

New Skirt Pin Bore Alignment

Ready: Make selection or take probing

CMM Measurem... Characteri... Features

Angle of bore ctrs. relative to top...

Angle of bore ctrs. relative to top plane	
Act	3.2255
Nom	0.0000
Dev	3.2255

Top Inside Plane
0mm Curve T side
-10mm Curve T side
-20mm Curve T side
-30mm Curve T side
-40mm Curve T side
-50mm Curve T side
-60mm Curve T side
-70mm Curve T side
-80mm Curve T side
-90mm Curve T side

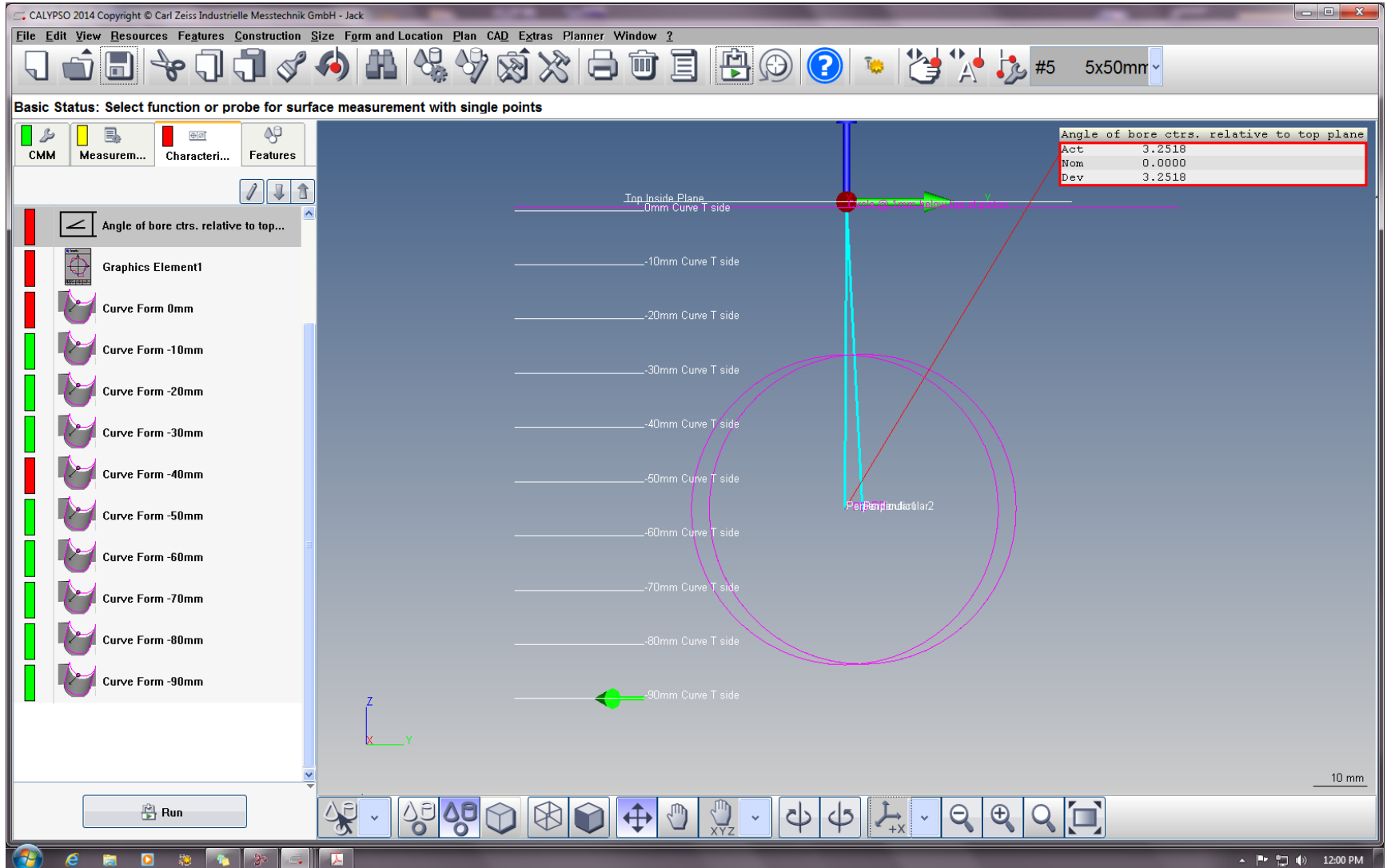
Perpendicularity

10 mm


Run

12:43 PM

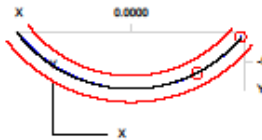
Worn Skirt Pin Bore Alignment



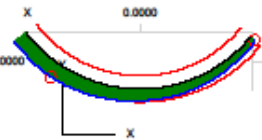
New Skirt

	Calypso 5.8.000	Carl Zeiss	Date November 10, 2015
Part Number 38	CMM Type ACCURA_MASS	Drawing No.	Department: Operator Master
Meas. Plan Name Jack	Jack	Signature:	

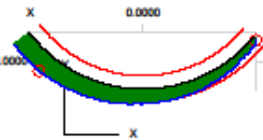
1: Curve Form 0mm



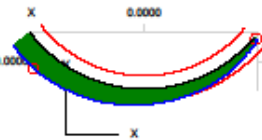
2: Curve Form -10mm



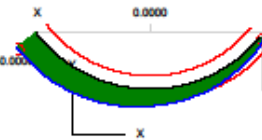
3: Curve Form -20mm



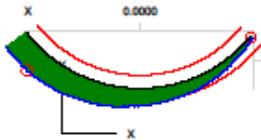
4: Curve Form -30mm



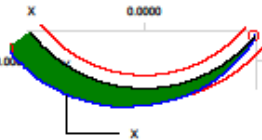
5: Curve Form -40mm



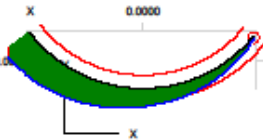
6: Curve Form -50mm



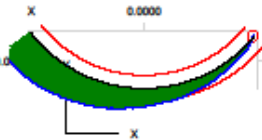
7: Curve Form -60mm



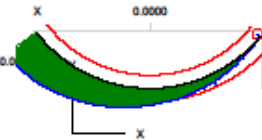
8: Curve Form -70mm



9: Curve Form -80mm




10: Curve Form -90mm



No	Identifier	Actual [mm]	Tol. [mm]	Number of Points	Speed [mm/s]	Stylus Radius [mm]	F.Type	L-C	UPR
1	Curve Form 0mm	0.0046	0.0500	300	5.00	0.0000			
2	Curve Form -10mm	0.0588	0.0500	300	5.00	0.0000			
3	Curve Form -20mm	0.0751	0.0500	300	5.00	0.0000			
4	Curve Form -30mm	0.0838	0.0500	300	5.00	0.0000			

Worn Skirt

	Calypso 5.8.000	Carl Zeiss	Date November 10, 2015
Part Number 37	CMM Type ACCURA_MASS	Drawing No.	Department: Operator Master
Meas. Plan Name Jack	Signature:		

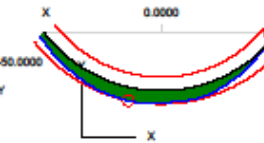
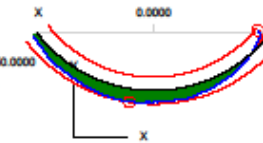
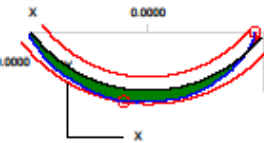
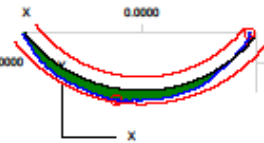
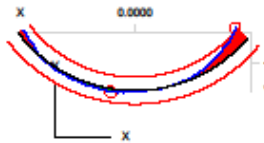
1: Curve Form 0mm

2: Curve Form -10mm

3: Curve Form -20mm

4: Curve Form -30mm

5: Curve Form -40mm



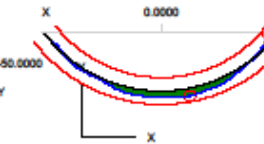
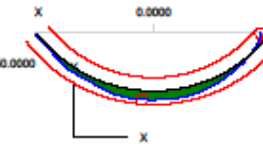
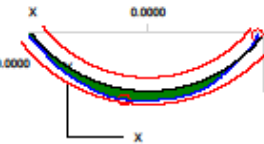
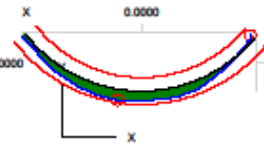
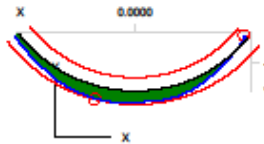
6: Curve Form -50mm

7: Curve Form -60mm

8: Curve Form -70mm

9: Curve Form -80mm

10: Curve Form -90mm



No	Identifier	Actual [mm]	Tol. [mm]	Number of Points	Speed [mm/s]	Stylus Radius [mm]	F.Type	L-C	UPR
1	Curve Form 0mm	0.0717	0.0500	300	5.00	0.0000			
2	Curve Form -10mm	0.0659	0.0500	300	5.00	0.0000			
3	Curve Form -20mm	0.0765	0.0500	300	5.00	0.0000			
4	Curve Form -30mm	0.0899	0.0500	300	5.00	0.0000			