

Test Monitoring Center

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C13 Information Letter 20-1 Sequence No. 12 November 16, 2020

ASTM consensus has not been obtained on this information letter. An appropriate ASTM ballot will be issued in order to achieve such consensus.

TO: C13 Mailing List

SUBJECT: Updated Intake and Exhaust Valve Part Numbers in Critical Parts List

This information letter updates the critical parts list as agreed upon in the November 5th, 2020 surveillance panel meeting. Table A3.1 has been updated and is attached. These changes are effective immediately.

Hind Abi-Akar

Hind Abi-Akar Project Engineer Caterpillar, Inc

Attachment

c: http://www.astmtmc.cmu.edu/ftp/docs/diesel/CAT/procedure_and_ils/c13/il20-01.pdf

Distribution: Email

Frank m Failer

Frank M. Farber Director ASTM Test Monitoring Center

Replace Table A3.1 with the following:

TABLE A3.1 Engine Build Parts (Critical)	
Item	Part Number
Piston	1Y-4106
Liner – Cylinder	1Y-4107
Ring – Top	1Y-4108
Ring – Intermediate	1Y-4109
Ring – Oil	1Y-4110
Valve – Intake	224-3028 or 252-7802
Valve – Exhaust	224-3030 or 248-1467
Valve Guide	268-2953
Valve Stem Seal	163-2478
Valve Seat – Intake	224-2410
Valve Seat – Exhaust	224-1270
Connecting Rod Bearing	116-1089
Main Bearing	211-0587 and 211-0588
Thrust Plate	1Y4118 or 116-1107