



# Test Monitoring Center

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**MEMORANDUM:** 07-046  
**DATE:** August 8, 2007  
**TO:** Cummins Surveillance Panel  
**FROM:** Jeff Clark  
**SUBJECT:** ISB Reference Oil Test Target Update

As approved by the Cummins Surveillance Panel, the fourteen test targets for ISB reference oil 831 are shown in the table below. These targets are effective August 7, 2007. Attached is the ISB target dataset as well as plots showing the lab distribution for all test parameters. Please contact me if you have any questions.

**ISB Reference Oil 831 Fourteen Test Targets**

| Parameter                          | Mean | Std. Deviation |
|------------------------------------|------|----------------|
| Average Tappet Weight Loss, mg     | 97.2 | 14.8           |
| Average Camshaft Wear, micrometers | 42.5 | 5.0            |

JAC/jac /mem07-046.jac.doc

c: <ftp://ftp.astmtmc.cmu.edu/docs/diesel/cummins/memos/mem07-046.pdf>

Frank Farber  
John Zalar

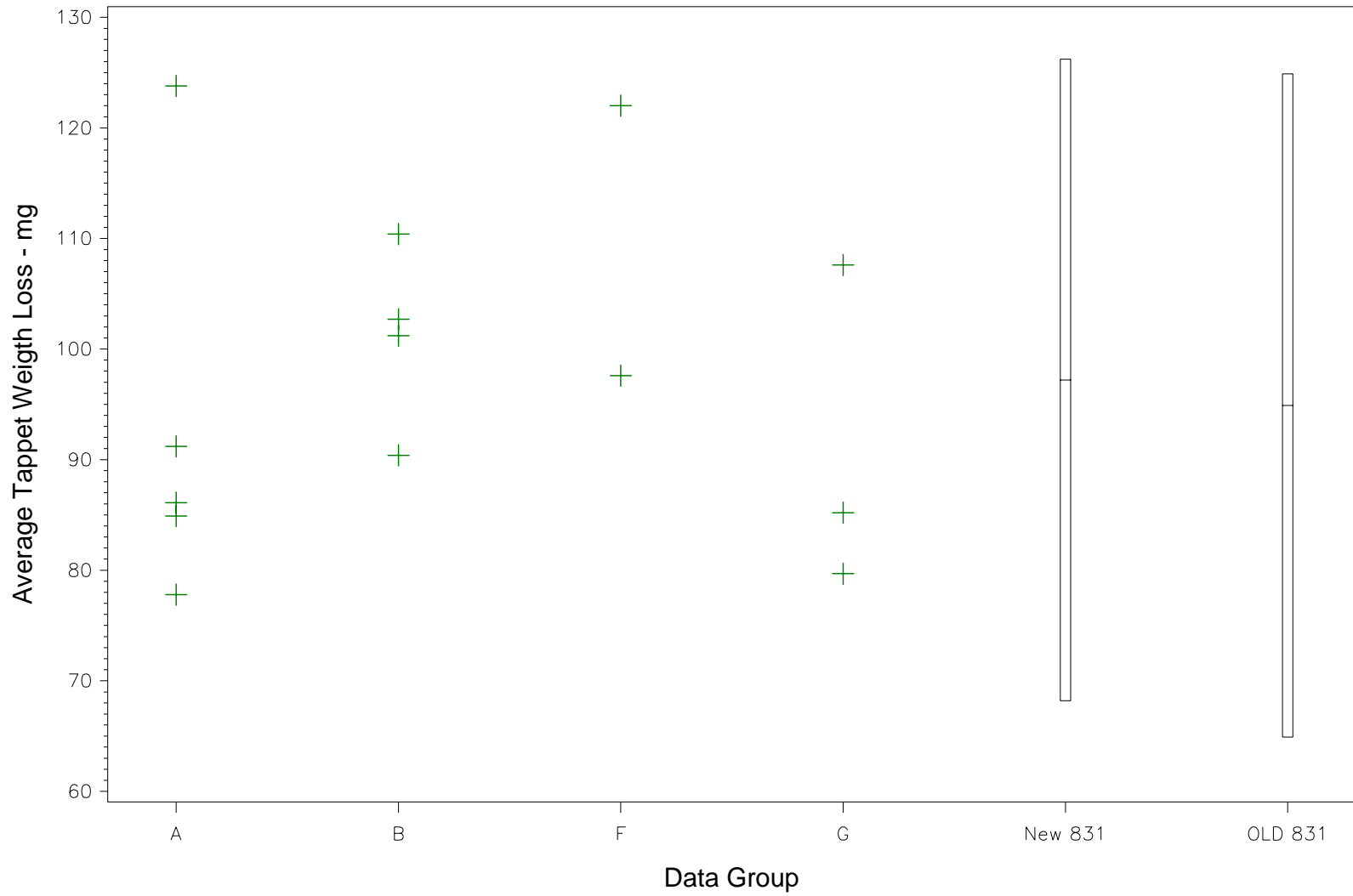
Distribution: email

**ISB Reference Oil 831**  
**Fourteen Test Target Dataset**

| <u>CMIR</u> | <u>LAB</u> | <u>EOT</u> | <u>ACSW</u> | <u>ATWL</u> |
|-------------|------------|------------|-------------|-------------|
| 55841       | G          | 20050604   | 44.1        | 85.2        |
| 55851       | A          | 20050606   | 45.1        | 84.9        |
| 55842       | G          | 20050717   | 30.8        | 79.7        |
| 55852       | A          | 20050801   | 42.2        | 77.8        |
| 56950       | B          | 20050907   | 46.1        | 110.4       |
| 56972       | B          | 20050915   | 43.1        | 90.4        |
| 58241       | A          | 20060924   | 52.4        | 123.8       |
| 57939       | B          | 20061113   | 43.1        | 102.7       |
| 58207       | G          | 20061215   | 40.9        | 107.6       |
| 58242       | A          | 20061220   | 40.7        | 86.1        |
| 58239       | B          | 20070219   | 36.1        | 101.2       |
| 60582       | F          | 20070518   | 43.5        | 122         |
| 58243       | A          | 20070701   | 46.2        | 91.2        |
| 60583       | F          | 20070727   | 40.5        | 97.6        |

ISB: Reference Oil 831  
Test Target Data Set and Shewart Severity Limits

Average Tappet Weight Loss



ISB: Reference Oil 831  
Test Target Data Set and Shewart Severity Limits

Average Camshaft Wear

