

COAT Test Variability

Oil Filter Hardware

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- ❑ A NEW aeration performance trend (shape and EOT result) was noted in WKF COAT candidate testing on 5/12/16
- ❑ Trend could not be initially identified as being lubricant independent due to no prior COAT history on candidate oil
- ❑ Internal reference oil (OS265386) was run in the COAT procedure; Trend identified as a “stand” problem
- ❑ Investigation included:
 - ❑ Operational conditions
 - ❑ Hardware investigation
 - ❑ Oil filter housing
 - ❑ Oil filter hardware
- ❑ Oil filter hardware has been identified as being a source of significant COAT test variability

Differences in Operational Parameters



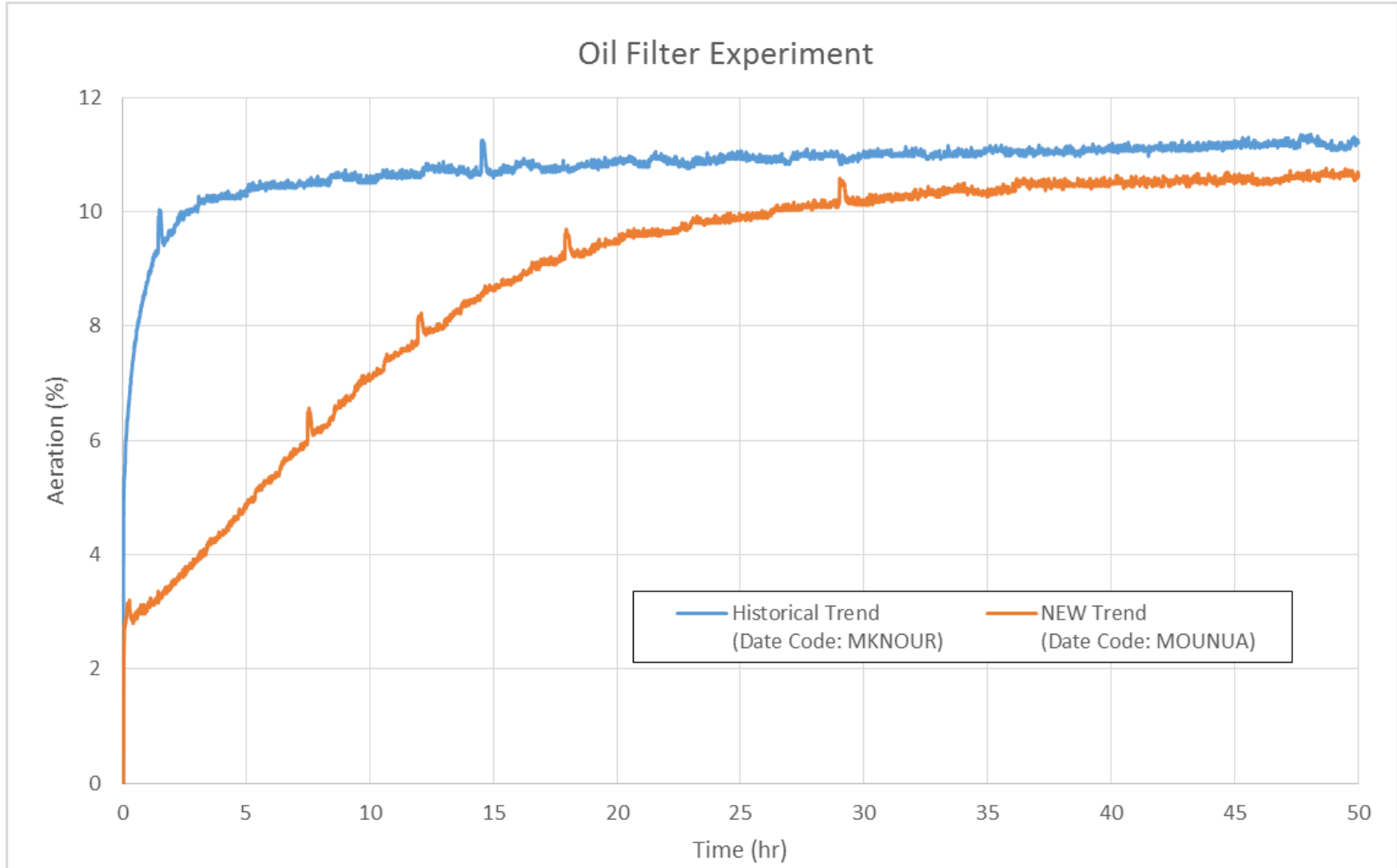
- ❑ Operational differences noted between the two tests occurred in the following parameters (available in appendix):
 - ❑ Oil filter inlet pressure
 - ❑ Oil filter outlet pressure
 - ❑ Oil gallery pressure
- ❑ Experiment targeting the oil filter housing was conducted at the conclusion of a candidate oil; Result concluded that the oil filter housing was not the source of variability.
- ❑ Focus turned toward the oil filter hardware used in the COAT procedure.

Oil Filter Experiment



Test#	Test Oil	Oil Filter Part Number	Oil Filter Manufacture Date Code
1	OS265386	1R-1808	MOUNUA (10/28/15)
2	OS265386	1R-1808	MKNOUR (8/27/14)

Test Results (OS265386)





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