



Test Monitoring Center

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1K/1N Information Letter No. 15-1
Sequence No. 35
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ASTM consensus has not yet been obtained on this information letter. An appropriate ASTM ballot will be issued in order to achieve such consensus.

TO: Caterpillar Surveillance Panel Mailing List

SUBJECT: Changes to 1N Top Groove Fill and Top Land Heavy Carbon Reporting

During the October 30, 2014 conference call the Caterpillar surveillance panel approved a revision to the 1K/1N test procedure to change the reporting of 1N Top Groove Fill from engineering units to a natural log transformed unit. It was also decided that in addition to this transformation a correction factor would be added to 1N TGF transformed results on all tests using liner part number 1Y3998.

During the November 6th, 2014 conference call the surveillance panel approved a revision to the 1K/1N test procedure to remove the correction factor on Top Land Heavy Carbon test results.

Sections 13.1.3-13.1.5 and Table 2 have been updated and are attached. These changes to Test Method D6750 are effective March 4th, 2015.

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Attachment

c: ftp://ftp.astmtmc.cmu.edu/docs/diesel/scote/procedure_and_ils/1k-1n/il15-01.pdf

Distribution: Email

(Revises Test Method D6750-14 as amended by IL 14-1)

13. Report

Report Forms

13.1 For reference oil tests, the standard-ized report forms and data dictionary for reporting test results and for summarizing the operational data are required. All report forms making up the 1K/1N final report are available at the TMC website (<http://www.astmtmc.cmu.edu>).

13.1.1 Report all deposits, wear and engine operational data as required by the report forms.

13.1.2 Report a summary of the overall test results on the Test Report Summary form of the test report.

Reporting Top Groove Fill (TGF) – 1K Tests Only

13.2 Add the appropriate industry correction factor from Table 2.

13.2.1 Add any lab severity adjustment.

13.2.2 Report result as TGFFNL

Reporting Top Groove Fill (TGF) – 1N Tests Only

13.3 Convert TGF percent to transformed units:

$$TTGF = \ln(TGF+1) \quad (2)$$

13.3.1 Add the appropriate industry correction factor from Table 2 to TTGF and report as TTGFCOR.

13.3.2 Add any lab severity adjustment to TTGFCOR and report as TTGFFNL

13.3.3 Convert the final transformed value back to TGF percent

$$TGFFNL = \exp(TTGFFNL) - 1 \quad (3)$$

TABLE 2 Test Parameter Correction Factors

NOTE 1—For tests not meeting any of the tabulated conditions the correction factor for all parameters is 0.

Conditions:	TGF	WD	TTLHC	BSOC	ETOC
1N, 1Y3998 cylinder liner, Tests starting before March 4 th , 2015	0	0	-0.451	0	0
1N, 1Y3998 cylinder liner, Tests starting on or after March 4 th , 2015	0.438191	0	0	0	0
1K, Currently there are no correction factors for 1K parameters	0	0	0	0	0

Reporting Weighted Demerits (WD)

13.4 Add the appropriate industry correction factor from Table 2.

13.4.1 Add any lab severity adjustment.

13.4.2 Report result as WDFNL

Reporting Top Land Heavy Carbon (TLHC) – 1K Test Only

13.5 Add the appropriate industry correction factor from Table 2.

13.5.1 Add any lab severity adjustment.

13.5.2 Report result as TLHCFNL

Reporting Top Land Heavy Carbon (TLHC) – 1N Test Only

13.6 Convert TLHC percent to transformed units:

(Revises Test Method D6750-14 as amended by IL 14-1)

$$\text{TTLHC} = \ln(\text{TLHC} + 1) \quad (4)$$

13.6.1 Add the appropriate industry correction factor from **Table 2** to TTLHC and report as TTLHCCOR.

13.6.2 Add any lab severity adjustment to TTLHCCOR and report as TTLHCFNL.

13.6.3 Convert TTLHCFNL back to TLHC percent:

$$\text{TLHCFNL} = \exp(\text{TTLHCFNL}) - 1 \quad (5)$$

Reporting Brake Specific Oil Consumption (BSOC)

13.7 Add the appropriate industry correction factor from **Table 2**.

13.7.1 Add any lab severity adjustment.

13.7.1 Report result as BSOCFNL

Reporting End of Test Oil Consumption (ETOC)

13.8 Add the appropriate industry correction factor from **Table 2**.

13.8.1 Add any lab severity adjustment.

13.8.2 Report result as ETOCFNL

Reconfigure and renumber remaining section 13 accordingly.