Test Monitoring Center
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Pittsburgh, PA 15206-4489
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MEMORANDUM: 03-024

DATE: April 4, 2003

TO: Wim Van Dam, Chairman, Mack Test Surveillance Panel

FROM: Jeff Clark

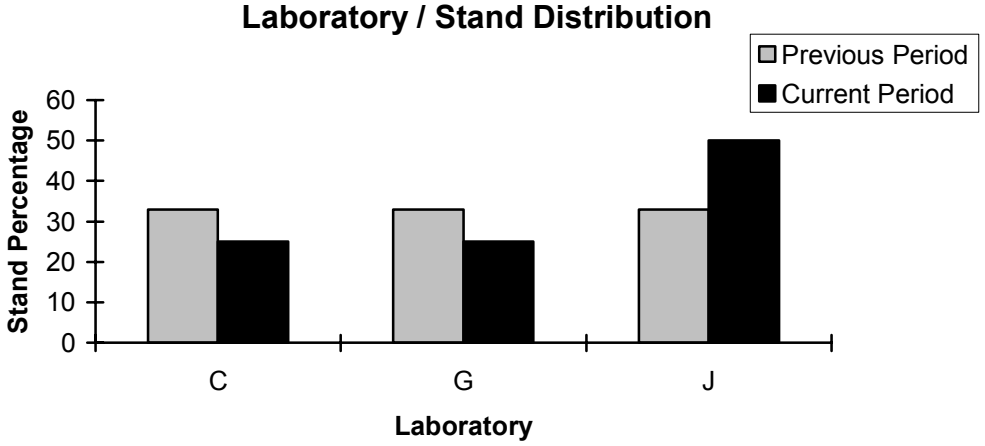
SUBJECT: T-8 / T-8E Calibration Testing for the April 2003 ASTM Report Period

The following is a summary of T-8 / T-8E reference oil tests completed during the April 2003 ASTM report period, which began on October 1, 2002 and ended on March 31, 2003.

Lab / Stand Distribution:

	T-8 / T-8E Reporting Data	T-8 Calibrated as of 3/31/03	T-8E Calibrated as of 3/31/03
Number of Laboratories	3	3	3
Number of Stands	4	5	5

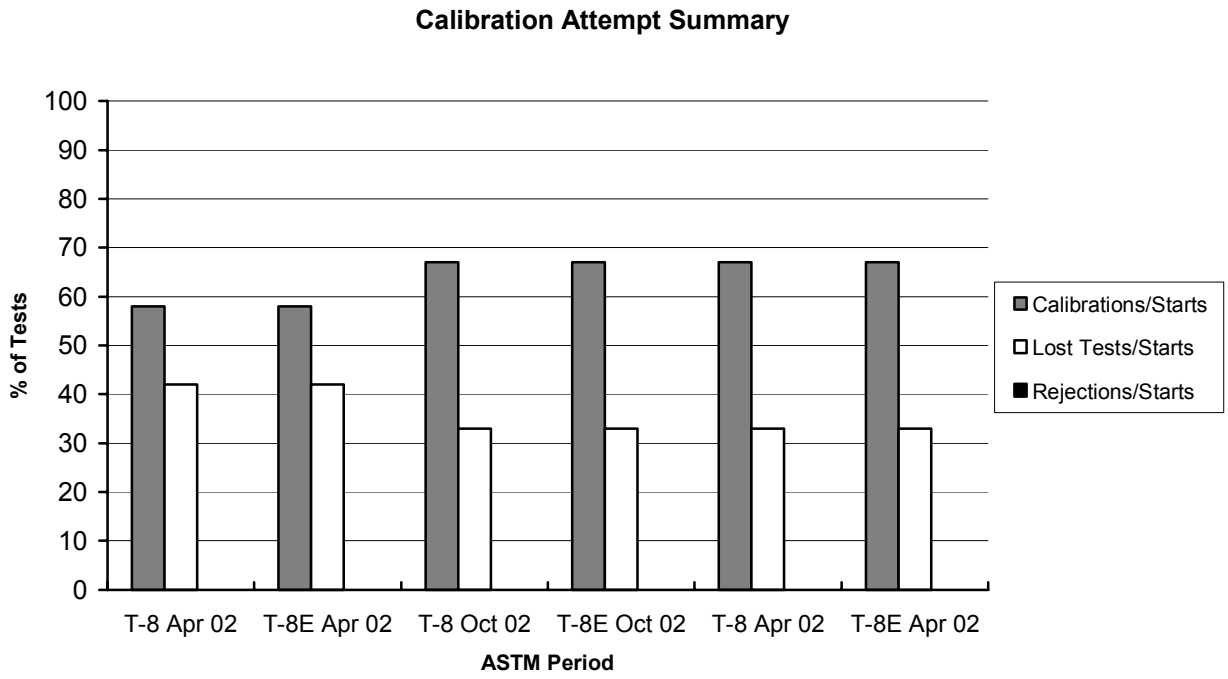
The figure below shows the T-8 / T-8E laboratory / stand distribution for tests completed this report period:



The table below summarizes the status of the reference oil tests reported to the TMC this ASTM report period:

Test Status	TMC Validity Code	Number of T-8 Tests	Number of T-8E Tests
Operationally and Statistically Acceptable	AC	4	4
Failed LTMS Acceptance Criteria	OC	0	0
Operationally Invalid	LC	1	1
Aborted	XC	1	1
Total		6	6

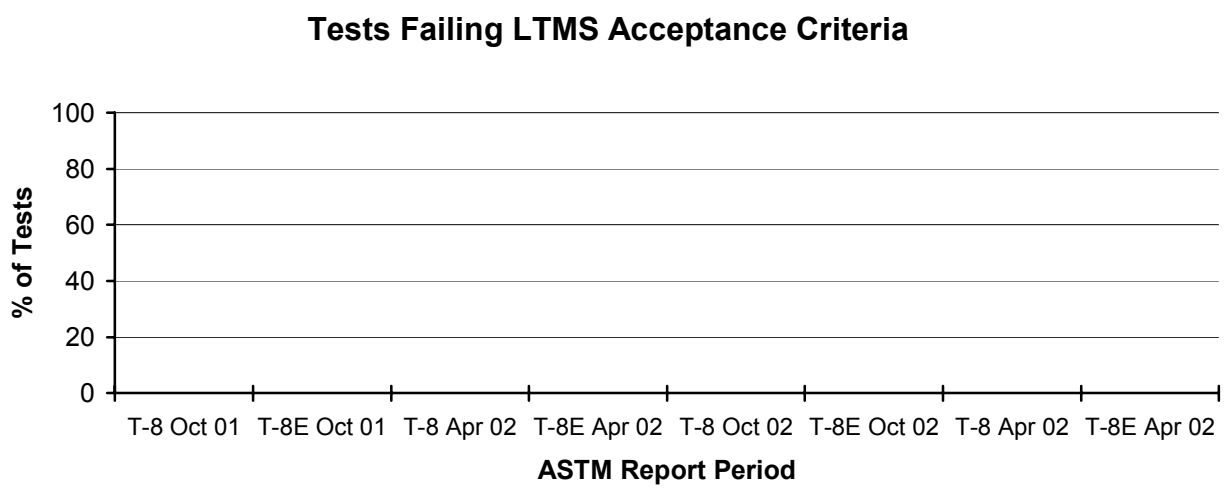
Calibrations per start, lost tests per start and rejections per start rates are summarized in the figure below:



The calibration per start, lost test per start, and the rejection per start rates this period are identical to the previous period. A detailed list of reasons tests failed the acceptance criteria is shown in Table 1. Table 2 lists the operationally invalid tests and Table 3 lists the aborted tests.

LTMS Acceptance Criteria / Stand Alarms:

The following figure shows the percentage of operationally valid tests that failed the LTMS acceptance criteria (TMC validity code = OC) for recent ASTM report periods:



There were no LTMS stand alarms for the current period. No LTMS deviations were issued this period. A total of two LTMS deviations have been issued during the history of the T-8 / T-8E.

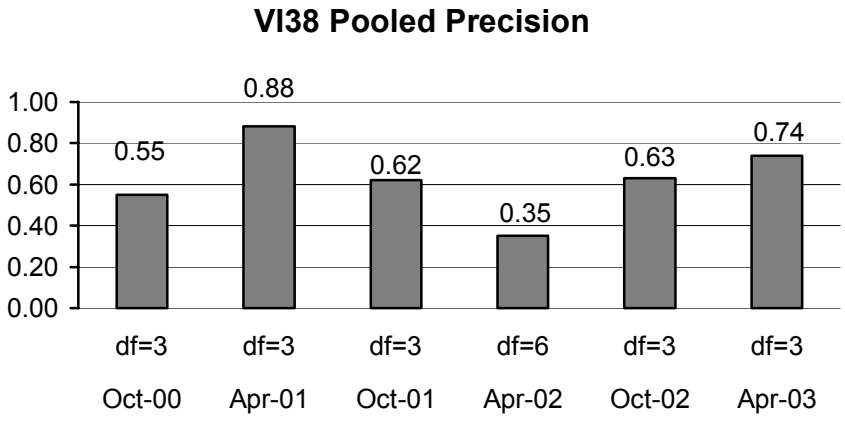
Severity and Precision:

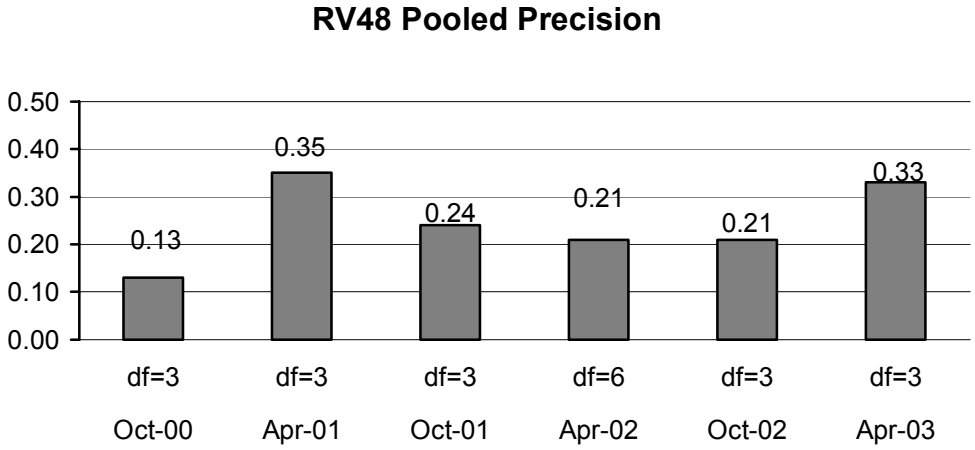
Figure 1 (attached) shows the current industry EWMA severity, EWMA precision, and cusum charts for Viscosity Increase at 3.8% TGA Soot (VI38). VI38 is currently in control. For this period, VI38 is trending an average of 0.49 Δ/s mild. This is equivalent to 0.44 cSt. Figure 2 (attached) shows the industry charts for the most recent twenty-five tests. For a history of VI38 industry alarms, refer to the industry alarm log shown in Table 4.

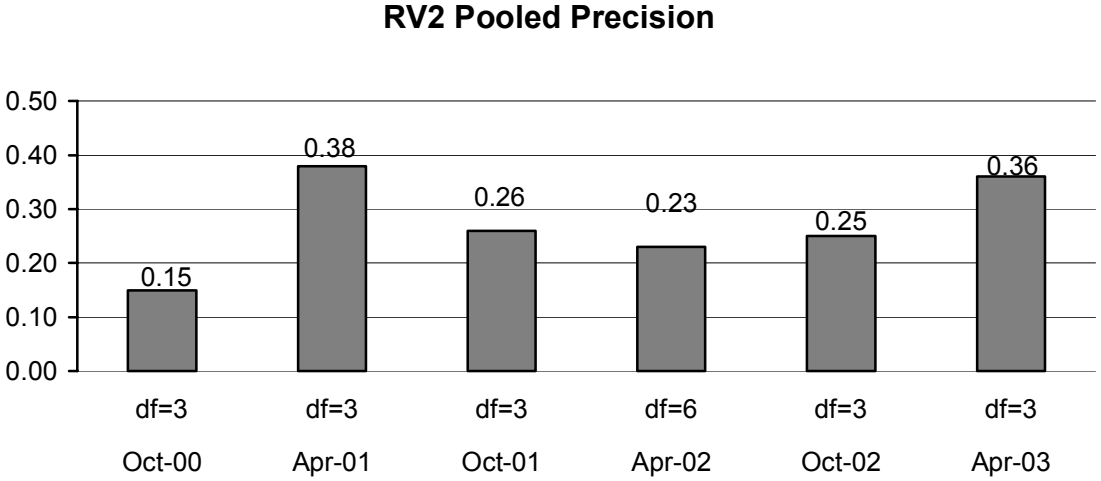
Figure 3 (attached) shows the current industry EWMA severity, EWMA precision, and cusum charts for Relative Viscosity at 4.8% TGA Soot, 50% Din Shear Loss (RV48). RV48 is currently in control. Figure 4 shows the industry charts for the most recent twenty-five tests. For a history of RV48 industry alarms, refer to the industry alarm log shown in Table 5.

Figure 5 (attached) shows the current industry EWMA severity, EWMA precision, and cusum charts for Relative Viscosity at 4.8% TGA Soot, 100% Din Shear Loss (RV2). RV2 is currently in control. For this period, RV2 is trending an average of 0.28 Δ/s severe. This is equivalent to 0.08 relative viscosity units. Figure 6 shows the industry charts for the most recent twenty-five tests. For a history of RV2 industry alarms, refer to the industry alarm log shown in Table 6.

Precision, as estimated by the pooled standard deviation, is shown in the following figures. For comparison purposes, the TMC will continue to report precision by ASTM period.


VI38 Pooled Precision
1.00
0.80
0.60
0.40
0.20
0.00
0.55
0.88
0.62
0.35
0.63
0.74
df=3
df=3
df=3
df=6
df=3
df=3
Oct-00
Apr-01
Oct-01
Apr-02
Oct-02
Apr-03


RV48 Pooled Precision
0.50
0.40
0.30
0.20
0.10
0.00
0.13
0.35
0.24
0.21
0.21
0.33
df=3
df=3
df=3
df=6
df=3
df=3
Oct-00
Apr-01
Oct-01
Apr-02
Oct-02
Apr-03


RV2 Pooled Precision
0.50
0.40
0.30
0.20
0.10
0.00
0.15
0.38
0.26
0.23
0.25
0.36
df=3
df=3
df=3
df=6
df=3
df=3
Oct-00
Apr-01
Oct-01
Apr-02
Oct-02
Apr-03

The April '03 precision estimates for all three parameters show some degradation in comparison to recent periods. Please note, that the degrees of freedom (df) equals Σ(n observations per oil - 1).

Reference Oils:

The current T-8 / T-8E reference oil test targets are shown below:

Oil	n	Parameter	Mean (cSt)	s
1004-3	30	VI38	4.57	0.90
		RV48	2.07	0.26
		RV2	2.21	0.27

Information Letters:

No information letters were issued this report period.

TMC Laboratory Visits:

One T-8 TMC laboratory visit was conducted this ASTM period. Two deficiencies were noted: the temperature calibration specification of 0.5°C was not being adhered to; and the fuel flow meter calibration range did not bracket the normal operating range.

Additional Information:

Figure 7 is a plot of TGA soot versus test hours for all operationally valid calibration tests on TMC oil 1004-3.

Table 7 contains the T-8 / T-8E Timeline which details changes to the test since January 1, 1993.

The T-8 / T-8E database, for operationally valid calibration tests, can be accessed on the TMC's homepage. If you have any questions on how to access this information, contact the TMC.

JAC/jac/mem03-024.jac.doc

Attachments

c: J.L. Zalar, TMC
F.M. Farber, TMC
Mack Surveillance Panel
ftp://ftp.astmtmc.cmu.edu/docs/diesel/mack/semiannualreports/T8-04-2003.pdf

Distribution: Email

Table 1
Summary of Reasons for Rejected Tests

	No. of T-8 Tests	No. of T-8E Tests
No rejected tests	-	-

Table 2
Summary of Reasons for Invalid Tests

	No. of T-8 Tests	No. of T-8E Tests
Missed soot window, low	1	1

Table 3
Summary of Reasons for Aborted Tests

	No. of Tests
Projected to miss soot window	1

Figure 1

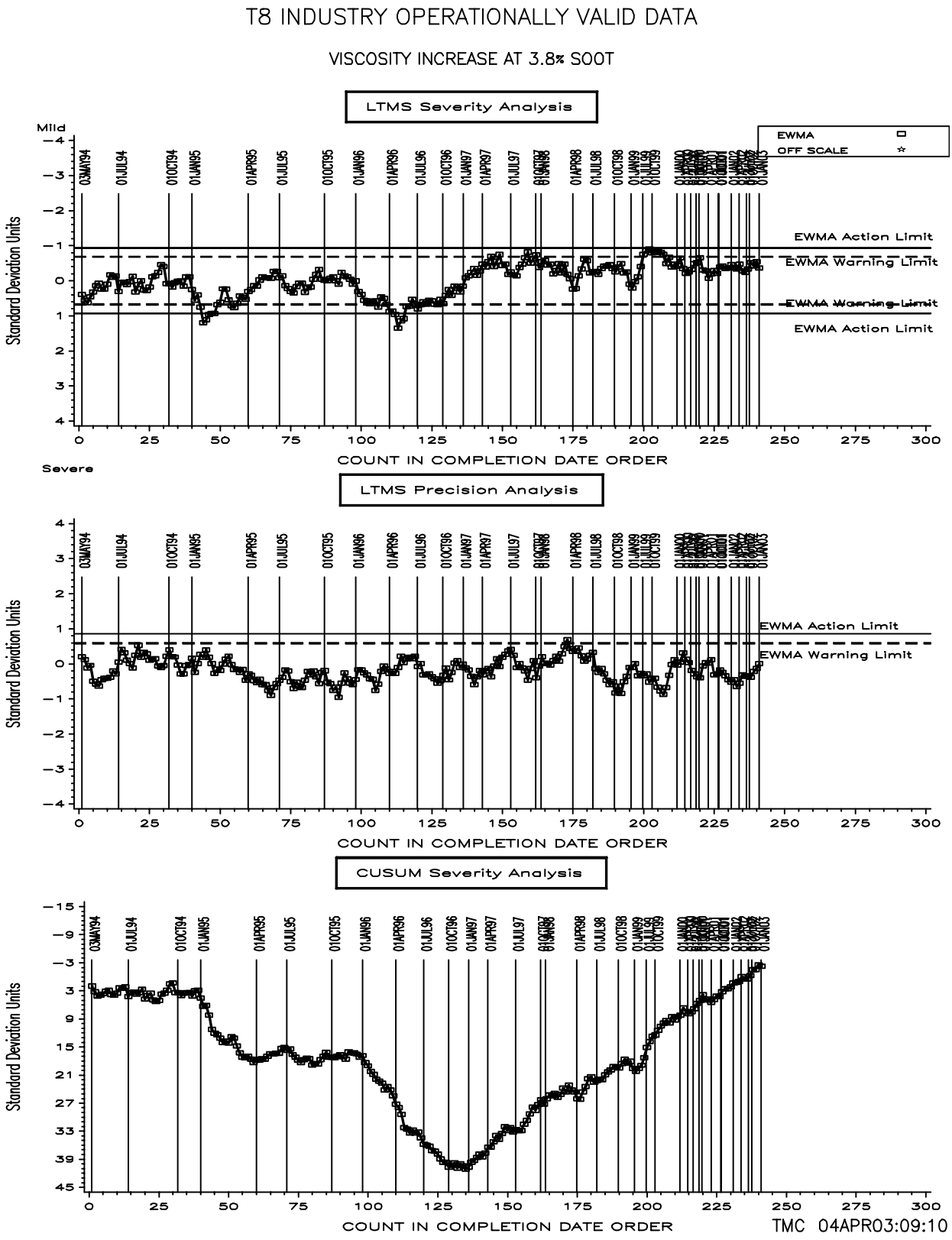
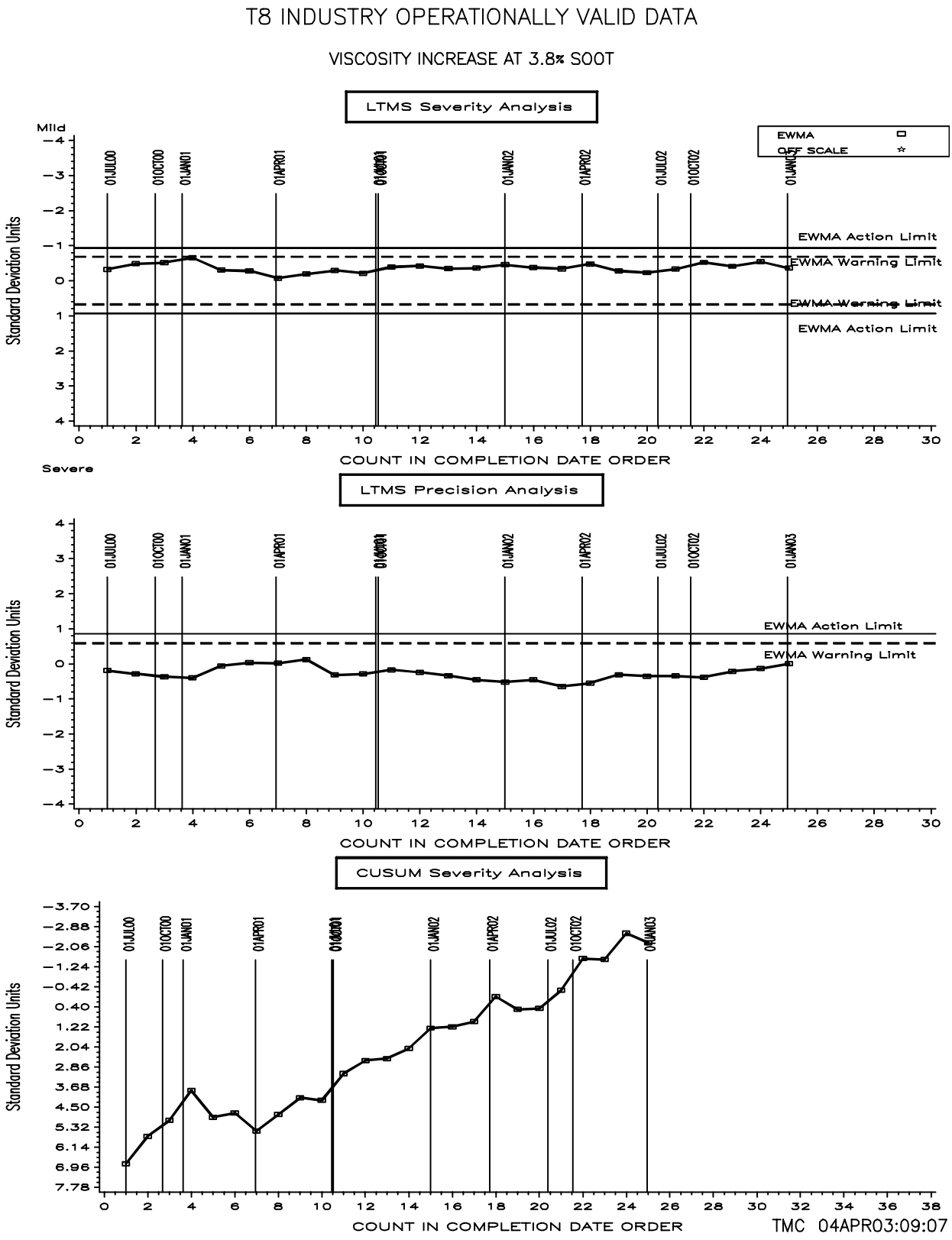

T8 INDUSTRY OPERATIONALLY VALID DATA
VISCOSITY INCREASE AT 3.8% SOOT
LTMS Severity Analysis
Mild
Severe
EWMA
OFF SCALE
EWMA Action Limit
EWMA Warning Limit
EWMA Warning Limit
EWMA Action Limit
Standard Deviation Units
COUNT IN COMPLETION DATE ORDER
LTMS Precision Analysis
EWMA Action Limit
EWMA Warning Limit
Standard Deviation Units
COUNT IN COMPLETION DATE ORDER
CUSUM Severity Analysis
Standard Deviation Units
COUNT IN COMPLETION DATE ORDER
TMC 04APR03:09:10

Figure 2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EWMA Warning Limit
Standard Deviation Units
COUNT IN COMPLETION DATE ORDER
CUSUM Severity Analysis
Standard Deviation Units
COUNT IN COMPLETION DATE ORDER
TMC 04APR03:09:07

Table 4

T-8 / T-8E VISCOSITY INCREASE AT 3.8% SOOT INDUSTRY ALARM LOG

January 21, 1995 to March 14, 1995 (Severity, Severe direction)

Surveillance investigated effects of fuel batches at April and June 1995 meetings. No cause was identified.

February 3, 1996 to October 25, 1996 (Severity, Severe direction)

Surveillance investigated alarms at June and September 1996 meetings. Alarms believed to be caused by the test trending mild on soot. Concerned that existing test targets did not represent true test performance, the Surveillance Panel adopted new targets on September 5, 1996. Alarms cleared on October 25, 1996.

May 6, 1997 to June 4, 1997 (Severity, Mild direction)

Industry mild trend believed to be caused by one laboratory's data.

August 17, 1997 to November 28, 1997 (Severity, Mild direction)

Industry mild trend believed to be caused by one laboratory's data.

March 23, 1998 to March 24, 1998 (Precision)

A one-test excursion occurs. No industry related problem.

September 1, 1999 to November 25, 1999 (Severity, Mild direction)

A series of mild tests triggered an industry warning. No causes were identified and the Surveillance Panel took no action.

Updated 4/4/03

Figure 3

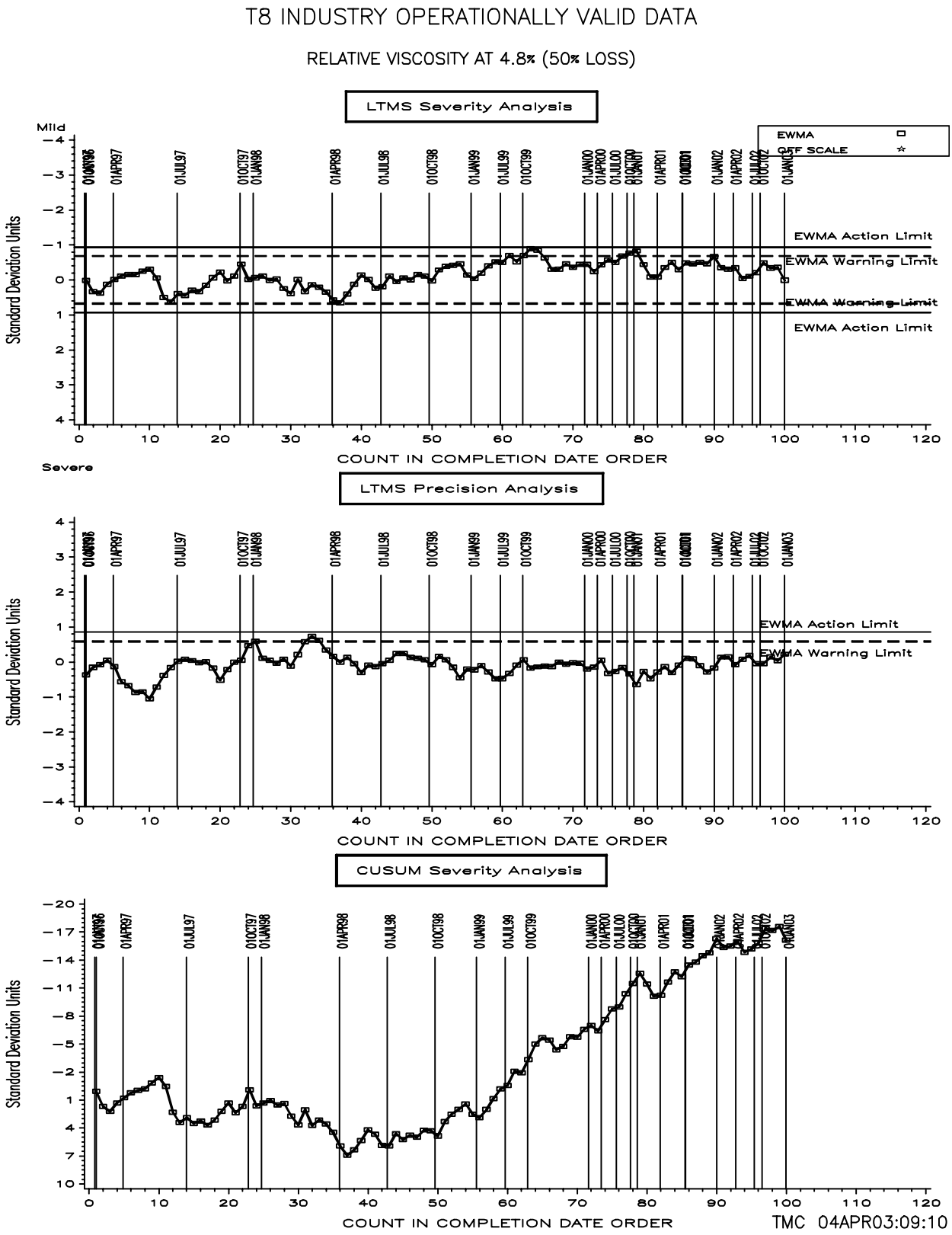
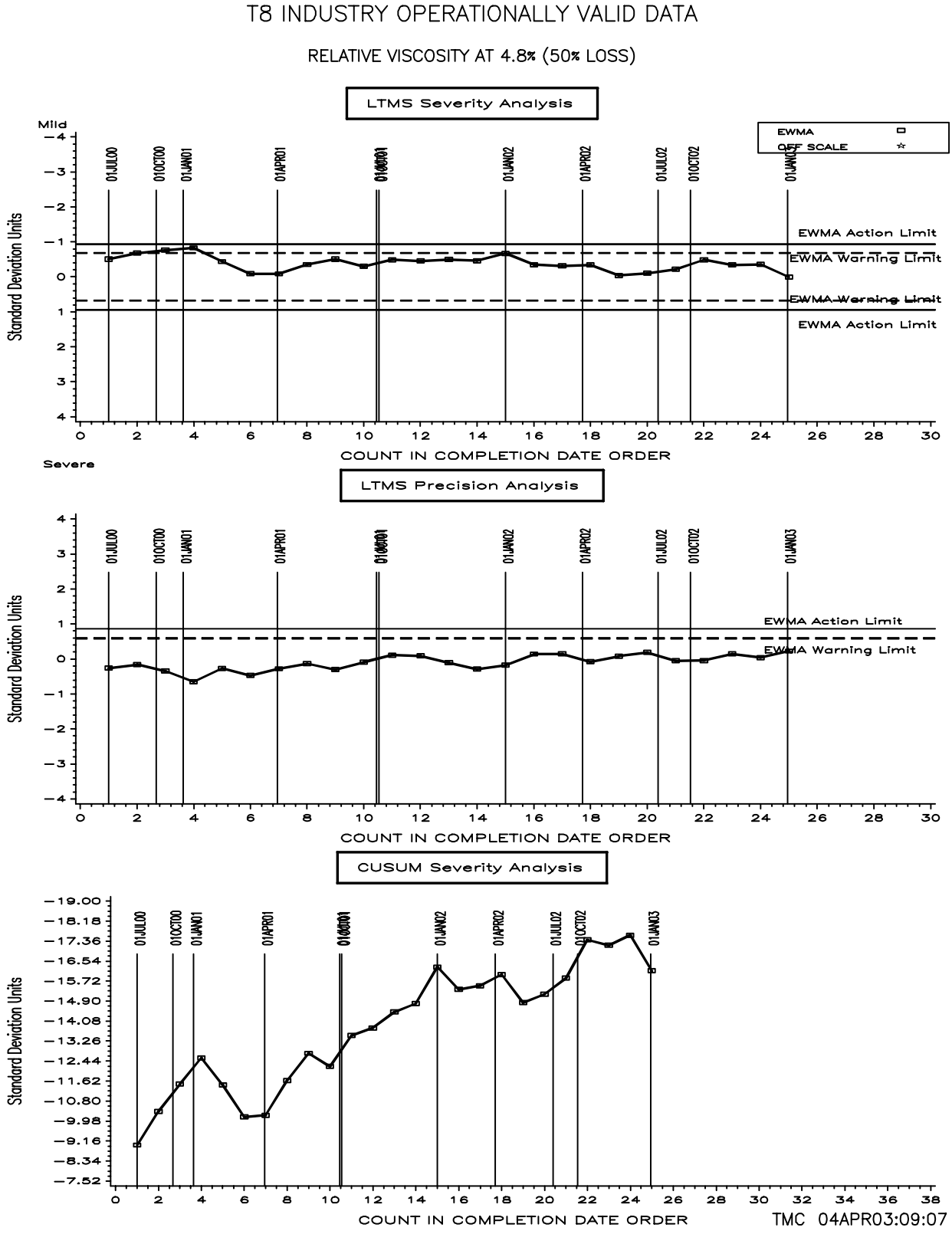

T8 INDUSTRY OPERATIONALLY VALID DATA
RELATIVE VISCOSITY AT 4.8% (50% LOSS)
LTMS Severity Analysis
Mild
Severe
EWMA
OFF SCALE
EWMA Action Limit
EWMA Warning Limit
EWMA Warning Limit
EWMA Action Limit
Standard Deviation Units
COUNT IN COMPLETION DATE ORDER
LTMS Precision Analysis
EWMA Action Limit
EWMA Warning Limit
Standard Deviation Units
COUNT IN COMPLETION DATE ORDER
CUSUM Severity Analysis
Standard Deviation Units
COUNT IN COMPLETION DATE ORDER
TMC 04APR03:09:10

Figure 4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RELATIVE VISCOSITY AT 4.8% (50% LOSS)
LTMS Severity Analysis
Mild
Severe
EWMA
OFF SCALE
EWMA Action Limit
EWMA Warning Limit
EWMA Warning Limit
EWMA Action Limit
Standard Deviation Units
COUNT IN COMPLETION DATE ORDER
LTMS Precision Analysis
EWMA Action Limit
EWMA Warning Limit
Standard Deviation Units
COUNT IN COMPLETION DATE ORDER
CUSUM Severity Analysis
Standard Deviation Units
COUNT IN COMPLETION DATE ORDER
TMC 04APR03:09:07

Table 5

T-8E RELATIVE VISCOSITY AT 4.8% SOOT INDUSTRY ALARM LOG

February 1, 1998 to February 12, 1998 (Precision)

A one-test excursion occurs. No industry related problem.

March 21, 1998 to March 24, 1998 (Precision)

A two-test excursion occurs. No industry related problem.

September 16, 1999 to October 21, 1999 (Severity, Mild direction)

Four of five tests trigger a warning alarm. No causes were identified and the Surveillance Panel took no action.

November 6, 2000 to February 22, 2001 (Severity, Mild direction)

A two-test excursion occurs. No industry related problem.

Updated 4/4/03

Figure 5

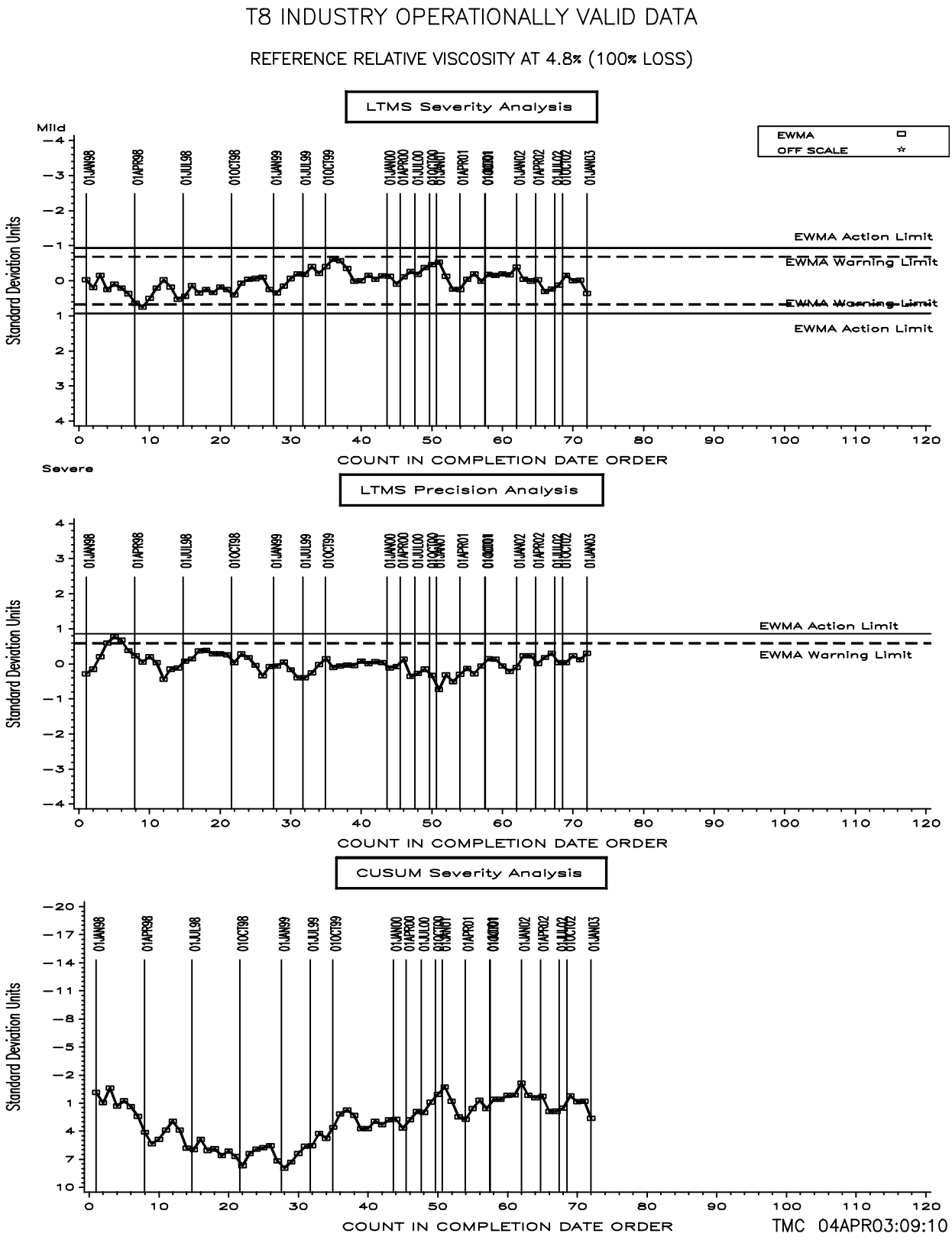
T8 INDUSTRY OPERATIONALLY VALID DATA
REFERENCE RELATIVE VISCOSITY AT 4.8% (100% LOSS)
LTMS Severity Analysis
Mild
Severe
EWMA
OFF SCALE
EWMA Action Limit
EWMA Warning Limit
EWMA Warning Limit
EWMA Action Limit
Standard Deviation Units
COUNT IN COMPLETION DATE ORDER
LTMS Precision Analysis
EWMA Action Limit
EWMA Warning Limit
Standard Deviation Units
COUNT IN COMPLETION DATE ORDER
CUSUM Severity Analysis
Standard Deviation Units
COUNT IN COMPLETION DATE ORDER
TMC 04APR03:09:10

Figure 6

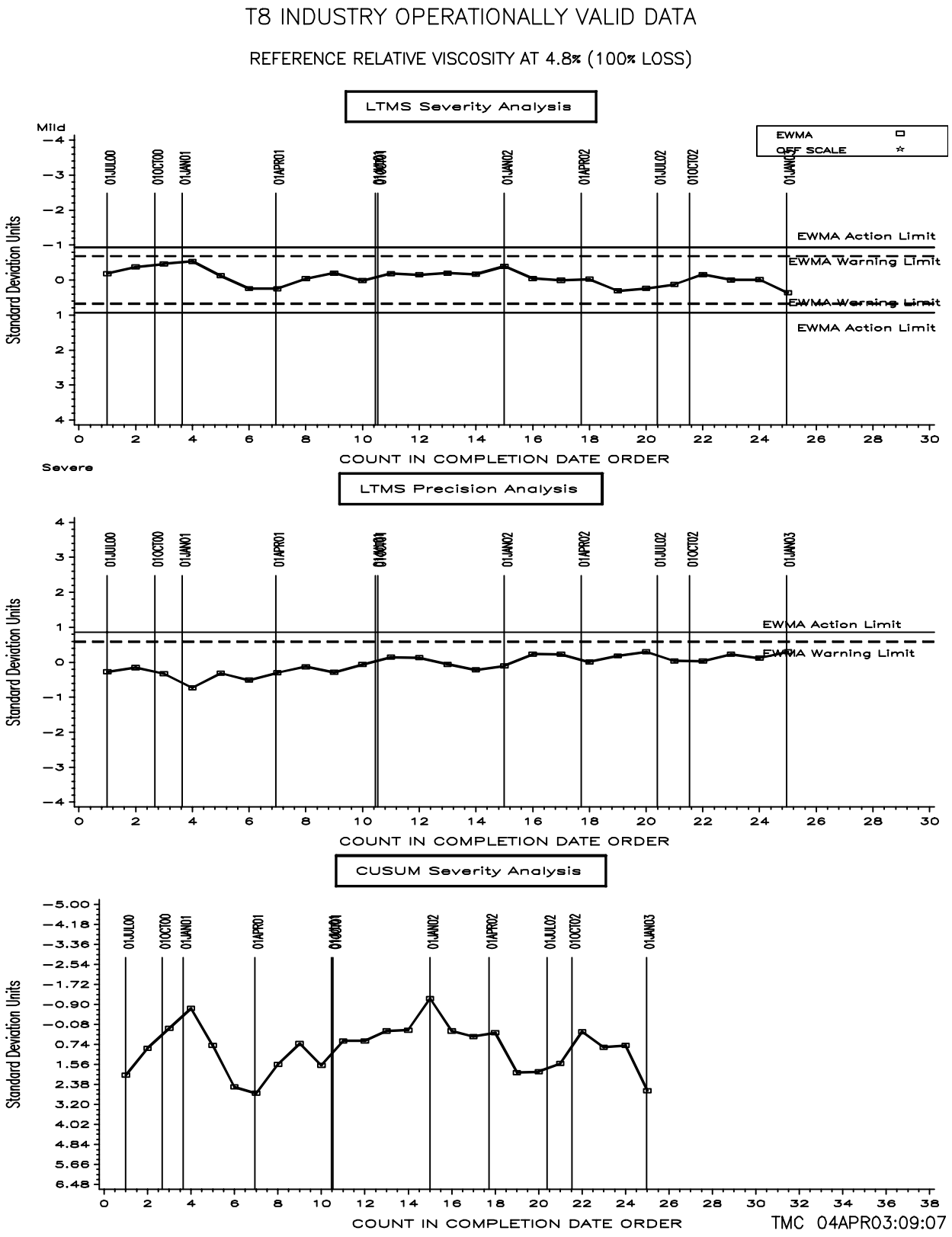
T8 INDUSTRY OPERATIONALLY VALID DATA
REFERENCE RELATIVE VISCOSITY AT 4.8% (100% LOSS)
LTMS Severity Analysis
Mild
Severe
EWMA
OFF SCALE
EWMA Action Limit
EWMA Warning Limit
EWMA Warning Limit
EWMA Action Limit
Standard Deviation Units
COUNT IN COMPLETION DATE ORDER
LTMS Precision Analysis
EWMA Action Limit
EWMA Warning Limit
Standard Deviation Units
COUNT IN COMPLETION DATE ORDER
CUSUM Severity Analysis
Standard Deviation Units
COUNT IN COMPLETION DATE ORDER
TMC 04APR03:09:07

Table 6

T-8E RELATIVE VISCOSITY AT 4.8% SOOT (100% LOSS) INDUSTRY ALARM LOG

Any alarms prior to March 6, 2002 occurred prior to the monitoring of this parameter.

No alarms have occurred since monitoring began.

Updated 4/4/03

Figure 7
TGA Soot vs. Test Hours
TMC Oil 1004-3

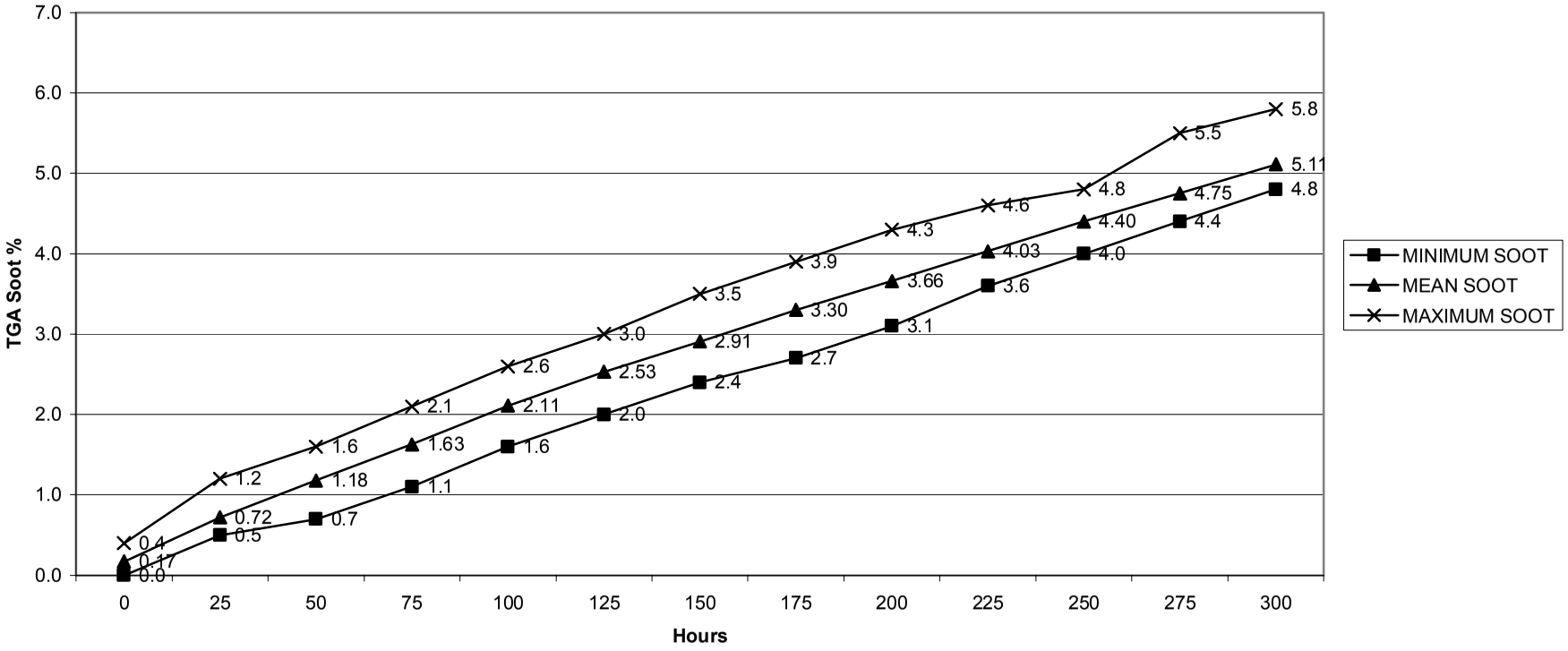

TABLE 7
T-8 / T-8E TIMELINE

Date	Information Letter	Topic
19940316	94-1	End of Test Soot Window set to 4.0% - 4.6% for oil 1004-1
19940401		Oil 1004-1 Thirty-test Targets
19940401	94-1	Acceptance Bands with Shewhart Severity k=1.75
19940602	94-1	Kinematic Viscosity at 100° C Measurement procedure added to test procedure
19940602	94-1	Enhanced Detroit Diesel TGA Soot Procedure added to test procedure
19940727	94-1	Data Dictionary and Report Form Revisions - Version 19940615
19940811		Viscosity measurement both soak window changed to ± 30 seconds
19950101	95-1	LTMS used for test acceptance
19950101	95-1	Post Test flush oil specified as Bulldog Premium Oil
19950101	95-1	Post Test Solvent Wash - oil pan is to be solvent cleaned
19950603	95-1	Data Dictionary and Report Form Revisions - Version 19950321
19950614	95-2	End of Test Soot Window set to 4.0% - 4.8% for oil 1004-2
19950619		Oil 1004-2 Ten-test Targets uses std. dev from 1004-1 of 1.19
19951101		Oil 1004-2 Twenty-test Targets uses std. dev. from 1004-1 of 1.19
19960201		Oil 1004-2 Thirty-test Targets uses std. dev. from 1004-1 of 1.19
19960628	96-1	Correction to Oil Consumption calculation
19960815	96-1	Data Dictionary and Report Form Revisions - Version 19960122
19961001		Oil 1004-2 Fifty-Nine Test Targets uses std. dev. of 0.93 from oil 1004-2
19970407	97-1	Reference test length increased to 300 hours.
19970407	97-1	Calibration period increased to 3000 hours.
19971001	97-1	Data Dictionary and Report Form Revisions - Version 19970702
19971208	98-1	T-8E incorporated into Test Method D 5967
19980303	98-2	Oil samples at 25, 75, and 125 h are mandatory for reference oil tests, optional for non-reference oil tests. These samples are not used for calculation of VI38 and RV48.
19980316	98-1	Data Dictionary and Report Form Revisions - Version 19980122
19980501		Oil 1004-3 Ten-test Targets
19980622	98-3	Mack primary and secondary filters specified for fuel system.
19980622	98-3	DIN Test Method number changed from D 3945 to D 6278.
19980622	98-3	Viscosity measurement procedure revised.
19980803	98-2	Data Dictionary and Report Form Revisions - Version 19980624
19980914		Oil 1004-3 Twenty-two test Targets
19980928	98-3	Data Dictionary and Report Form Revisions - Version 19980818
19981001	98-4	Critical parts list redefined, critical parts to be obtained from TEI
19981211	98-5	T-8A incorporated into Test Method D 5967
19990129	98-5	Data Dictionary and Report Form Revisions - Version 19981027
19990201		Oil 1004-3 Thirty test targets
20011203	02-1	100% Din Shear Loss Relative Viscosity added to T-8E
20020215		Data Dictionary and Report Form Revisions - Version 20020107
20020306		100% Din Shear Loss Relative Viscosity monitoring begins for T-8E (severity adjustments only)
20020801		Rotational Viscosity Measurements to be taken for all tests.
20020917		Data Dictionary and Report Form Revisions - Version 20020917