

Lubrizol T-10A Alternative

HDEOCP 8 Dec 2009





- Previously, the HDEOCP has recommended the substitution of the T-11 for the T-8E as an alternative. This makes sense as the two tests have similar objectives as defined in D4485
 - 4.1.8.4 Test Method D 5967 extended, the T-8E engine test, has been shown to generate soot-related oil thickening in a manner similar to 1998 emissions-controlled heavy duty diesel engines using electronic injection control systems.
 - 4.1.10.1 Test Method D 7156, the Mack T-11 diesel engine test has been shown to generate soot-related oil thickening in a manner similar to 2002 EGR emission-controlled heavy-duty engines with electronic injection control. This engine test uses 500 mg/kg (ppm) sulfur fuel.



- Previously, the HDEOCP has recommended the substitution of the T-12 for the T-10 as an alternative. This makes sense as the two tests have similar objectives as defined in D4485
 - 4.1.9.2 Test Method D 6987/D 6987M, the T-10 diesel engine test, is used to measure engine oil performance with respect to piston ring and cylinder liner wear, bearing lead corrosion, and oil consumption in an electronically governed, open chamber, in-line six-cylinder, four-stroke cycle, turbocharged, compression-ignition engine with exhaust gas recirculation.
 - 4.1.10.2 Test Method D 7422, the Mack T-12 diesel engine test is used to measure engine oil performance with respect to piston ring and cylinder liner wear, bearing corrosion, and oil consumption, using an inline six cylinder, four-stroke, direct injection, turbo-charged engine with exhaust gas recirculation at levels expected for 2007 emission control engines. This engine test uses ultra low (15 mg/kg (ppm)) sulfur fuel.



- CI-4 is an important HD category, both in the USA and around the world.
- CI-4 is often offered as an important credential alongside European ACEA categories.

ACEA Spec	<u>T-10</u>	<u>T-12</u>	<u>T-11</u>	<u>T-8E</u>	Typically Assoc API Spec
E4-08			Either		CI-4
E6-08	<u>Eil</u> her		Either		
E7-08	Either		Either		CI-4
E9-08		Υ	Υ		CJ-4

There are a few idleT-10 stands in the industry but no referenced test stands. The test is effectively unavailable unless customers agree to pay for referencing.



 While the T-11 can be run as a substitute for the T-8E few European fluids require this soot handling capability and the T-8E remains an important and viable test.

ACEA Spec	<u>T-10</u>	<u>T-12</u>	<u>T-11</u>	<u>T-8E</u>	Typically Assoc API Spec
E4-08			Eit	her	CI-4
E6-08	Eit	her	Eit	her	
E7-08	Eit	her	Eit	her	CI-4
E9-08		Υ	Υ		CJ-4

API reports there are 990 CI-4 and 450 CI-4 PLUS registered formulations. There are more than twice as many CI-4 as CI-4 Plus oils. The oils claiming only CI-4 are not required to run a T-11 and most would not pass it.

Future CI-4 approvals will be based on the T-12 and T-8E.

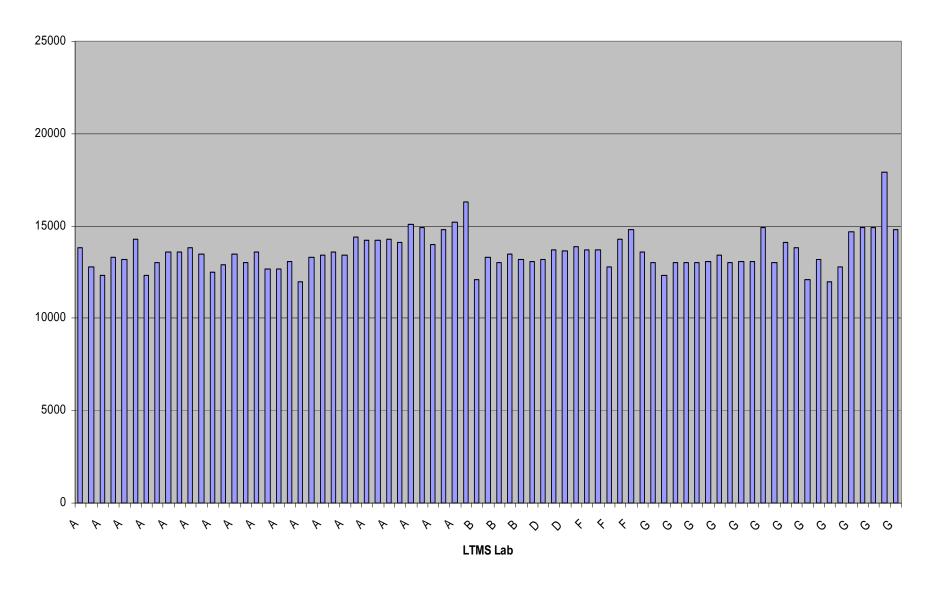


- ^{AD} The T-10A test is the name given to a T-10 test run for 75 h to generate the sample for measurement by Test Method D 4684. (MRV)
- Today, the HDEOCP is considering recommending an alternative test for the T-10A.
- Suggested alternatives are to use the 180 hour drain from a T-11 Soot Handling test or the 100 hour drain from the test that is replacing the T-10, the T-12.
 - All future CI-4/CI-4 PLUS approvals will run the T-12
 - Two thirds of CI-4/CI-4 PLUS formulations do not presently run the T-11 and most would not pass it
- Lubrizol is not opposed to adopting a T-11A alternative, but it is imperative that a T-12A alternative exist either alone or in parallel.



T-10A Historical Performance

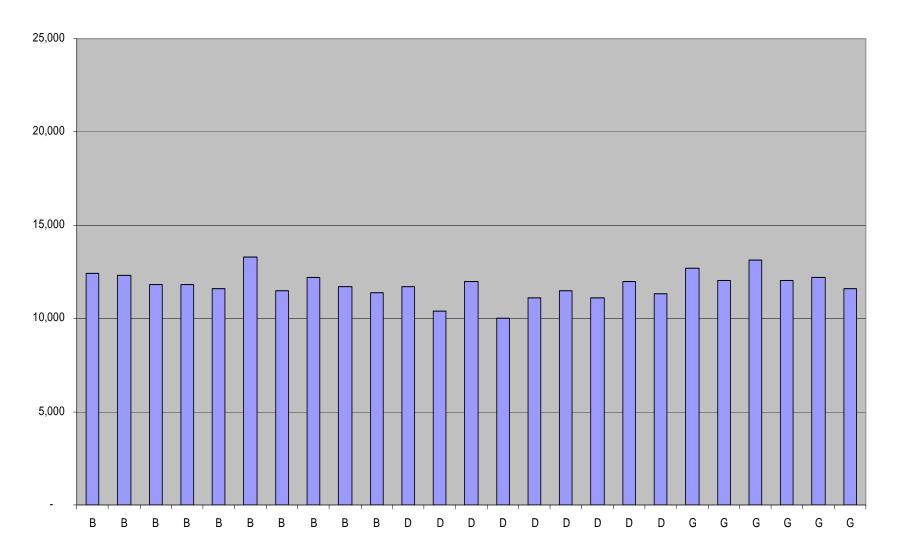
T-10A MRV (Chartable; n=75)





T-10A Historical Performance

T-12 100 Hr MRV (Self-Reported, n=25)

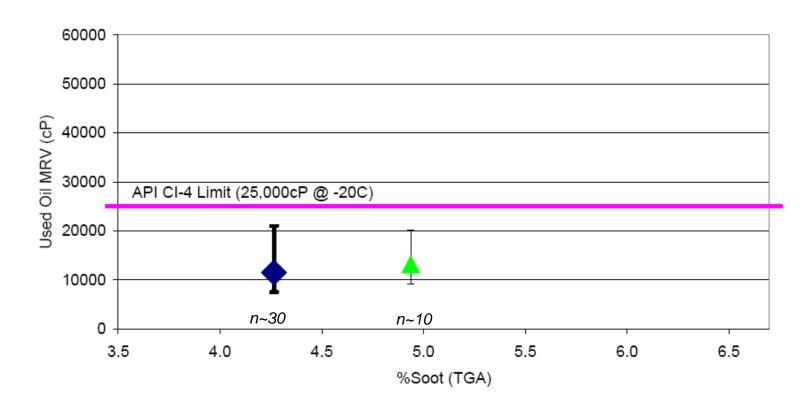




- Lubrizol strongly recommends a T-12A test be recommended as an alternative to the T-10A
- Recommending use of the T-12 for the CI-4 used oil MRV
 - Keeps the test type similar for the drain generating test
 - All current CI-4/CI-4 PLUS approvals will come from the T-12
 - Two thirds of CI-4/CI-4 PLUS formulations do not presently run the T-11 and most would not pass it
 - Lubrizol candidate data suggests test substitution will work
 - A good deal of Reference Data Has Been Collected on T-12 100
 Hour MRV and it's very similar to the T-10A data



Mack T-12 100Hr v T-10 75Hr Drain oil MRV



- Mack T12 MRV 15W-xx 100Hr Drains Mack T10 CI-4 Limit
- ▲ Mack T10 75Hr 15W-xx Drain MRV