# **1P Parts Identification Document**

January 2019 Revision Level 0

#### **View From Bottom Surface of Liner**

15331

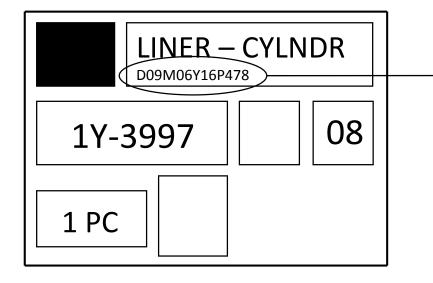
CAT

1Y-3997-08

Liner Part Number Explanation: First code is the part number. Following is change level. Recording Method: Include number as it appears. Example Entry: 1Y-3997-08 Report Field Name: LINERPN

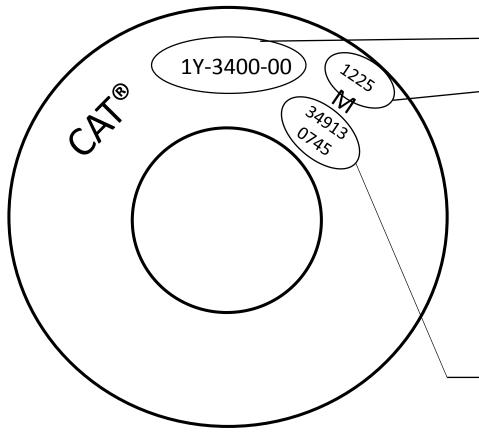
Liner Date Code Explanation: First code is the year (Ex. 15 = 2015). Second is the day of the year (Ex. 331 = 331 of 365). Machining date. Recording Method: Record number as it appears Example Entry: 15331 Report Field Name: LINERDC Liner Sequence Number Explanation: Machining sequential number Recording Method: Record number exactly as it appears Example Entry: 123 Report Field Name: LINERSN

123



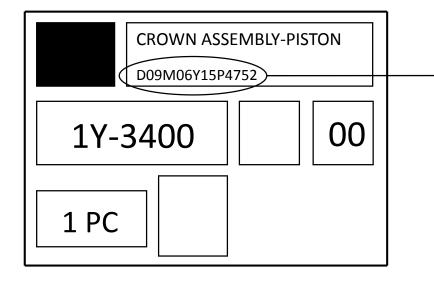
Liner Box Date Code Explanation: Date when part was packaged Recording Method: Record number exactly as it appears Example Entry: D09M06Y16P478 Report Field Name: LINERBDC

## View From Top of Piston Crown



Piston Crown Inspection Code Explanation: Inspection code. First two numbers are the plant (12), next two are inspection code (25) Recording Method: Record inspection code exactly as it appears Example Entry: 1225 Report Field Name: CROWNIC Piston Crown Part Number Explanation: First code is the part number. Second code is the change level Recording Method: Record part number as it appears Example Entry: 1Y-3400-00 Report Field Name: CROWNPN

Piston Crown Date Code Explanation: Top code is DDD YY format. Bottom code is production time HH MM. Machining date. Recording Method: Record time first, no hyphen. Use hyphen between time and date, hyphen between DDD and YY Example Entry: 0745-349-13 Report Field Name: CROWNDC



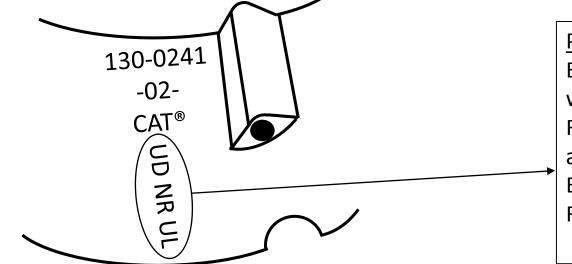
Piston Box Date Code Explanation: Date when part was packaged Recording Method: Record number exactly as it appears Example Entry: D09M06Y15P4752 Report Field Name: CROWNBDC

#### **View From Bottom of Piston Skirt**

1Y-3659 -02-) (366)Piston Skirt Part Number Piston Skirt Serial Number Explanation: Serialized skirt Explanation: First code is the part number. Second code is the number Recording Method: Record exactly change level Recording Method: Record part as it appears number as it appears but with Example Entry: 366 **Report Field Name: SKIRTSN** only one dash between part number and change level Example Entry: 1Y-3659-02 **Report Field Name: SKIRTPN** 

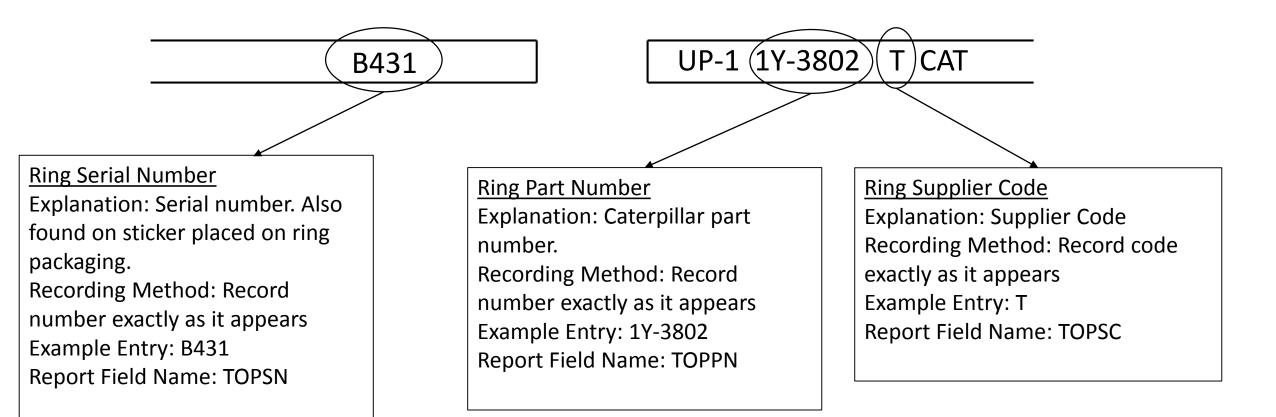


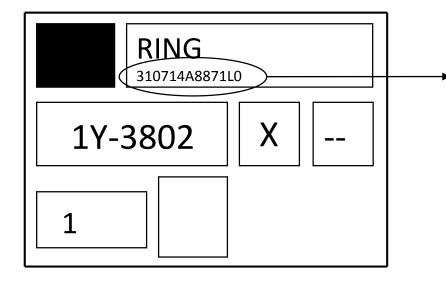
## **View From Inside Piston Skirt**



Piston Skirt Casting Date Code Explanation: Date when casting was made Recording Method: Record exactly as it appears with no spaces Example Entry: UDNRUL Report Field Name: CROWNCDC

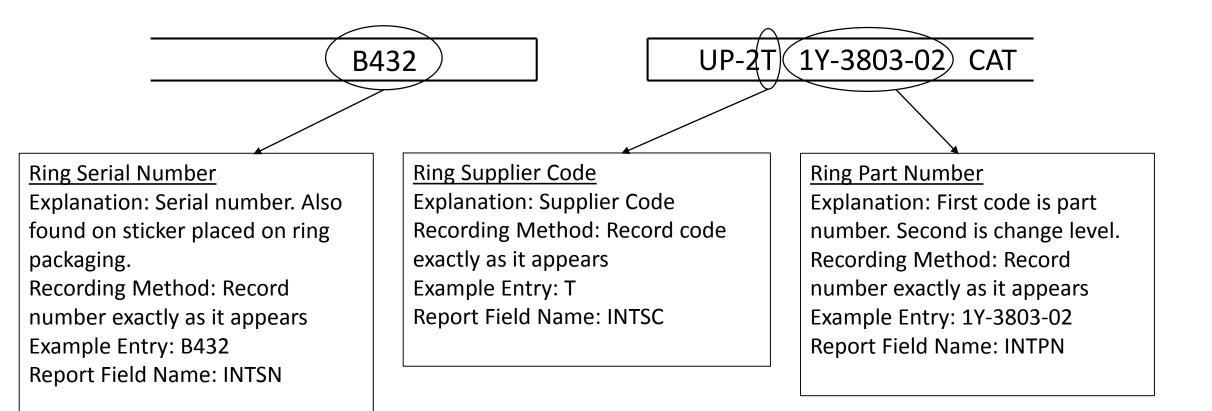
#### View From Top Surface of First Ring

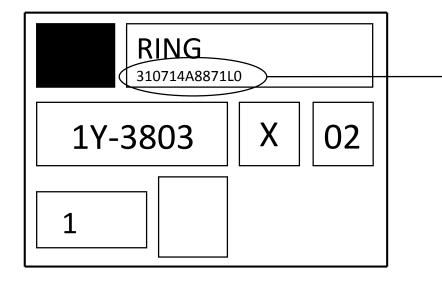




Ring Box Date Code Explanation: First six digits are in format DDMMYY. Date when part was packaged. Recording Method: Record number exactly as it appears Example Entry: 310714A8871L0 Report Field Name: TOPBDC

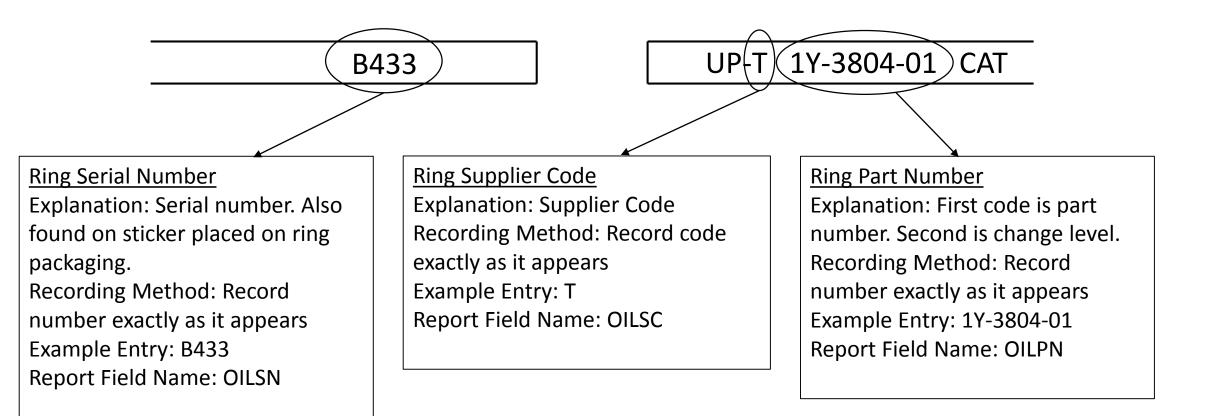
#### **View From Top Surface of Second Ring**

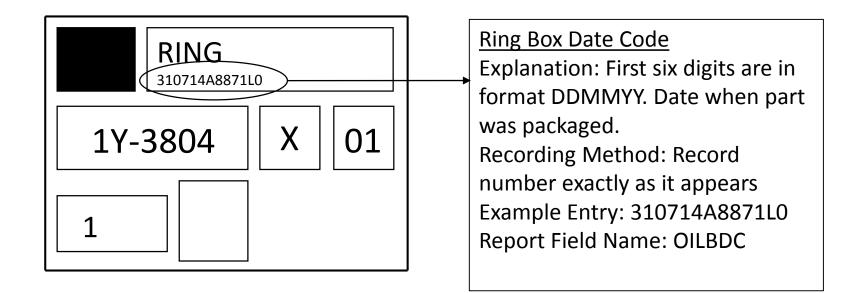




<u>Ring Box Date Code</u> Explanation: First six digits are in format DDMMYY. Date when part was packaged. Recording Method: Record number exactly as it appears Example Entry: 310714A8871L0 Report Field Name: INTBDC

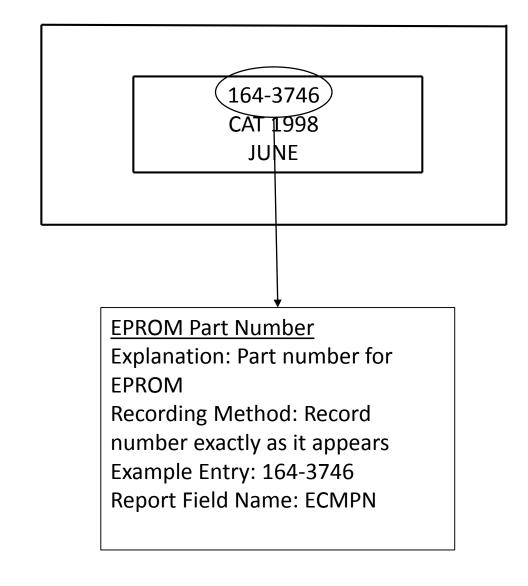
### View From Top Surface of Oil Ring





## View From Top of EPROM





#### **View From Bottom of Cooling Nozzle**

1Y-3694

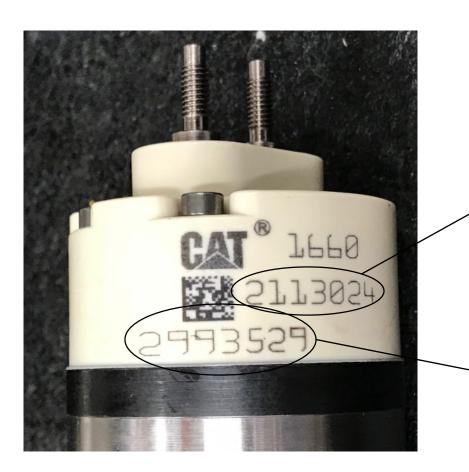
A035

Cooling Nozzle Part Number Explanation: Part number for the cooling nozzle Recording Method: Record number exactly as it appears Example Entry: 1Y-3694 Report Field Name: PTUBEPN

1-3694

Cooling Nozzle Serial Number Explanation: Serial number for the cooling nozzle Recording Method: Record number exactly as it appears Example Entry: A035 Report Field Name: PTUBESN

## **View From Top Side of Injector**



Injector Part NumberExplanation: Part number for theinjectorRecording Method: Recordnumber exactly as it appears witha hyphen between the first threeand last four numbersExample Entry: 211-3024Report Field Name: NOZZLEPN

Injector Serial Number Explanation: Serial number for the injector Recording Method: Record number exactly as it appears Example Entry: 2993529 Report Field Name: NOZZLESN

