Jeff Clark

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Sent:	Tuesday, August 16, 2011 10:41 AM
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Subject:	Cummins Surveillance Panel Minutes August 16, 2011

PDF

ISM cylinder head

^{updates.pdf...} Attendance - Jim Moritz, Jeff Clark, Jim Matasic, Bob Campbell, Shawn Whitacre, Pat Fetterman, Christian Porter, Mark Cooper, Jim McCord, Perry Grosch, Doyle Boese, Cory Trobaugh

Hardware Update-

Cory Trobaugh indicated the timing for Batch H cams are still on schedule for Sept / Oct manufacture. Zack Bishop has 37 Batch G2 cams and so far the batch looks good. Hardness test results (60-62 HRC) Batch C tappets also look good. Batch quantity is almost 4000 pieces.

Lab Inventory Update

Intertek and SwRI should be able to make it to late September on current hardware, Lubrizol until October.

Path Forward

It was decided to keep running status quo (Batch B tappets, Batch G cams, using correction factors) for the time being. The G2 cams will be held in reserve. Labs will reference Batch H cams and Batch C tappets once the hardware is availabe. Cummins will advise every few weeks on the status of Batch H aquisition.

ISM Cylinder Heads

Bob Campbell noted that a recently ordered, through the dealer, cylinder head resulted in an open chamber head instead of a flat deck head (see attached bulletin). After discussion, it was decided resolve the issue via email ballot. Jim Moritz, Jeff Clark, and Zack Bishop will coordinate the ballot.