



Test Monitoring Center

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1K/1N Information Letter No. 16-2
Sequence No. 39
June 22, 2016

ASTM consensus has not yet been obtained on this information letter. An appropriate ASTM ballot will be issued in order to achieve such consensus.

TO: Caterpillar Surveillance Panel Mailing List
SUBJECT: Changes to 1K/1N Cooling System Specifications

During the June 8th Surveillance Panel teleconference it was agreed to update the specifications of cooling system components to allow for equivalent components to be used that meet the cooling requirements of the test.

Section 6.3.3 has been updated and is attached. These changes to Test Method D6750 are effective immediately.

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Attachment

c: ftp://ftp.astmtmc.cmu.edu/docs/diesel/scote/procedure_and_ils/1k-1n/il16-02_1k1n.pdf

Distribution: Email

(Revises Test Method D6750-15a as amended by Information Letter 15-3 and 16-1)

6.3.3 Cooling System—Provide a closed circulating cooling system with an engine-driven centrifugal water pump or equivalent electric motor driven water pump^{11, 13}. System details given in Fig. A4.1 show cooling system modifications; Fig. A4.2 shows coolant temperature, flow, and pressure measurement locations; and Fig. A4.3 shows a water pump bypass arrangement. See 6.3.3.5 regarding system cleaning.

NOTE: The following footnote is to be inserted and all footnotes renumbered accordingly.

¹¹ A suitable electric motor driven water pump from MP Pumps is recommended by Caterpillar. MP Part number: 30885, CF1PMP SS 3-3 56C 6.0 T-2100, stainless steel pump, 3hp e phase; 230/460 Vac motor.

6.3.3.1 Cooling System Modification—Modify the cooling system as shown in Fig. A4.4.

6.3.3.2 Coolant Flow, Control and Measurement—Modify the engine coolant lines from the cylinder head to the standpipe in accordance with Fig. A4.1. As shown, the coolant line contains (1) a calibrated Barco flowmeter, P/N BR 12705-16-31^{12,13}, 25.4 mm in diameter to measure the coolant flow and (2) a P/N 1Y496 orifice, 15.797 mm in diameter before the flowmeter to develop cooling system pressure and thereby to eliminate coolant cavitation. Control coolant flow at 65 L/min \pm 2.0 L/min at Step 5 (see Table A10.1) by a bypass valve downstream of the water pump, 19 mm in diameter. Replace the production hose and the restrictive 90° elbows that connect the bypass valve to the cylinder block by a Gates 20777 hose^{14, 13} or equivalent (see Fig. A4.3). Measure the coolant pressure at the block to ensure that proper cooling system operation has been attained (see Fig. A4.2).

6.3.3.3 Engine Temperature Differential—As an indicator of coolant system performance, maintain the engine temperature differential (ΔT) (coolant temperature out of the cylinder head minus coolant temperature into the block) at **5.0 °C \pm 1 °C**. Also control the coolant temperature out at **93 °C \pm 2.5 °C**. If original Caterpillar coolant heat exchanger (from 1Y0581 – Lines and Heat Exchanger Group) is replaced, an equivalent replacement heat exchanger must be used to meet all temperature and pressure specifications (coolant outlet temperature: 93 °C \pm 2.5 °C; coolant delta temperature: **5 °C \pm 1 °C**; coolant inlet temperature: 88 °C; coolant flow: 65 L/min \pm 2 L/min; pressure drop across heat exchanger: 1.5 kPa maximum; coolant at jug pressure: 50 kPa)

(Revises Test Method D6750-15a as amended by Information Letter 15-3 and 16-1)

6.3.3.4 Engine Coolant—The engine coolant is a mixture of 50/50 volume ratio of coolant (Caterpillar brand P/N 8C3684 in a 3.8 L container or P/N 8C3686 in a 200 L drum)^{15,13} to mineral-free water, the mineral content being ≤ 34.2 mg/kg of total solids in water. This coolant mixture may be used for up to six tests or three months, whichever comes first. Maintain the mixture at a 50/50 ratio of coolant to water and verify periodically with either a Caterpillar tester P/N 5P3514 or P/N 590957 or equivalent commercial tester. Keep the coolant mixture substantially free from solids contamination (total solids < 5000 mg/kg) and at the correct additive level by checking with test kit P/N 8T5296.

NOTE: These footnotes and their corresponding references in the above text have been renumbered.

¹² The sole source of supply of the Barco flowmeter (Venturi Meter) known to the committee at this time is P/N No. BR12705-16-31 from Aeroquip Co., Maddock Mechanical Industries, 833 N. Orleans, Chicago, IL 60610.

¹³ If you are aware of alternative suppliers, please provide this information to ASTM International Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee,¹ which you may attend.

¹⁴ The sole source of supply of the Gates hose known to the committee at this time is P/N 20777, available from The Gates Rubber Co., 900 S. Broadway, Denver, CO 80217-5887.

¹⁵ The sole source of supply of the antifreeze known to the committee at this time is Caterpillar Brand, P/N 8C3684 (1-gal) or P/N 8C3686 (55-gal drum), from Caterpillar Inc., P.O. Box 610, Mossville, IL 61552-0610.