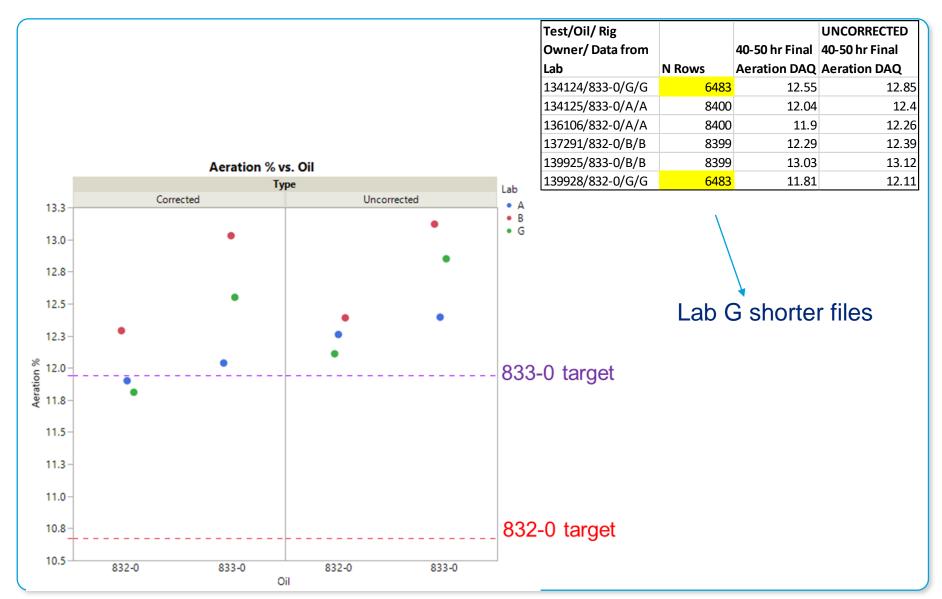
Visualization of Operational Data by test: Warm up and On test Oils: 832-0; 833-0 Updated MM measurement system/ Final set up (2018 Eng. work) / Old Emerson Coeff.

Elisa Santos 2 13 2019



# Summary: 832-0 preliminary analysis – 6 out of 9 tests



# Dash zero oils preliminary analysis

### Summary: uncorrected

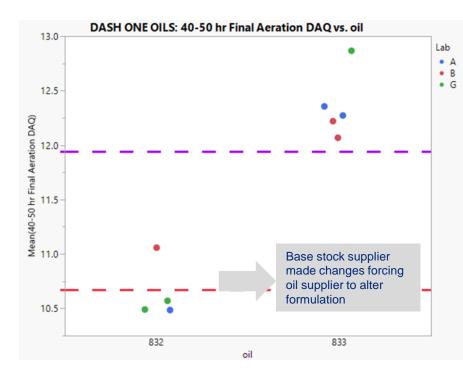
Oil	Mean(UNCORRECTED 40-50 hr Final Aeration DAQ)	Std Dev(UNCORRECTED 40-50 hr Final Aeration DAQ)
832-0	12.25	0.1401
833-0	12.79	0.3663

# Summary: "corrected"

Oil	Mean(40-50 hr Final Aeration DA)	Std Dev(40-50 hr Final Aeration DAQ)
832-0	12.00	0.2551
833-0	12.54	0.4961

### Dash one oils



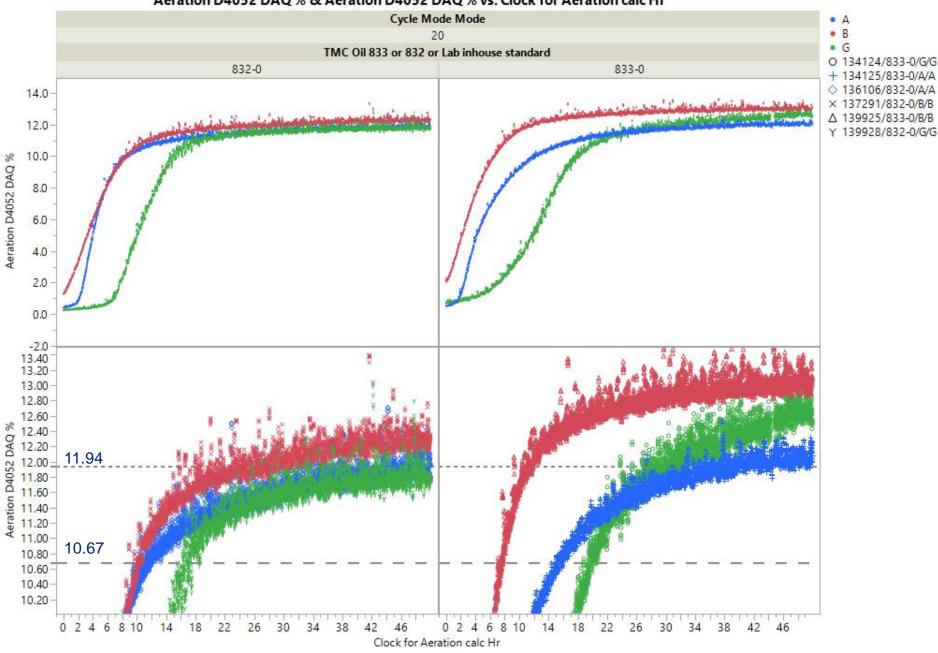


### Corrected

		standard
Oil	Mean	deviation
832	10.65	0.2740
833	12.36	0.3039

\* Include uncorrected for final analysis

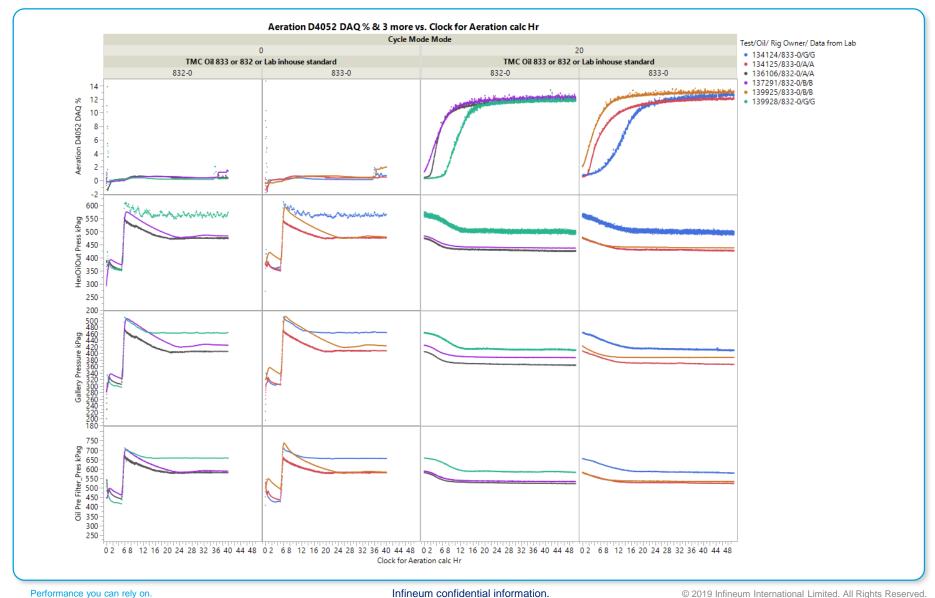
#### Aeration D4052 DAQ % & Aeration D4052 DAQ % vs. Clock for Aeration calc Hr



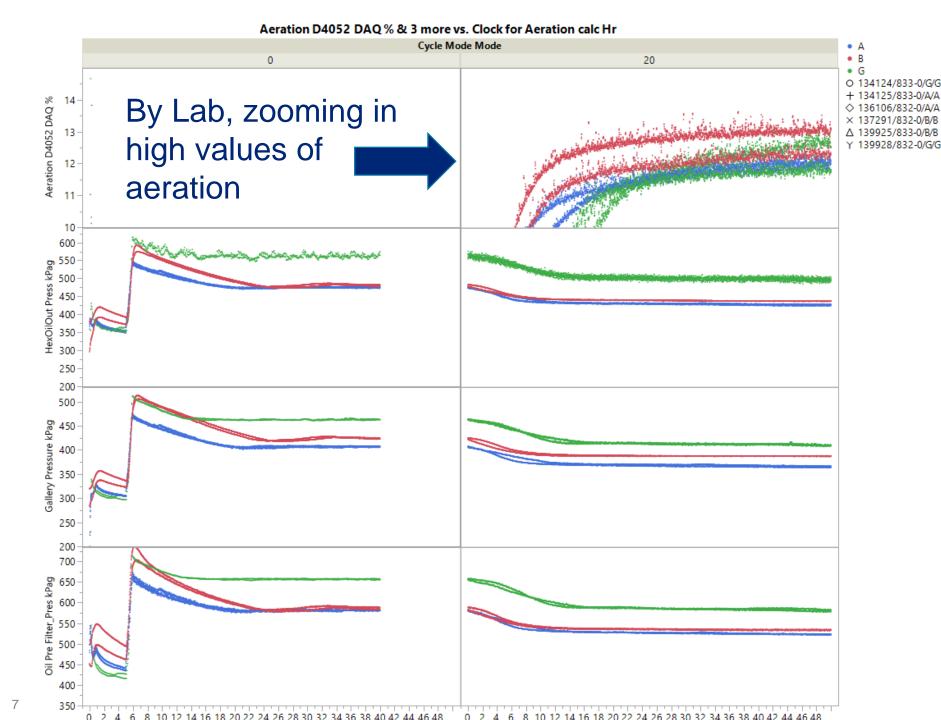
Aeration D4052 DAQ % & 3 more vs. Clock for Aeration calc Hr Cycle Mode Mode Test/Oil/ Rig Owner/ Data from Lab 0 20 134124/833-0/G/G 134125/833-0/A/A 14 136106/832-0/A/A 12 137291/832-0/B/B Aeration D4052 DAQ % 10 139925/833-0/B/B 139928/832-0/G/G 0 -2 600 HexOilOut Press kPag 400 350 300 300 250 200 700 Oil Pre Filter Pres RPag 900 450 450 400 350 300 0 2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40 42 44 46 48 0 2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40 42 44 46 48 Clock for Aeration calc Hr

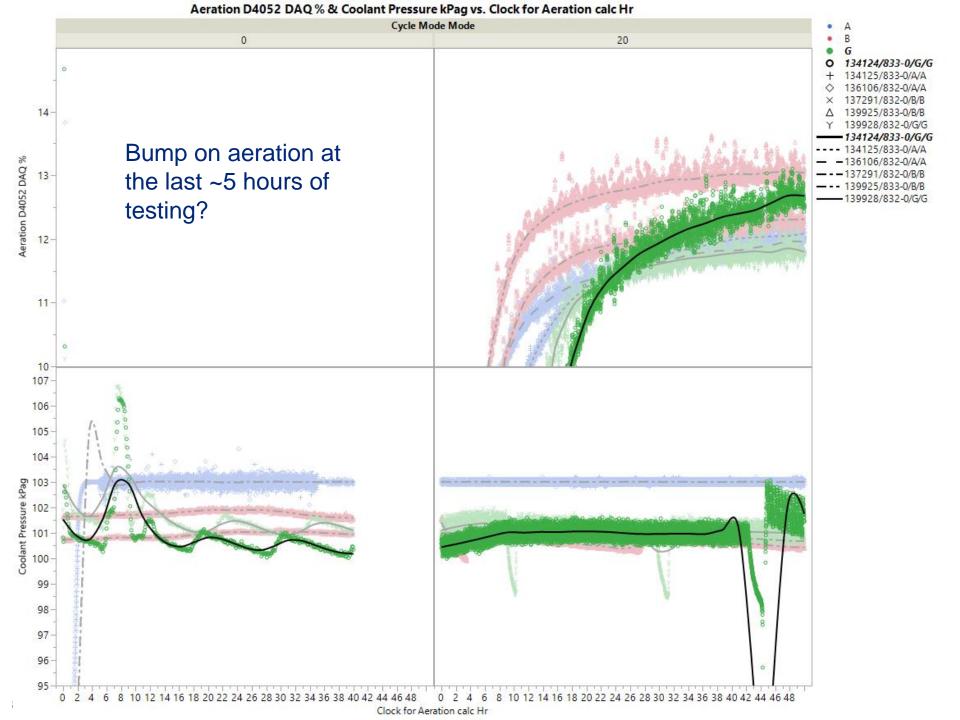
# Warm up and on test by oil





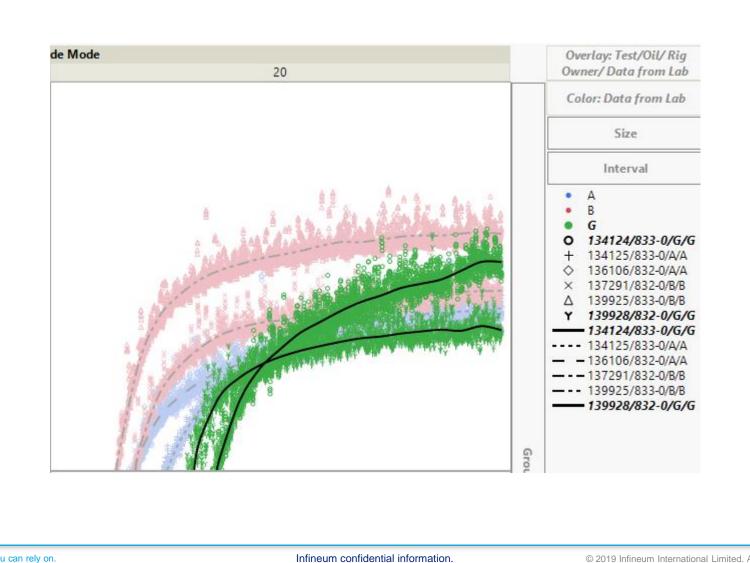
6

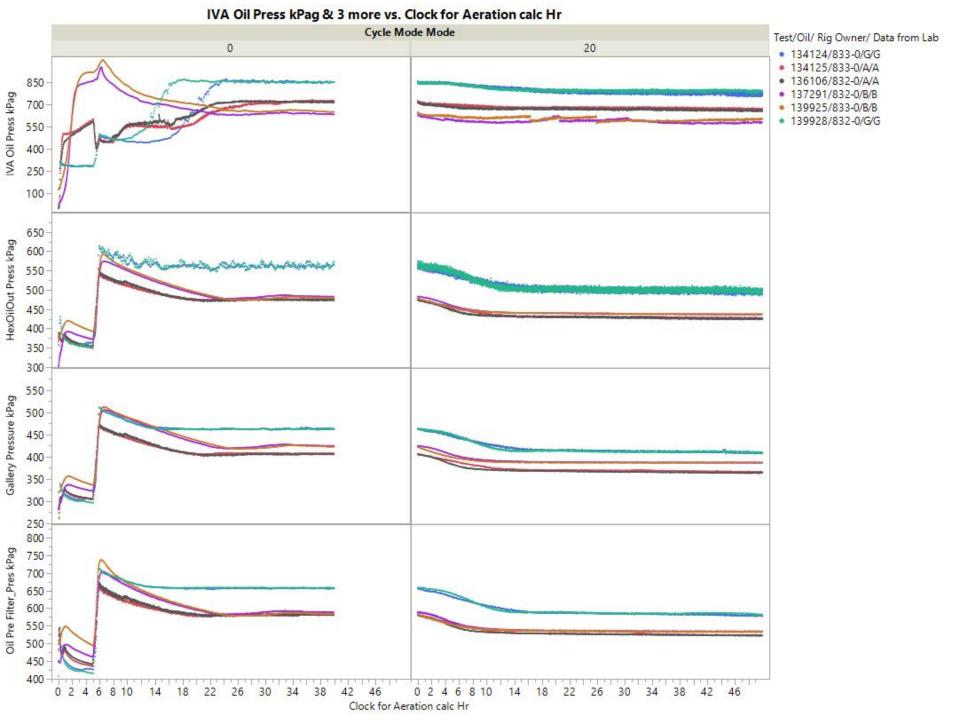




# Is the bump present in both tests?

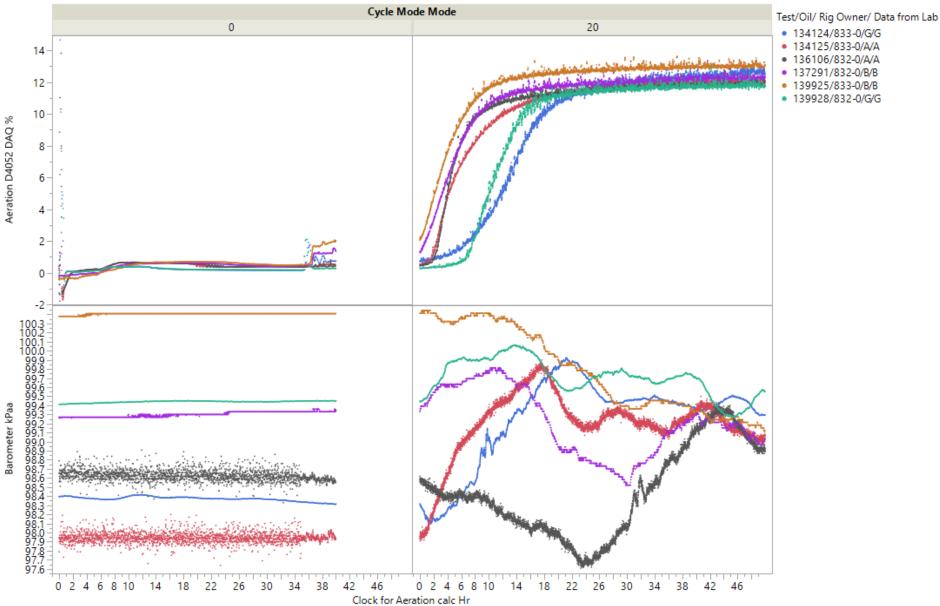






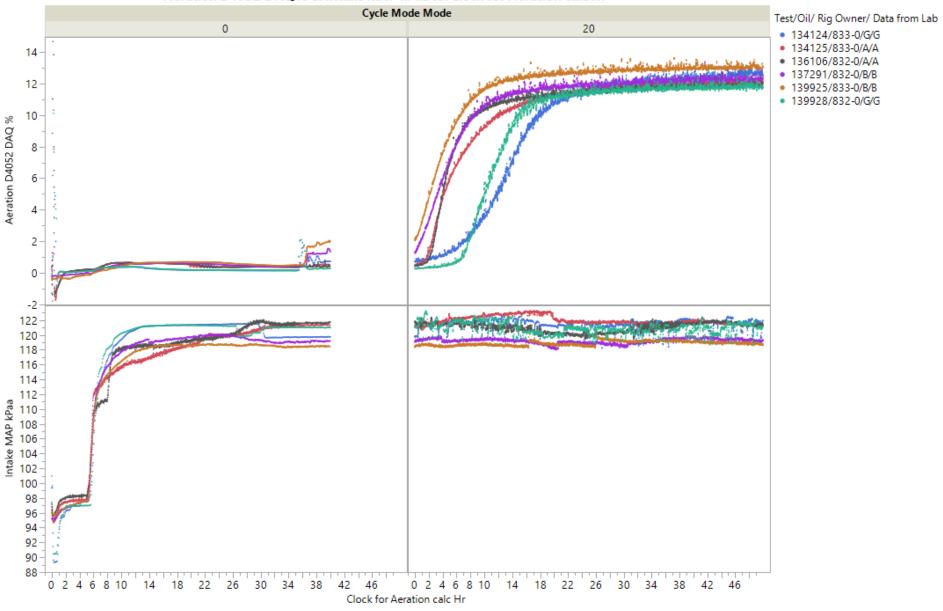


#### Aeration D4052 DAQ % & Barometer kPaa vs. Clock for Aeration calc Hr



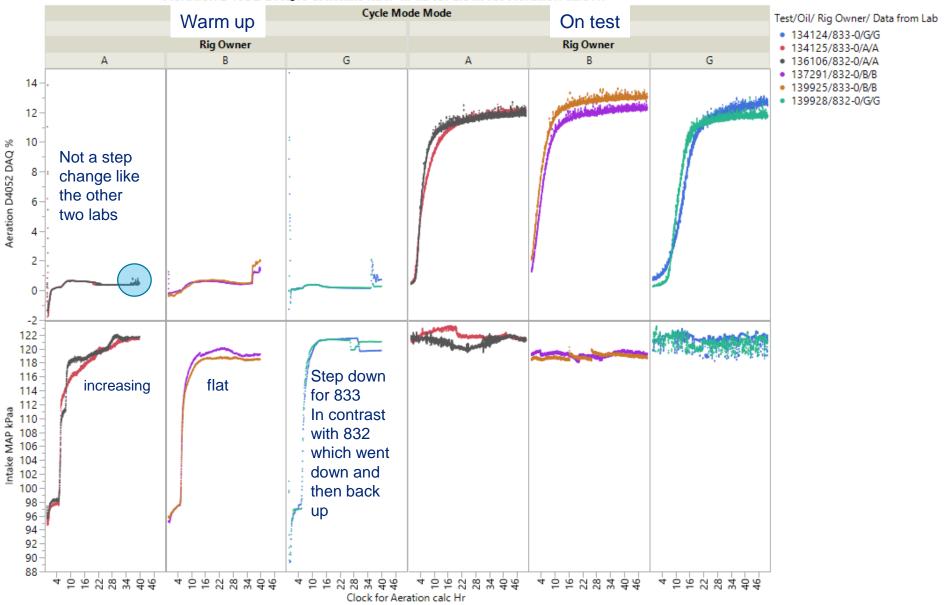


#### Aeration D4052 DAQ % & Intake MAP kPaa vs. Clock for Aeration calc Hr



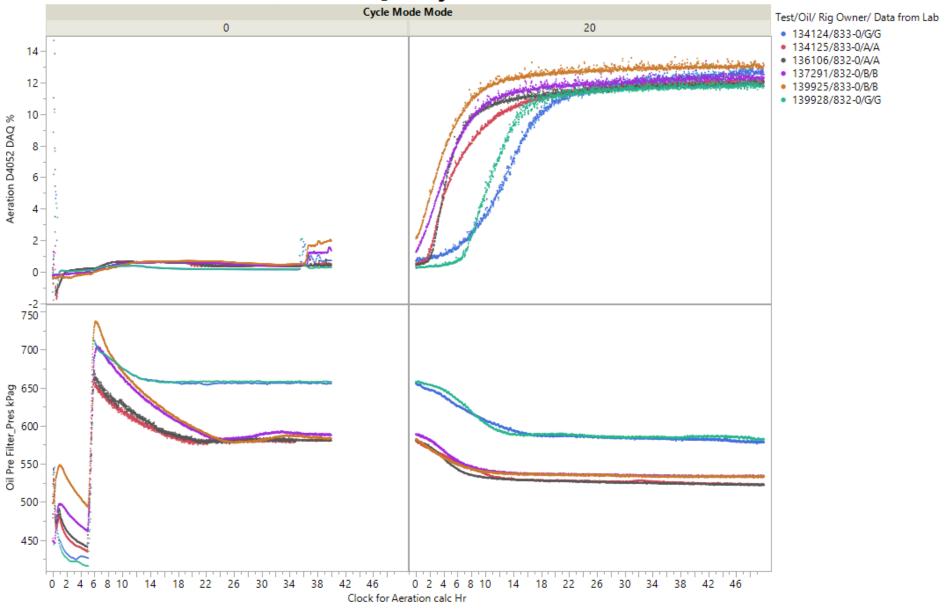


#### Aeration D4052 DAQ % & Intake MAP kPaa vs. Clock for Aeration calc Hr





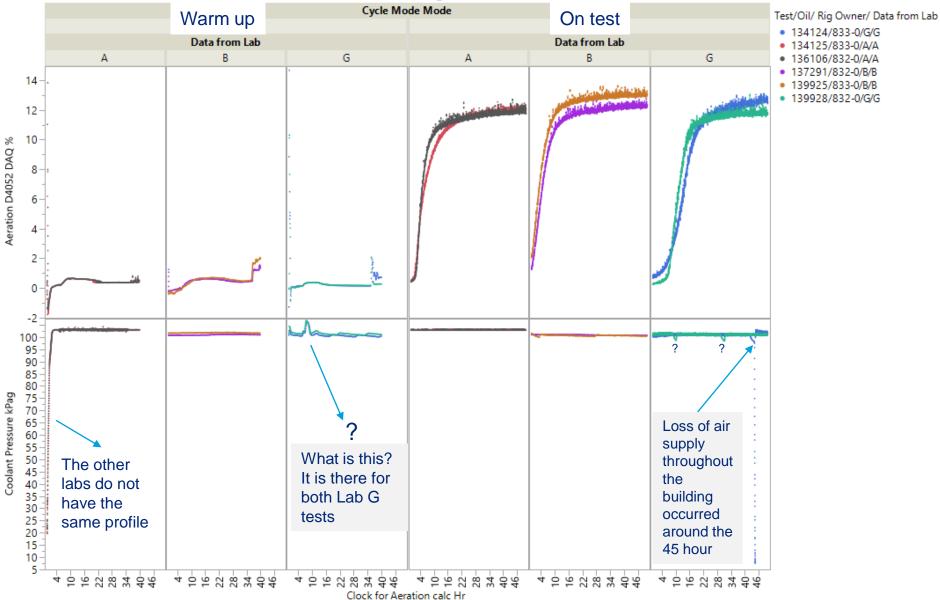
### Aeration D4052 DAQ % & Oil Pre Filter\_Pres kPag vs. Clock for Aeration calc Hr



Infineum confidential information.



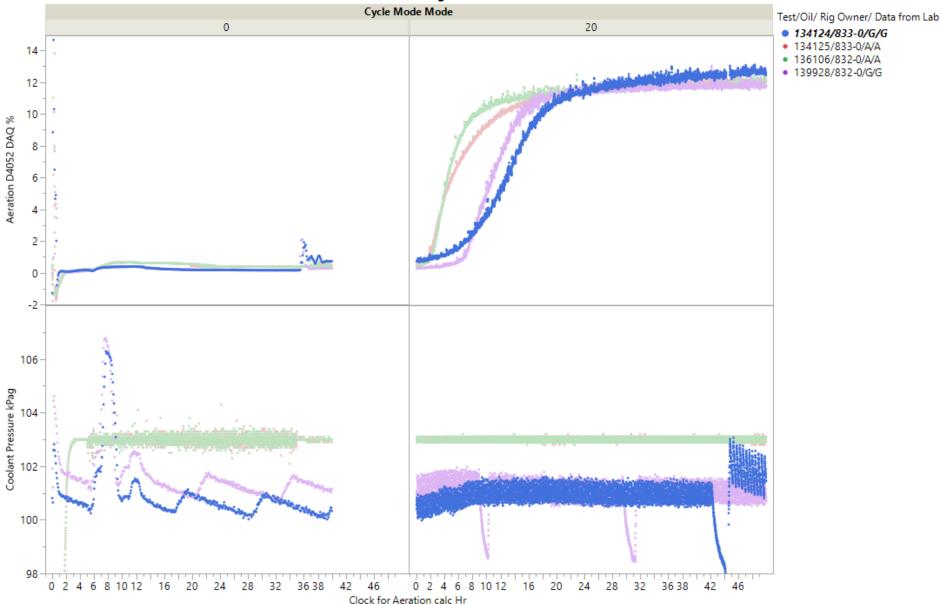
#### Aeration D4052 DAQ % & Coolant Pressure kPag vs. Clock for Aeration calc Hr



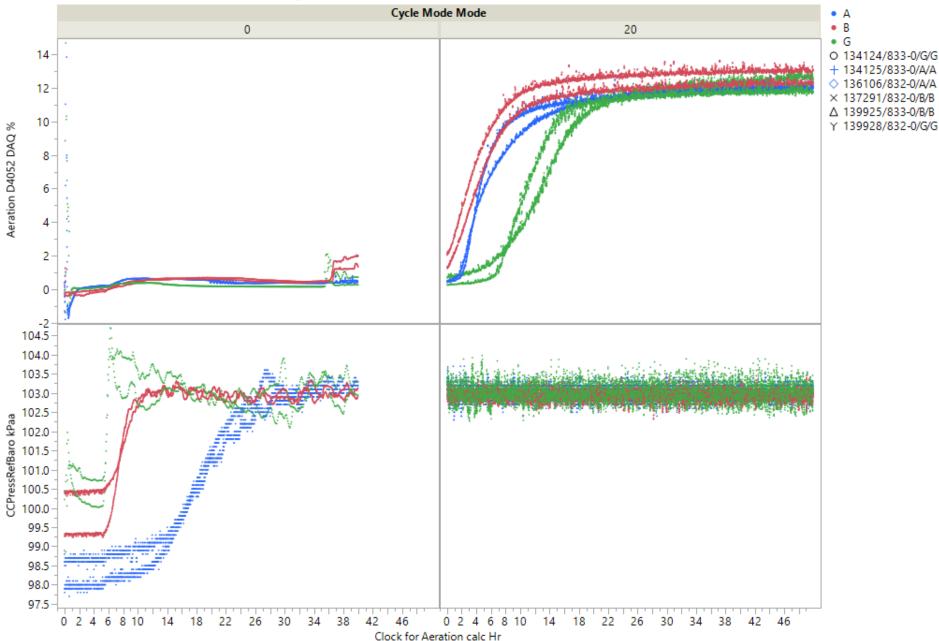
# Zooming in...



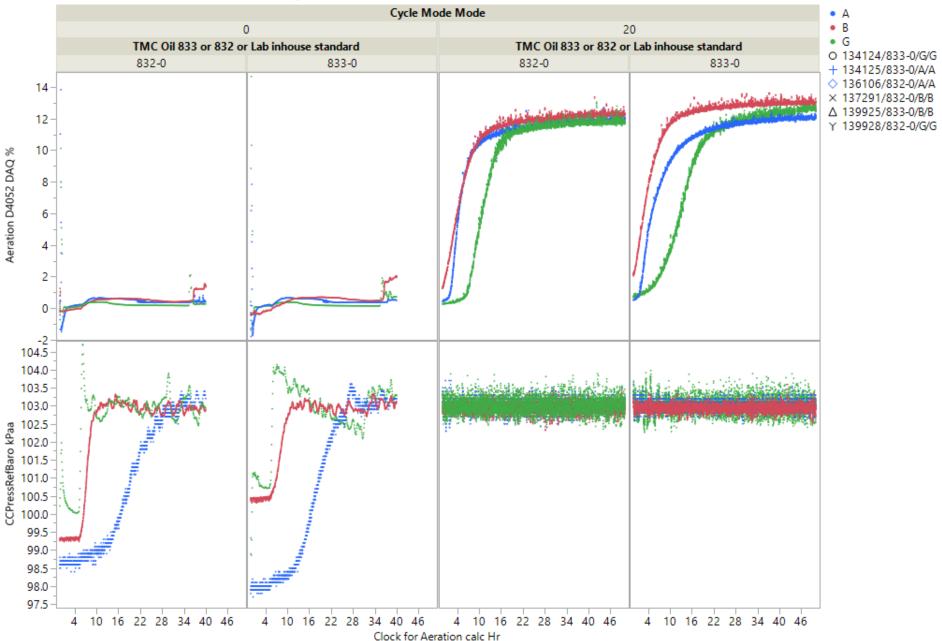
### Aeration D4052 DAQ % & Coolant Pressure kPag vs. Clock for Aeration calc Hr



#### Aeration D4052 DAQ % & CCPressRefBaro kPaa vs. Clock for Aeration calc Hr

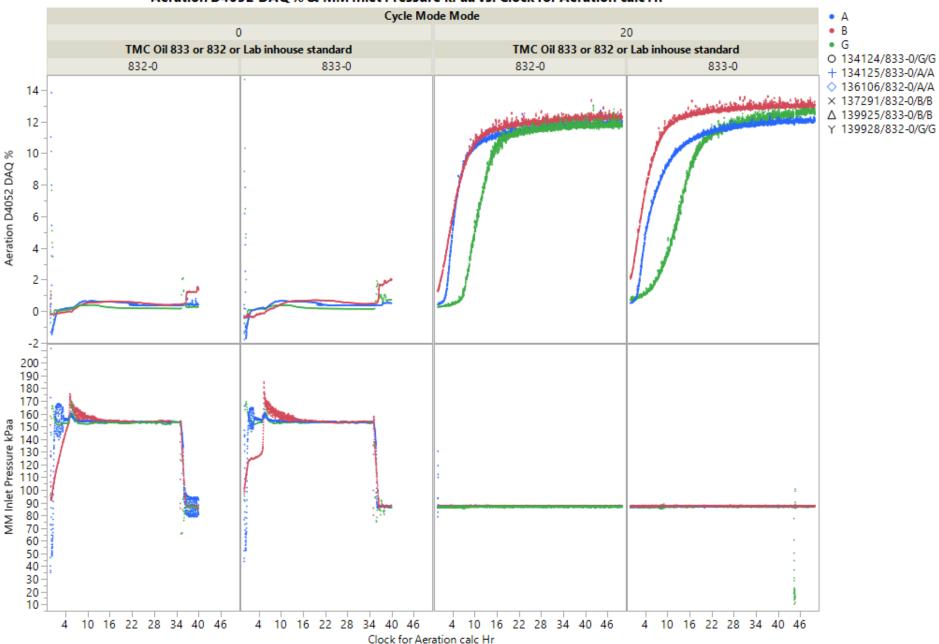


#### Aeration D4052 DAQ % & CCPressRefBaro kPaa vs. Clock for Aeration calc Hr

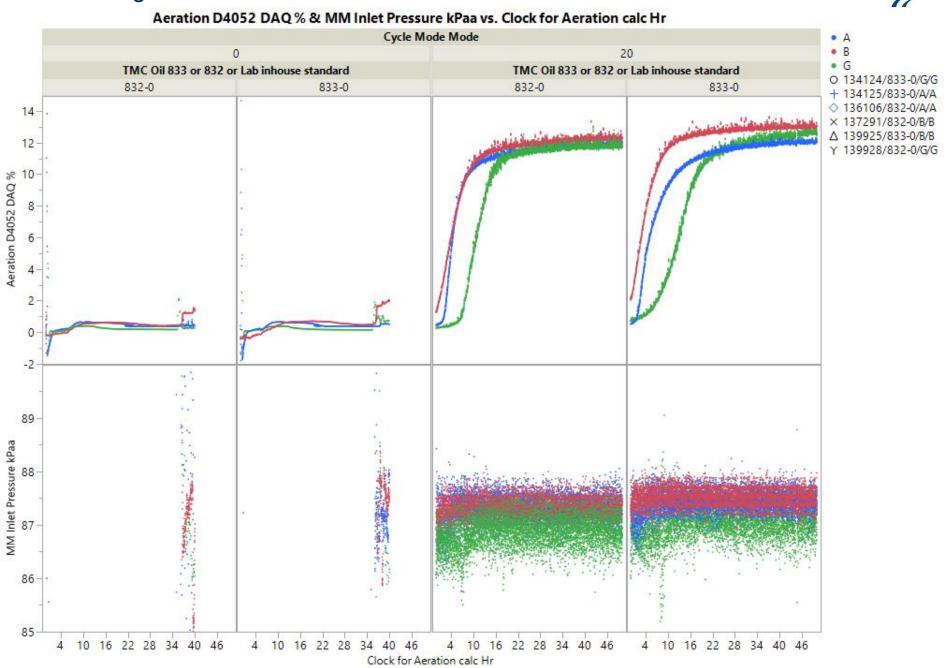


Aeration D4052 DAQ % & 2 more vs. Clock for Aeration calc Hr Cycle Mode Mode В 0 20 G 134124/833-0/G/G 134125/833-0/A/A 136106/832-0/A/A 14 137291/832-0/B/B Aeration D4052 DAQ % 139925/833-0/B/B 139928/832-0/G/G 13 -134124/833-0/G/G ---- 134125/833-0/A/A -136106/832-0/A/A 12--- - 137291/832-0/B/B -- - 139925/833-0/B/B -- 139928/832-0/G/G 11- 0 Exhaust BP kPag 107.0 - 106.5 - 106.0 - 105.5 - 105.0 - 104.5 - 103.0 - 102.5 - 101.0 - 100.5 - 100.0 - 99.5 - 98.5 - 98.5 - 97.5 ExhBP RefBaro Calc kPaa 0 2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40 42 44 46 48 0 2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40 42 44 46 48

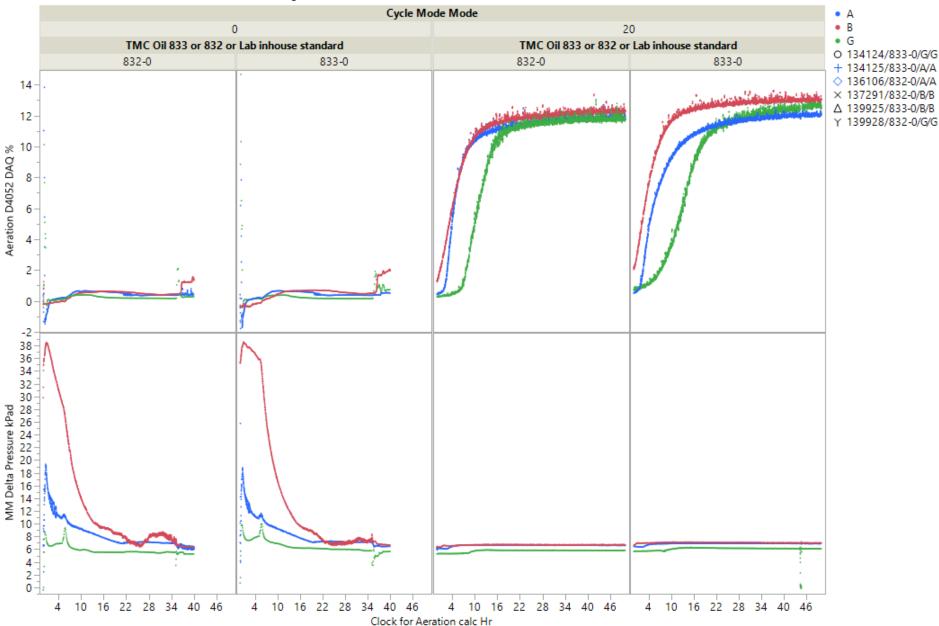
#### Aeration D4052 DAQ % & MM Inlet Pressure kPaa vs. Clock for Aeration calc Hr



# Zooming in...

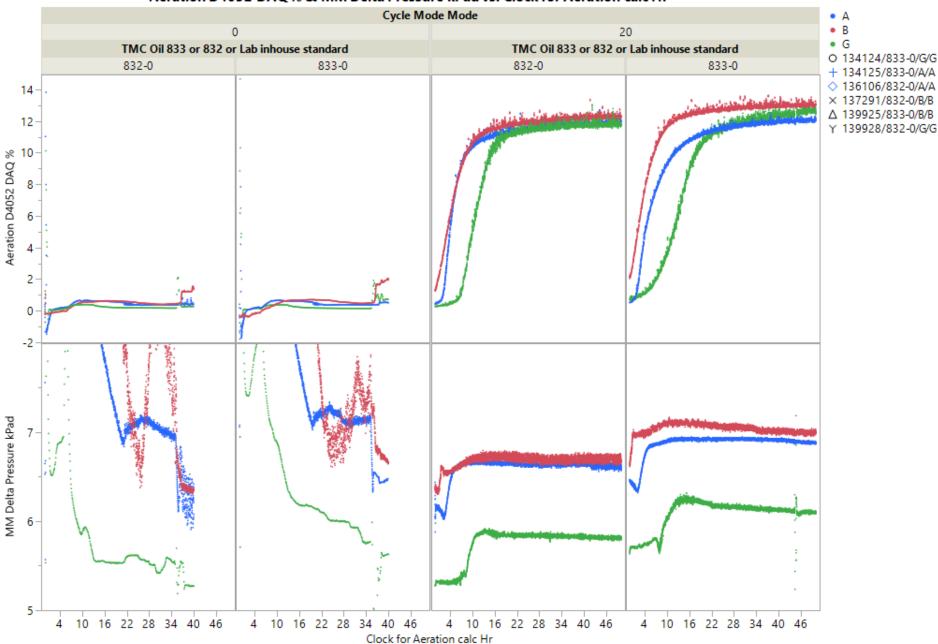


#### Aeration D4052 DAQ % & MM Delta Pressure kPad vs. Clock for Aeration calc Hr

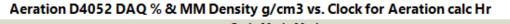


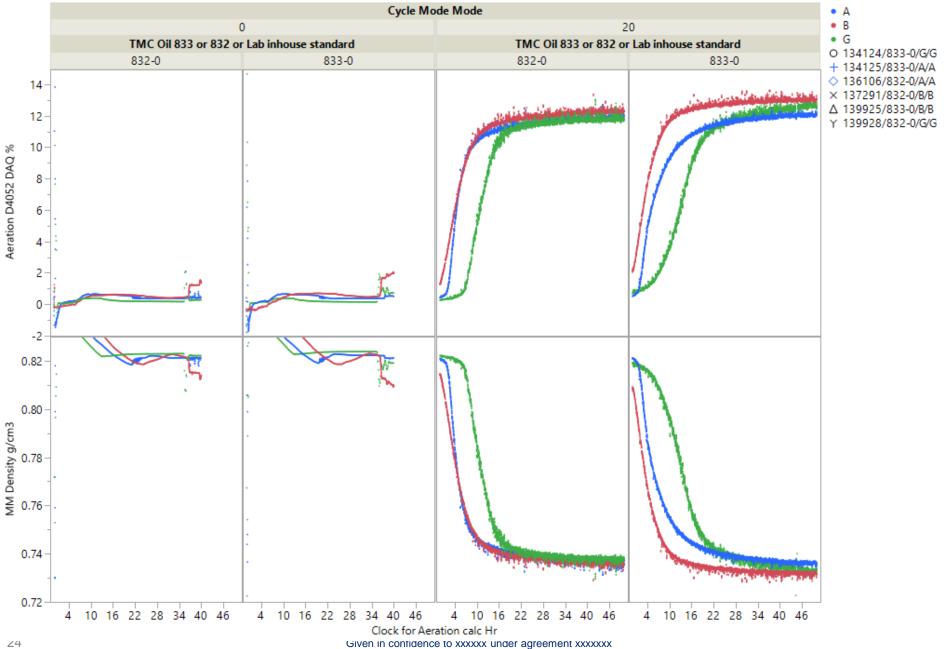
# Zooming in...

#### Aeration D4052 DAQ % & MM Delta Pressure kPad vs. Clock for Aeration calc Hr

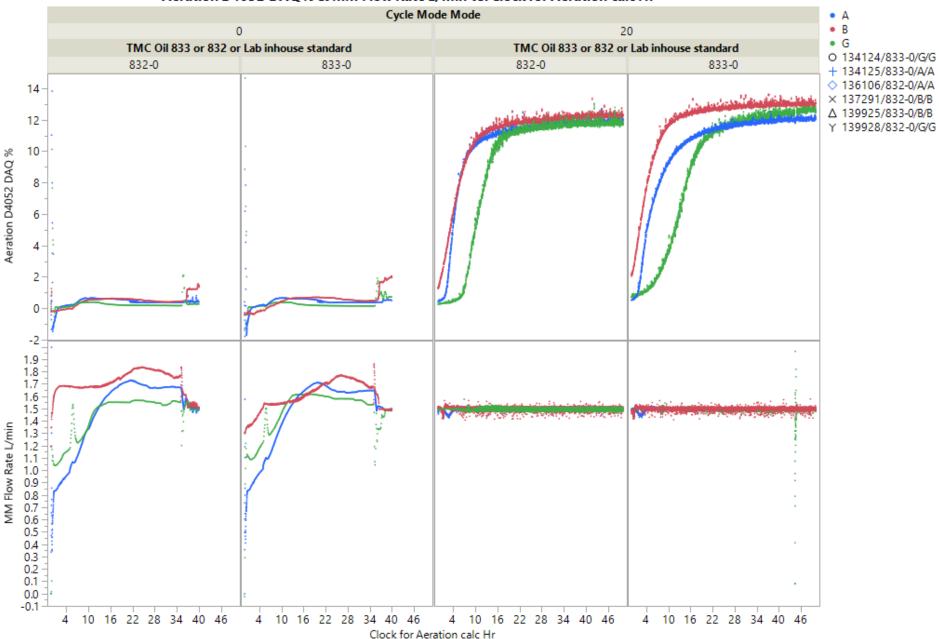


# Zooming in...

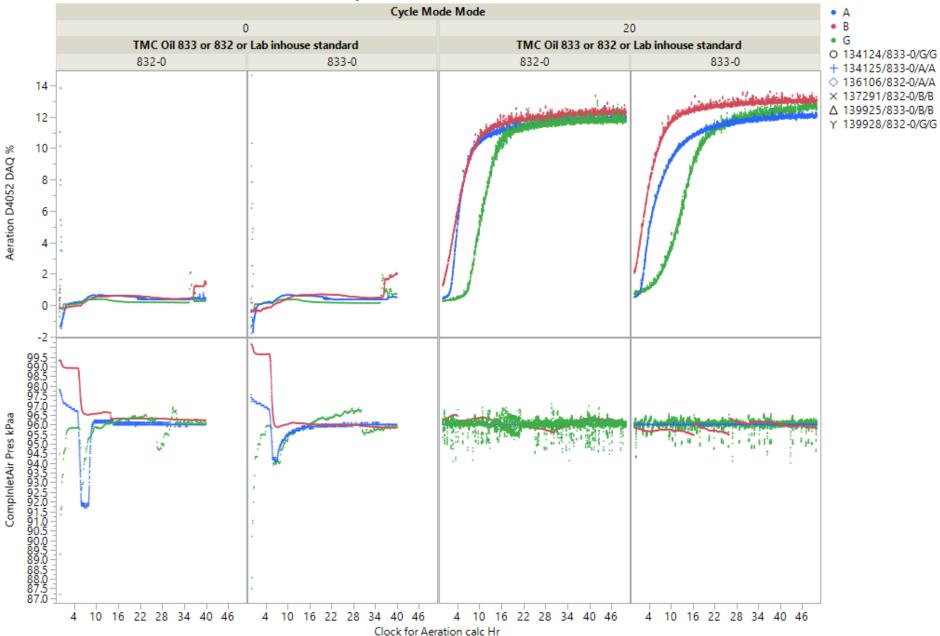




#### Aeration D4052 DAQ % & MM Flow Rate L/min vs. Clock for Aeration calc Hr

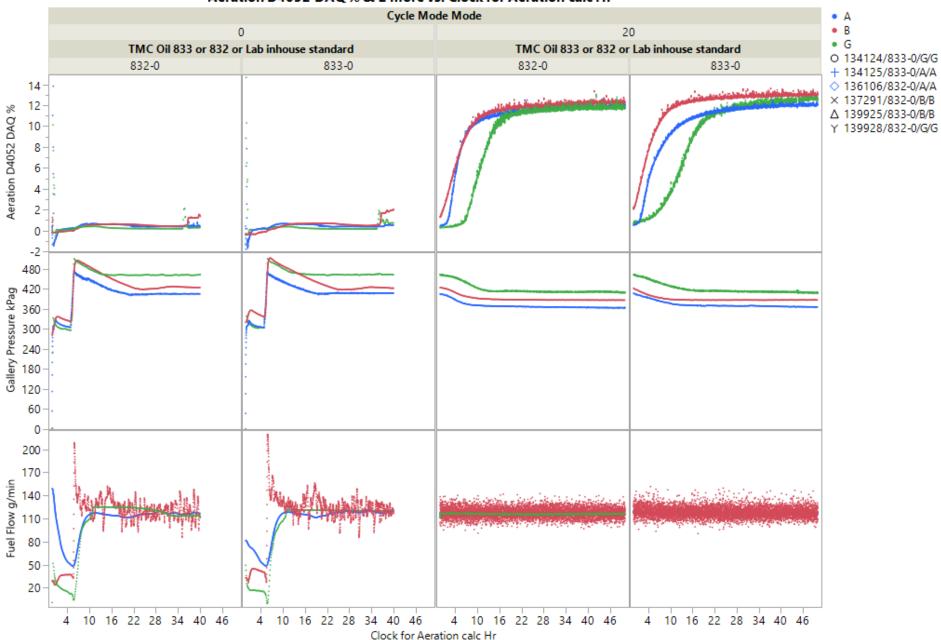


#### Aeration D4052 DAQ % & ComplnletAir Pres kPaa vs. Clock for Aeration calc Hr



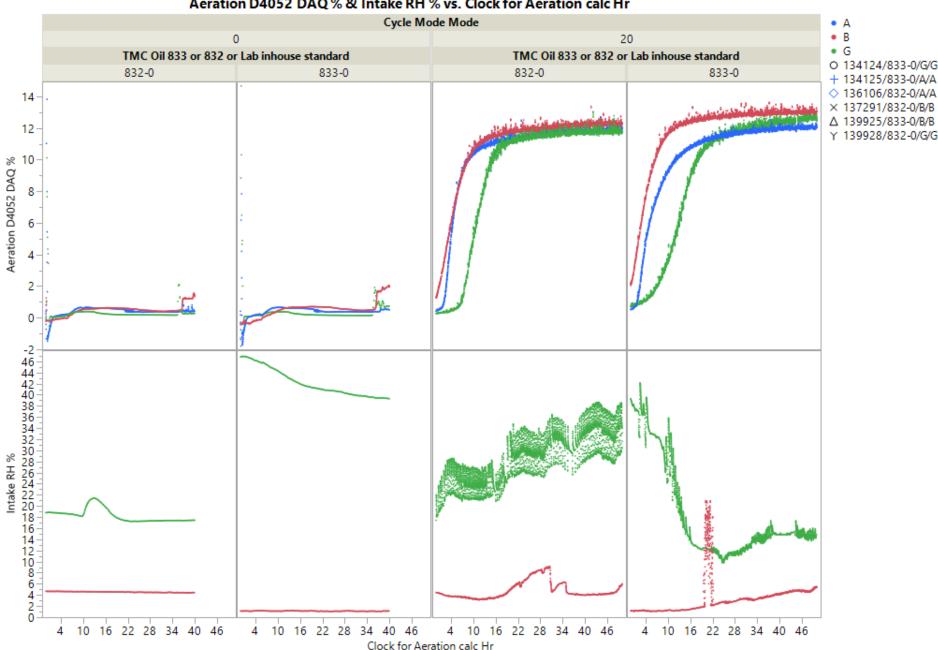
26

#### Aeration D4052 DAQ % & 2 more vs. Clock for Aeration calc Hr

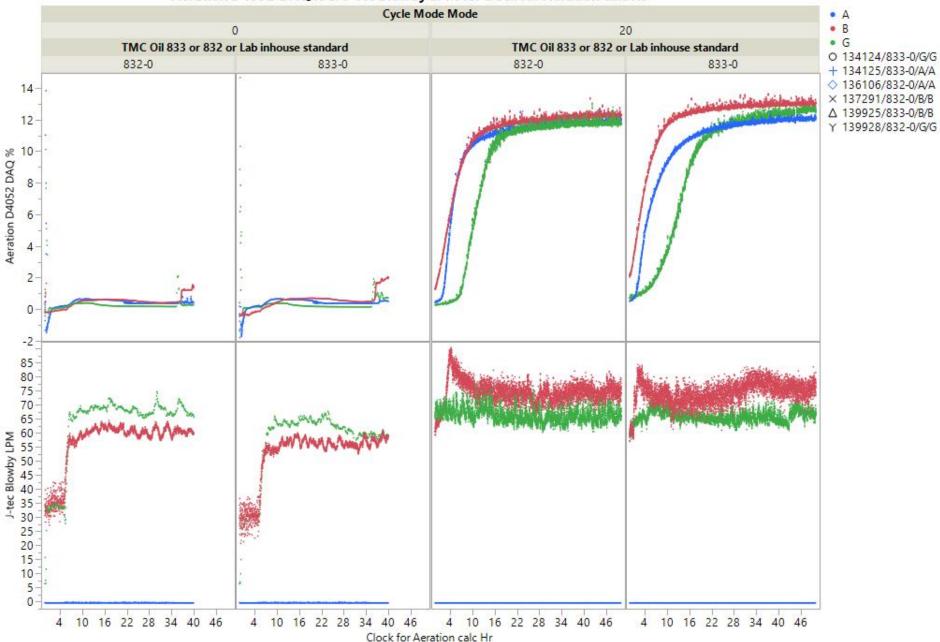


### Intake RH is available only for Lab G and Lab B

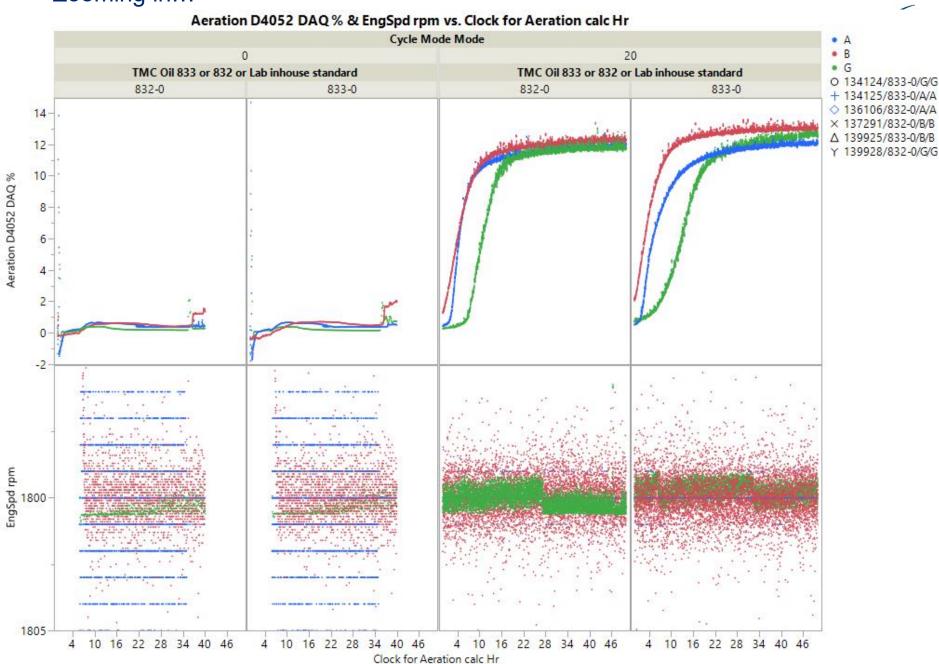
### Aeration D4052 DAQ % & Intake RH % vs. Clock for Aeration calc Hr



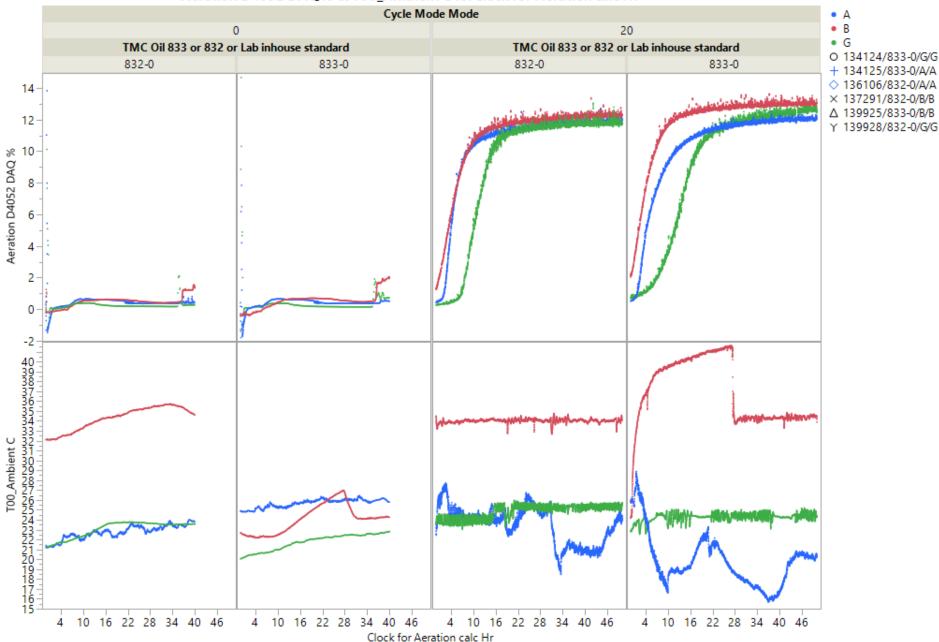
### Aeration D4052 DAQ % & J-tec Blowby LPM vs. Clock for Aeration calc Hr



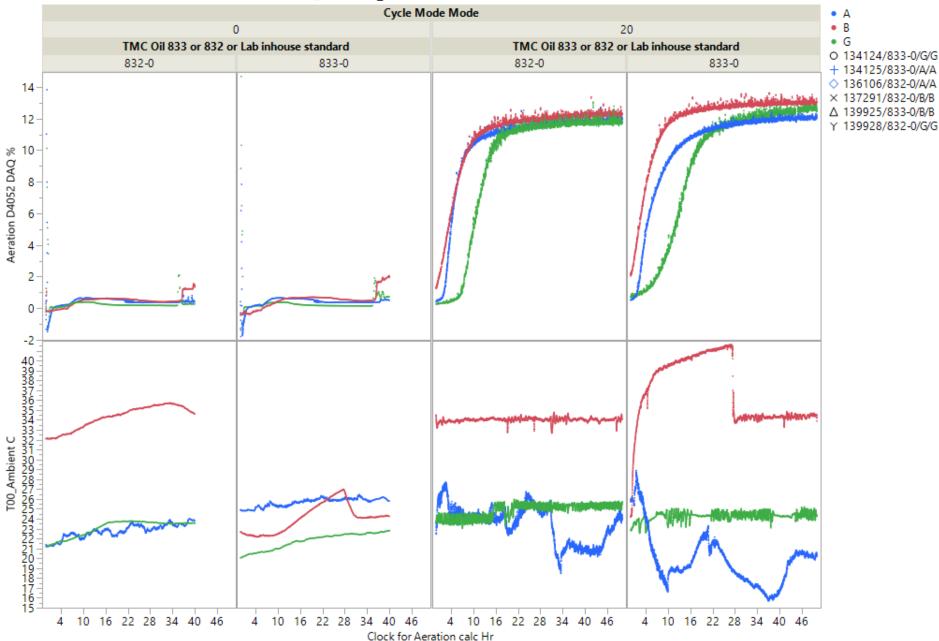
# Zooming in...



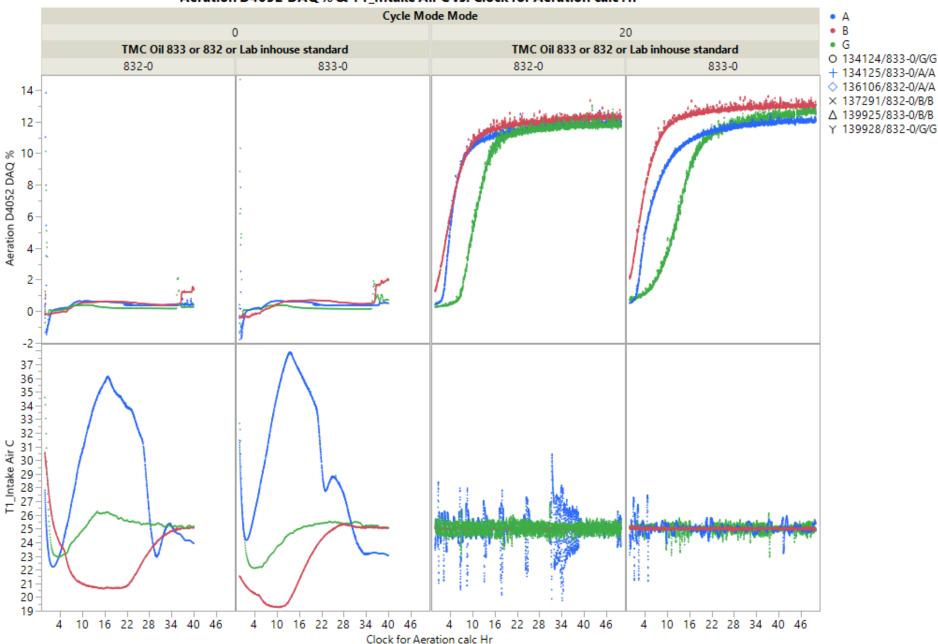
### Aeration D4052 DAQ % & T00\_Ambient C vs. Clock for Aeration calc Hr



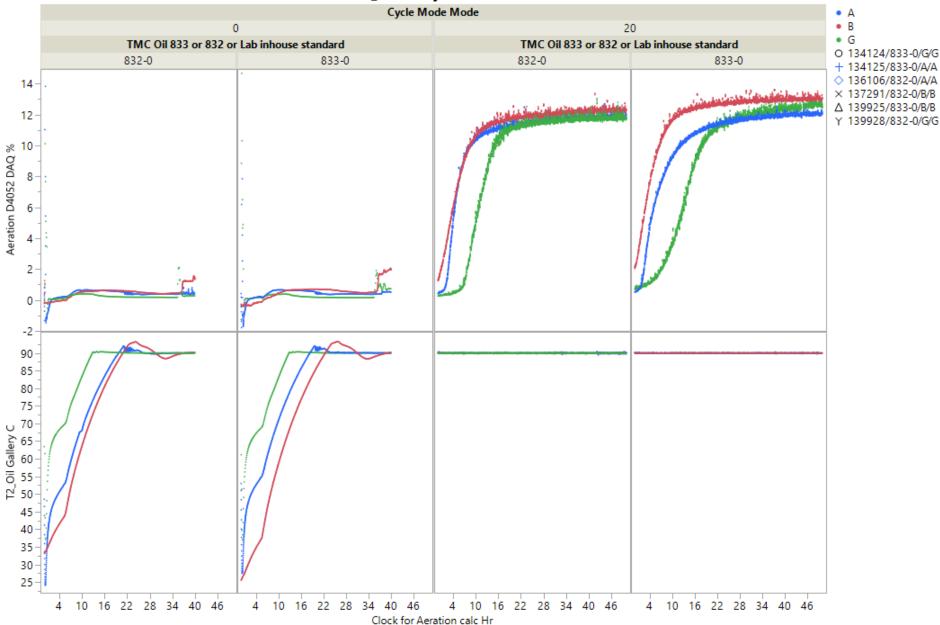
### Aeration D4052 DAQ % & T00\_Ambient C vs. Clock for Aeration calc Hr



#### Aeration D4052 DAQ % & T1\_Intake Air C vs. Clock for Aeration calc Hr

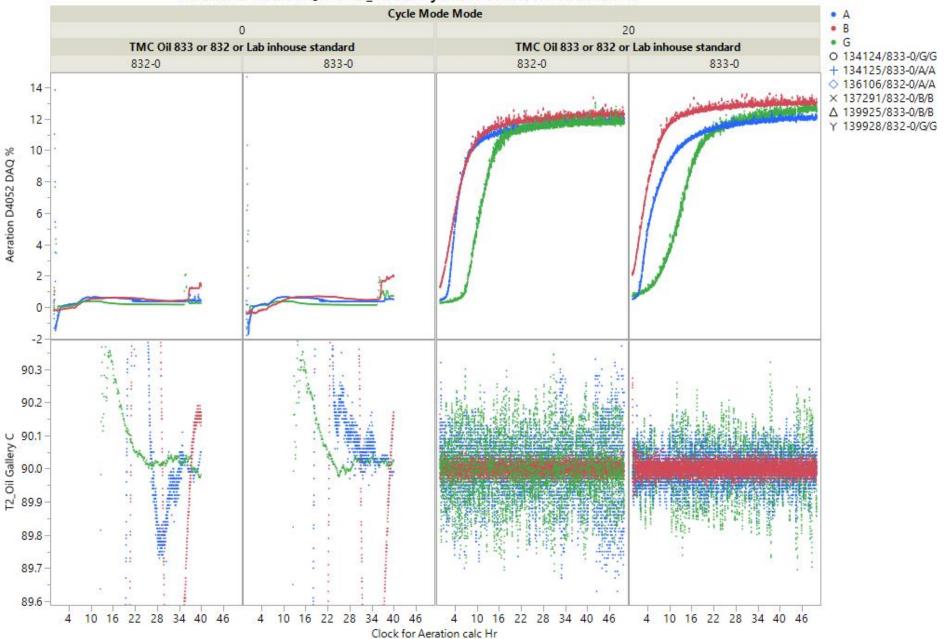


#### Aeration D4052 DAQ % & T2\_Oil Gallery C vs. Clock for Aeration calc Hr

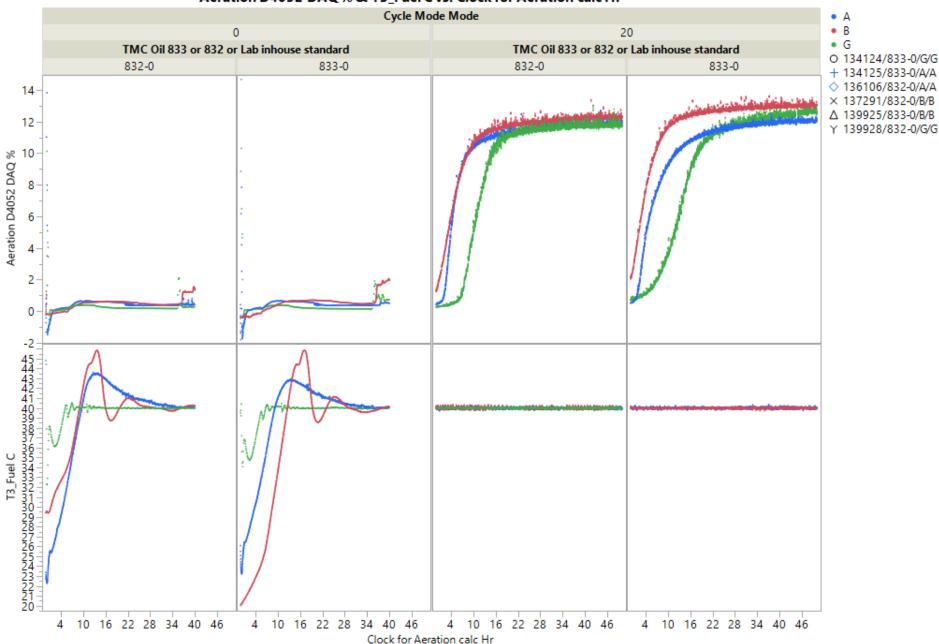


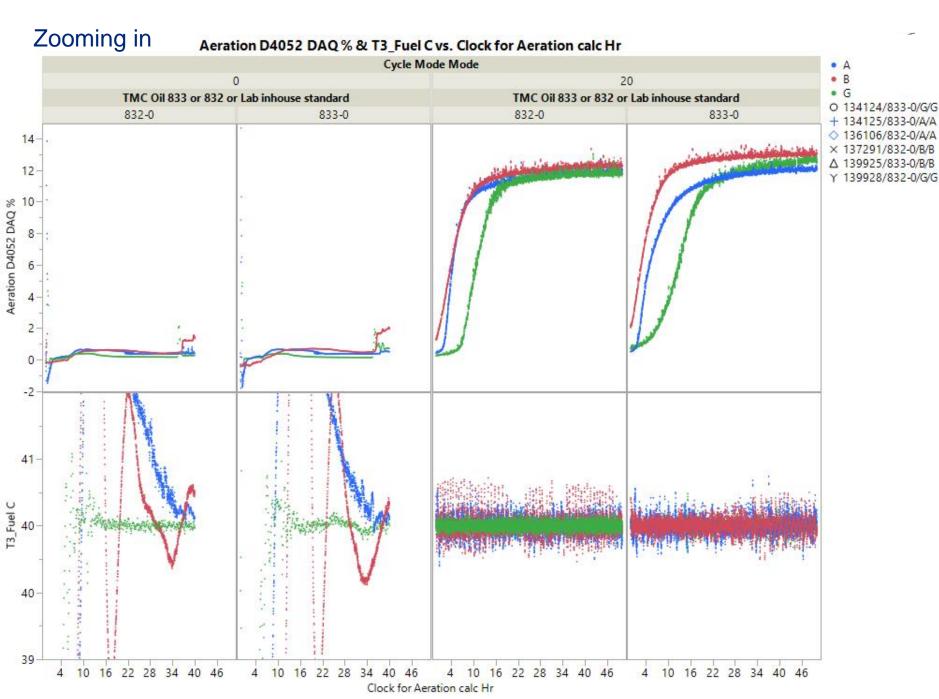
# Zooming in

#### Aeration D4052 DAQ % & T2\_Oil Gallery C vs. Clock for Aeration calc Hr

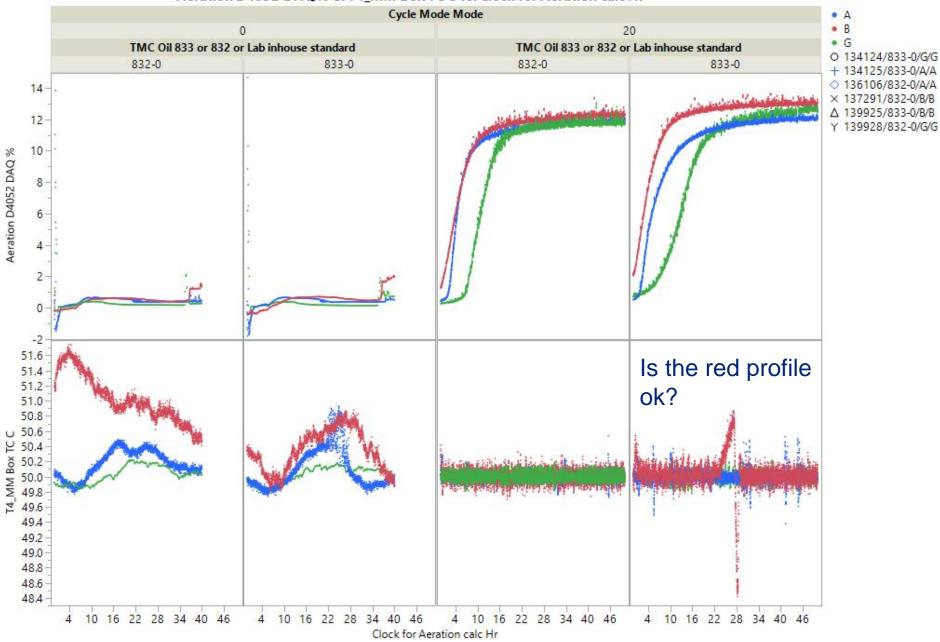


#### Aeration D4052 DAQ % & T3\_Fuel C vs. Clock for Aeration calc Hr

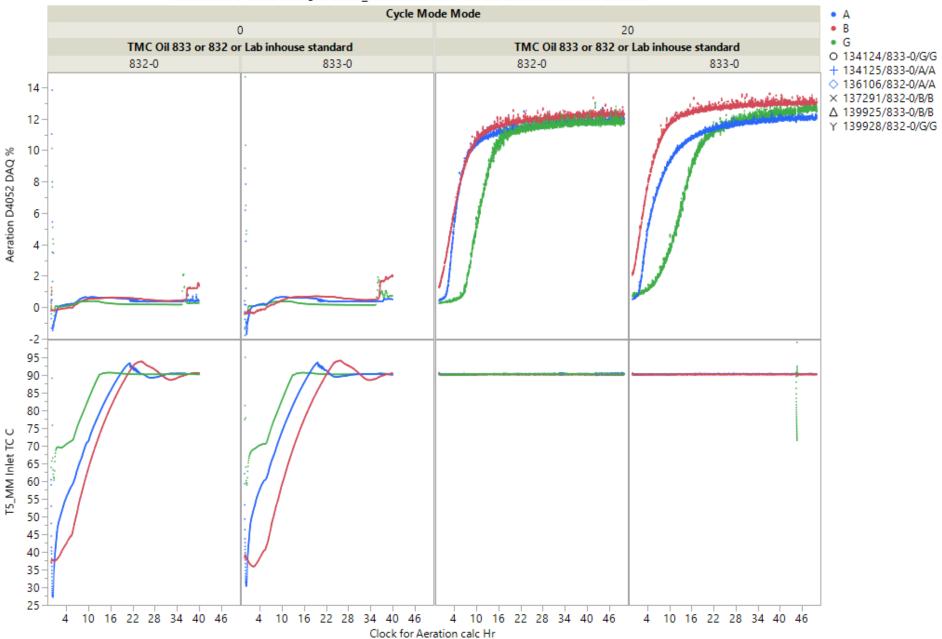




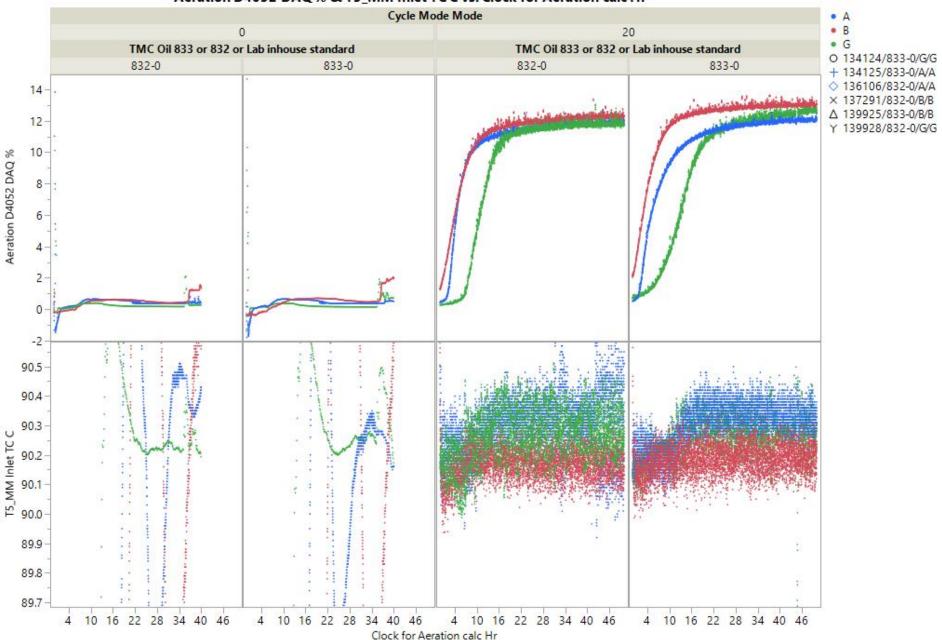
#### Aeration D4052 DAQ % & T4\_MM Box TC C vs. Clock for Aeration calc Hr



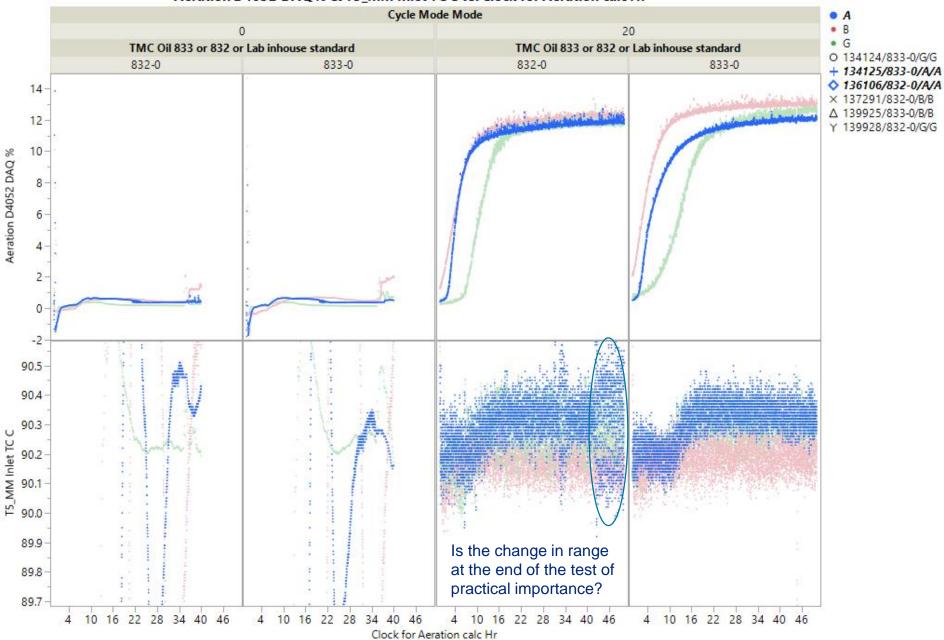
#### Aeration D4052 DAQ % & T5\_MM Inlet TC C vs. Clock for Aeration calc Hr



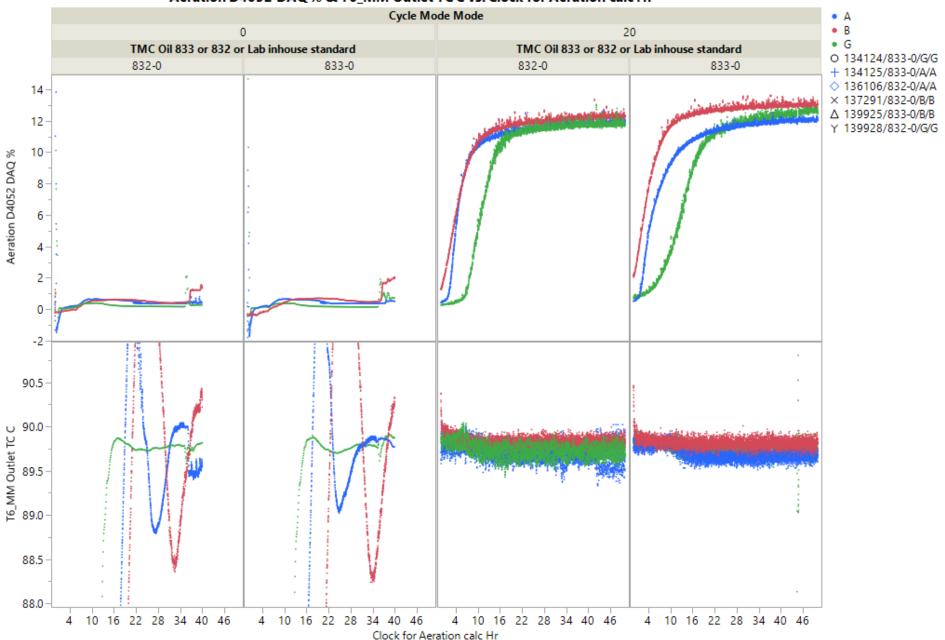
### Aeration D4052 DAQ % & T5\_MM Inlet TC C vs. Clock for Aeration calc Hr



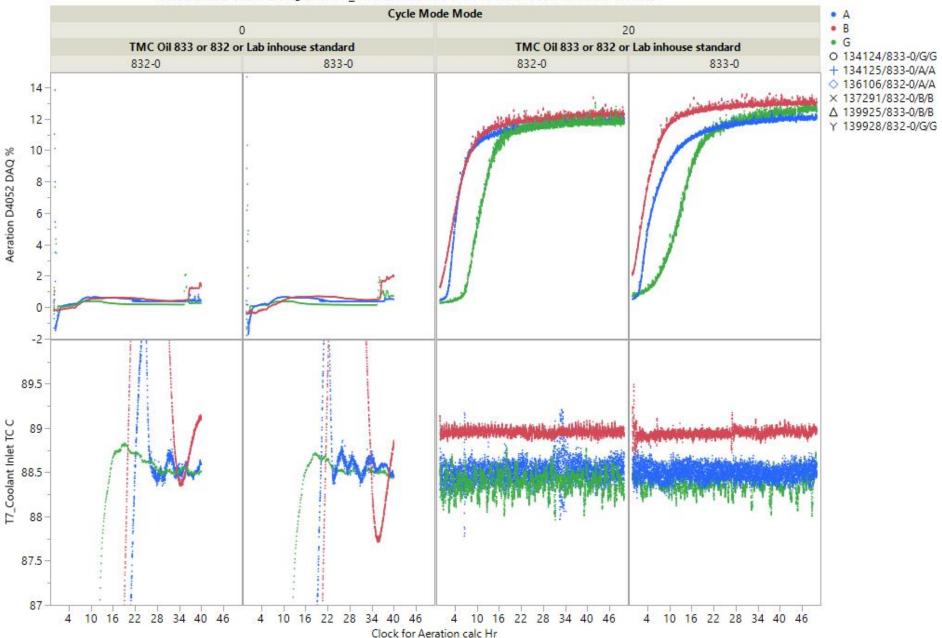
### Aeration D4052 DAQ % & T5\_MM Inlet TC C vs. Clock for Aeration calc Hr

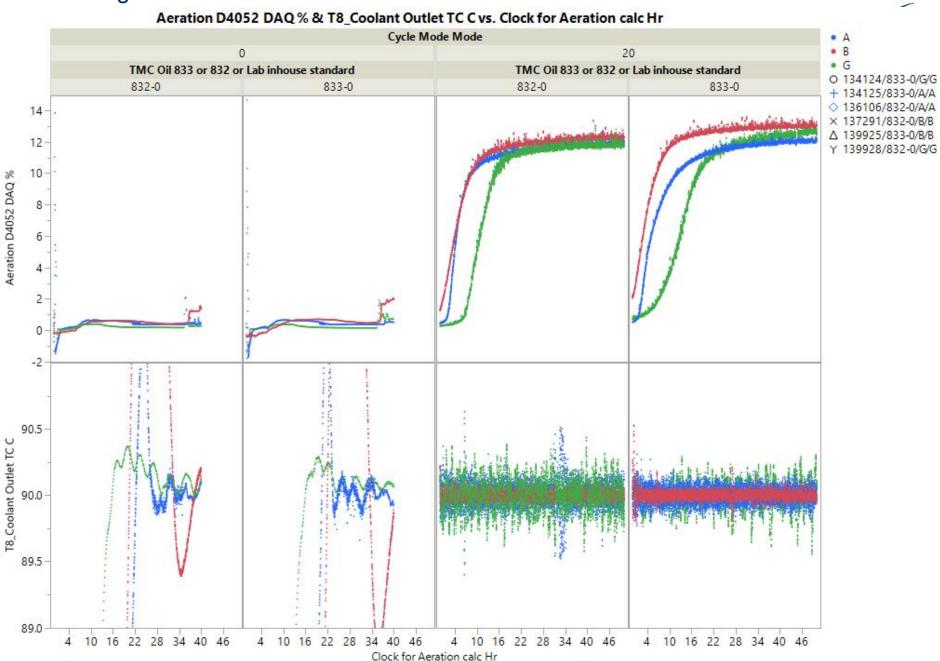


### Aeration D4052 DAQ % & T6\_MM Outlet TC C vs. Clock for Aeration calc Hr

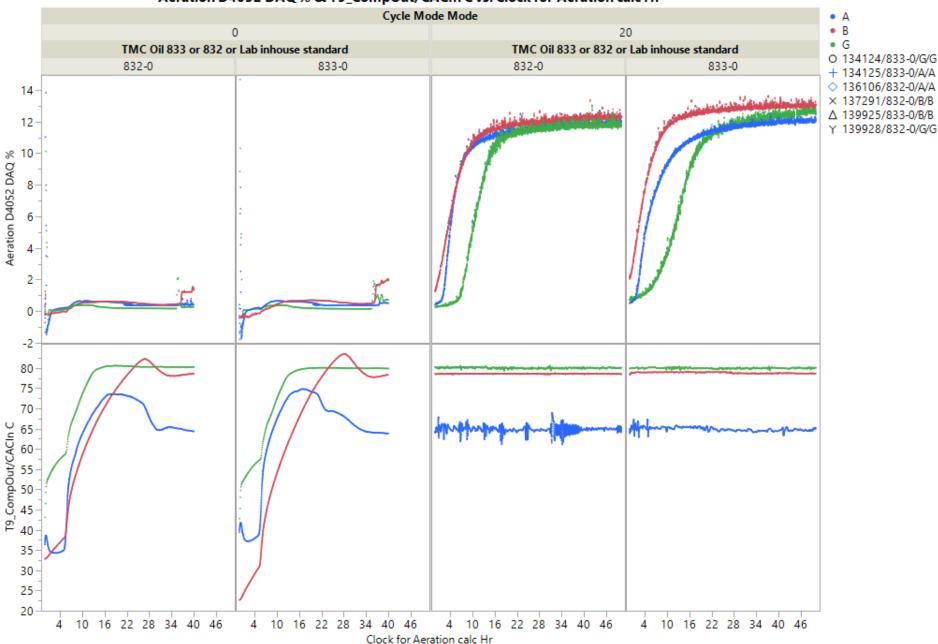


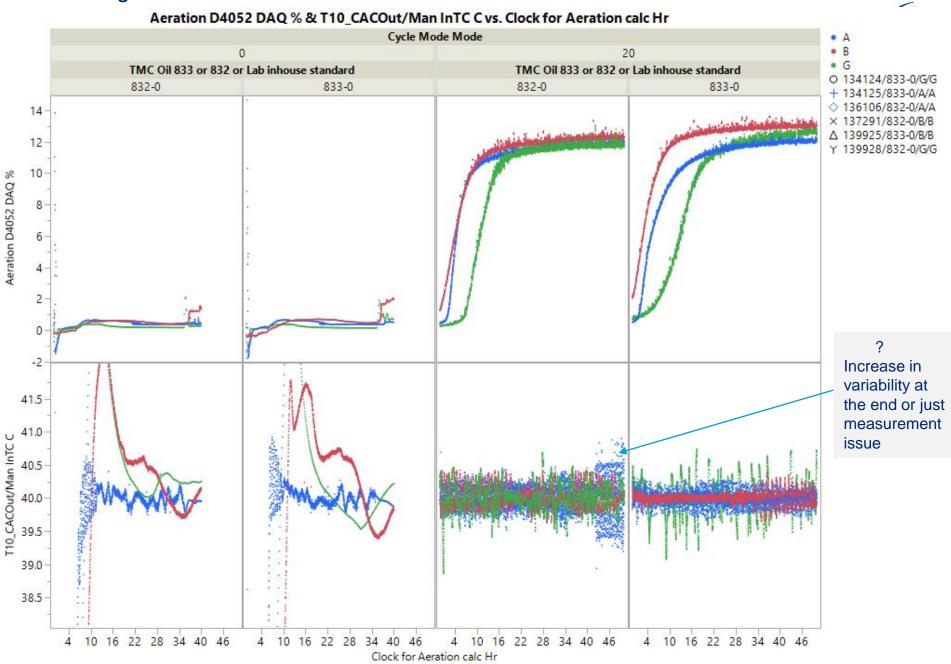
### Aeration D4052 DAQ % & T7\_Coolant Inlet TC C vs. Clock for Aeration calc Hr



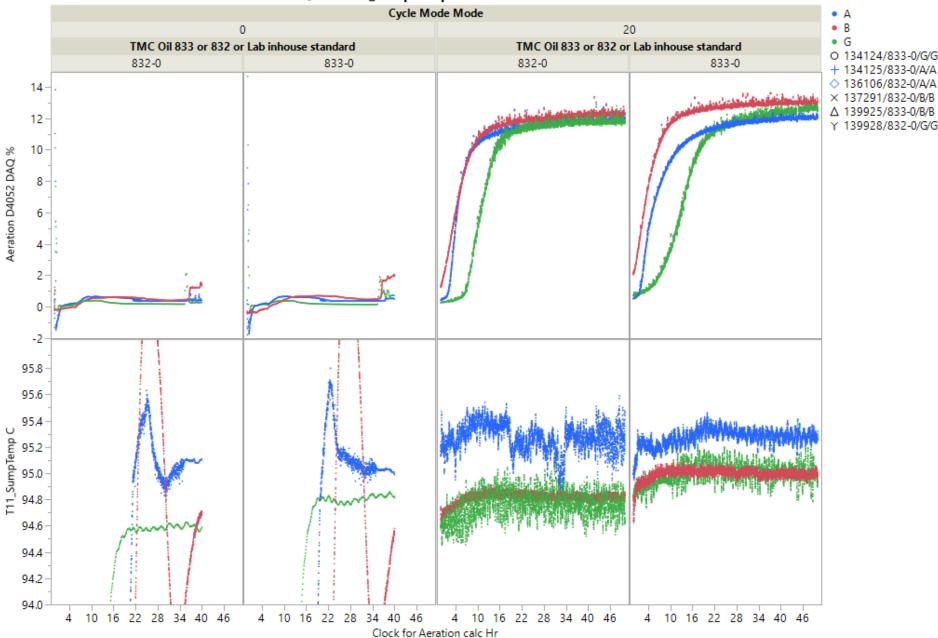


### Aeration D4052 DAQ % & T9\_CompOut/CACIn C vs. Clock for Aeration calc Hr

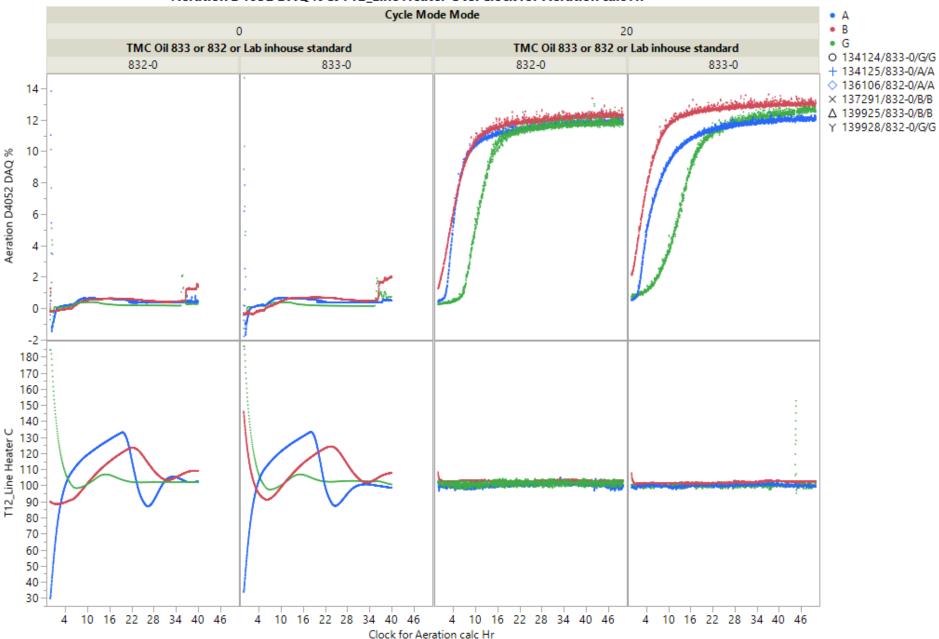




### Aeration D4052 DAQ % & T11\_SumpTemp C vs. Clock for Aeration calc Hr



#### Aeration D4052 DAQ % & T12\_Line Heater C vs. Clock for Aeration calc Hr



48

## Aeration D4052 DAQ % & T12\_Line Heater C vs. Clock for Aeration calc Hr Cycle Mode Mode A B 20 • G TMC Oil 833 or 832 or Lab inhouse standard TMC Oil 833 or 832 or Lab inhouse standard O 134124/833-0/G/G 832-0 833-0 832-0 833-0 + 134125/833-0/A/A ♦ 136106/832-0/A/A 14 × 137291/832-0/B/B △ 139925/833-0/B/B 12 Y 139928/832-0/G/G 10 Aeration D4052 DAQ % 2 0 -2 108 106 104 T12\_Line Heater C 102 100 96 94 92 90

10 16 22 28 34 40 46

4 10

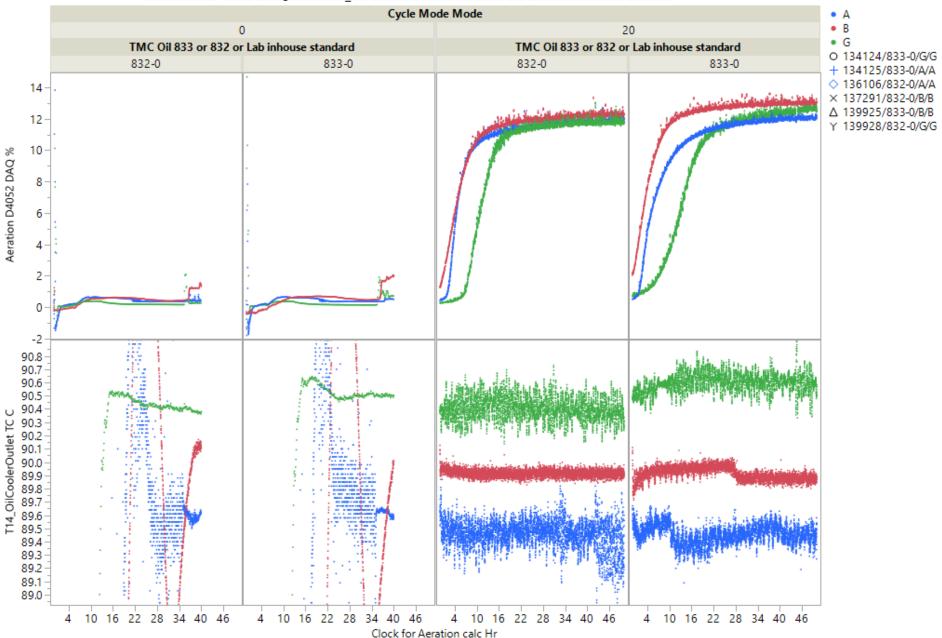
16 22 28 34 40 46

Clock for Aeration calc Hr

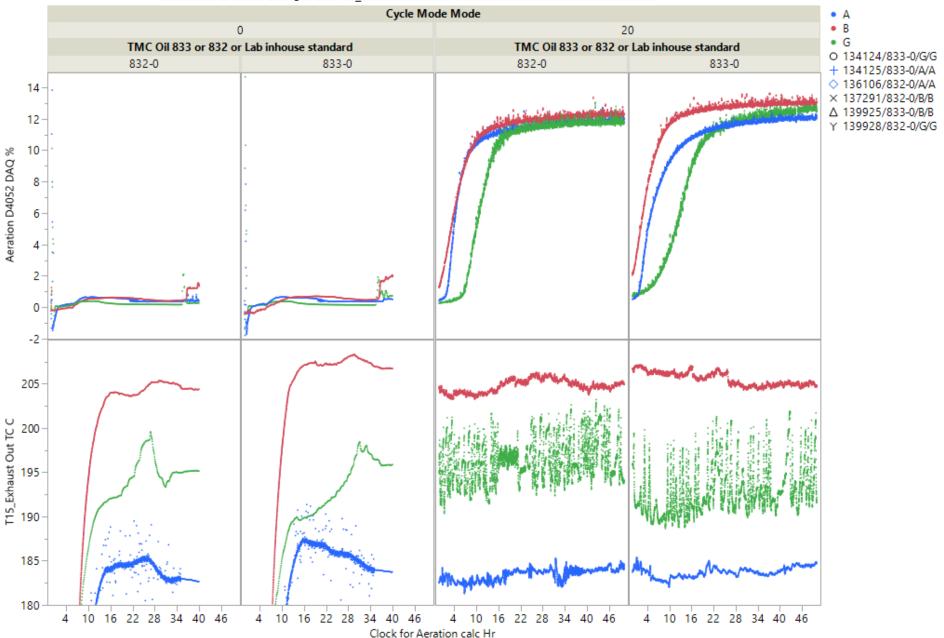
4 10 16 22 28 34 40 46

4 10 16 22 28 34 40 46

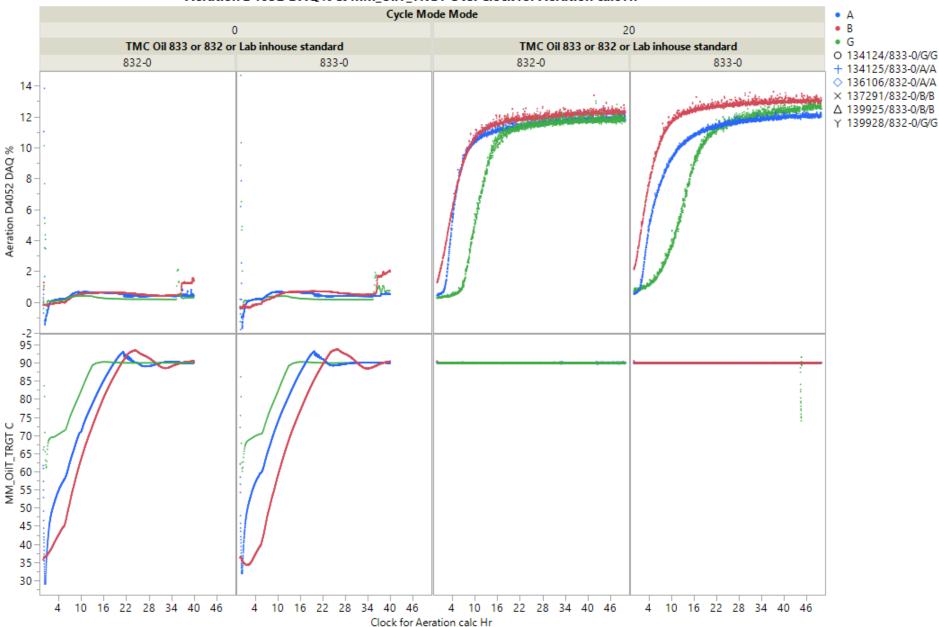
#### Aeration D4052 DAQ % & T14\_OilCoolerOutlet TC C vs. Clock for Aeration calc Hr



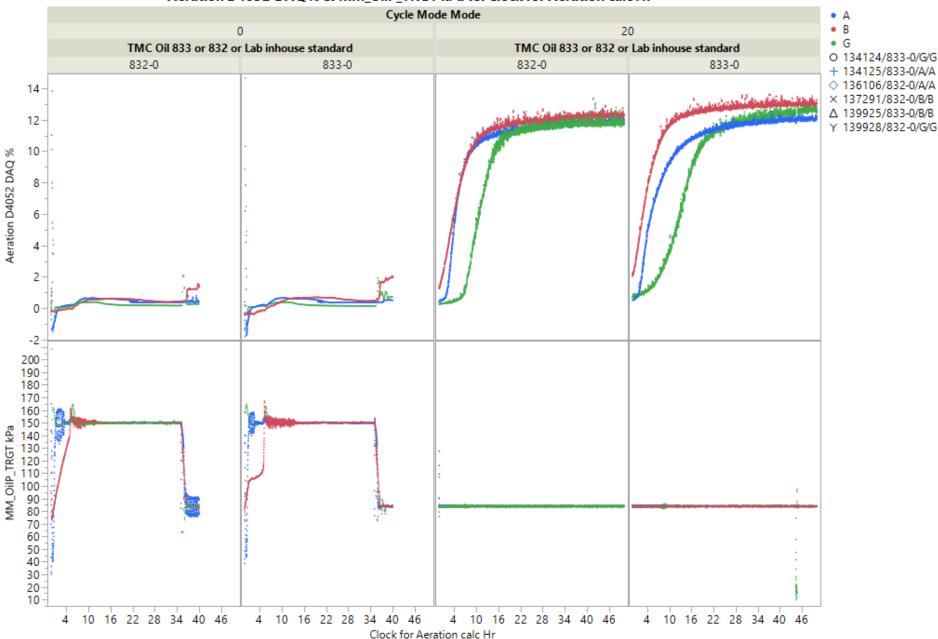
### Aeration D4052 DAQ % & T15\_Exhaust Out TC C vs. Clock for Aeration calc Hr

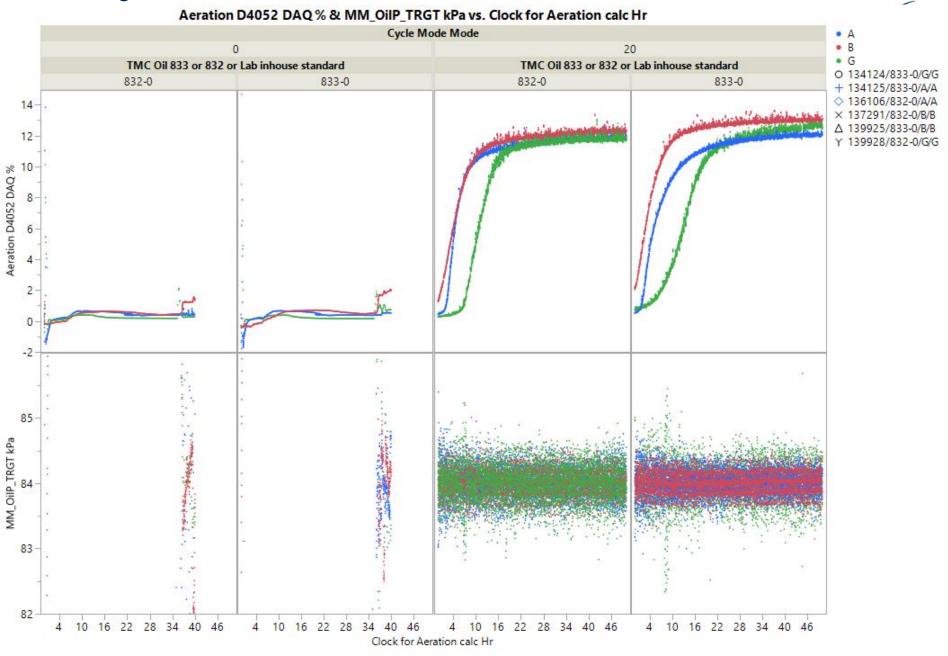


#### Aeration D4052 DAQ % & MM\_OilT\_TRGT C vs. Clock for Aeration calc Hr

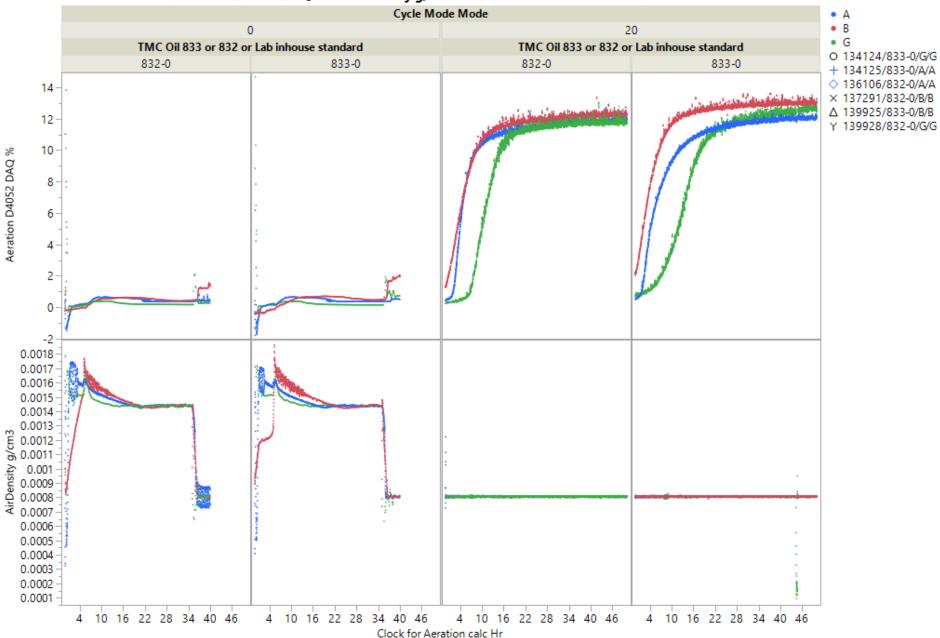


#### Aeration D4052 DAQ % & MM\_OilP\_TRGT kPa vs. Clock for Aeration calc Hr

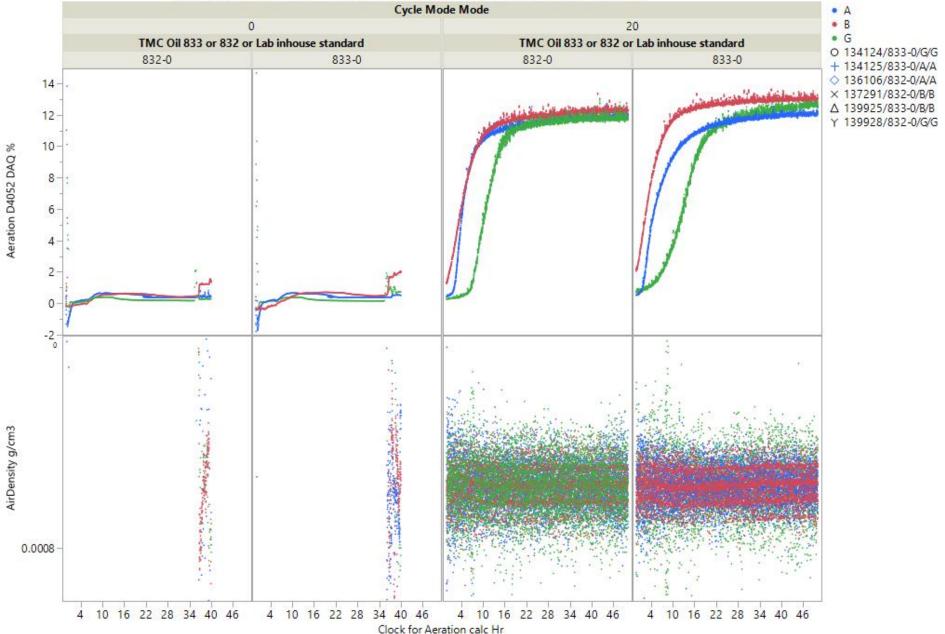




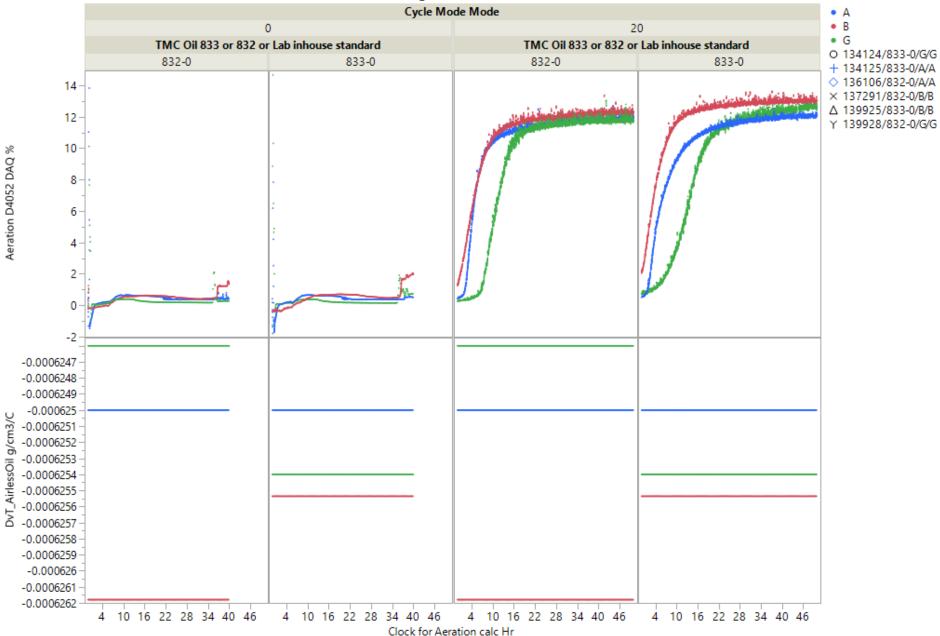
### Aeration D4052 DAQ % & AirDensity g/cm3 vs. Clock for Aeration calc Hr



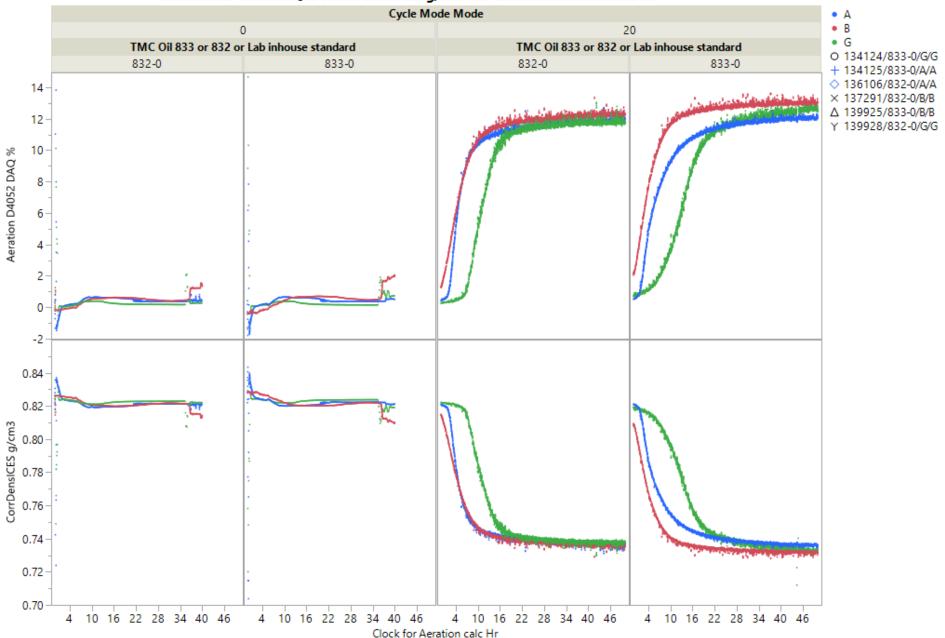
## Aeration D4052 DAQ % & AirDensity g/cm3 vs. Clock for Aeration calc Hr



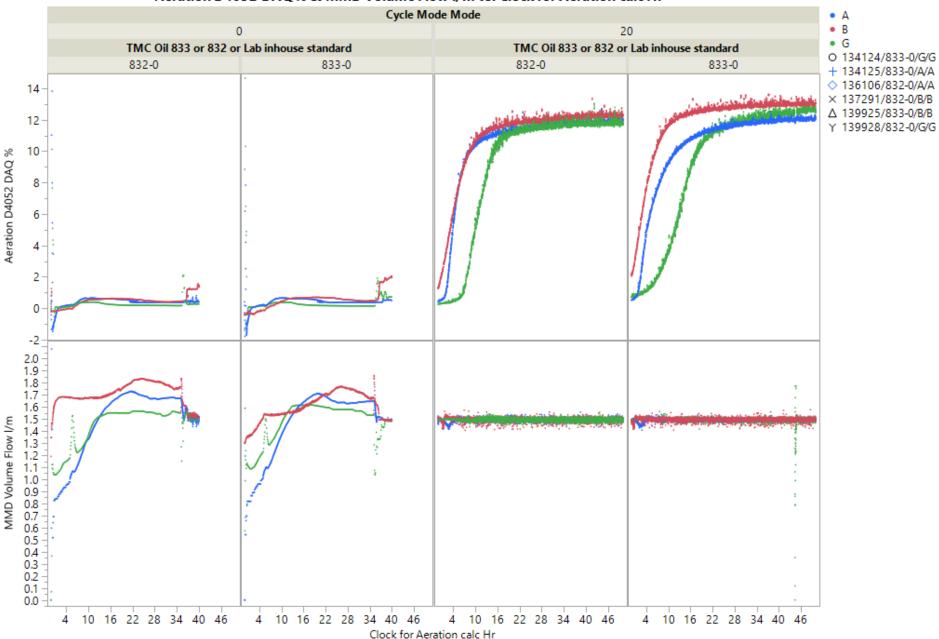
#### Aeration D4052 DAQ % & DvT\_AirlessOil g/cm3/C vs. Clock for Aeration calc Hr



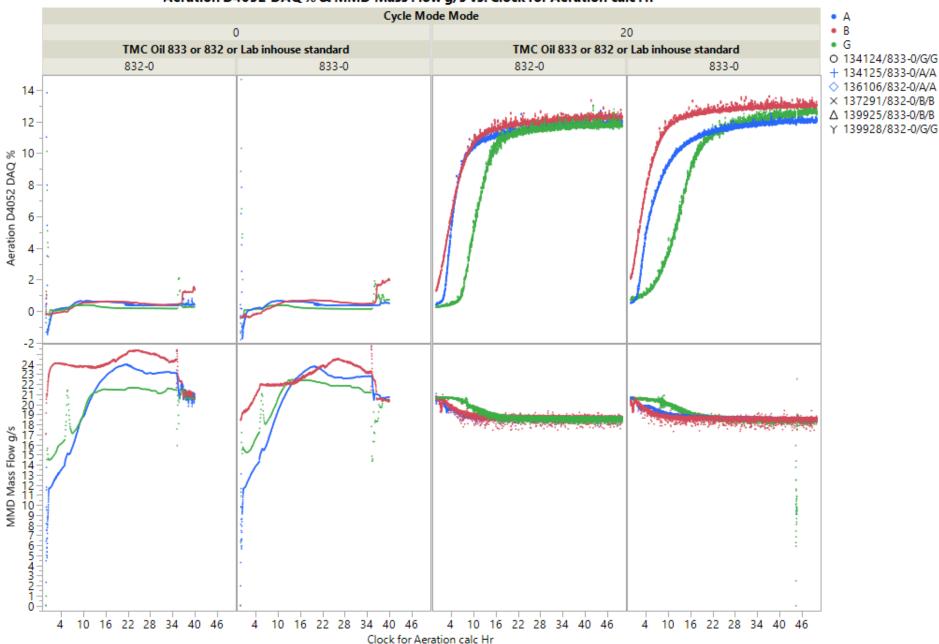
### Aeration D4052 DAQ % & CorrDensICES g/cm3 vs. Clock for Aeration calc Hr



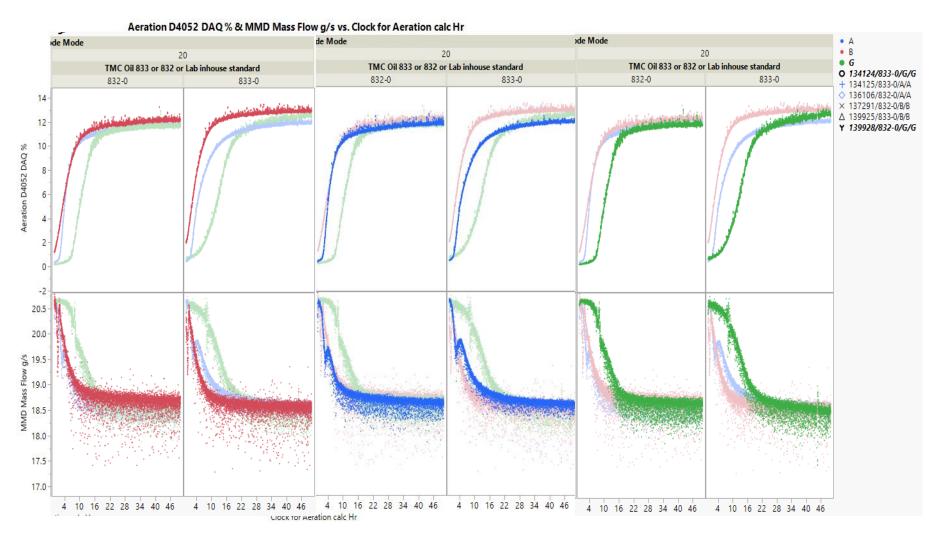
#### Aeration D4052 DAQ % & MMD Volume Flow I/m vs. Clock for Aeration calc Hr



### Aeration D4052 DAQ % & MMD Mass Flow g/s vs. Clock for Aeration calc Hr

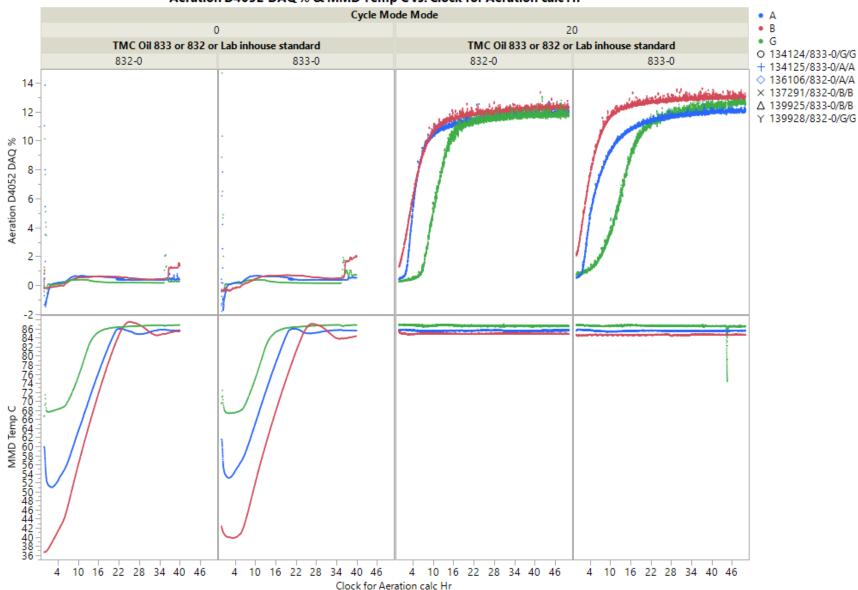




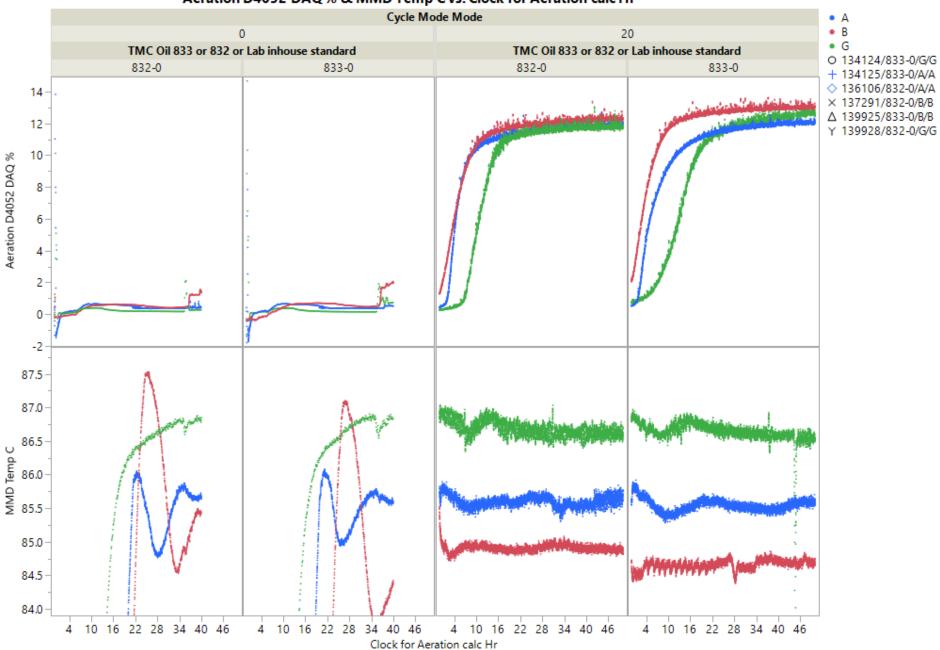




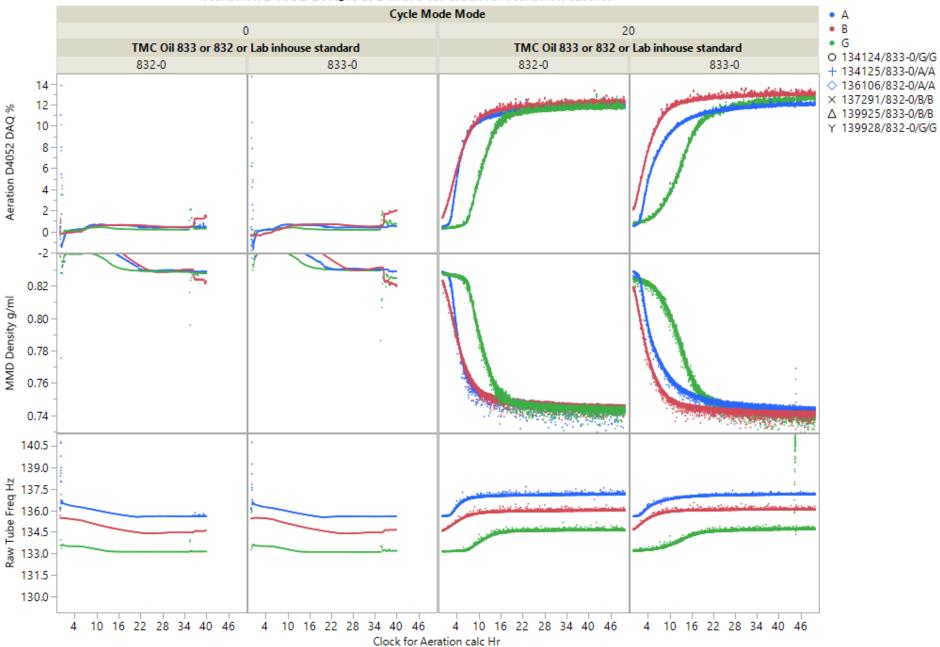
### Aeration D4052 DAQ % & MMD Temp C vs. Clock for Aeration calc Hr



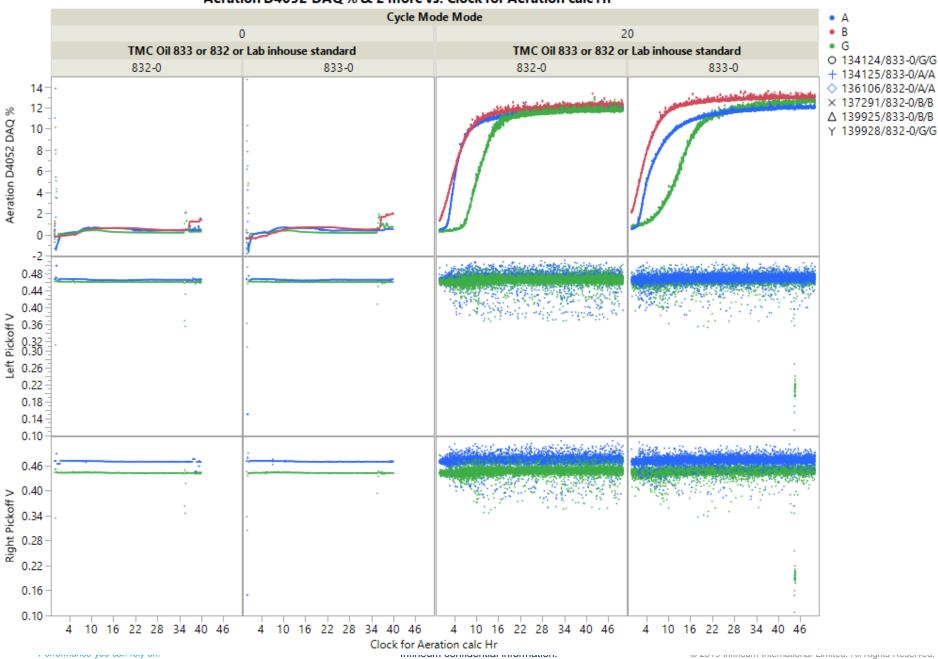
Aeration D4052 DAQ % & MMD Temp C vs. Clock for Aeration calc Hr



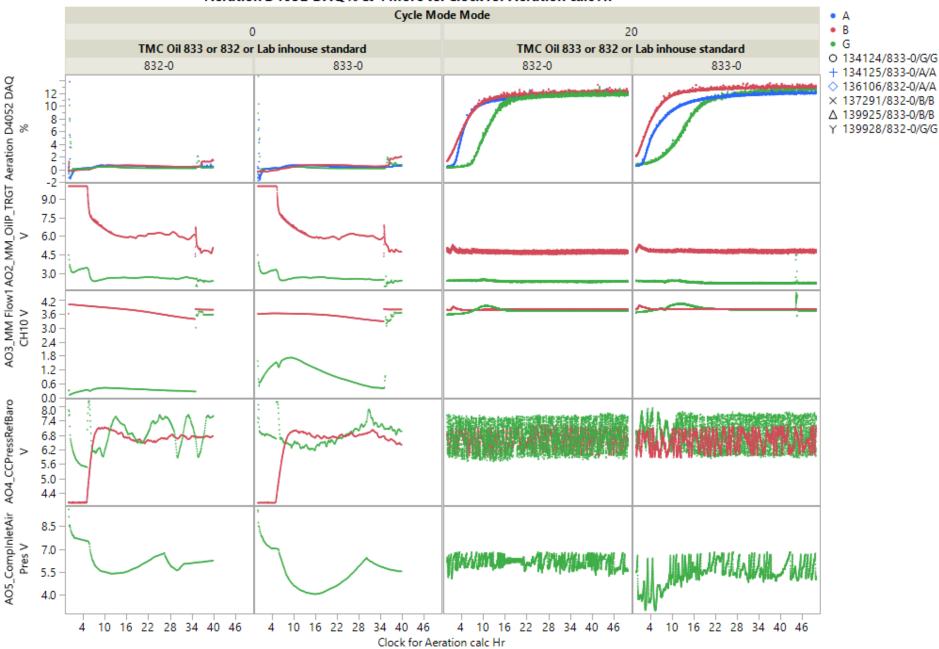
#### Aeration D4052 DAQ % & 2 more vs. Clock for Aeration calc Hr



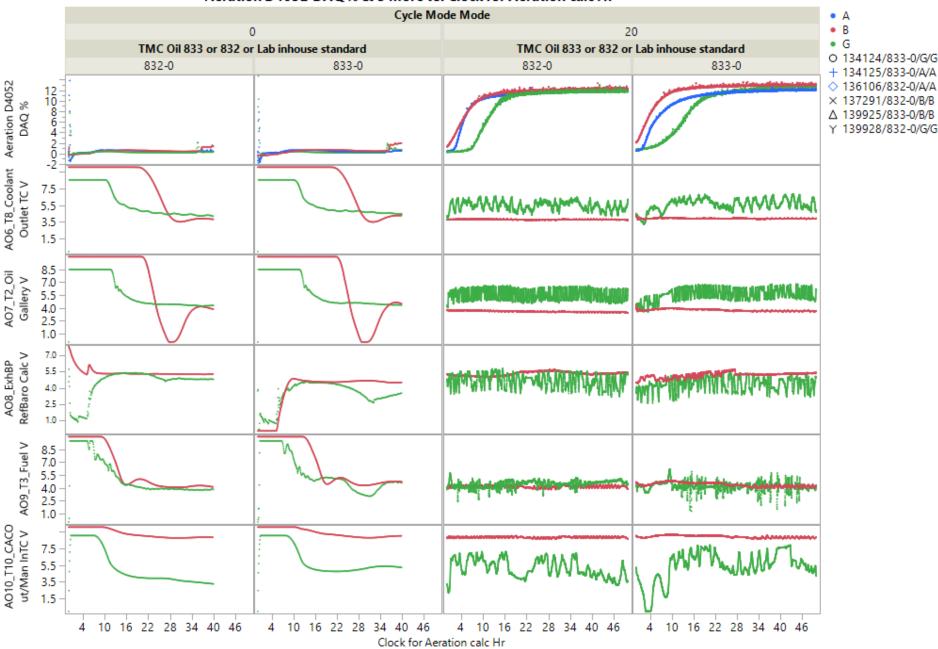
### Aeration D4052 DAQ % & 2 more vs. Clock for Aeration calc Hr



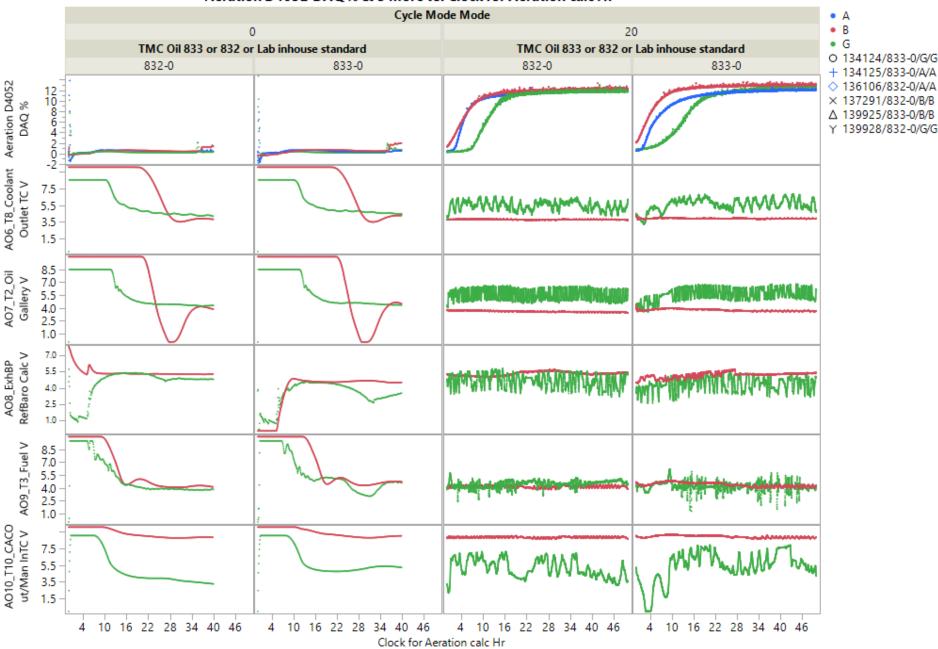
#### Aeration D4052 DAQ % & 4 more vs. Clock for Aeration calc Hr



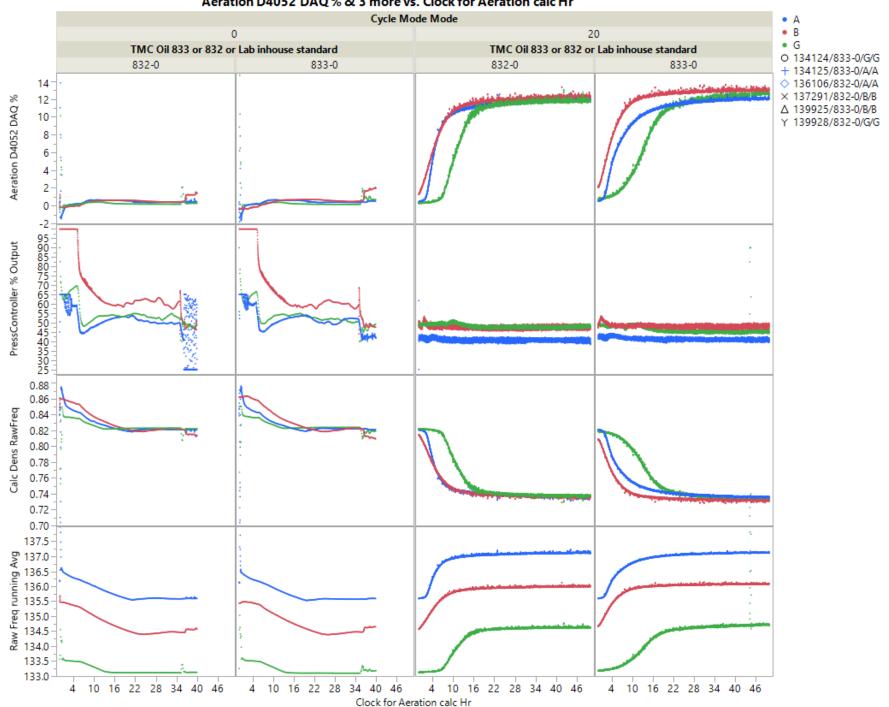
### Aeration D4052 DAQ % & 5 more vs. Clock for Aeration calc Hr



### Aeration D4052 DAQ % & 5 more vs. Clock for Aeration calc Hr



#### Aeration D4052 DAQ % & 3 more vs. Clock for Aeration calc Hr



d.

Aeration D4052 DAQ % & MicroPumpCont % Output vs. Clock for Aeration calc Hr Cycle Mode Mode AB 20 • G TMC Oil 833 or 832 or Lab inhouse standard TMC Oil 833 or 832 or Lab inhouse standard O 134124/833-0/G/G 832-0 833-0 832-0 833-0 + 134125/833-0/A/A ♦ 136106/832-0/A/A 14 × 137291/832-0/B/B △ 139925/833-0/B/B Y 139928/832-0/G/G 12 10 Aeration D4052 DAQ % 8 6 2 0 --2 44 42 40 38 36 34 32 26 20 22 20 18 11 12 10 8 2 0 10 16 22 28 34 40 46 10 16 22 28 34 40 46 4 10 16 22 28 34 40 46 4 10 16 22 28 34 40 46

Clock for Aeration calc Hr

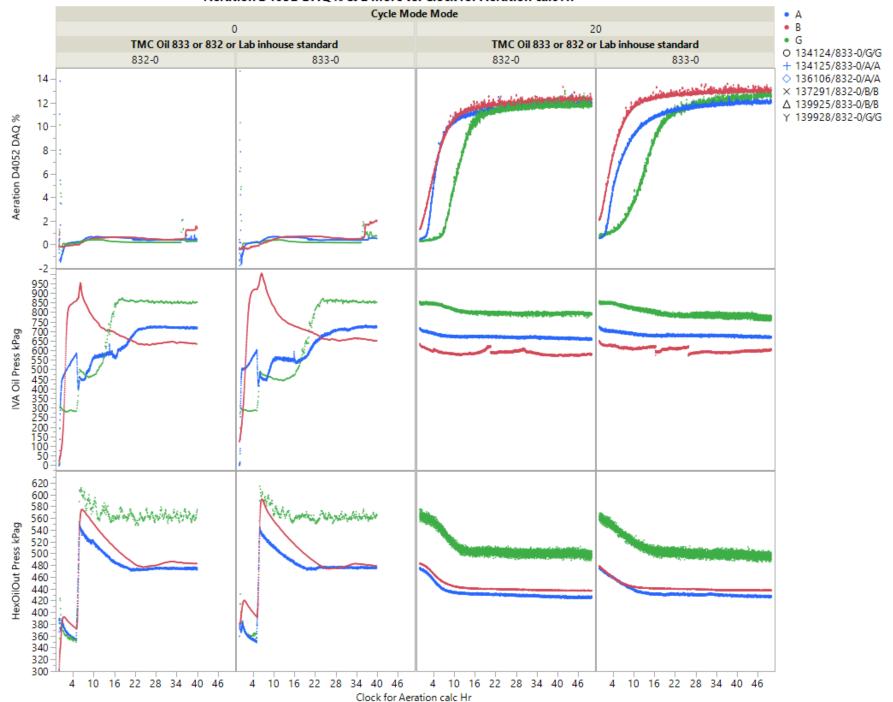
ed.

Aeration D4052 DAQ % & MicroPumpCont % Output vs. Clock for Aeration calc Hr Cycle Mode Mode AB 20 • G TMC Oil 833 or 832 or Lab inhouse standard TMC Oil 833 or 832 or Lab inhouse standard O 134124/833-0/G/G 832-0 833-0 832-0 833-0 + 134125/833-0/A/A ♦ 136106/832-0/A/A 14 × 137291/832-0/B/B △ 139925/833-0/B/B Y 139928/832-0/G/G 12 10 Aeration D4052 DAQ % 8 2 0 --2 41 40 40 MicroPumpCont % Output 37 36 36 35 4 10 16 22 28 34 40 46 10 16 22 28 34 40 46 10 16 22 28 34 40 46 4 10 16 22 28 34 40 46

Clock for Aeration calc Hr

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## Aeration D4052 DAQ % & 2 more vs. Clock for Aeration calc Hr



d.