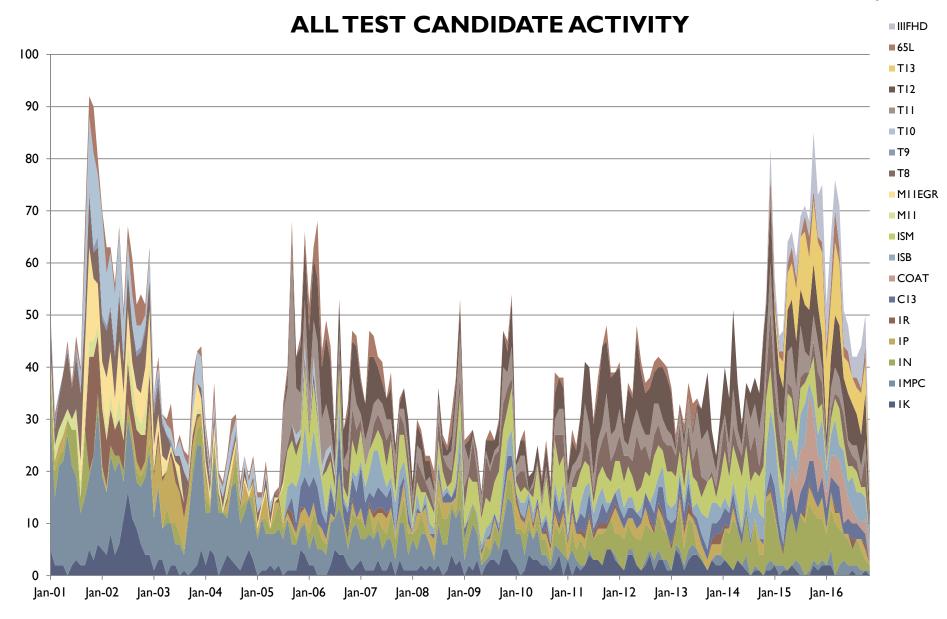
#### D02.B0.02 Maintenance Report

December 2016



## Calibrated Labs and Stands\*

Test	Labs	Stands
IK	Ι	I
IN	4	5
IM-PC	I	I
IP	3	3
IR	I	I
CI3	3	3
ISB	3	5
ISM	4	4
EOAT	0	0
RFWT	2	2
T-8/E	2	3
T-11	4	5
T-12/T-12A	4	7
T-13	5	10
COAT	3	3
DD13	3	5

\*As of 09/30/2016

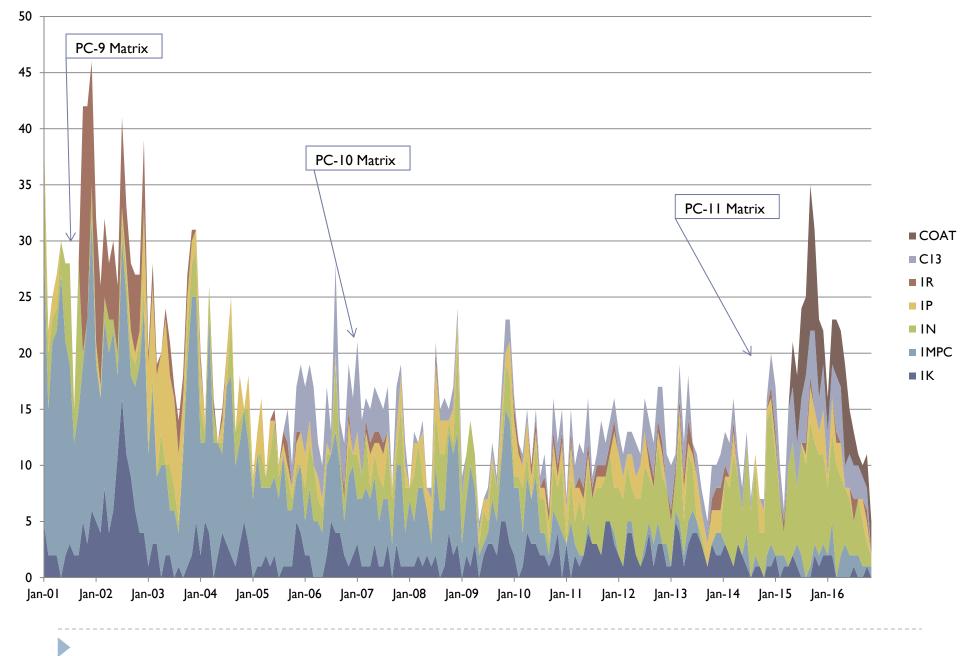
Test	Hardware Issues	Availability Through 2020	Notes
Cat IK/IN	Auxiliary components	Likely	1980's vintage engine. Ongoing resolution of issues with auxiliary stand and miscellaneous components.
Cat IP/IR	Crankshaft	Likely	1990's vintage engine. Crankshaft supplier has been identified by Caterpillar.
Cat C13	New liners – references anticipated Oct 2016 – Not yet run.	Likely	Engine block, injectors, turbos only available through reman. Liners with new material and processing but same specs will be introduced mid-2017. New batch of current liners produced.

# Additional Caterpillar Test Issues

#### > Caterpillar Oil Aeration Test

> Surveillance panel working with micro-motion manufacturer on instrument software and calibration standardization across labs.

#### CATERPILLAR CANDIDATE ACTIVITY



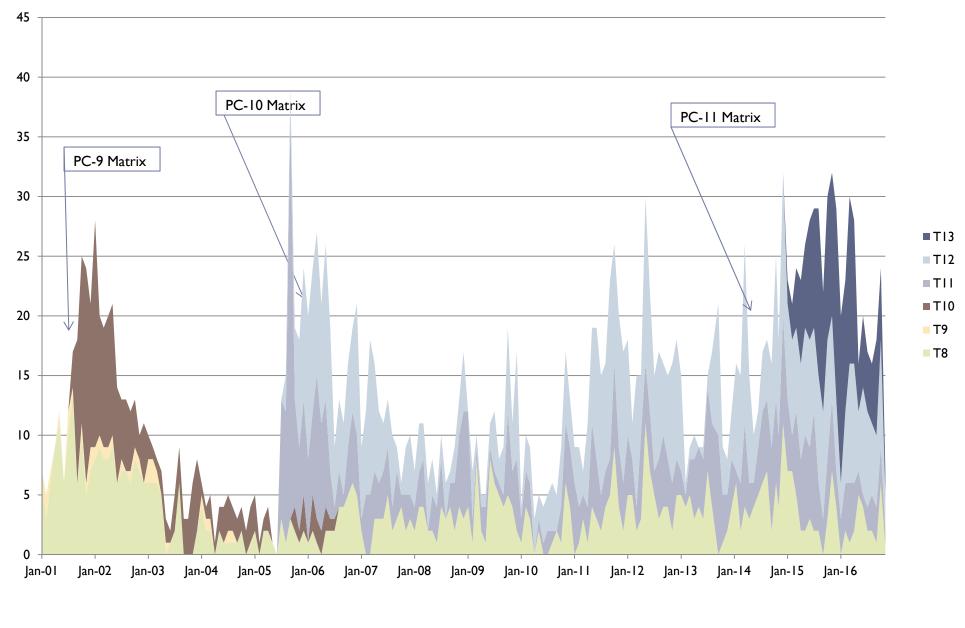
Test	Hardware Issues	Availability Through 2020	Notes
Mack T-11	Oil Consumption	Likely	Engine production ended 2006. Finite number of engine blocks. Engine build life issues with oil consumption.
Mack T-12	Oil Consumption, head gasket	Likely	Engine production ended 2006. Next ring batch available January 2017. Severity to be determined with coordinated references, plus correction factor updates.

## Additional Mack Test Issues

#### ≻ **T-I2**

> Procurement of new top ring batch and coordinated references expected January 2017.

#### MACK CANDIDATE ACTIVITY



Test	Hardware Issues	Availability Through 2020	Notes
Cummins ISM	No current issues	Likely	Cummins is looking at backwards-compatible development using ISX.
Cummins ISB	No current issues	Likely	No current issues.

# Cummins Test Surveillance Panel

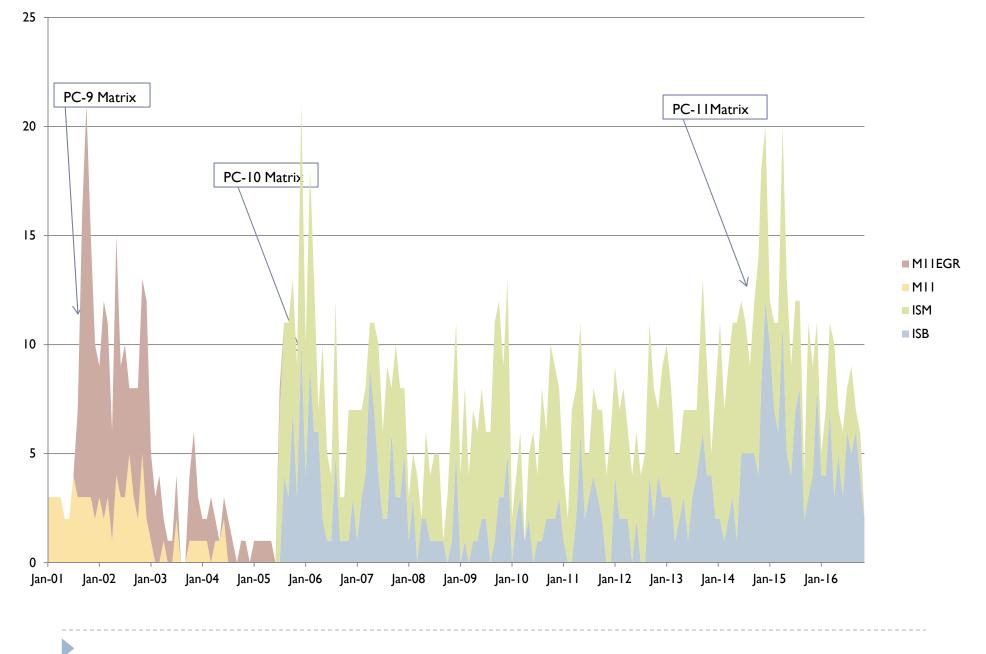
## ≻ ISM

> Cummins looking at possibility of developing backwards-compatible ISX test.

## ≻ ISB

> No current test issues.

#### **CUMMINS CANDIDATE ACTIVITY**



	Hardware Issues	Availability Through 2020	Notes
RFWT	Engine configuration	Likely	Long term supply of test parts at CPD. 6.5 L engine no longer in production at AM General, but available through supply network. Injection pump still available.
Seq IIIF/IIIG	Hardware depletion Dec 2016	Νο	Hardware depletion projected IQ 2017. Projected IQ2017 IIIH to IIIF and IIIH to IIIG correlations.
EOAT	Using last known hardware	No	Oil temperature control issues with last known EOAT engine. Test uses controlled coolant temperature but not controlled oil temperature. Lab determining cause. Unavailable?

## Engine Oil Aeration Test Surveillance Panel

No reference tests in last 6 months

- Additional engines are now impossible to source.
  - Last remaining engine is currently in use.
  - Test could be declared unavailable at any point.
- EOAT Panel transferred to CAT panel and correlation work is ongoing.

## Roller Follower Wear Test Surveillance Panel

• One reference tests in last 6 months.

- Test is in control and at historical levels.
- No issues to report. Hardware supply available at CPD.

## B2 Action Items

- > No Action Items
- Comments