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Reply to:

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Unapproved Minutes of the May 17, 2005 Sequence III Surveillance Panel Meeting held in Tunkhannock, PA

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The meeting was called to order at 9:00 am by Chairman Bill Nahumck. A membership list was circulated for members & guests to sign in. It's shown in Attachment 1.

Agenda Review Bill Buscher is Action & Motion recorder.

The Agenda was accepted as shown on Attachment 2.

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### Membership Changes Andy Ritchie replaces Gordon Farnsworth for Infineum

### Meeting Minute Status

The November 17, 2004 meeting minutes were approved by the surveillance panel.

### Review of Action Items from Last Meeting

Motions and Action Items As Recorded at the Meeting by Bill Buscher

1. Motion – Surveillance Panel to release control of reference oil 432.

### Done.

2. Action Item – GM to send the San Antonio laboratories a machined engine block for inspection, before the machining process is completed on the entire batch of blocks.

### Done.

3. Motion – Implement the suggested Sequence III engine build worksheet into the annex of the Sequence IIIF and IIIG procedures. Laboratories will be required to perform all of these measurements during the build and retain the data. Data should be made available for TMC lab audits or Surveillance Panel requests. Effective with release of information letter.

### Done.

4. Motion – Eliminate as a validity requirement from the Sequence IIIF procedure, the requirement to maintain an average blowby of 23.0 L/min for the first 26 hours of the test (procedure section 12.14.3). Effective 11/17/04.

### Done.

5. Motion – The mineral spirits requirement will only require that the aromatic content, flash point and color requirements of ASTM D 235, Type II, Class C solvent must be met. Laboratories will use the Certificate of Analysis documentation for each batch to verify that these requirements have been met.

Done.

6. Motion – Revise yield stress units from cP to Pa on form 6 of the Sequence IIIF test report.

Done.

7. Action Item – O&H Subpanel to research a replacement torque wrench or options for repairing existing torque wrench.

Covered in O&H Report.

### IIIF/IIIG/IIIIGA TMC Test Status

The complete TMC reports are posted to the TMC website. Rich Grundza gave a verbal summary of the number of calibration tests and general severity.

Sequence IIIG				
Average Δ, in				
Parameter	Δ/s	Reported Units	Direction	
PVIS	-0.639	-56% VI	Mild	
WPD	-0.766	-0.31 Merits	Severe	
ALCW	-0.156	-3.0 µm	Mild	

Sequence IIIF			
		Average Δ, in	
Parameter	Δ/s	Reported Units	Direction
PVIS	0.802	120.1% VI	Mild
APV	0.152	0.02 Merits	On Target
WPD	-0.037	-0.03 Merits	On Target
PV60	-0.737	-31.4 % VI	Mild

### When $\Delta$ /s is in **BOLD RED** the shift is significant!

### RSI Report

No RSI attendance. Reports have been previously emailed to panel members and posted to the RSI website.

### Fuel Supplier Report

Jim Carter presented data from the last 3 fuel batches. Haltermann is doing  $\sim$  1 batch every 1.5 months. All items were within specification. See Attachment 3.

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### IIIG/IIIF CPD Reports

### <u>OHT</u>

The OHT report was accepted as shown below.

### 1.) <u>Rejections from 11/17/2004 to 5/10/2005 :</u>

ITEM	DESCRIPTION	REASON REJECTED	QTY	REPLACED (Y/N)	DATE REPLACED
OHT3F-008-8	IIIG PHOS CAM	NO THREADS IN NOSE	1	YES	12/27/2004
OHT3F-030-2	COOLER, OIL	CORROSION	4	YES	12/27/2004
OHT3F-030-2	COOLER, OIL	CORROSION	5	YES	3/23/2005
OHT3G-059-1	SPRING, VALVE	HIGH LOAD TENSION	72	YES	2/21/2005
		OHT ACTION: RESET LOADS AT VENDOR			
OHT3F-029-3	LIFTER, TEST, ACI W/ FLAT	DEFECT ON FOOT	4	YES	4/1/2005
OHT3F-055-1	PISTON, GRADE 56	DAMAGE ON RING LANDS	2	YES	4/1/2005
		OHT ACTION: CHANGED PACKAGING PROCEDURES			

### 2.) <u>Technical Memos Issued</u>

None

### 3.) <u>Batch Code Changes</u>

<u>IIIF</u>	<b>Batch Code</b>	Date Introduced
Grade 12 Piston	BC 17	1/04/05
Grade 34 Piston	BC 16	3/15/05
Grade 56 Piston	BC 17	3/28/05
Cam Bearing	BC 11	3/15/05
Main Bearing	BC 11	3/15/05
-		
IIIG	<b>Batch Code</b>	<b>Date Introduced</b>
IIIG Grade 12 Pistons	Batch Code BC 17	Date Introduced 12/30/04
<b>IIIG</b> Grade 12 Pistons Grade 34 Pistons	Batch Code BC 17 BC 16	Date Introduced 12/30/04 12/17/04
<b>IIIG</b> Grade 12 Pistons Grade 34 Pistons Grade 56 Pistons	Batch Code BC 17 BC 16 BC 17	Date Introduced 12/30/04 12/17/04 1/28/05
<b>IIIG</b> Grade 12 Pistons Grade 34 Pistons Grade 56 Pistons Run 5 Rings	Batch Code BC 17 BC 16 BC 17 BC 5	Date Introduced 12/30/04 12/17/04 1/28/05 4/05/04
<b>IIIG</b> Grade 12 Pistons Grade 34 Pistons Grade 56 Pistons Run 5 Rings Rocker Arm	Batch Code BC 17 BC 16 BC 17 BC 5 BC 9	Date Introduced 12/30/04 12/17/04 1/28/05 4/05/04 1/28/05
<b>IIIG</b> Grade 12 Pistons Grade 34 Pistons Grade 56 Pistons Run 5 Rings Rocker Arm Cam Bearing	Batch Code BC 17 BC 16 BC 17 BC 5 BC 9 BC 11	Date Introduced 12/30/04 12/17/04 1/28/05 4/05/04 1/28/05 1/03/05

### GM Motorsports

Sid Clark summarized verbally the GM Motorsports report. For the next 5 years, GM is projecting a usage rate of 150 blocks/year. No materials have been rejected this report period. The chairman will contact the Heavy Duty ASTM leadership to develop planning for future inventories. GM is changing the connecting rod design to eliminate the oil slinger slots sometime in the future. The current powered metal (pm) rods have the slinger slots and the cast iron rods do not. GM will be moving to piston cooling jets to cool pistons in the future. GM will report back on the timeframe for this change. It was noted by OHT that any implementation should be done in a controlled manner so that severity assessments of the new rods can occur.

### O&H Report

Pat Lang's report is Attachment 4. Pat will distribute a draft of the MRV precision report from Chris May.

Blowby evacuation standardization was dropped and will be addressed more clearly in Sequence IIIH. Labs can continue to use their current systems as long as the crankcase is not exposed to a vacuum.

The SPS Torque wrench replacement from Ingersoll-Rand (p/n ETW-125) and will be available by the end of June. Also, OHT has 2 wrenches available for use by the laboratories.

Frank Farber discussed CRC grouping of raters based upon their performance at the April 2005 workshop (see Attachment 5). Initial indication is that the grouping is being accepted b the raters and can be useful in developing a rater calibration process. Frank recommended that the Sequence III panel review the CRC technique in May of 2006 for use in a rater calibration protocol.

### Sequence IIIG Severity Discussion

Mild Viscosity, Severe WPD: GM commented that the severity adjustments are taking care of the issue from their point of view.

Dwight Bowden noted that the Sequence III group is not utilizing matrix type testing to assess severity impacts of hardware changes to the test.

TMC presentation is inconclusive with regard to whether honing, piston batch or pm connecting rods have caused the severity shifts. Charlie Leverett commented that he believes that the honing and connecting rod changes are somewhat responsible for the shifts.

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Afton candidate data presentation: Data indicates that directionally oil consumption is lower with Batch 4 rings.

It was suggested that it might be a good idea to look at possible fuel effects since fuel is sitting around longer at labs. The panel approved a motion (Motioned by Dwight Bowden, seconded by Gordon Farnsworth) that each lab sample their EEE fuel and send to Jim Carter. Labs are to include the reporting batch and last batch received number along with sample date. Samples should be taken from the storage tank similar to the way VG samples are taken. Jim Carter from Haltermann agreed to supply to each laboratory the proper sampling containers, shipping instructions and labels for safe shipment.

The panel recommended that the O&H panel should convene soon and review issues such as honing, rods, valves and heads for their effect on the severity and report back as soon as possible if any significant information is found.

The setting new reference oil targets were removed from the agenda until the severity shifts are understood and can properly interpreted.

### Status of IIIG Standard

The Sequence IIIG Test Method is being worked on by Ben Weber and is currently being reviewed by Lyle Bowman. The Test Method will be reviewed by the panel later this year and then submitted for concurrent balloting within ASTM.

### GF-5 Crystal Ball

IIIH engine choice is being defined. Development work should start in 2007. GM is working diligently to get an engine down to San Antonio for preliminary testing. Oxidation and deposits should be the main focus. Wear will not be part of this test.

### Scope & Objectives

See Attachment 6.

### New Business

Frank Farber presented a follow-up to the recent TGC ballot regarding test precision (see Attachment 7). The panel agreed to look at the proposal and make a decision downstream of the meeting.

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### <u>Adjournment</u>

The meeting was adjourned at 1:20 pm.

Motions and Action Items As Recorded at the Meeting by Bill Buscher

- 1. Motion Approval of Minutes for 11/17/04. Approved without changes. Bill Nahumck / Dwight Bowden / Passed unanimously
- 2. Action Item Bill Nahumck will contact Jim McGeehan concerning the choice of the Sequence IIIF or IIIG for inclusion in PC-10, due to hardware needs and availability concerns.
- 3. Action Item Sid Clark will investigate the status of the oil slinger slots in the powder-metal connecting rods for the Sequence IIIG test engine, and report back to the Surveillance Panel.
- 4. Action Item Pat Lang to obtain a copy of the draft of D4684 from Chris May, and distribute it to the Surveillance Panel members.
- Motion Remove the blowby evacuation system investigation from the O&H Sub-panel's action items list. Laboratories can continue to use their current systems as long as the crankcase is not exposed to a vacuum. Pat Lang / Sid Clark / Passed unanimously
- 6. Action Item Pat Lang will obtain brochures from Ingersoll-Rand for the replacement SPS wrench when they become available, and distribute them to the laboratories for review. Pat will also inquire Ingersoll-Rand to see if a demo wrench can be obtained for review.
- 7. Motion Laboratories to sample the Haltermann EEE fuel that they currently have on hand and send the samples to Dow for analysis. Each laboratory should obtain samples at the fuel tank from each fuel tank (storage and run tanks) containing Haltermann EEE fuel. Haltermann will supply the required sample bottles and shipping instructions to each of the laboratories. Dwight Bowden / Gordon Farnsworth / Passed unanimously
- Action Item O&H Sub-panel to schedule a conference call to discuss the outcome of the 05/17/05 Surveillance Panel meeting and establish a plan to address the current Sequence IIIG severity trends.
- Motion Approve the concept that the severity adjustments and the test precision calculation should use the same standard deviations.
   Dwight Bowden / Gordon Farnsworth / Passed unanimously
- 10. Action Item Frank Farber to distribute the TGC test precision calculation proposal to the Surveillance Panel members for agreement on oil selection for each parameter.

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May 17, 2005 Tunkhannock, Pennsylvania

ATTACHMENT 1

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MW MA BR LUBA 1500 N WAYA 5/12/2005 8:48:52	NOSI RICANTS USA phy IALLEY ROAD PI NE, NJ 07470 EN	me 973-305- Nx 973-686- Nail <i>Timothy</i> .	3334 4039 Miranda @ BP. Com Page 6 of 9

May 17, 2005 Tunkhannock, Pennsylvania

ATTACHMENT 1

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William M. Nahumck The Lubrizol Corporation 29400 Lakeland Boulevard Wickliffe, OH 44092 USA	440-347-2596 440-347-4096 wmn@lubrizol.com Surveillance Panel Chair	<ul> <li>✓ IIIF SURV PANEL</li> <li>☐ IIIF MAILING LIST</li> <li>✓ O&amp;H SUBPANEL</li> <li>☐ O&amp;H Mailing List</li> </ul>	Present W. M. Naul
Joe Noles Infineum 1900 East Linden Avenue P.O.Box 735 Linden, NJ 07036 USA	908-474-2796 908-474-3363 joe.noles@infineum.com	<ul> <li>☐ IIIF SURV PANEL</li> <li>✓ IIIF MAILING LIST</li> <li>☐ O&amp;H SUBPANEL</li> <li>✓ O&amp;H Mailing List</li> </ul>	Present
Robert Oiree GM Powertrain General Motors Corporation MC - 483-730-322 823 Joslyn Rd. Pontiac, MI 48090-9055 USA	248-857-9989 robert.olree@gm.com	<ul> <li>□ IIIF SURV PANEL</li> <li>✓ IIIF MAILING LIST</li> <li>□ O&amp;H SUBPANEL</li> <li>✓ O&amp;H Mailing List</li> </ul>	Present SMO

£.

NAME / ADDRESS	PHONE / FAX / E-MAIL		SIGNATURE
Michael J. Riley Ford Motor Company 21500 Oakwood Blvd. POEE Building, MD44 Cube DN-159 Dearborn, MI 48121-2053 USA	313-390-3059 313-845-3169 mriley2@ford.com	<ul> <li>✓ IIIF SURV PANEL</li> <li>☐ IIIF MAILING LIST</li> <li>✓ O&amp;H SUBPANEL</li> <li>☐ O&amp;H Mailing List</li> </ul>	Present
Andrew Ritchie Infineum 1900 East Linden Avenue P.O.Box 735 Linden, NJ 07036 USA	908-474-2097 Andrew.Ritchie@Infineum.com	<ul> <li>IIIF SURV PANEL</li> <li>IIIF MAILING LIST</li> <li>O&amp;H SUBPANEL</li> <li>O&amp;H Mailing List</li> </ul>	Present Aller
Robert H. Rumford Specified Fuels & Chemicals, LLC 1201South Sheldon Road Channelview, TX 77530-0429 USA	281-457-2768 281-457-1469 rhrumford@specified1.com	<ul> <li>☐ IIIF SURV PANEL</li> <li>✓ IIIF MAILING LIST</li> <li>○ 0&amp;H SUBPANEL</li> <li>○ 0&amp;H Mailing List</li> </ul>	Present
Jim Rutherford Chevron Oronite Company LLC 100 Chevron Way Richmond, CA 94802 USA	510- 510- jaru@chevrontexaco.com	<ul> <li>☐ IIIF SURV PANEL</li> <li>✓ IIIF MAILING LIST</li> <li>☐ O&amp;H SUBPANEL</li> <li>☐ O&amp;H Mailing List</li> </ul>	Present
Philip R. Scinto The Lubrizol Corporation 29400 Lakeland Boulevard Wickliffe, OH 44092 USA	440-347-2161 440-347-9031 prs@lubrizol.com	<ul> <li>☐ IIIF SURV PANEL</li> <li>✓ IIIF MAILING LIST</li> <li>☐ O&amp;H SUBPANEL</li> <li>☐ O&amp;H Mailing List</li> </ul>	Present

•		ATTACHMENT 1
ASTM SEQUENCE	IIIF LIST	May 17, 2005 Tunkhannock, Pennsylvania
NAME / ADDRESS	PHONE / FAX / E-MAIL	SIGNATURE
Mark Sutherland Chevron Oronite Company LLC 4502 Centerview Drive Suite 210 San Antonio, TX 78228 USA	210-731-5621 210-731-5699 msut@chevrontexaco.com	IIIF SURV PANEL Present <i>Museum</i> IIIF MAILING LIST O&H SUBPANEL O&H Mailing List
Ben O. Weber Southwest Research Institute 6220 Culebra Road P.O. Box 28510 San Antonio, TX 78228 USA	210-522-5911 210-684-7530 bweber@swri.edu Sub-Committee D02.B01 Chair	<ul> <li>☐ IIIF SURV PANEL Present</li> <li>☑ IIIF MAILING LIST</li> <li>□ O&amp;H SUBPANEL</li> <li>□ O&amp;H Mailing List</li> </ul>

### SEQUENCE III SURVEILLANCE PANEL MEETING GUEST LIST ATTACHMENT A May 17, 2005 Tunkhannock, Pennsylvania

NAME/ADDRESS	PHONE/FAX/EMAIL	SIGNATURE
WILLIAM & BUSCHED II 6220 CULEBRA RD SAN ANTONIO, TX 78228	210-522-6802 210-684-7530 Whuscher@Suriet	Willia Bhun
ADAM D. BOWDEN P.O. BOX 5039 MENTUK, OH 44001-5039	440.354.7007 440.354.7080 adbowden Cohtech.co	n alam Savan
John Glaser Perkin Elmer 5404 Bandera Ro San Antonio, Tx 78238	210-647-9459 210-523-4607 john.gluser @ perkinelmer.com	And
Bob Sutherland Shell 3333 Highway 6 South Houston, Tx 77082	281-544-8420 281-544-8450 Risutherlande Shell-com	RAS
William A. Buscher, Jr. PO Box 112 Hopewell Jet, NY 12533 Buscher Consulting Service	845/897-9658 Duschwa@aol.com	

### SEQUENCE III SURVEILLANCE PANEL MEETING GUEST LIST ATTACHMENT A May 17, 2005

1.

Tunkhannock, Pennsylvania

NAME/ADDRESS	PHONE/FAX/EMAIL	SIGNATURE
Todd Dvorak 500 SPRING STREET Richmond, VA 23219	<u>804-788-6307</u> <u>F: 804-788-6388</u> todd. dyora KC afton chemical.	can Some

### **Attachment 2**

### AGENDA SEQUENCE III SURVEILLANCE PANEL MEETING

Shadowbrook Inn, Tunkhannock, PA May 17, 2005 9:00 AM to 5:00 PM

- 1. APPOINTMENT OF RECORDER OF ACTIONS/MOTIONS
- 2. AGENDA REVIEW
- **3. MEMBERSHIP CHANGES**
- 4. APPROVAL OF THE MINUTES FROM THE NOVEMBER 2004 MEETING
- 5. REVIEW OF ACTION ITEMS FROM THE LAST MEETING

<u>TMC TEST SEMIANNUAL REPORT HIGHLIGHTS</u> – Rich Grundza SEQUENCE IIIF – D6984 SEQUENCE IIIG SEQUENCE IIIGA

<u>RSI SEMIANNUAL REPORT</u>– Bill Mahoney SEQUENCE IIIF – D6984 SEQUENCE IIIG

### **SEQUENCE III FUEL SUPPLIER REPORT** – James Carter

### SEQUENCE III CPD SUPPLIER REPORTS

- 1. <u>OHT</u>
- 2. <u>GM MOTORSPORTS</u>

### SEQUENCE III O&H REPORTS – Pat Lang

Configuration of the IIIG blowby evacuation system Torque Wrench Update Rating Workshop Update Resolution of the Description of MRV Results

### **SEQUENCE IIIG ISSUES**

- 1. Current Severity concerns
- 2. Setting new reference oil targets

### **OLD BUSINESS**

- 1. Status of IIIG Standard <u>Bill Nahumck</u>
- 2.

### NEW BUSINESS

- 1. GF-5 Crystal Ball
- 2. TGC Proposal for Test Precision Calculation Guidelines <u>Frank Farber</u>

### **<u>REVIEW OF SCOPE & OBJECTIVES</u> – <u>Bill Nahumck</u>**

### ADJOURNMENT

PRODUCT CODE:         HE03         Tank Nac.         2012         2014         2012         2014         2012           TEST         METHOD         UNITS         FED Spece         HALTERNANN Speca         RESULTS         RESULTS </th <th>PRODUCT:</th> <th colspan="6">EEE Unleaded Gasoline Batch No.: TD1421LS11 TB2821LS10 TA1221LS11</th>	PRODUCT:	EEE Unleaded Gasoline Batch No.: TD1421LS11 TB2821LS10 TA1221LS11									
Test         METHOD         UNITS         FED Spect         HALTERMAN Spect         RESULTS         RESULTS         RESULTS           Diselilation - IBP         ASTM D86         1°F         75         65         75         95         8.3         8.5         89           0%         1°F         120         135         120         135         122         136         122         126         131           0%         1°F         120         135         120         135         120         136         121         126         131           30%         1°F         120         230         200         230         219         220         221         126         131         122         135         120         135         120         135         120         135         120         135         120         135         120         135         120         135         120         135         120         135         120         135         120         135         120         135         120         135         120         136         120         136         130         130         130         130         130         130         130         130	PRODUCT CODE:	<u>HF003</u>		Tank No.:				2012	2014	2012	
TEST         METHOD         UNITS         FED Spece         HALTERNAN Specs         RESULTS         RESULTS         RESULTS           Distillation - IBP         ASTM D88         °F         75         95         83         85         89           5%         °F         75         95         83         85         89           10%         °F         120         135         122         122         126         131           20%         °F         120         135         122         126         131         177           30%         °F         'F         120         136         122         126         131           30%         °F         'F         200         230         200         221         220         221           20%         'F         200         230         200         231         233         337         338           20%         'F         305         .25         305         .325         321         320         331         339           20%         'F         305         .25         .201         .20         .265         256         264           20%         'F							Analy	sis Date:	4/25/2005	3/8/2005	1/21/2005
MIN         MAX         MIN         TARGET         MAX         MAX<	TEST	METHOD	UNITS	FED	Specs	HAL	TERMANN	Specs	RESULTS	RESULTS	RESULTS
Disalitation - IBP         ASTM DB6         *         75         96         75         96         83         85         89           5%         *         *         *         120         135         122         126         131         117           10%         *         *         *         120         135         122         126         131         117           20%         *         *         *         *         168         171         175         05           30%         *         *         *         200         230         200         230         219         220         221         231         231         232         237         265				MIN	MAX	MIN	TARGET	MAX			
5%	Distillation - IBP	ASTM D86	۴F	75	95	75		95	83	85	89
10%	5%		۴F						107	113	117
20%	10%		۴F	120	135	120		135	122	126	131
30%	20%		۴F			i i			143	147	152
40%         Fr         -         196         198         201           50%         "F"         200         230         200         230         219         220         221           60%         "F"         300         325         200         230         219         220         221           70%         "F"         300         325         305         325         321         320         321           80%         "F"         305         325         305         325         321         330         337         338           Becliation - EP         "F"         415         390         403         390           Resolue         vol %         "Report         96.7         98.2         98.7           Residue         vol %         "Report         0.744         0.741         0.741         0.741         0.741         0.741         0.741         0.741         0.741         0.741         0.741         0.744         0.741         0.744         0.741         0.744         0.744         0.744         0.744         0.744         0.744         0.744         0.744         0.744         0.744         0.744         0.744         0.744	30%		۴						168	171	175
50%         Fr         200         230         200         230         219         220         221           70%         ''F         ''F         ''F         ''S	40%		۴F						196	198	201
60%	50%		°F	200	230	200		230	219	220	221
70%         9°F         9°F         244         242         243           80%         9°F         305         325         305         325         321         330         331           80%         9°F         415         415         390         403         390           86%         9°F         415         390         403         390           86x0ery         vol %         96,7         98,2         98,7           Resoury         vol %         7°F         415         96,7         98,2         98,7           Resoury         vol %         7°F         61.2         59.3         59.5         59.1           Carsa         0.734         0.744         0	60%		۴F					1	231	231	232
80%         97         305         325         305         325         321         320         321           96%         97         305         325         305         325         321         320         321           96%         97         415         390         403         390           Recovery         vol %         Report         96.7         98.2         98.7           Residue         vol %         Report         1.0         1.0         1.0         1.0           Loss         vol %         Report         2.3         0.8         0.3           Gravity         ASTM D4052         K/API         58.7         61.2         59.7         59.1           Density         ASTM D5052         k/API         58.7         9.2         8.7         9.2         9.2         9.2         9.2         9.2         9.2         9.2         9.2         9.2         9.2         9.2         8.9         Carbon         ASTM D519         psi         8.7         9.2         9.2         9.2         8.9         Carbon         ASTM D433         vit fraction         Report         0.1324         0.1333         0.1351         1         9.5         0.05	70%		°F						244	242	243
90%         rF         305         325         305         325         321         320         321           96%         rF         415         339         337         338           Bellattion - EP         rF         415         390         403         390           Recovery         vol %         Report         96,7         98.2         98.7           Residue         vol %         Report         1.0         1.0         1.0           Lass         ASTM 04052         XPI         58.7         61.2         59.3         59.5         59.1           Density         ASTM 04052         kg/l         0.734         0.744         0.741         0.741         0.742           Reid Vapor Pressure         ASTM D323         psi         8.7         9.2         8.7         9.2         9.2         9.2         9.2         9.2         8.9           Carbon         ASTM D333         wf fraction         Report         0.8669         0.8669         0.8669         0.8669         0.8646         0.8639         0.8646         0.8639         0.8646         0.8639         0.8646         0.8639         0.05         0.01         0.01         0.01         0.01	80%		۴						265	265	264
95%         *F         415         339         337         338           Distillation - EP         *F         415         390         403         390           Recovery         vol %         Report         96.7         98.2         98.7           Residue         vol %         Report         2.3         0.8         0.3           Gravity         ASTM D4052         kg/l         0.734         0.744         0.741         0.742           Reid Vapor Pressure         ASTM D4052         kg/l         0.734         0.744         0.741         0.742           Reid Vapor Pressure         ASTM D333         wt fraction         Report         9.2         9.2         9.2         9.2         9.2         9.2         9.2         8.7           Carbon         ASTM D5191         psi         8.7         9.2         8.7         0.8669         0.8670         0.8659           Carbon         ASTM E191         wt fraction         Report         0.1324         0.1333         0.1351           Hydrogen/Carbon ratio         ASTM E191         wt fraction         Report         0.005         <0.05	90%		۴F	305	325	305		325	321	320	321
Distillation - EP         rF         415         390         403         390           Recovery         vol %         Report         96.7         98.2         98.7           Residue         vol %         Report         1.0         1.0         1.0           Loss         vol %         Report         2.3         0.8         0.3           Gravity         ASTM D4052         *API         58.7         61.2         59.3         59.5         59.1           Reid Vapor Pressure         ASTM D4052         *API         58.7         61.2         59.7         0.744         0.741         0.741         0.742         0.743         0.744         0.742         0.743         0.744         0.742         0.743         0.744         0.742         0.743         0.74	95%		۴F						339	337	338
Recovery         vol %         vol %         Report         96.7         98.2         98.7           Residue         vol %         Report         1.0         1.0         1.0         1.0         1.0           Loss         vol %         Report         1.0         1.0         1.0         1.0         1.0           Gravity         ASTM D4052         'API         56.7         61.2         59.3         59.5         59.1           Density         ASTM D4052         kg/l         8.7         9.2         9.2         9.2         9.0           Reid Vapor Pressure         ASTM D323         psi         8.7         9.2         8.7         9.2         9.2         9.2         9.0           Carbon         ASTM D334         wt fraction         Report         0.8669         0.8670         0.8659         0.8670         0.8650           Carbon         ASTM D319         wt fraction         Report         0.1324         0.1333         0.1331           Hydrogen/Carbon ratio         ASTM D4515         wt %         0.005         -0.005         <0.05	Distillation - EP		۴F		415			415	390	403	390
Residue         vol % vol %         Report         1.0         1.0         1.0         1.0           Loss         vol %         report         2.3         0.8         0.3           Gravity         ASTM D4052         *API         58.7         61.2         59.3         59.5         59.1           Density         ASTM D4052         kg/l         0.734         0.744         0.741 <td>Recovery</td> <td></td> <td>vol %</td> <td></td> <td></td> <td></td> <td>Report</td> <td></td> <td>96.7</td> <td>98.2</td> <td>98.7</td>	Recovery		vol %				Report		96.7	98.2	98.7
Loss         vol %         Report         2.3         0.8         0.3           Gravity         ASTM D4052         %API         58.7         61.2         58.7         61.2         59.3         59.5         59.1           Density         ASTM D4052         kg/l         8.7         9.2         59.2         9.2         9.0           Reid Vapor Pressure         ASTM D323         wit fraction         8.7         9.2         9.2         9.0           Reid Vapor Pressure         ASTM D333         wit fraction         Report         0.8669         0.8670         0.8659           Carbon         ASTM E191         wit fraction         Report         0.1324         0.1333         0.1351           Hydrogen/Carbon ratio         ASTM D4815         wit %         0.05         <0.05	Residue		vol %				Report		1.0	10	10
Gravity         ASTM D4052         *API (kg/l)         58.7         61.2         59.3         59.5         59.1           Density         ASTM D4052         kg/l         8.7         9.2         8.7         9.2         9.2         9.2         9.2         9.2         9.2         9.2         8.9           Reid Vapor Pressure         ASTM D323         psi         8.7         9.2         8.7         9.2         9.2         9.2         9.2         8.9           Carbon         ASTM D3343         wt fraction         Report         0.8669         0.8670         0.8659           Carbon         ASTM E191         wt fraction         Report         0.1324         0.1333         0.1351           Hydrogen/Carbon ratio         ASTM D4615         wt %         0.05         <0.05	Loss		vol %				Report		2.3	0.8	0.3
Density         ASTM D4052         kg/l         0.734         0.741         0.741         0.741         0.741         0.742           Reid Vapor Pressure         ASTM D323         psi         8.7         9.2         8.7         9.2         9.2         9.2         9.2         8.9           Reid Vapor Pressure         ASTM D3343         wt fraction         Report         0.8669         0.8669         0.86670         0.8659           Carbon         ASTM E191         wt fraction         Report         0.1324         0.1333         0.1351           Hydrogen         ASTM D4815         wt fraction         Report         0.8669         0.86670         0.8630           Corpon         ASTM D4815         wt fraction         Report         0.1324         0.1333         0.1351           Hydrogen         ASTM D4815         wt %         0.005         0.001         <0.005	Gravity	ASTM D4052	°API	58.7	61.2	58.7		61.2	59.3	59.5	50.1
Reid Vapor Pressure         ASTM D323         psi         8.7         9.2         8.7         9.2         9.0         0.0           Carbon         ASTM D343         wt fraction         Report         0.8669         0.8669         0.8669         0.8669         0.8630         0.8646         0.8630         0.1324         0.1324         0.1324         0.1324         0.1324         0.1324         0.1324         0.1324         0.1324         0.133         0.1351           Hydrogen/Carbon ratio         ASTM D4815         wt %         0.005         <0.005	Density	ASTM D4052	kg/l			0.734		0.744	0 741	0 741	0.742
Reid Vapor Pressure         ASTM D5191         psi         Report         9.2         9.2         8.9           Carbon         ASTM D3343         wt fraction         Report         0.8669         0.8670         0.8659           Carbon         ASTM E191         wt fraction         Report         0.1324         0.1333         0.1351           Hydrogen         ASTM E191         wt fraction         Report         0.1324         0.1333         0.1351           Hydrogen/Carbon ratio         ASTM D4815         wt %         0.05         <0.05	Reid Vapor Pressure	ASTM D323	psi	8.7	9.2	8.7		92	92	0.741	0.742
Carbon         ASTM D3343         wt fraction         Report         0.8669         0.8670         0.8659           Carbon         ASTM E191         wt fraction         Report         0.8639         0.8646         0.8630           Hydrogen         ASTM E191         wt fraction         Report         0.1324         0.1333         0.1351           Hydrogen/Carbon ratio         ASTM D4815         wt %         0.05         <0.05	Reid Vapor Pressure	ASTM D5191	psi				Report	•,=	9.2	9.2	8.9
Carbon         ASTM E191         wt fraction         Report         0.8639         0.8636         0.8630           Hydrogen         ASTM E191         wt fraction         Report         0.1324         0.1333         0.1351           Hydrogen/Carbon ratio         ASTM E191         mole/mole         Report         0.8639         0.8646         0.8630           Oxygen         ASTM D4815         wt %         0.05         <0.05	Carbon	ASTM D3343	wt fraction				Report		0.8669	0.8670	0.8659
Hydrogen       ASTM E191       wt fraction       Report       0.1324       0.1333       0.1351         Hydrogen/Carbon ratio       ASTM E191       mole/mole       Report       1.826       1.837       1.865         Oxygen       ASTM D4815       wt %       0.05       <0.05	Carbon	ASTM E191	wt fraction				Report		0.8639	0.8646	0.8630
Hydrogen/Carbon ratio       ASTM E191       mole/mole       Report       I.826       I.837       I.865         Oxygen       ASTM D4815       wt %       0.05       <0.05	Hydrogen	ASTM E191	wt fraction				Report		0.1324	0 1333	0.1351
Oxygen         ASTM D4815         wt %         0.05         0.01         <0.05         0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.00         <0.008         <0.008         <0.008         <0.008         <0.008         <0.008         <0.008         <0.008         <0.008         <0.008         <0.008         <0.000         <0.000         <0.000         <0.000         <0.000         <0.000         <0.000         <0	Hydrogen/Carbon ratio	ASTM E191	mole/mole				Report		1.826	1 837	1.865
Sulfur         ASTM D5453         ppm         1000         3         15         7         3         4           Lead         ASTM D3237         g/gal         0.05         0.01         <0.01	Oxygen	ASTM D4815	wt%				•	0.05	<0.05	<0.05	<0.05
Lead         ASTM D3237         g/gal         0.05         0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <0.01         <	Sulfur	ASTM D5453	ppm		1000	3		15	7	3	4
Phosphorous         ASTM D3231         g/gal         0.005         0.005         0.008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0008         <0.0018         <0.001         <0.001         <0.001         <0.001         <0.001         <0.001         <0.001         <0.001         <0.001         <0.001         <0.001         <0.001         <0.001         <0.001         <0.001         <0.001         <0.001         <0.001         <0.001         <0.001         <0.001         <0.001         <0.001         <0.001         <0.001         <0.001         <0.001         <0.001         <0	Lead	ASTM D3237	g/gal		0.05			0.01	<0.01	<0.01	<0.01
Composition, aromatics         ASTM D1319         vol %         35.0         35.0         31.9         32.5         30.1           Composition, olefins         ASTM D1319         vol %         10.0         0.3         0.4         0.5           Composition, saturates         ASTM D1319         vol %         10.0         0.3         0.4         0.5           Composition, saturates         ASTM D1319         vol %         10.0         0.3         0.4         0.5           Composition, saturates         ASTM D1319         vol %         Report         67.8         67.1         69.4           Particulate matter         ASTM D552         mg/l         1         0.4         0.6         0.8           Oxidation Stability         ASTM D525         minutes         240         >1000         >1000         >1000         >1000           Copper Corrosion         ASTM D381         mg/100mls         1         2401         2441	Phosphorous	ASTM D3231	g/gal		0.005			0.005	<0.0008	<0.0008	<0.00
Composition, olefins         ASTM D1319         vol %         10.0         0.3         0.4         0.5           Composition, saturates         ASTM D1319         vol %         10.0         0.3         0.4         0.5           Particulate matter         ASTM D5452         mg/l         1         0.4         0.6         0.8           Dxidation Stability         ASTM D525         minutes         240         >1000         >1000         >1000         >1000           Copper Corrosion         ASTM D130         1	Composition, aromatics	ASTM D1319	vol %		35.0			35.0	31.9	32.5	30.1
Composition, saturates         ASTM D1319         vol %         Report         67.8         67.1         69.4           Particulate matter         ASTM D5452         mg/l         1         0.4         0.6         0.8           Oxidation Stability         ASTM D525         minutes         240         >1000         >1000         >1000           Copper Corrosion         ASTM D130         minutes         240         >1000         >1000         >1000           Copper Corrosion         ASTM D381         mg/100mls         5         <1	Composition, olefins	ASTM D1319	vol %		10.0			10.0	0.3	0.4	0.5
Particulate matter         ASTM D5452         mg/l         1         0.4         0.6         0.8           Dxidation Stability         ASTM D525         minutes         240         >1002         1.0028	Composition, saturates	ASTM D1319	vol %				Report		67.8	67.1	69.4
Oxidation Stability         ASTM D525         minutes         240         >1000         10002         10008         86         86         86         86         86         87         1000         10007         10022         100028         88.1         88	Particulate matter	ASTM D5452	mg/l					1	0.4	0.6	0.8
Copper Corrosion       ASTM D130       1       1       1       1       1       1         Gum content, washed       ASTM D381       mg/100mls       5       <1	Oxidation Stability	ASTM D525	minutes			240			>1000	>1000	>1000
Gum content, washed         ASTM D381         mg/100mls         5         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1         <1	Copper Corrosion	ASTM D130						1	1	1	1
Fuel Economy Numerator/C Density       ASTM E191       2401       2441       2429       2425       2425         C Factor       ASTM E191       Report       1.0007       1.0022       1.0028         Research Octane Number       ASTM D2699       93.0       96.0       96.8       96.8       96.8         Motor Octane Number       ASTM D2700       7.5       7.5       8.8       8.6       8.7         Sensitivity       7.5       7.5       8.8       8.6       8.7         Net Heating Value, btu/lb       ASTM D3338       btu/lb       Btu/lb       Report       18433       18431       18462	Gum content, washed	ASTM D381	mg/100mis					5	<1	-1 <1	1 <1
C Factor       ASTM E191       Report       1.0007       1.0022       1.0028         Research Octane Number       ASTM D2699       93.0       96.0       96.8       96.8       96.8         Motor Octane Number       ASTM D2700       7.5       7.5       8.8       8.6       8.7         Net Heating Value, btu/lb       ASTM D3338       btu/lb       Report       18433       18431       18462	Fuel Economy Numerator/C Density	ASTM E191	•			2401		2441	2429	2425	2425
Research Octane Number         ASTM D2699         93.0         96.0         96.8         96.9         96.9         96.9         <	C Factor	ASTM E191					Report		1 0007	1 0022	1 0029
Motor Octane Number         ASTM D2700         Report         88.0         88.2         88.1           Sensitivity         7.5         7.5         8.8         8.6         8.7           Net Heating Value, btu/lb         ASTM D3338         btu/lb         Report         18433         18431         18462           Net Heating Value, btu/lb         ASTM D340         btu/lb         Report         18455         18410         18370	Research Octane Number	ASTM D2699		93.0		96.0	. opoit		96.8	96.8	06.8
Sensitivity         7.5         7.5         8.8         8.6         8.7           Net Heating Value, btu/lb         ASTM D3338         btu/lb         Report         18433         18431         18462           Net Heating Value, btu/lb         ASTM D3340         btu/lb         Report         18455         18410         18370	Motor Octane Number	ASTM D2700					Report		88.0	90.0 88.7	90.0 88 1
Net Heating Value, btu/lb         ASTM D3338         btu/lb         Report         18433         18431         18462           Net Heating Value, btu/lb         ASTM D338         btu/lb         Report         18433         18431         18462	Sensitivity			7.5		7.5	epoir		80.0 8 R	86	00.1 97
Net Heating Value, btu/lb ASTM D240 btu/lb Beport 19455 19410 19270	Net Heating Value, btu/lb	ASTM D3338	btu/lb				Report		18433	18/21	18/62
	Net Heating Value, btu/lb	ASTM D240	btu/lb				Report		18455	18410	18370
Color VISUAL 1.75 ptb Report Red Red Red	Color	VISUAL	1.75 ptb				Report		Red	Red	Red

# Sequence III Surveillance Panel Report of the O&H Subpanel to the

Presented by Pat Lang May 17, 2005

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# Used Oil MRV Precision

- revised to incorporate precision and bias for used gasoline oils consistent with Chris May reported that a research report has been drafted and D4684 the research report results.
- This is currently being balloted within Subcommittee 7 (Ballot 05-02).
- After a successful ballot it will then be directed to DO2 for ballot. May 17,2005 O&H Subpanel Report

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# Blowby Evacuation System

- Conference call held with O&H group on April 5, 2005:
- explicit in defining system but does not allow 1. Reviewed procedure, current wording not crankcase to be exposed to a vacuum
- There are two configurations of systems in successfully calibrating with both systems use now but it is not know how they potentially affect severity; labs are <u>с</u>і.

May 17,2005 O&H Subpanel Report

ATTACAMENT

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# Blowby Evac. System (cont'd)

- No data to prove that this system is the driver for the current WPD trend.
- any changes to the systems that are currently in place as long as a vacuum is not drawn on The test developer supports not mandating the crankcase.
- will clearly define blowby evacuation system The next version of the Seq. III test (IIIH) configuration.

May 17,2005 O&H Subpanel Report

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TACHMENT

# Motion #1

investigation from the O&H actions list. systems as long as the crankcase is not Labs can continue to use their current Remove blowby evacuation system exposed to a vacuum.

May 17,2005 O&H Subpanel Report

ATTACKMENT 4

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# **Torque Wrench Replacement**

- According to the technical representative at wrench will be available at the end of June. Ingersoll-Rand, the replacement SPS
- Part number will be ETW-125
- they are available and distribute to labs for O&H chair will get brochures as soon as review.

May 17,2005 O&H Subpanel Report

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### Attachment 5

The combination of the histogram and the summary statistics give a *very good* depiction of where the rater's data fell at this particular workshop.

Evaluating this information, however, can be more complicated than what a rater is interested in.

In 2003, in order to provide the rater with a simple comparison of his own data to every other rater at the workshop, CRC began to group together raters with similar summary statistics.

### **CRC** Groups

### **Attachment 5**



### Attachment 5

The groups are *not* intended to equally sized.

Conceptually, the white group is the largest. The boundaries between the groups are intended to place the majority (50-60% in experience so far) of the raters into the white group. Among journeyman raters, this percentage is higher.

Raters producing the most variable data are placed into the yellow group. In experience thus far, the yellow group has consisted almost entirely of either novice raters or raters not as familiar with the hardware (usually field raters). The yellow group is usually 20% or less of the workshop participants.

### Attachment 6

THE ASTM SEQUENCE III SURVEILLANCE PANEL

### **SCOPE & OBJECTIVES**

### SCOPE

The Sequence III Surveillance Panel is responsible for the surveillance and continual improvement of the Sequence IIIF and IIIFHD test documented in ASTM Standard D6984-03 as update by the Information Letter System. The Sequence III Surveillance Panel is also responsible for the surveillance and continual improvement of the new Sequence IIIG and IIIGA tests which will be documented as an ASTM Standard DNNNN-XX and updated by the Information Letter System. Data on test precision and laboratory versus field correlation will be solicited and evaluated at least every six (6) months for Sequence III test procedures. The Surveillance Panel is to provide continual improvement of rating techniques, test operation, test monitoring and test validation through communication with the Test Sponsor, ASTM Test Monitoring Center, Operations and Hardware Subpanel, the Central Parts Distributor, fuel supplier, ASTM B0.01 Passenger Car Engine Oil Classification Panel, ASTM Light Duty Rating Task Force, ASTM Committee B0.01, ACC Monitoring Agency and CRC Motor Rating Methods Group. Actions to improve the process will be recommended when appropriate based on input to the Surveillance Panel from one or more of the previously stated groups. Develop updated test procedures when necessary and review the correlation with previous test procedures. This process will provide the best possible Sequence III Type Test Procedure for evaluating automotive lubricant performance with respect to the lubricant's ability to prevent oil thickening, varnish formation, oil consumption and engine wear.

<u>OB</u>	JECTIVES	TARGET DATE	
1.	Prepare the IIIG Test Method for elevation to ASTM Standard	October 2005	
2.	Issue the IIIG Test Method for ballot to ASTM for approval as a Standard	November 2005	
<u>3.</u>	<b>Reporting of used oil D4684 apparent viscosity and yield stress</b>	<u>— May 2005</u>	
3.	Develop a Sequence III rater calibration proposal	May 2006	
4.	Complete PVIS and WPD Severity Investigation by the O&H Subpanel	November 2005	

# TGC Test Precision Ballot Review

May 2005

Attachment 7

# **Ballot Issuance**

- Technical Guidance Committee Chairman Gordon Farnsworth emailed TGC membership a unanimous consent ballot on 2/3/2005
  - TGC membership : Surveillance Panel Chairs
  - Close date of ballot was March 1, 2005
  - Negatives were received
  - Motion was not implemented

# **Ballot Subject**

- Attached is a proposal from the TMC for "Test Precision Reporting Guidelines". As chairman of the ASTM TGC I will instruct the TMC to adopt this practice on March 1, 2005 unless I receive other input from any TGC member.
- The ASTM TMC has proposed a standard methodology for calculating and updating the test precision listed in the various Sequence test procedures (see attached). This proposal is complementary to the recently issued LTMS appendix G "Guidelines for developing Reference Oil Targets and Severity Adjustment Deviations - B.01 & B.02 Tests" that the TGC approved via e-mail.

### **Test Precision Reporting Guidelines**

As test targets are updated or a need arises to update test method precision statements the TMC will be working with each surveillance panel to identify which reference oils should be used in the Severity Adjustment standard deviation calculation. The recommendation from the TMC is to use reference oil(s) that are as close to the pass limit as possible. In some test areas, only one oil may be used. Other test areas may use multiple oils depending on the available oils and number of pass fail parameters. As always it will be the surveillance panel who will ultimately decide the oil(s) selection.

To be consistent on the precision value that is provided to the industry, the TMC will be updating test method Intermediate Precision standard deviation with the same value that is used for the SA standard deviation. Data to be used for this calculation will be severity adjusted and pooled by oil and lab. The test method Reproducibility standard deviation will then be based on the same data set and pooled by oil.

The only time the test method precision values will be changed is when the SA std. dev. is updated. And this of course will occur according to the recently accepted LTMS guidelines. As mentioned above, the surveillance panels can always intervene and make changes as they see fit.

# Background

- At the December 2004 ASTM meeting D02.B advised that test method precision statements are to be reviewed/updated on an annual basis
- The TMC was aware that inconsistencies existed in how test precision was being reported

# Background (continued)

- TMC developed guidelines for updating test method precision values
- TMC forwarded the guidelines to the TGC Chairman for his review
- TGC ballot was subsequently released

## Sequence IIIG Status

		LTMS SA
	Test Method	Std. Dev.
Oils	434, 435 and 438	See Below
Viscosity	0.392 <sup>1</sup>	0.2919
Increase		(RMSE Matrix)
WPD	0.655 <sup>1</sup>	0.60
		(RMSE Matrix)
ACLW	0.224 <sup>1</sup>	0.1903
		(434 & 435 -1/04)

<sup>1</sup> Precision as of December 22, 2004

Attachment 7

# Sequence IIIG Performance

	Viscos	ity Increase	V	VPD	ACLW	
Oils	Target	Pass Limit	Target	Pass Limit	Target	Pass Limit
434	113		4.80		32	
435	178	150%	3.59	3.5	33	60
438	97		3.20		18	

## Sequence IIIG Recommendation

		LTMS SA	
	Test Method	Std. Dev.	Recommendation
Oils	434, 435 and 438	See Below	See Below
Viscosity	0.392 <sup>1</sup>	0.2919	~0.4444
Increase		(RMSE Matrix)	(434 & 438)
WPD	0.655 <sup>1</sup>	0.60	~0.6984
		(RMSE Matrix)	(434 & 435)
ACLW	0.224 <sup>1</sup>	0.1903	~0.2423
		(434 & 435 -1/04)	(434 & 435)

<sup>1</sup> Precision as of December 22, 2004

Attachment 7

## Sequence IIIF Status

	Test Method	LTMS SA Std. Dev.
Oils	1006-2, 1008-1 and 433-1	See Below
Viscosity Increase @ 80 Hours	0.016755 <sup>1</sup>	0.0129546
APV	0.220 <sup>1</sup>	0.220
WPD	0.532 <sup>1</sup>	0.658
VIS60	0.146264 <sup>1</sup>	0.17334

<sup>1</sup> Precision as of December 6, 2004

Attachment 7

# Sequence IIIF Performance

	1006-2	1008-1	433-1	Pass Limit
VIS80	515	115	37	275
APV	9.35	9.77	9.30	9.0
WPD	3.94	4.57	4.59	4.0
VIS60	235	76	35	295

## Sequence IIIF Recommendation

	Test Method	LTMS SA Std. Dev.	Recommendation
Oils	1006-2, 1008-1 and 433-1	?	See Below
Viscosity Increase @ 80 Hours	0.016755 <sup>1</sup>	0.0129546	~0.005979 (1008-1)
APV	0.2201	0.220	~0.220 (1006-2,1008-1,433-1)
WPD	0.532 <sup>1</sup>	0.658	~0.374 (1006-2)
VIS60	0.146264 <sup>1</sup>	0.17334	~0.1247 (1006-2)

<sup>1</sup> Precision as of December 6, 2004

Attachment 7

# Reproducibility

• Reproducibility will be calculated from same data set as Intermediate Precision.