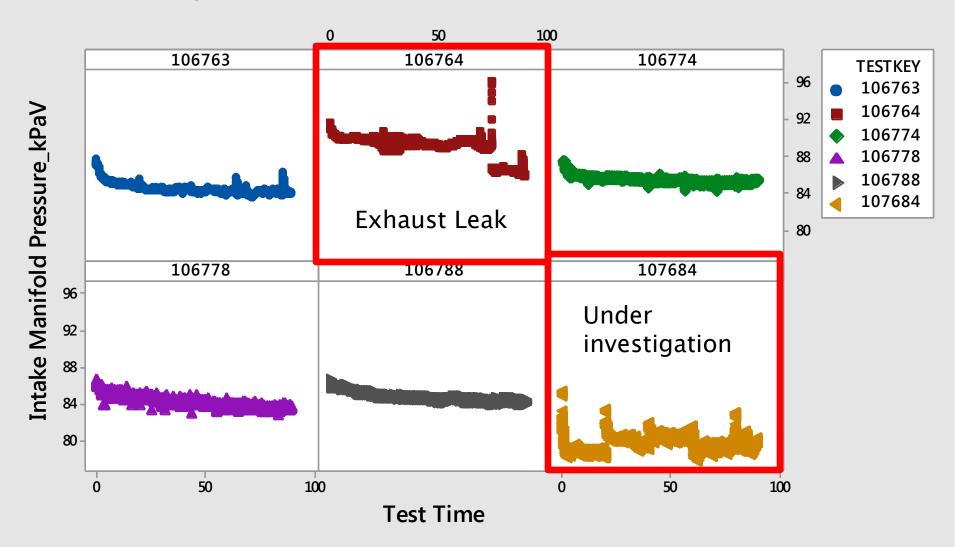




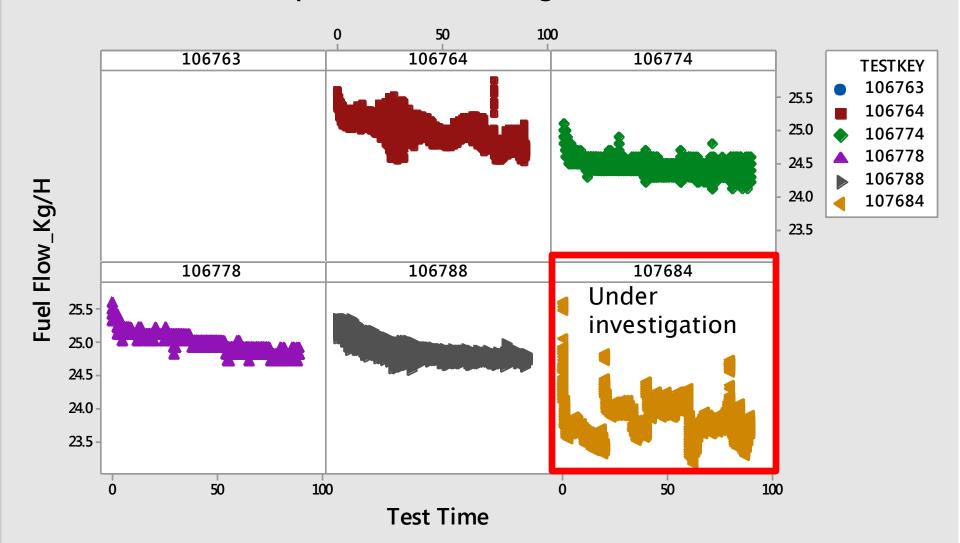
#### Scatterplot of Left Exhaust Temp\_Deg C vs Test Time



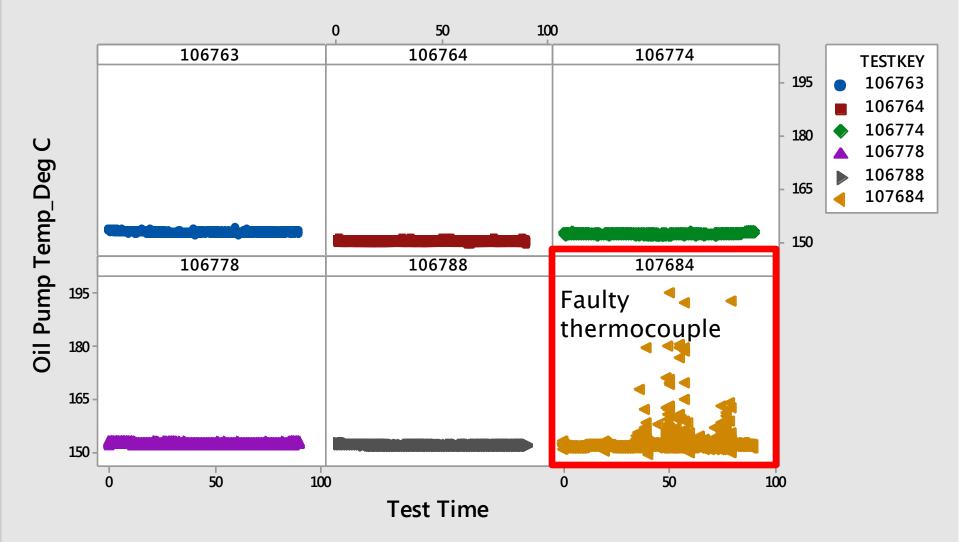
#### Scatterplot of Intake Manifold Pressure\_kPaV vs Test Time



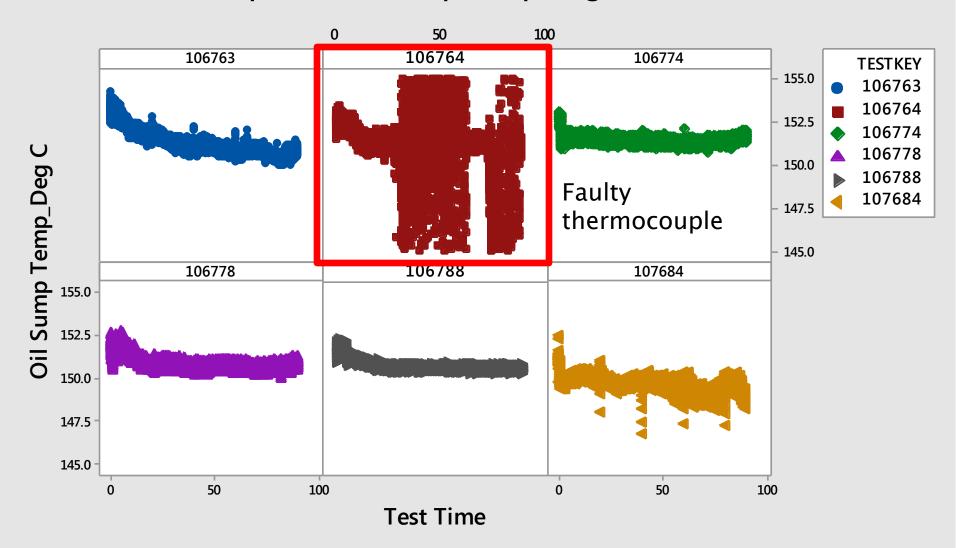
#### Scatterplot of Fuel Flow\_Kg/H vs Test Time



#### Scatterplot of Oil Pump Temp\_Deg C vs Test Time



#### Scatterplot of Oil Sump Temp\_Deg C vs Test Time



### Conclusion

The labs recommend to the Task Force that all tests be considered valid with the exception of CMIR 107684 which is pending investigation of MAP and fuel flow differences.

Upon completion of investigating the validity of CMIR 107684 will be reconsidered.

## IIIH PM Op Data Review

Second Round of IIIH PM Tests

### Overview

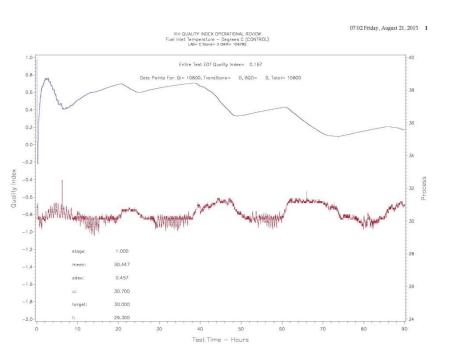
- The IIIH Task Force has Performed a Preliminary Review of the Following:
  - Controlled Parameters
  - Ql's
  - Non-controlled Parameters
- Anomalies were identified and investigated to determine potential effects on validity

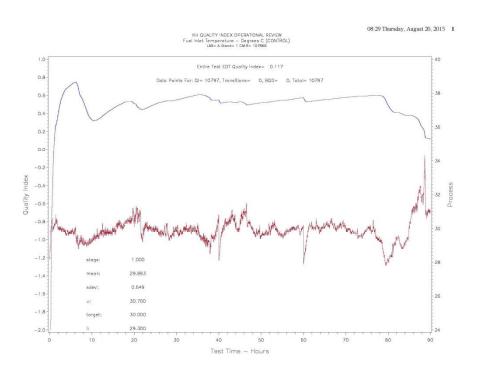
### **Controlled Parameters**

- Controlled Parameters Identified:
  - Fuel Temperature CMIR 106782 and 107869
  - Intake Air Pressure CMIR 106767, 107869 and 107873

## Fuel Temperature

CMIR 106782 and 107869

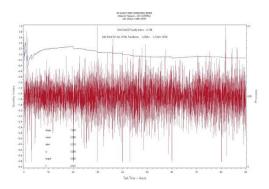




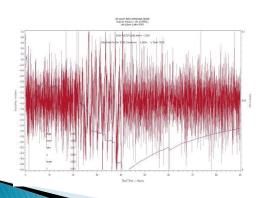
Both QIs were positive, but investigated due to relatively low values (0.1`17 and 0.167. Lab has redesigned fuel coolant circuit.

## Inlet Air Pressure

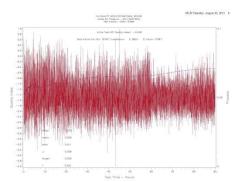
#### ▶ IAP – CMIR 106767



### ▶ IAP - CMIR 107873



#### ▶ IAP - CMIR 107869



A combination of using the stock air filter and running the intake air on a mainline system that supplies other stands has led to difficulty in control.

Alternative air filtration is being installed.

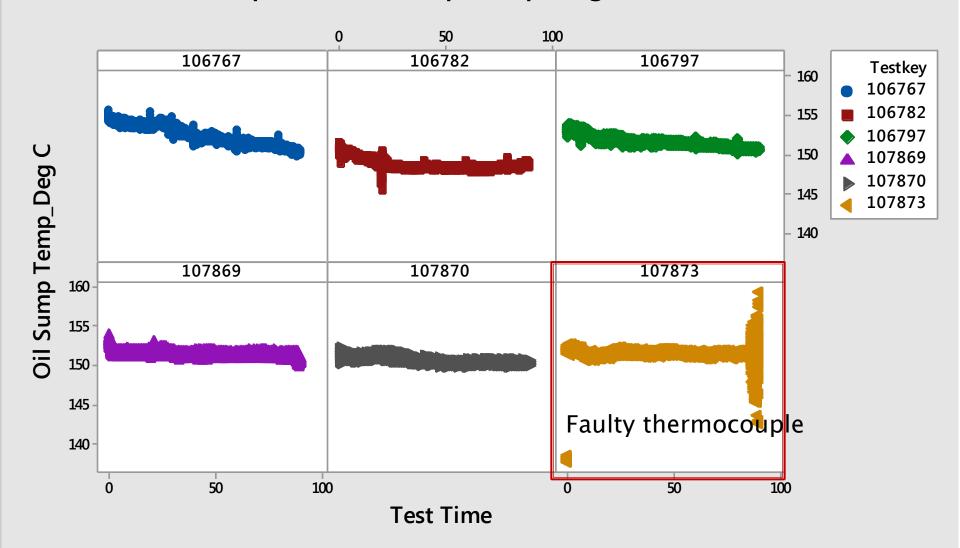
Pressure is controlled to nearly zero (0.05 kPa), and while control band was wide, the pressure was always positive.

### Non-controlled Parameters

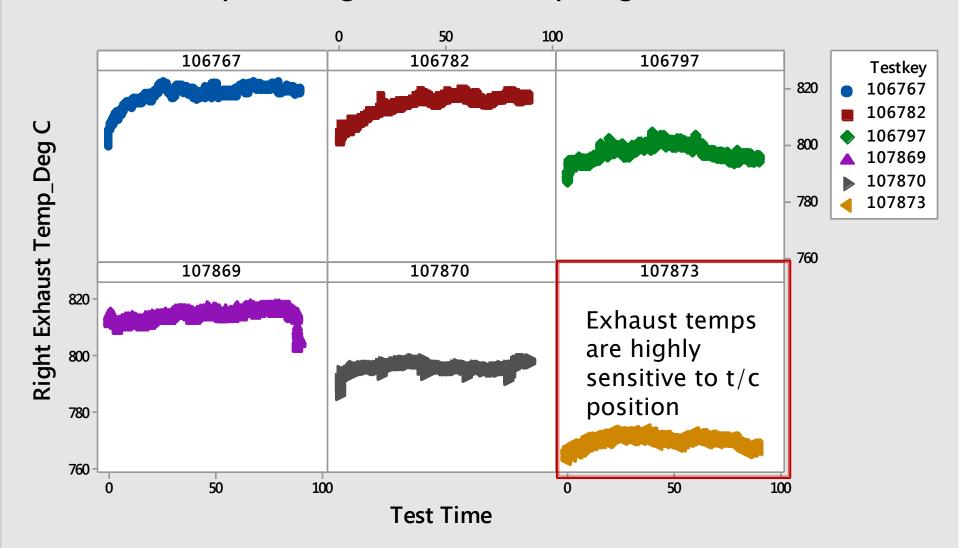
#### Non-Controlled Parameters Identified:

- Oil Sump Temperature CMIR 107873
- Right Exhaust Temperature CMIR 107873
- Coolant In Temperature CMIR 106782
- Manifold Absolute Pressure CMIR 106782
- Fuel Flow CMIR 106782
- Right AFR CMIR 107869 and 107870
- Left AFR CMIR 107869 and 107870

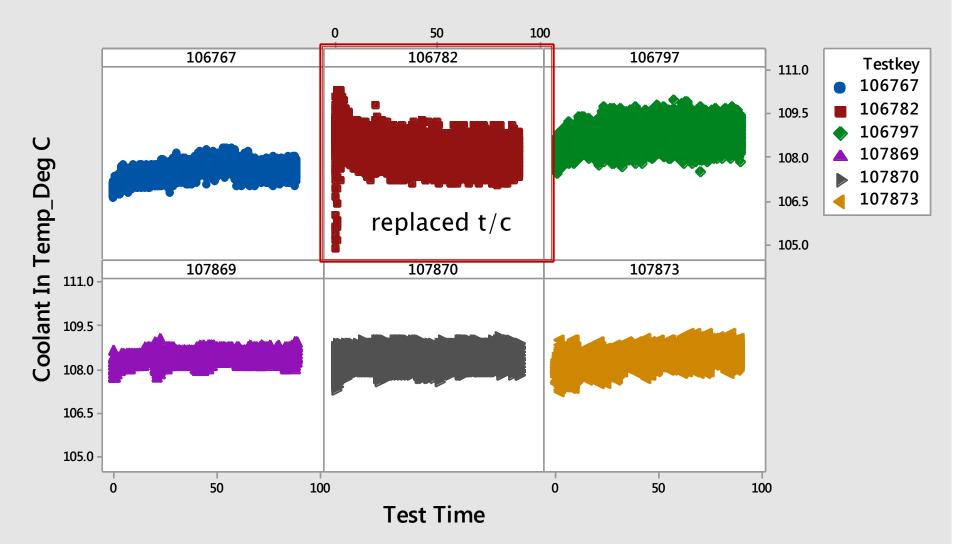
#### Scatterplot of Oil Sump Temp\_Deg C vs Test Time



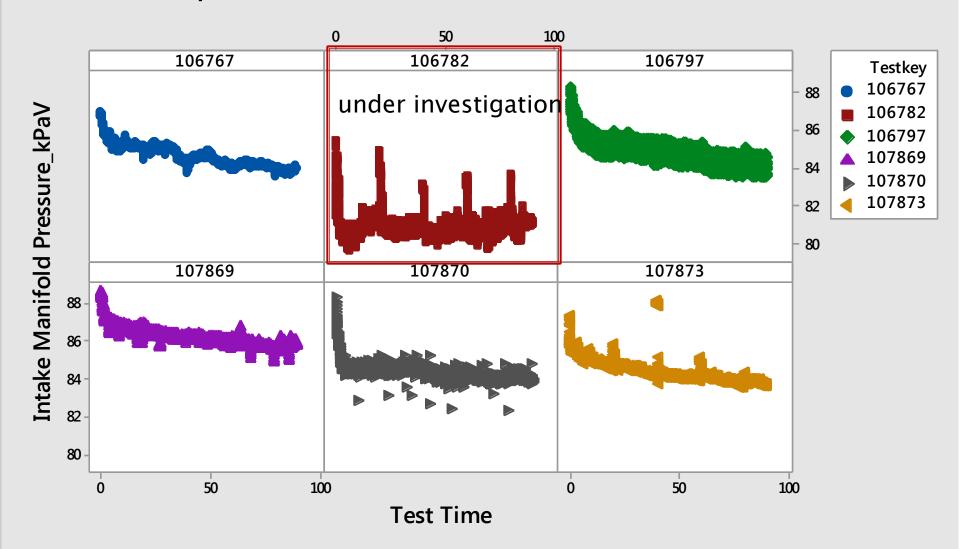
#### Scatterplot of Right Exhaust Temp\_Deg C vs Test Time



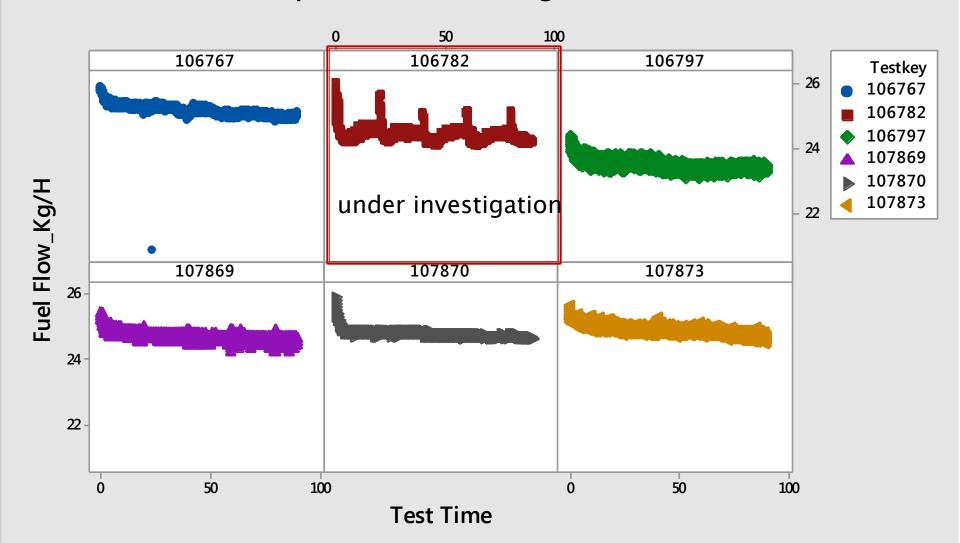
#### Scatterplot of Coolant In Temp\_Deg C vs Test Time



#### Scatterplot of Intake Manifold Pressure\_kPaV vs Test Time

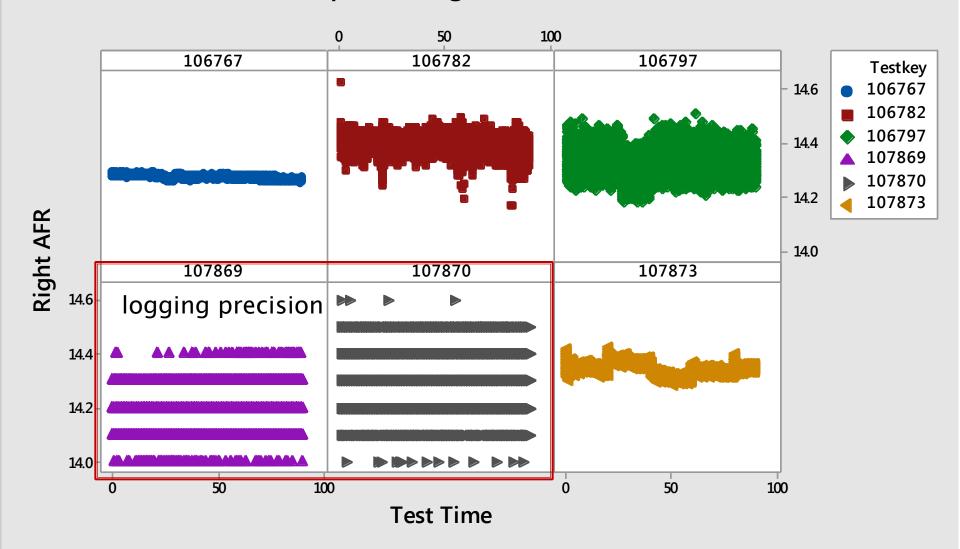


### Scatterplot of Fuel Flow\_Kg/H vs Test Time



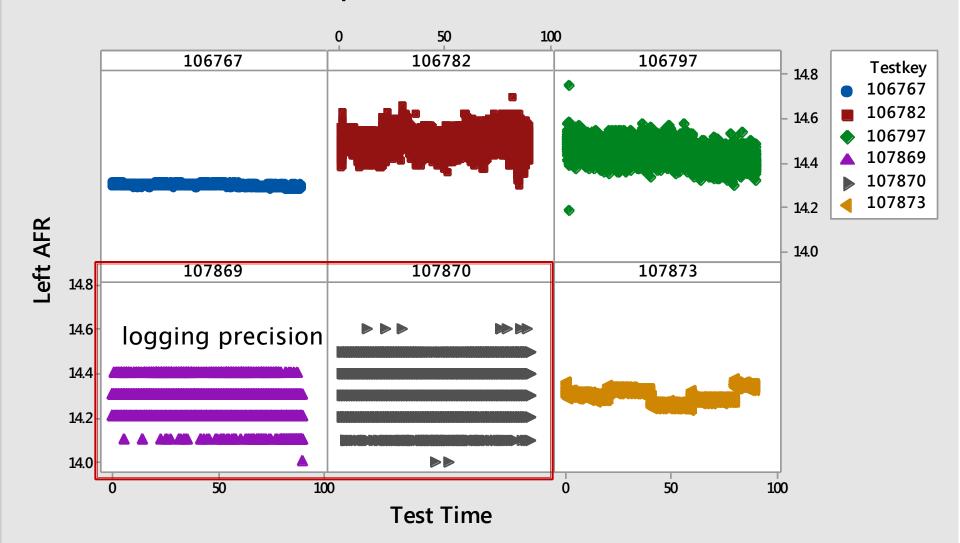
Panel variable: Testkey

### Scatterplot of Right AFR vs Test Time



Panel variable: Testkey

### Scatterplot of Left AFR vs Test Time



Panel variable: Testkey

### Conclusion

The labs recommend to the Task Force that all tests be considered valid with the exception of CMIR 106782 which is pending investigation of MAP and fuel flow differences.

Upon completion of investigating the validity of CMIR 106782 will be reconsidered.



## Chrysler Oxidation and Deposit Engine Test Development for GF-6

**Precision Matrix** 

August 2015



















### **Precision Matrix**



- Precision Matrix Testing started on July 21<sup>st</sup>.
- The date of estimated matrix completion is the week of Sep.14<sup>th</sup>.

	Chrysler Oxidation and Deposit Matrix Test							
	Lab-Stand	D-1 (Afton)	E-1 (Ashland)	B-1 (Lubrizol)	G-1 (IAR)	G-2 (IAR)	A-1 (SWRI)	A-2 (SWRI)
	1	434-2 106788-IIIH	438-1 106784-IIIH	438-1 106769-IIIH 438-1 106797-IIIH	436 106763-IIIH	436 106764-IIIH	438-1 106774-IIIH	434-2 106778-IIIH
Run	2	434-2 106789 434-2	436 106782-IIIH	436	438-1 106767-IIIH	434-2 107873-IIIH	438-1 107869-IIIH	438-1 107870-IIIH
Order	3	436	434-2	436	438-1	434-2	434-2	436
	4	438-1	434-2	434-2	434-2	438-1	436	436

Test complete

Investigating validity

Aborted

### **Updated Results**



Precision Matrix							
Oil	Lab	Stand	TESTKEY	PVIS (%)	WPD (merits)	PHOS	MRV
	G (IAR)	2	106764-IIIH	26.9	3.99	95.62	14800
436	G (IAR)	1	106763-IIIH	19.5	4.45	94.73	13100
7	E (Ashland)	1	106782-IIIH	19.5	4.25		
7	A (SR)	2	106778-IIIH	137.5	3.98	78.47	81300
434-2	D (Afton)	1	106788-IIIH	13.6	4.73	79.83	
4	G (IAR)	2	107873-IIIH	166.6	4.1	79.94	102200
	A (SR)	1	106774-IIIH	265.1	3.34	79.22	84900
	E (Ashland)	1	106784-IIIH	34.5	3.72	78.54	22600
3-1	B (LZ)	1	106797-IIIH	24.6	3.32	73.6	
438-3	G (IAR)	1	106767-IIIH	31.2	3.33	81.3	18900
	A (SR)	1	107869-IIIH	209	3.1		
	A (SR)	2	107870-IIIH	31.3	3.42		

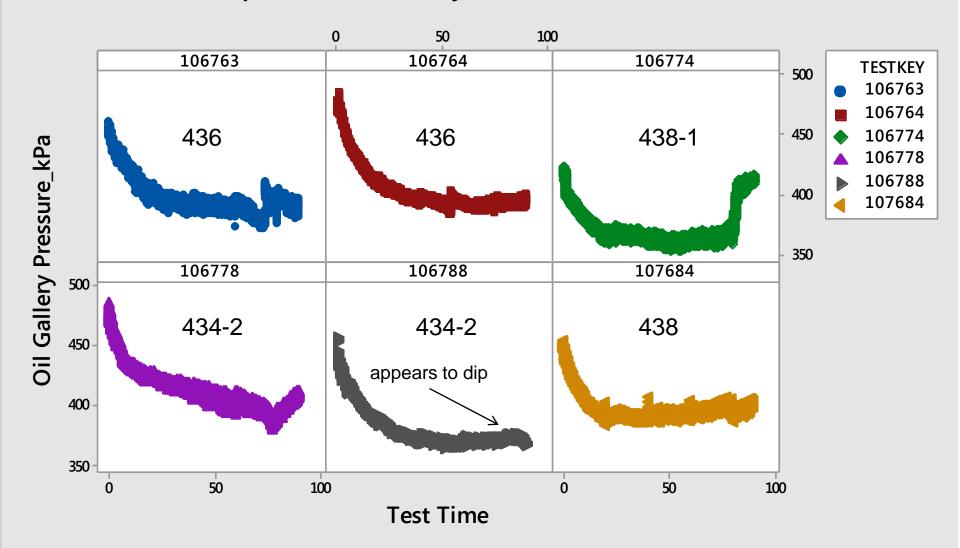
• Target: failing WPD in 438-1 and failing PVIS in 434-2

### **Observations**



- Unexpected mild result on 434-2
  - Oil pressure indicates to exhibit a potential dip as seen in IIIF
- PVIS variability on oil 438-1
  - Seen in prove-out matrix
  - Goal of 438-1 is failing WPD (PM range 3.10 to 3.72 merits)
- All oils are new blends

### Scatterplot of Oil Gallery Pressure\_kPa vs Test Time

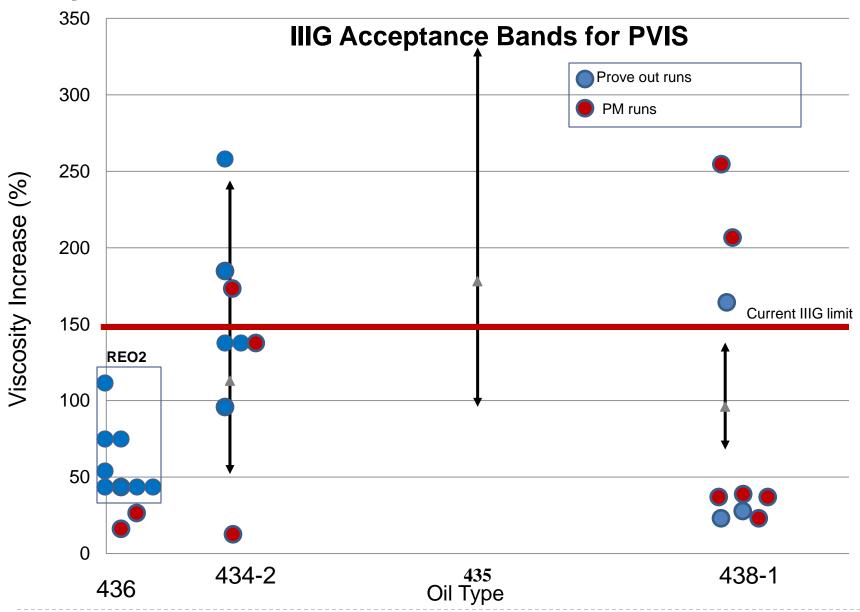


Panel variable: TESTKEY



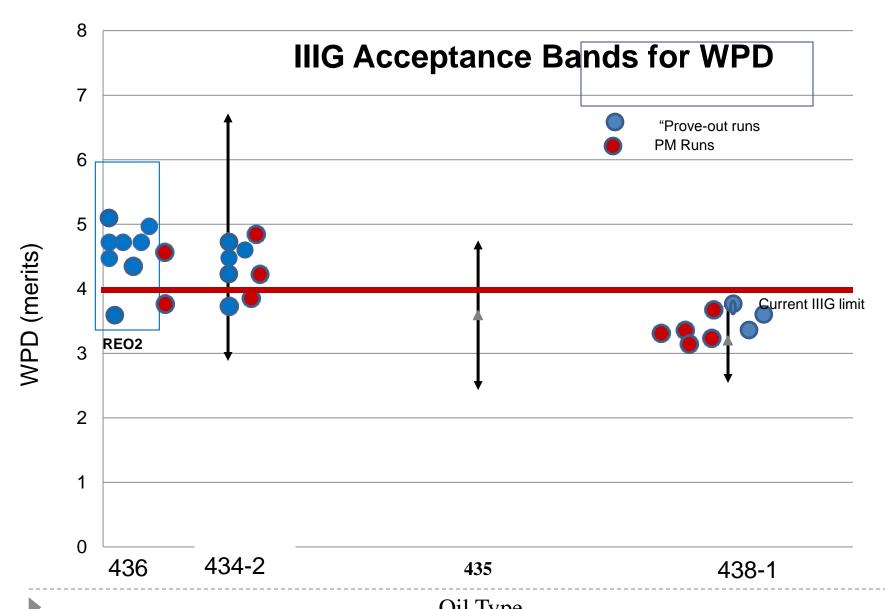
Prove out Matrix										
	Sw	RI	IA	R	Lubri	zol	Afto	on	Ashl	and
	pVis, %	WPD								
REO2	78.5	4.76	121.6	3.63	71.1	4.52	45.9	4.38	79.4	4.42
REO2	54.8	4.72	46.4	5.15	44.6	4.82	21.83	4.66	65.8	4.24
REO2	49.1	4.98	51.4	5.07						
434-1	143.7	4.27	90.5	4.76	754.7	3.8	264.3	4.46	956	4.14
434-1	146.8	4.61			412	3.84				
REO3	21.2	6.8			26.4	7.4				
438-1	155.1	3.43	34.0	3.56						
438-1	32.4	3.91								

### **Compared with IIIG PVIS**



Vertical lines represent current IIIG acceptance bands based on original precision matrix data.

### **Compared with IIIG WPD**



Oil Type Vertical lines represent current IIIG acceptance bands based on original precision matrix data.

#### Attachment 4

Addison Schweitzer - affirm Amol Savant - waive Andy Ritchie - affirm Bruce Matthews - waive Ed Altman - affirm Chris Castanien Ankit Chaudhry - affirm George Szappanos - affirm Dave Passmore - affirm Haiying Tang Jason Bowden - waive Jeff Betz - affirm Karin Haumann - affirm Terri Kowalski - affirm Kaustav Sinha - affirm Tracey King - affirm Rich Grundza – affirm

Chris Castanien was not on the call.

# IIIH Precision Matrix Data Analysis

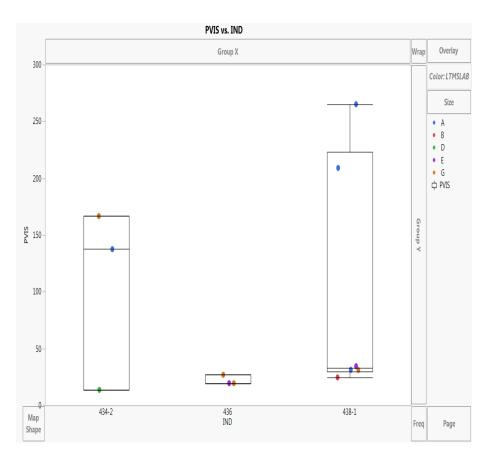
Jo Martinez

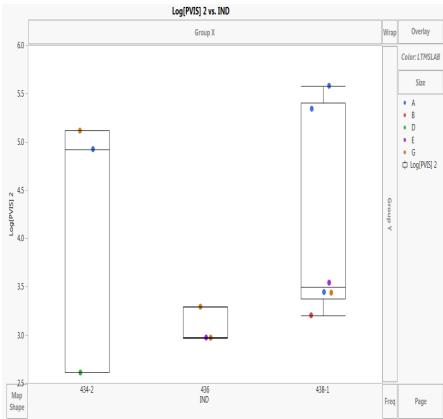
Aug. 20, 2015

### **PM** Data

IND	PVIS TESTKE	Y WPD	РНО	S L	TMSDATE	LTMSTIME	LTMSLAB	LTMSAPP
438-1	265.1 10677	4-IIIH	3.34	79.22	20150725	08:34	Α	1
434-2	137.5 10677	8-IIIH	3.98	78.47	20150727	07:45	Α	2
438-1	34.5 10678	4-IIIH	3.72	78.54	20150728	22:08	Е	1
436	26.9 10676	4-IIIH	3.99	95.62	20150731	14:43	G	2
436	19.5 10676	3-IIIH	4.45	94.73	20150731	16:10	G	1
434-2	13.6 10678	8-IIIH	4.73	79.83	20150801	03:27	D	1
438-1	24.6 10679	7-IIIH	3.32	73.6	20150815	14:45	В	1
438-1	209 10786	9-IIIH	3.1		20150816	13:50	Α	1
438-1	31.3 10787	0-IIIH	3.42		20150817	12:30	Α	2
438-1	31.1106767	7-IIIH	3.33	81.3	20150818	05:23	G	1
434-2	166.6107873	3-IIIH	4.1	79.94	20150816	08:58	G	2
436	19.54106763	3-IIIH	4.25		20150816	11:29	Е	1

### **PVIS Data**





### Ln PVIS

### Summary of Fit

RSquare 0.771235 RSquare Adj 0.161194 Root Mean Square Error 0.965027 Mean of Response 3.869272 Observations (or Sum Wgts) 12

### **Analysis of Variance**

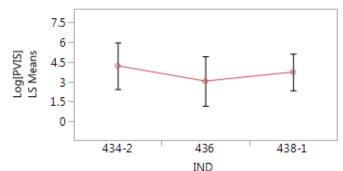
**Parameter Estimates** 

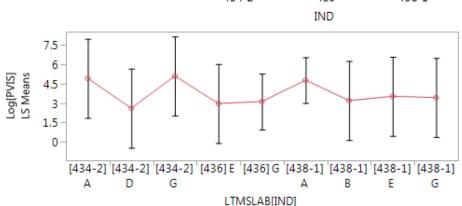
#### Effect Tests

			Sum of		
Source	Nparm	DF	Squares	F Ratio	Prob > F
IND	2	2	1.9288750	1.0356	0.4550
LTMSLAB[IND]	6	6	6.8851109	1.2322	0.4677

### **Conclusions:**

- No significant oil differences
- No significant lab differences
- RMSE, s = 0.97 (Prove-out s=0.56)

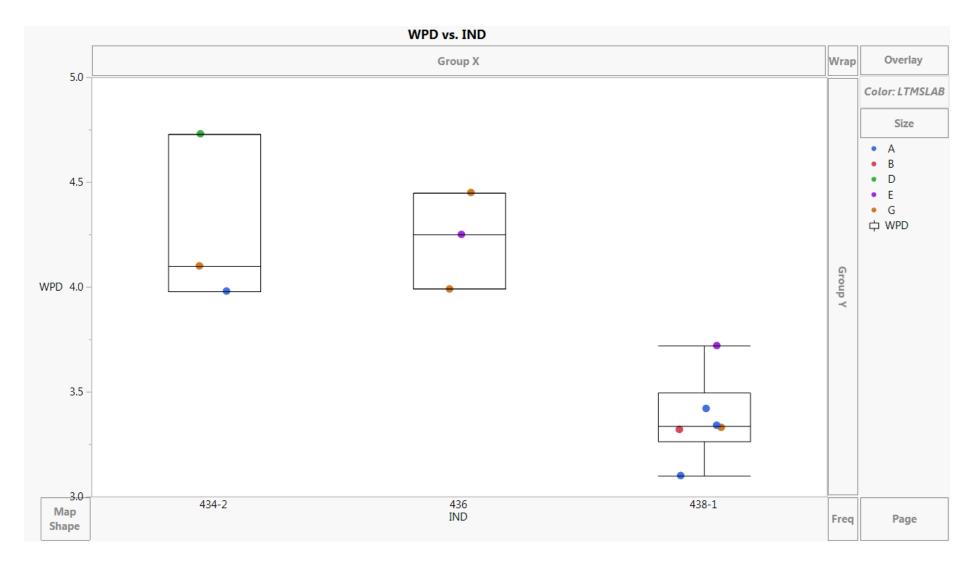




	Least
Level	Sq Mean
434-2	4.2164298
436	3.0518670
438-1	3.7424000

	Least
Level	Sq Mean
[434-2] A	4.9236239
[434-2] D	2.6100698
[434-2] G	5.1155957
[436] E	2.9724636
[436] G	3.1312704
[438-1] A	4.7886865
[438-1] B	3.2027464
[438-1] E	3.5409593
[438-1] G	3.4372078

### **WPD** Data



### **WPD**

#### Summary of Fit

RSquare 0.945346 RSquare Adj 0.799603 Root Mean Square Error 0.231852 Mean of Response 3.810833 Observations (or Sum Wgts) 12

#### **Analysis of Variance**

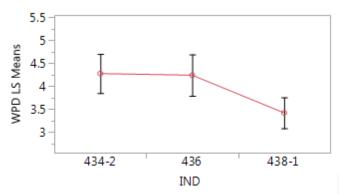
**Parameter Estimates** 

#### **Effect Tests**

			Sum of		
Source	Nparm	DF	Squares	F Ratio	Prob > F
IND	2	2	1.8326094	17.0458	0.0230*
LTMSLAB[IND]	6	6	0.4726167	1.4653	0.4056

### **Conclusions:**

- 434-2, 436 > 438-1
- No significant lab differences
- RMSE, s=0.23 (Prove-out, s = 0.43)



	-
	Least
Level	Sq Mean
434-2	4.2700000
436	4.2350000
438-1	3.4141667

5.5 — See W 4.5 —
[434-2] [434-2] [434-2] [436] E [436] G [438-1] [438-1] [438-1] [438-1]
A D G A B E G
LTMSLAB[IND]

	Least
Level	Sq Mean
[434-2] A	3.9800000
[434-2] D	4.7300000
[434-2] G	4.1000000
[436] E	4.2500000
[436] G	4.2200000
[438-1] A	3.2866667
[438-1] B	3.3200000
[438-1] E	3.7200000
[438-1] G	3.3300000