# CAT AERATION OPERATIONAL DATA

December 3, 2014



Performance you can rely on.

© INFINEUM INTERNATIONAL LIMITED 2014. All rights reserved. Proprietary to Infineum.



#### FTP directory /refdata/diesel/coat/data/matrix op data/ at ftp.astmtmc.cmu.edu.

Welcome to the Test Mon	itoring Center FTP Server	Lab	Sample	Run II
<	DIR>	EG	Oil G	RUN7
08/27/14 02:55PM [GMT]	17,574 CAT Aeration Data Template.xlsx	EG	Oil I	RUN8
1/19/14 01:20PM [GMT] 1/19/14 01:20PM [GMT] 1/19/14 01:22PM [GMT]	9,142,177 Lubrizol_Test#1_CMIR#104081 (i R1 Repeat).xlsx 8,711,519 Lubrizol_Test#2_CMIR#103459 (k R1).xlsx	EG	Oil K	RUN9
1/19/14 01:22PM [GM1]	8,849,810	LZ	Oil G	Test#3
1/24/14 02:01PM [GMT]	6,620,378 SwRI Oil H Run 1 CMIR-103450 (TMC Template).xlsx			
1/18/14 11:17AM [GMT]	5,829,532 SwRI Oil J Run 1 CMIR-103463 (TMC Template).xlsx	LZ	Oil I	Test#1
.1/18/14 11:18AM [GMT] .1/18/14 11:39AM [GMT]	5,281,983 <u>SwRI Oil K Run 1 CMIR-103457 (TMC Template).xlsx</u> 6,353,424 SwRI Oil L Run 1 CMIR-103955 (TMC Template).xlsx	LZ	Oil K	Test#2
.1/25/14 11:14AM [GMT]	3,138,046 TMC EG13 STRUN8 SOT141105.xlsx			
1/25/14 11:12AM [GMT]	3,502,125 TMC EG4 STRUN9 SOT141107.xlsx	200	Oil G	60-80
1/25/14 11:12AM [GMT]	3,254,695 TMC EG8 STRUN7 SOT141029.xlsx	SW	Oil H	60-82
		SW	Oil J	60-79
		SW	Oil K	60-78
		SW	Oil L	60-81

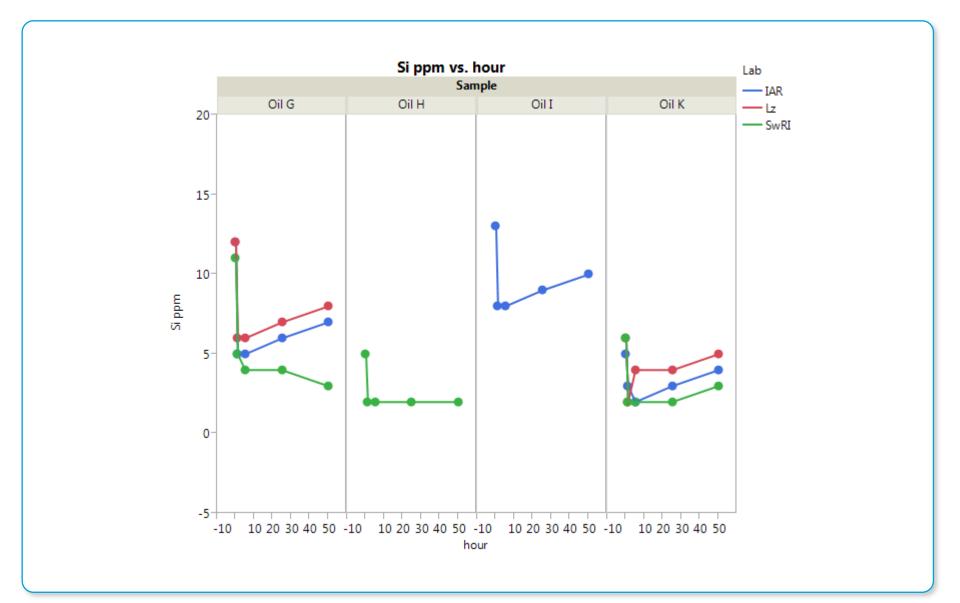
#### Silicon



Sample	Lab	Run ID	N Rows	Sippm (0 hr)	Si ppm (1 hr)	Sippm (5 hr)	Si ppm (25 hr)	Si ppm (50 hr)
Oil G	EG	RUN7	6002	12	5	5	6	7
Oil I	EG	RUN8	6001	13	8	8	9	10
Oil K	EG	RUN9	6002	5	3	2	3	4
Oil G	LZ	Test#3	5999	12	6	6	7	8
Oil I	LZ	Test#1	5999	17	11	11	12	12
Oil K	LΖ	Test#2	5999	6	2	4	4	
Oil G	SW	60-80	6000	11	5	4	4	3
Oil H	SW	60-82	6000	5	2	2	2	2
Oil J	SW	60-79	5999	10	4	4	4	4
Oil K	SW	60-78	6000	6	2	2	2	3
Oil L	SW	60-81	6000	14	8	8	7	8

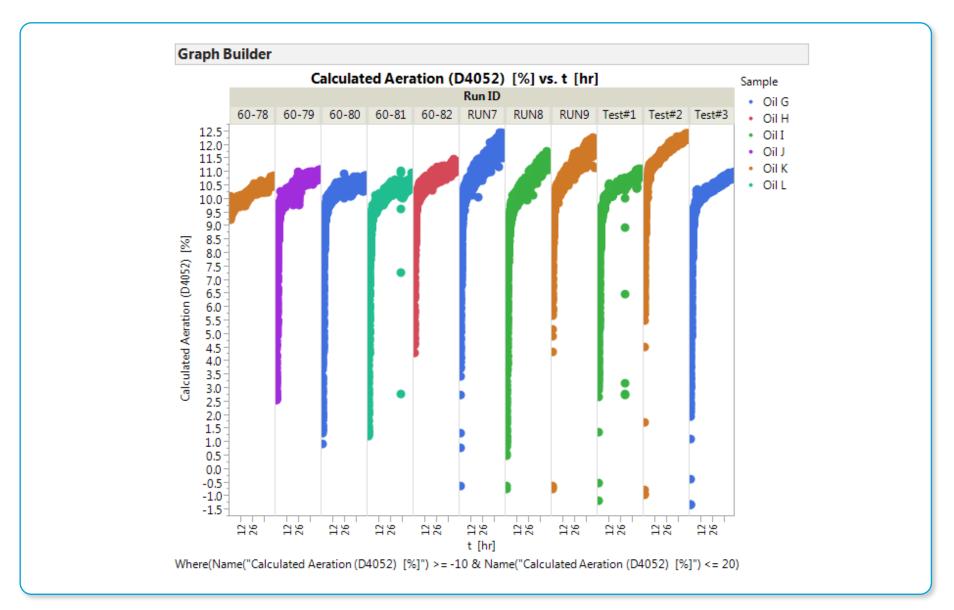
## Silicon by Oil and Lab





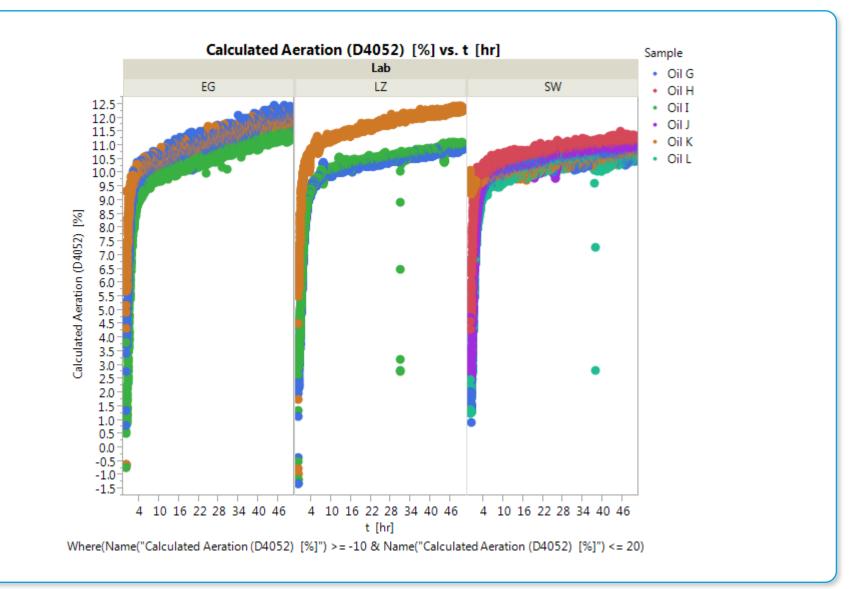
#### Aeration D4052





#### Aeration D4052 by Lab



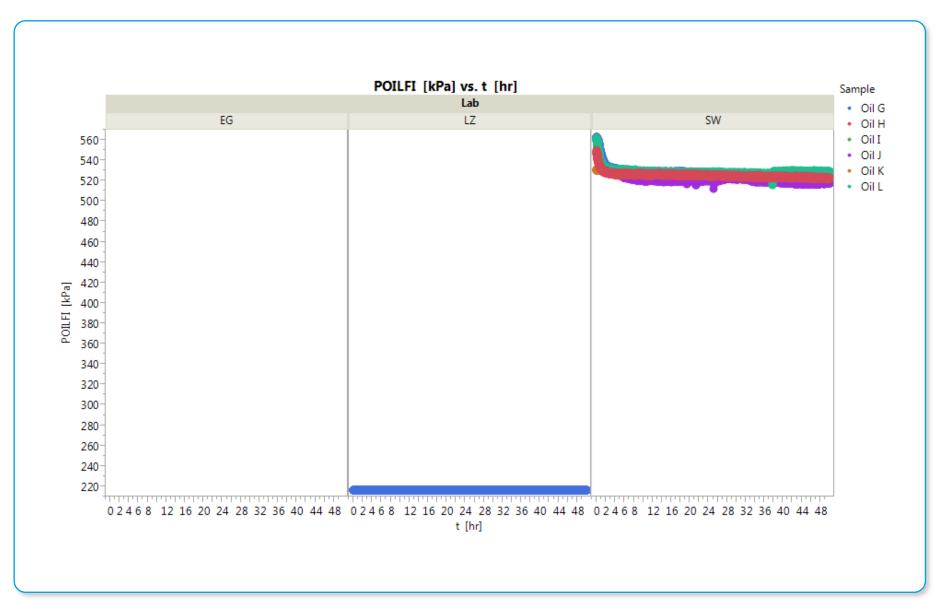


Blowby





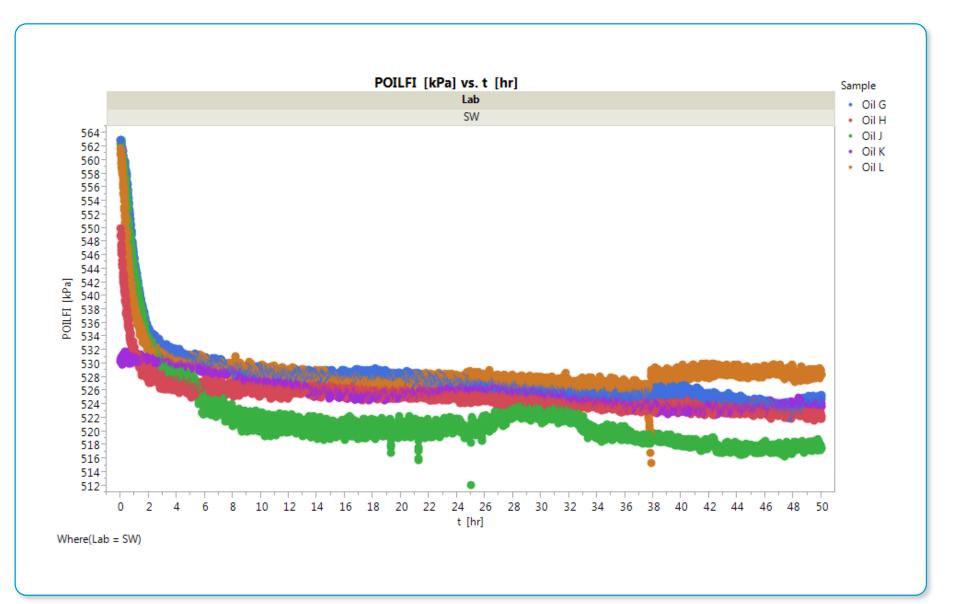
#### Pressure Oil Filter In







#### Pressure Oil Filter In (SwRI)



Infineu

9

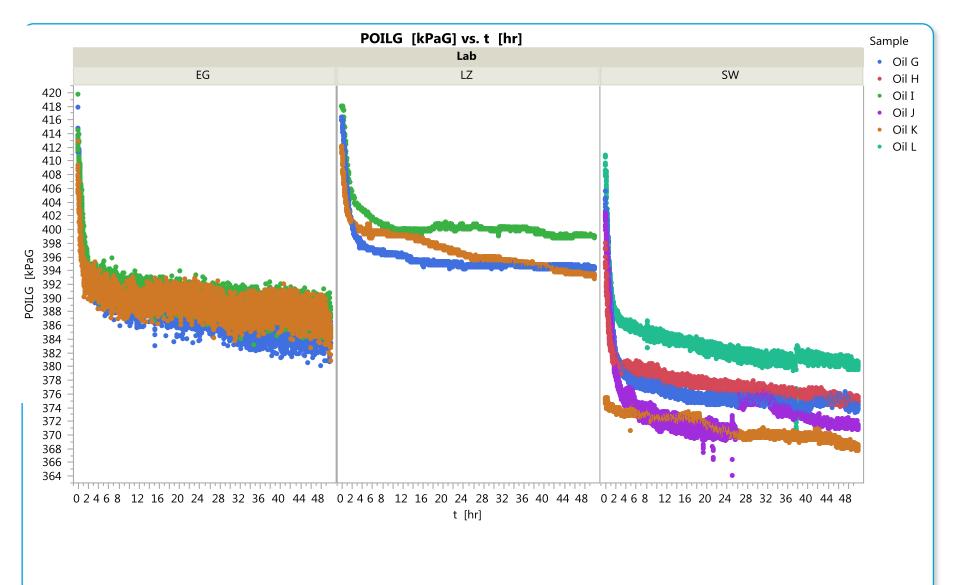
### Pressure Oil Filter In (LZ)





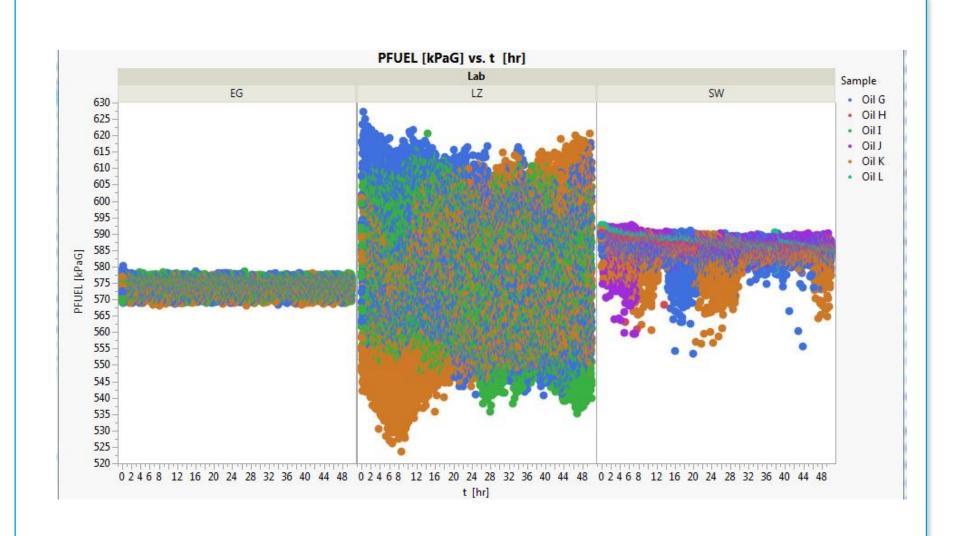
#### **Pressure Oil Gallery**





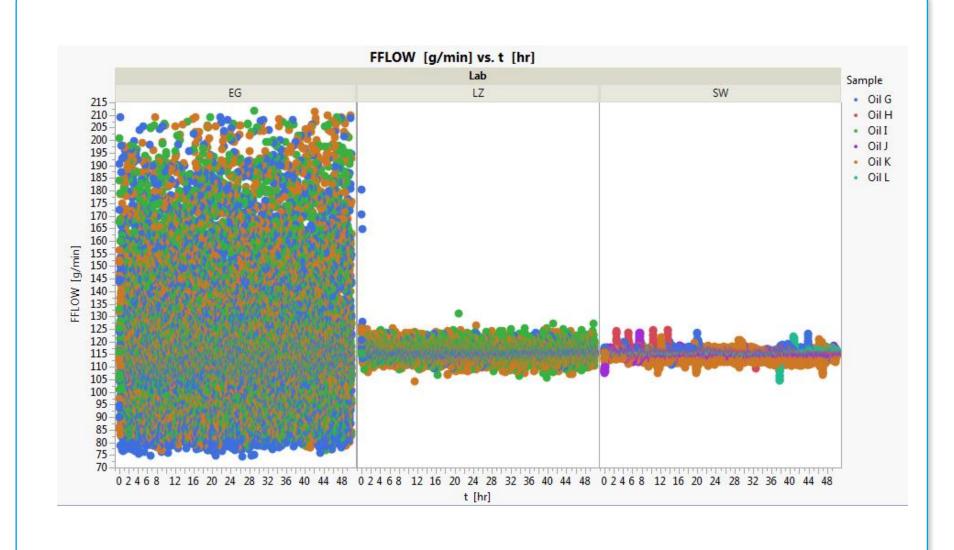
#### **Fuel Pressure**





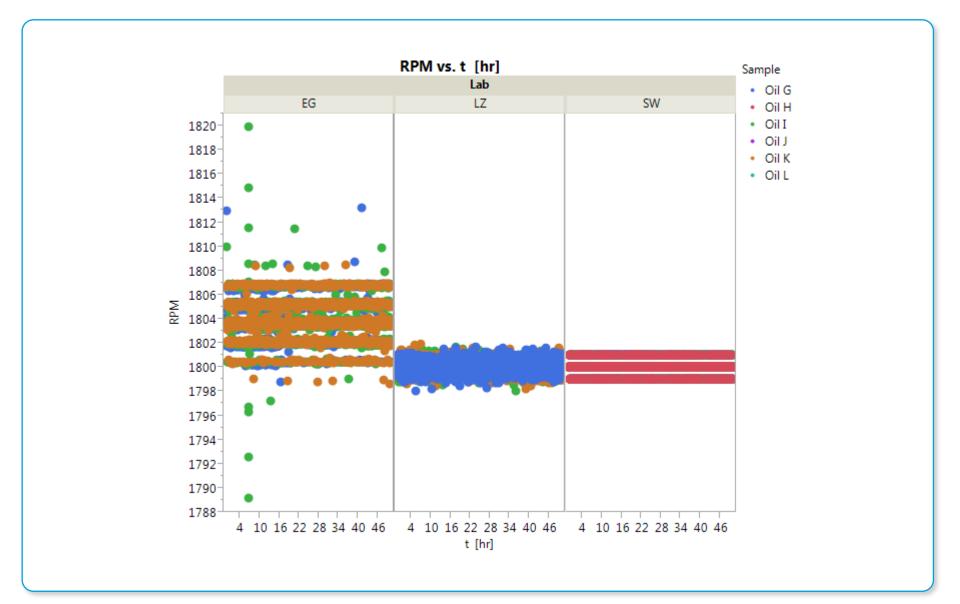
#### **Fuel Flow**





#### **Engine Speed**





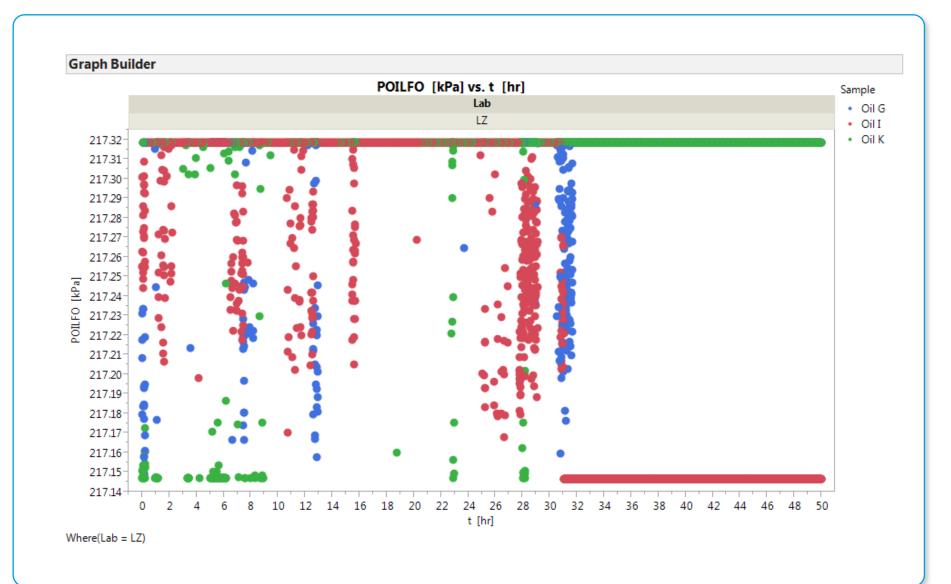
#### **Pressure Oil Filter Out**

6
Infineum
mineum

		Lab		• Oil
	EG	LZ	SW	Oil
220				Oil
210-				• Oil .
200-				Oil
190-				Oil
180-				
170-				
160-				
150-				
140-				
130-				
120-				
110-				
100-				
90-				
80-				
70-				
60-				
50-				
40-				
30-				
20-				
10-				_
0-	*1			
02468	12 16 20 24 28 32 36 40 44 4	8 02468 12 16 20 24 28 32 36 40 44 48		

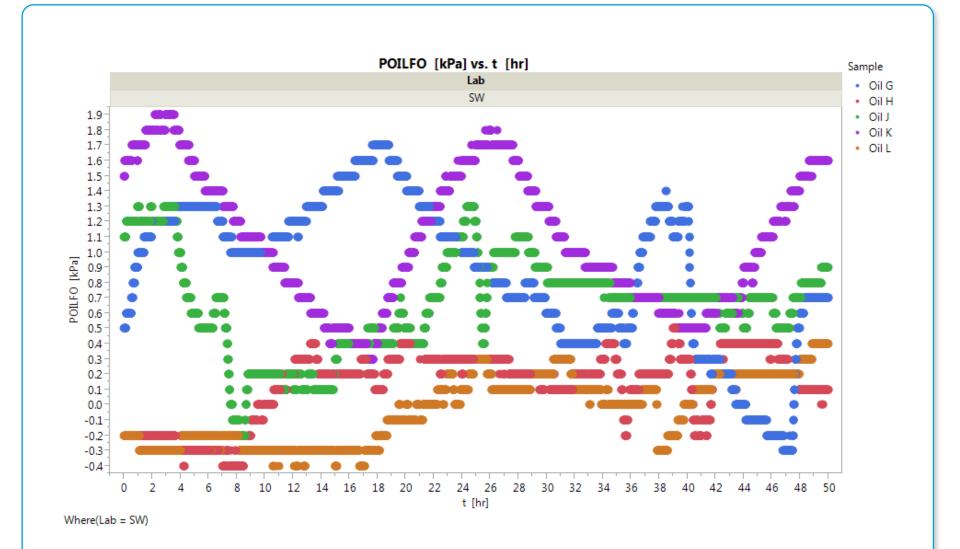
#### Pressure Oil Filter Out (LZ)





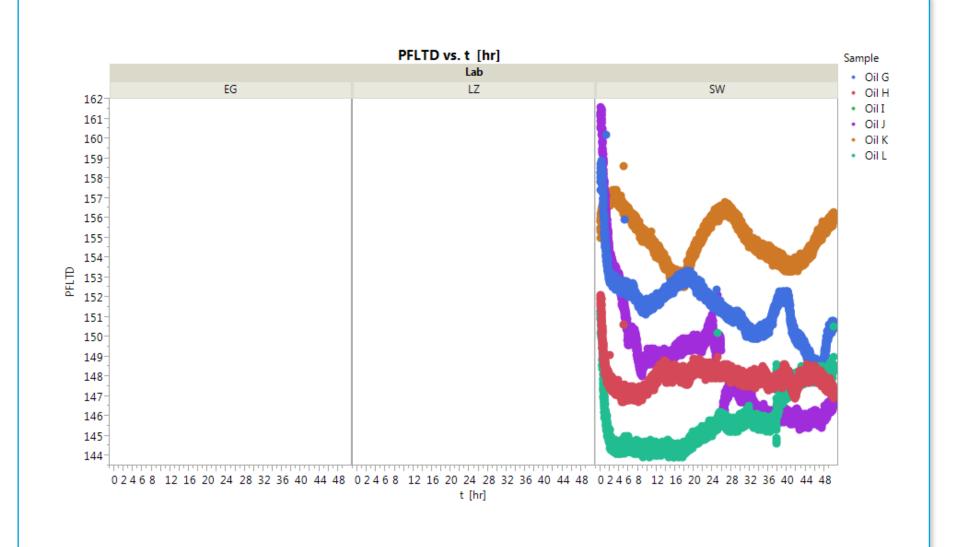
#### Pressure Oil Filter Out (SwRI)



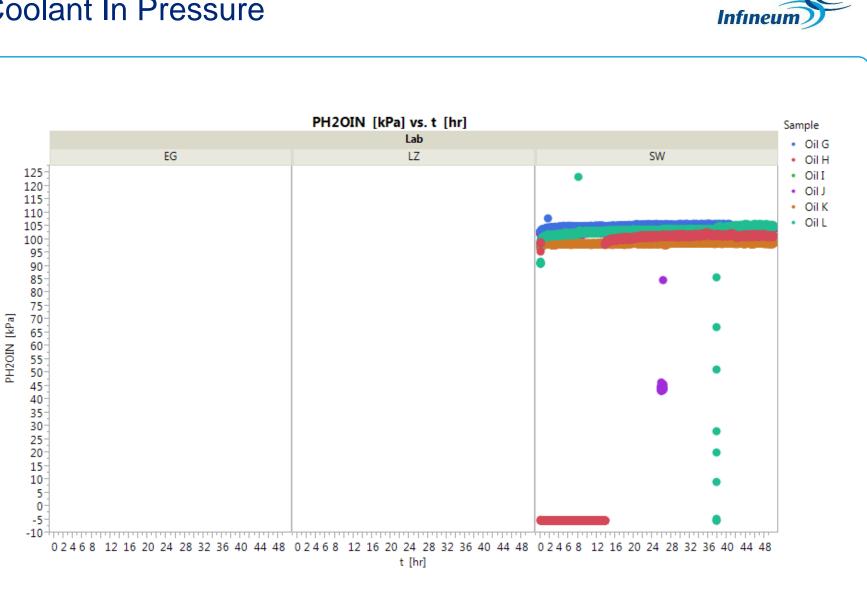


#### Filter pressure delta

	C
Infineum	



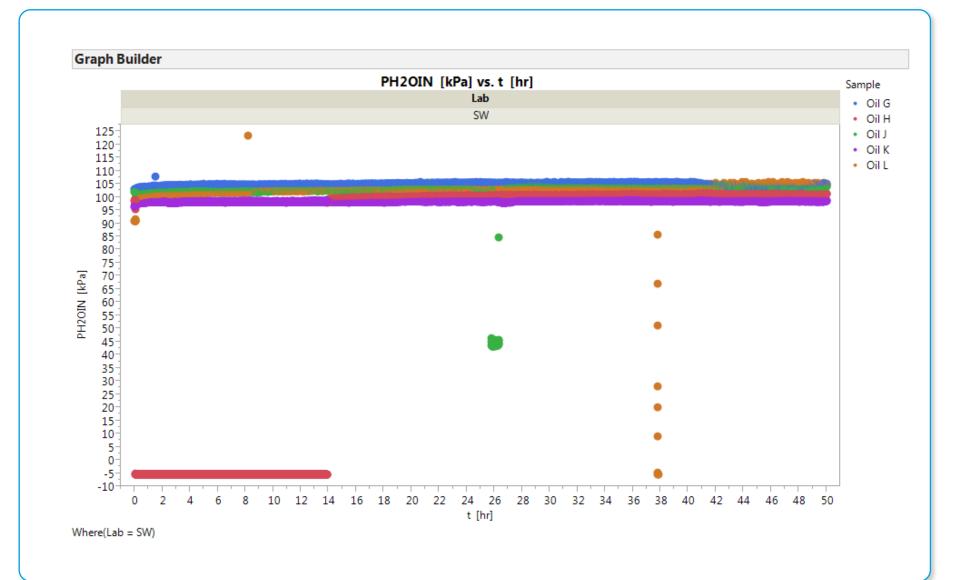
#### **Coolant In Pressure**



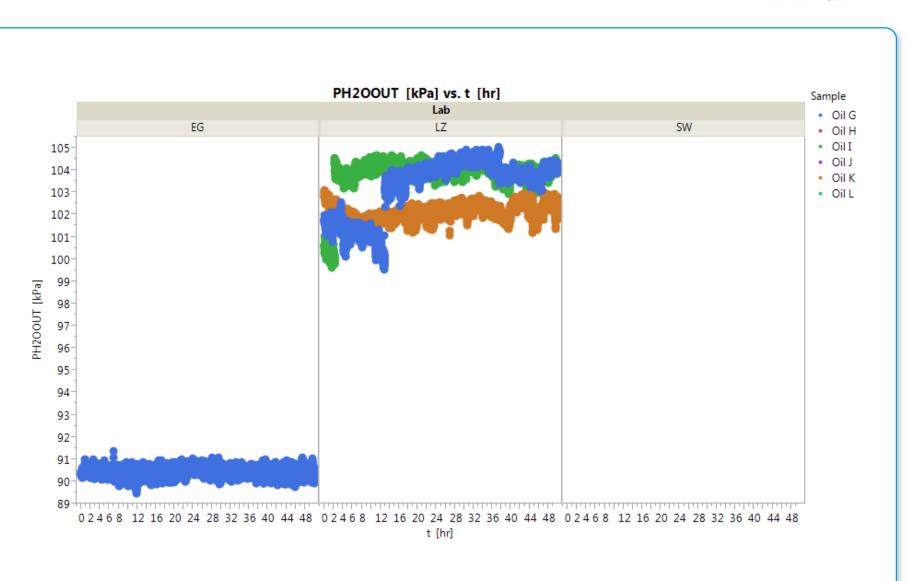


### Coolant In Pressure (SwRI)





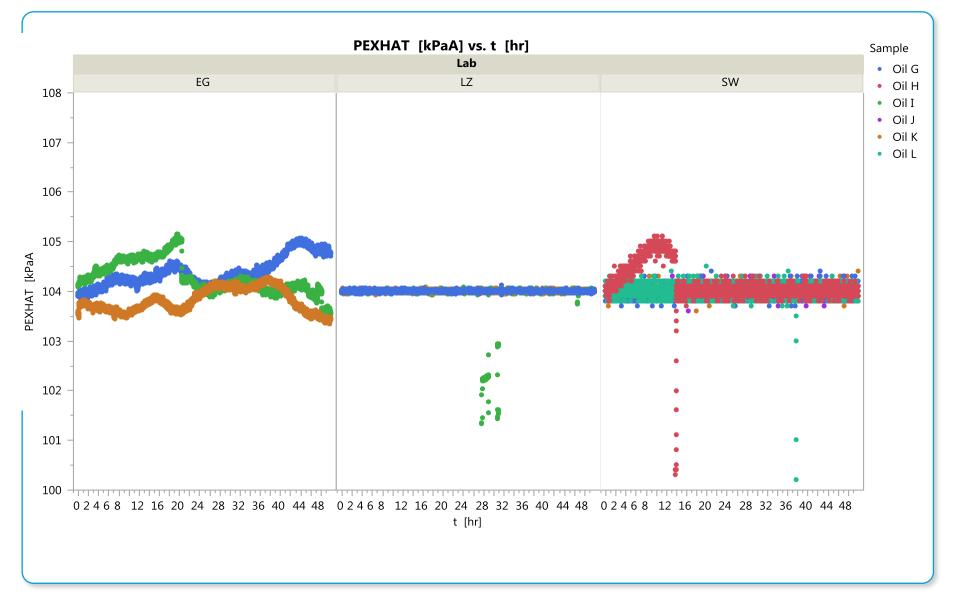
#### **Coolant Out Pressure**





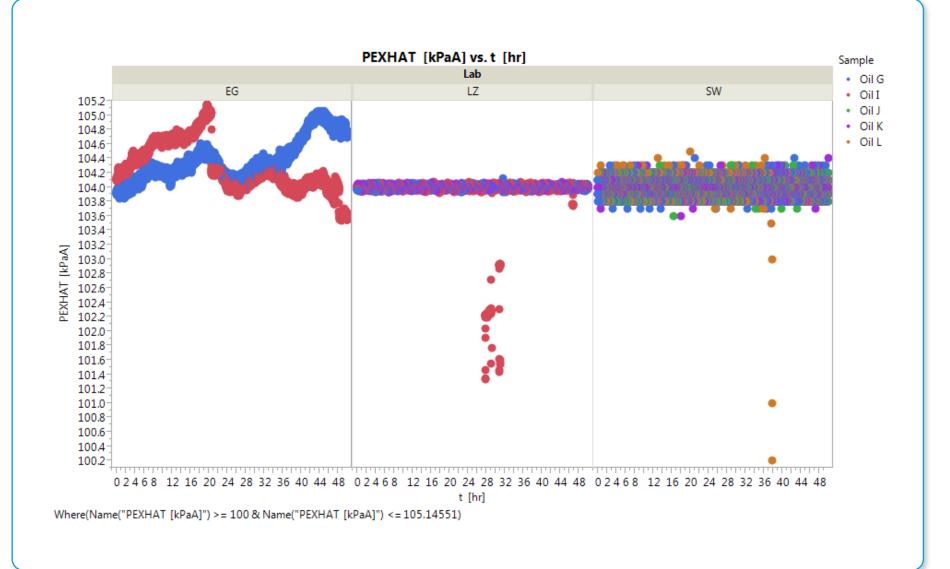
#### **Exhaust Pressure**





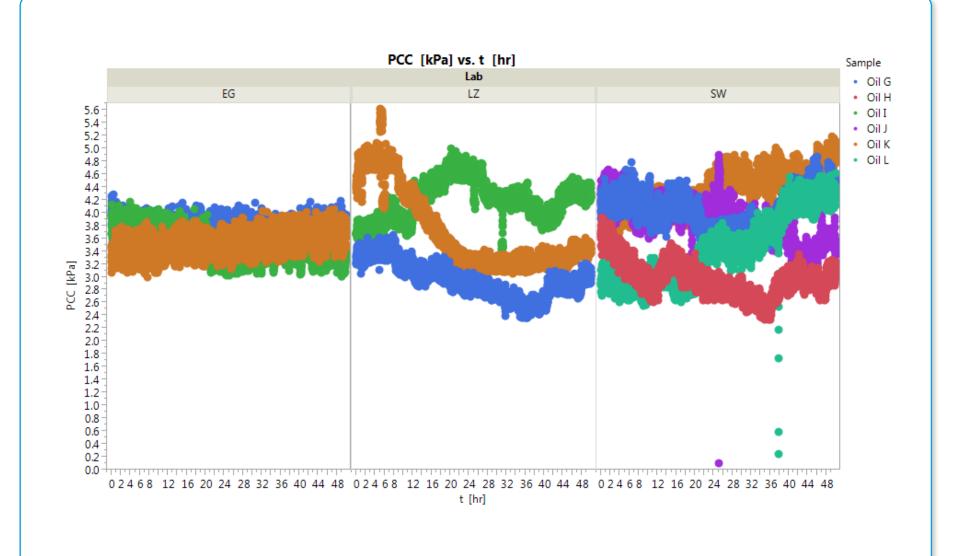
#### **Exhaust pressure**





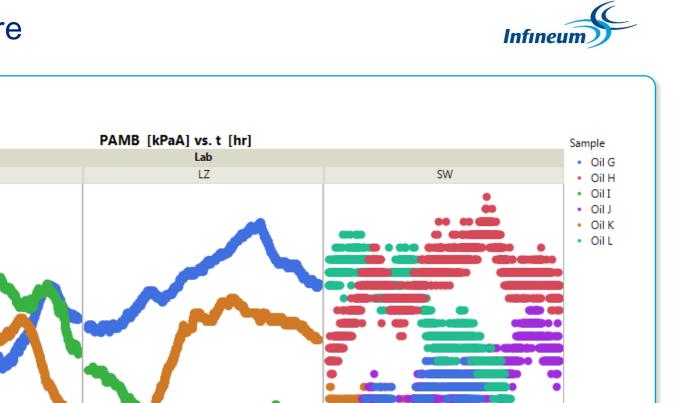
#### Crankcase pressure (gauge)

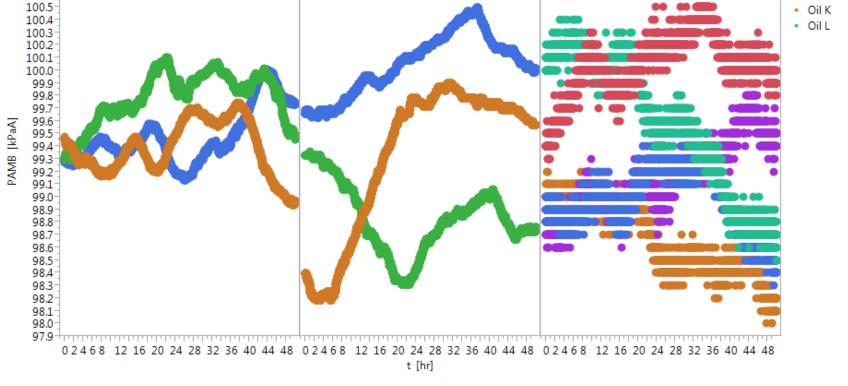




#### **Ambient Pressure**

EG



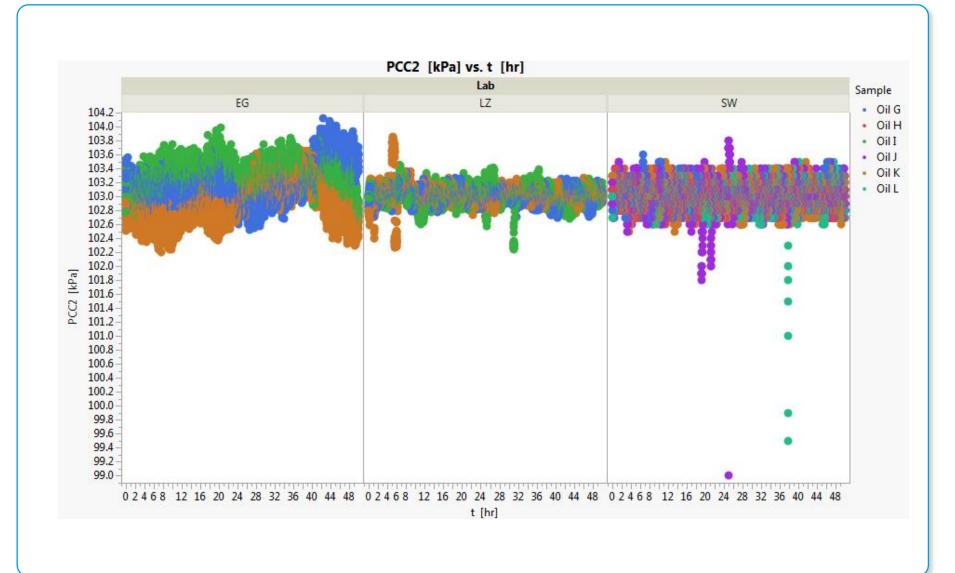


100.8

100.7 · 100.6 ·

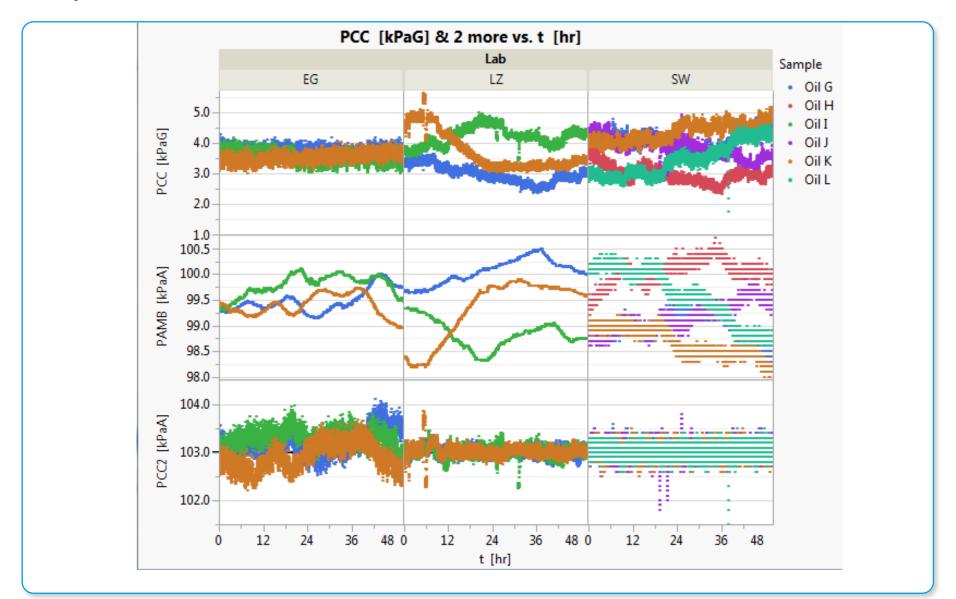
#### Crankcase Pressure (Absolute)



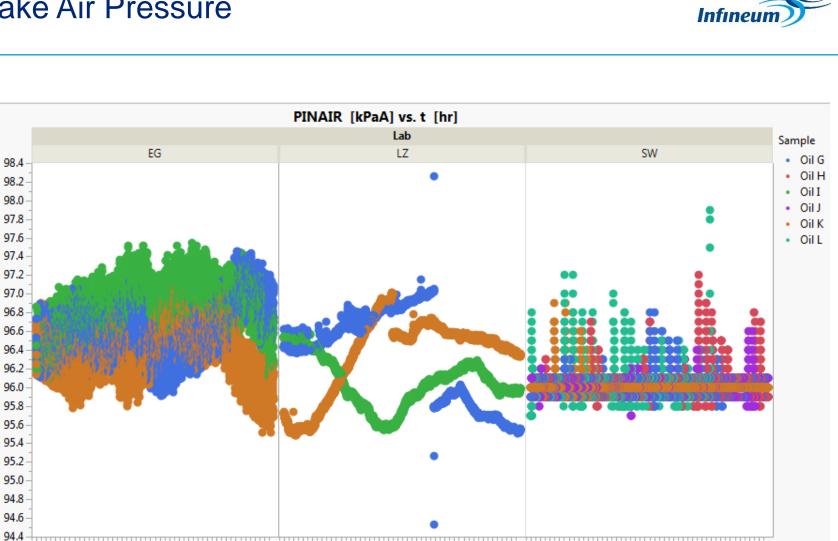


# Crankcase pressure (G, A) and Ambient pressure





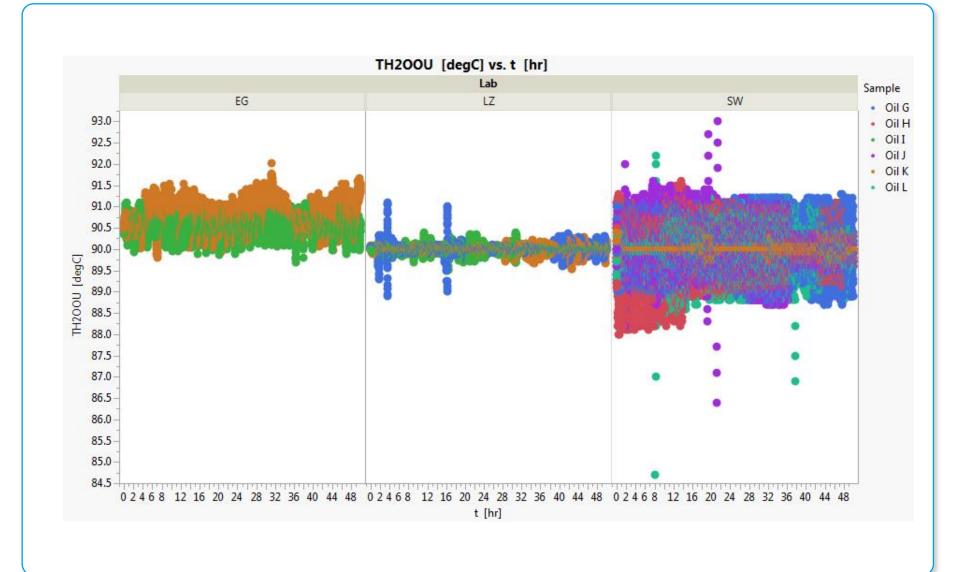
#### **Intake Air Pressure**



PINAIR [kPaA]

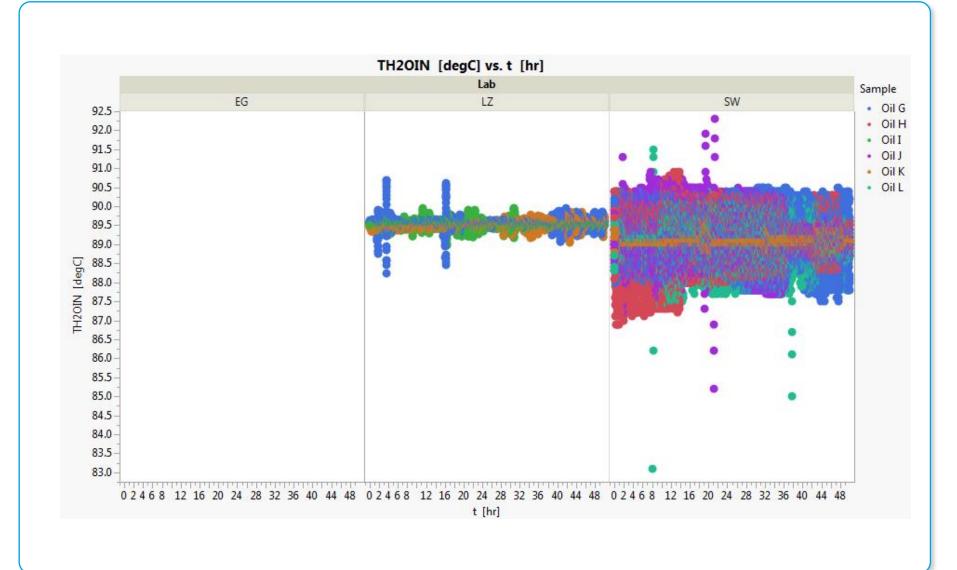
#### **Coolant Out Temperature**





### **Coolant In Temperature**





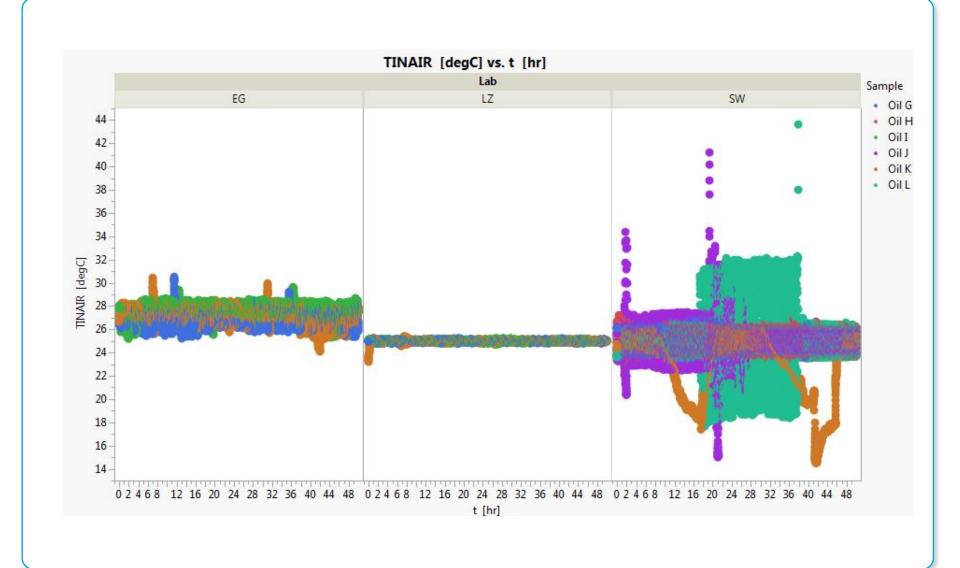
# **Oil Gallery Temperature**



		Lab		e 1
	EG	LZ	SW	Sample
00.0	10		311	• Oil 0
99.0 -			•	• Oil
98.5			8	• Oil
98.0				• Oil
97.5-				• Oil
97.0-				• Oil
96.5 -				
96.0				
95.5 -				
95.0-				
J 94.5-				
94.5- 94.0- 93.5- 93.0-			•	
93.5-				
5 93.0-				
92.5				
92.0-				
91.5				
91.0				in the second
90.5			And the second s	A Carlo
90.0	And the second s			And a starting
89.5	and the state of the second state of the secon		A STATE OF A	
89.0				200000000
88.5			•	
2012120		02468 12 16 20 24 28 32 36 40 44		TTTTTT-

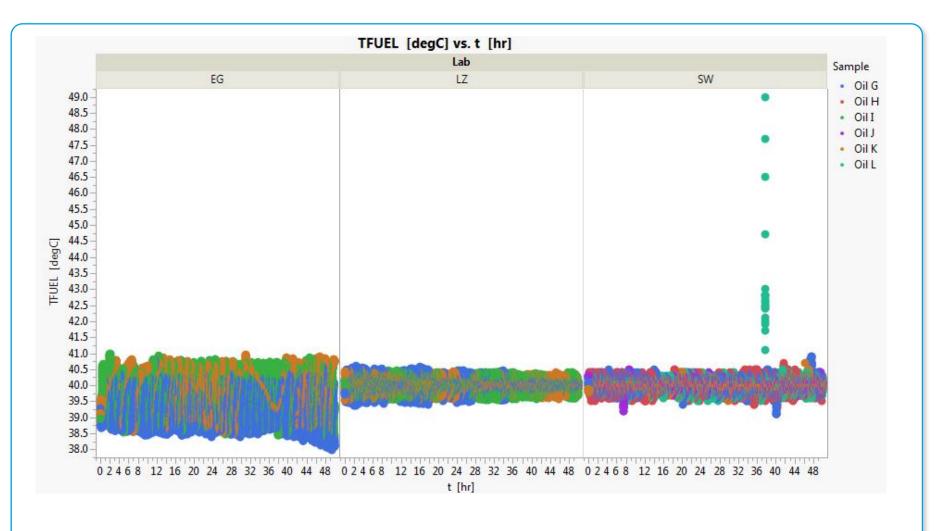
#### Intake Air Temperature





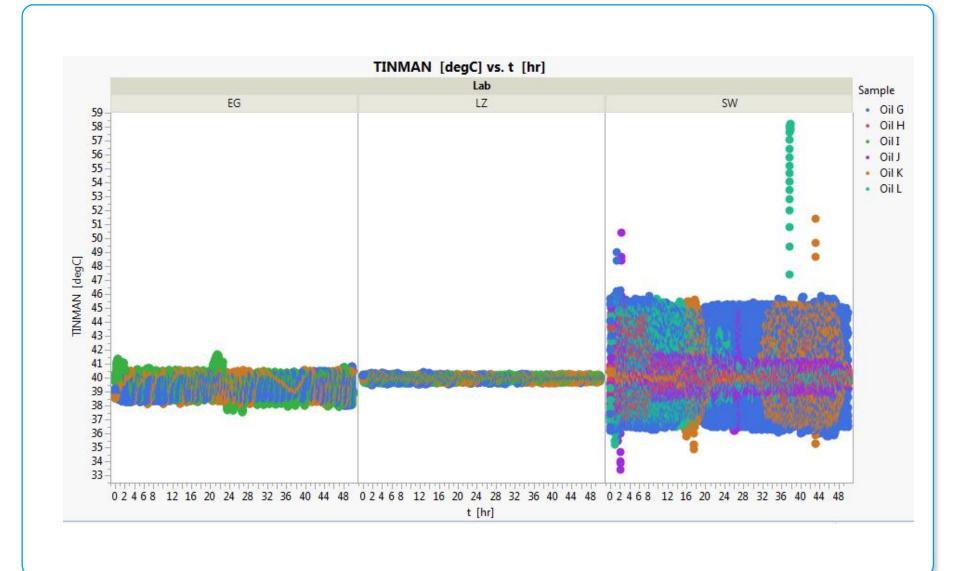
#### **Fuel Temperature**





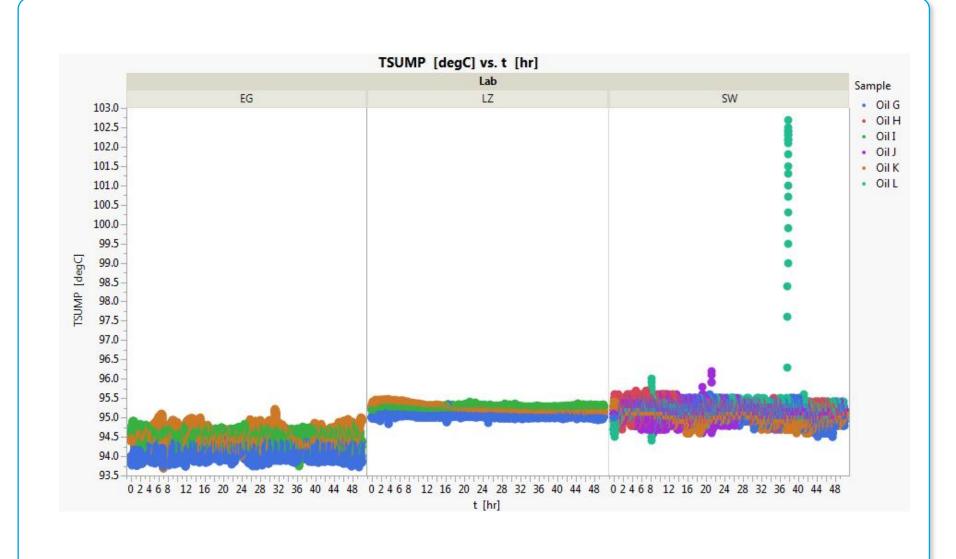
#### Intake Manifold temperature





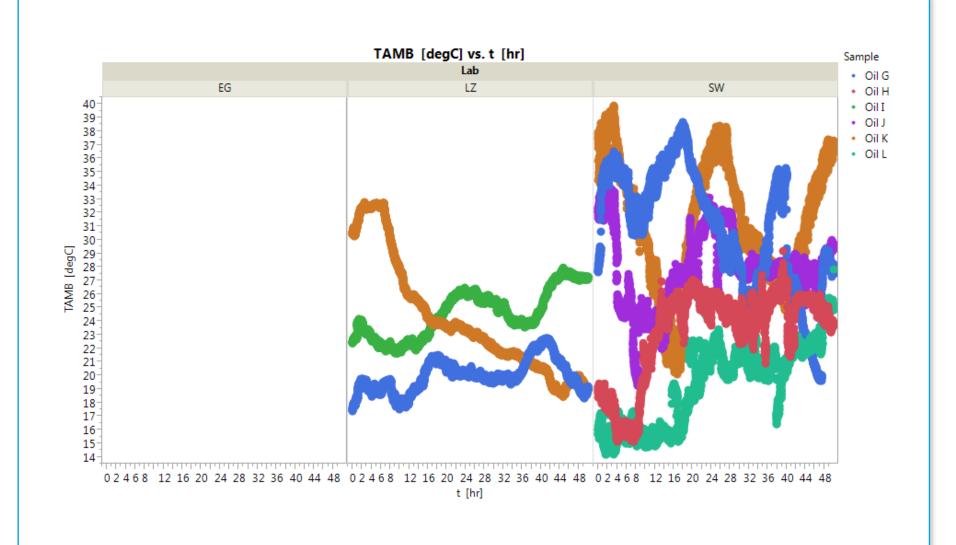
### Sump Temperature





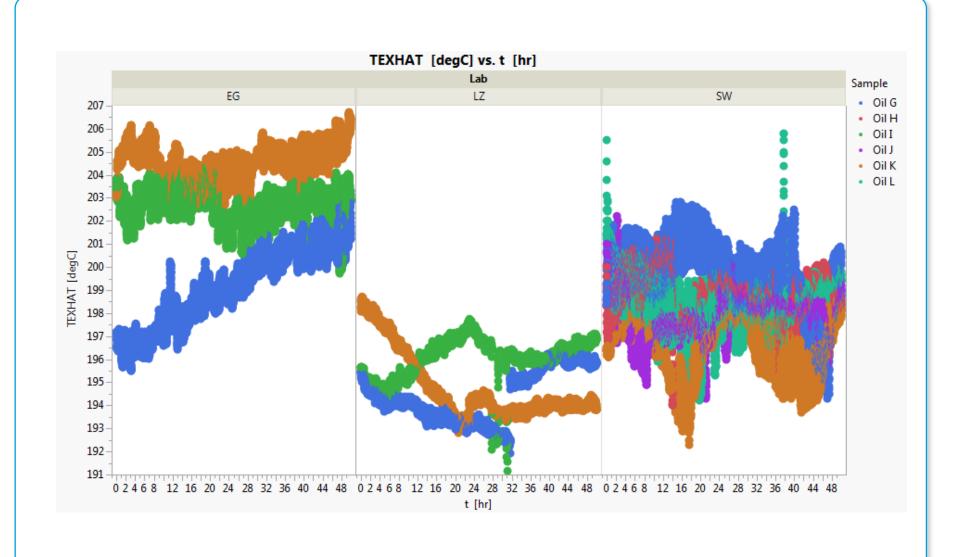
#### **Ambient Temperature**



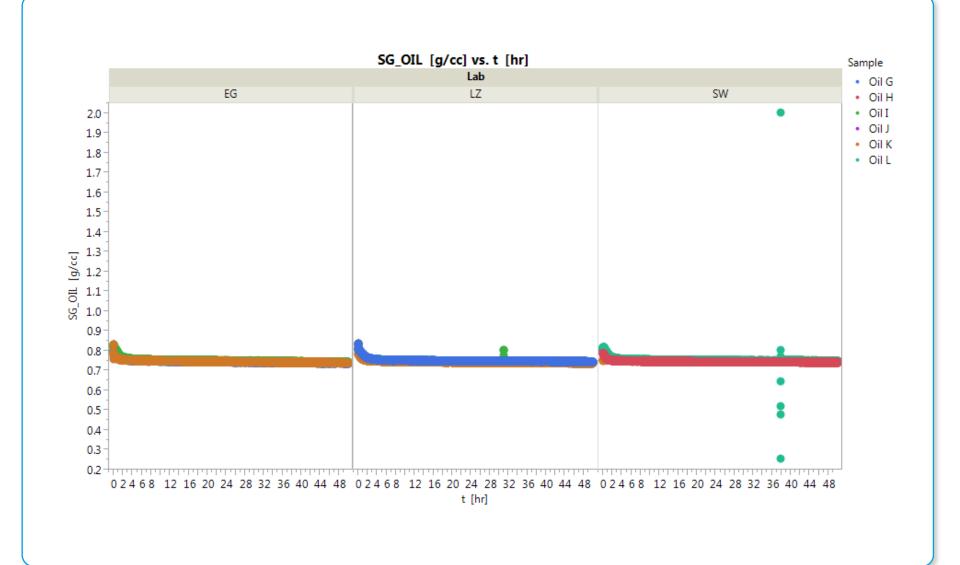


### **Exhaust Temperature**



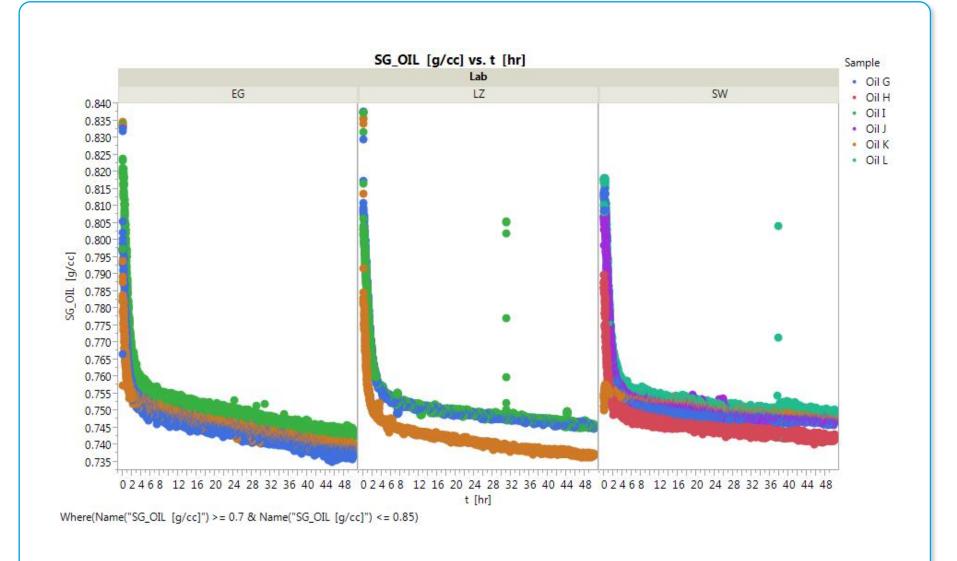






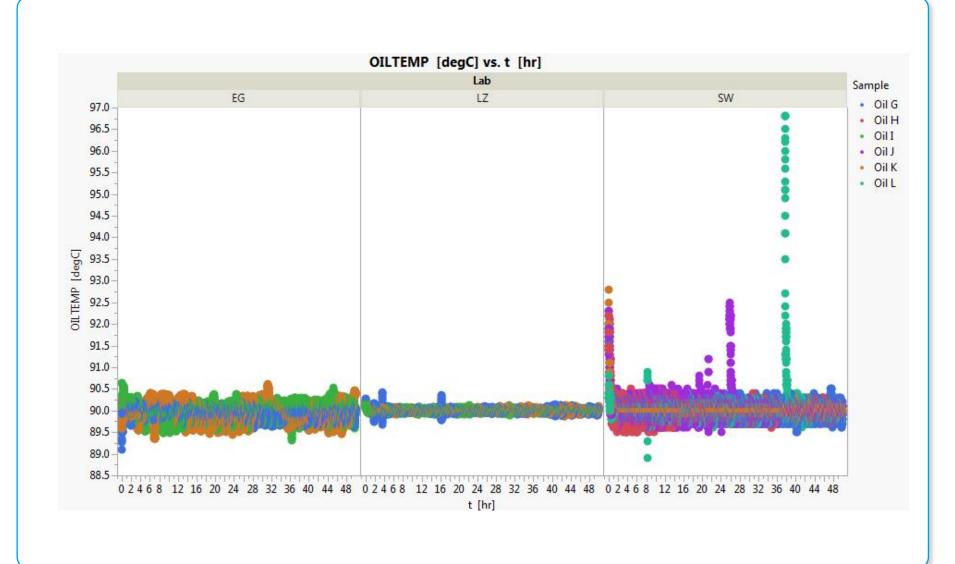
### Oil sample density





# **Oil Sample Temperature**





**Oil Flow** 

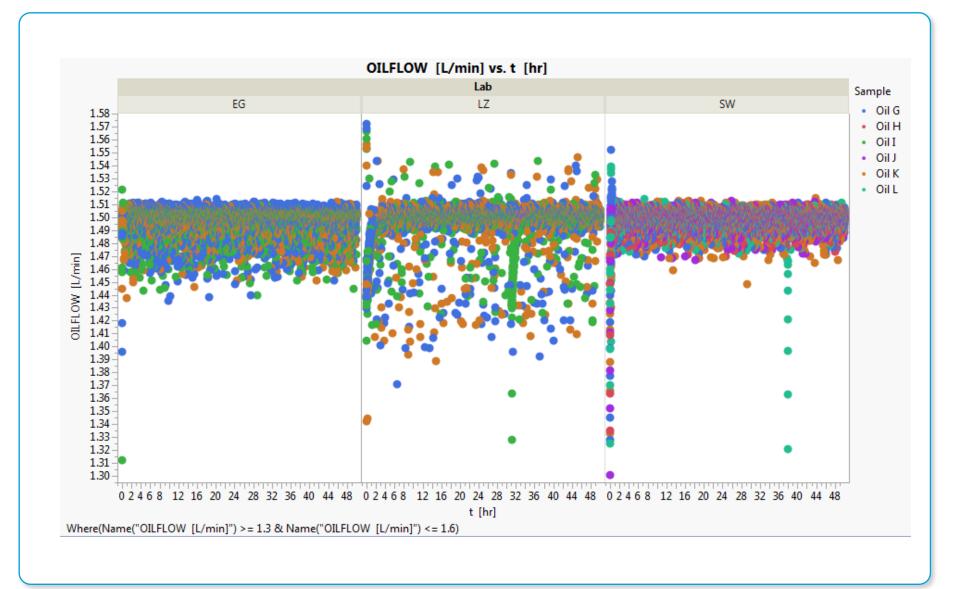


	Lab				
	EG	LZ	SW	Oil     Oil	
15-			•	Oil	
14-				• Oil	
13-				Oil     Oil	
12-					
-					
11-					
10-					
9-					
8-					
7-					
6-					
5-					
4-					
3-					
2-			•		
1-					
0-			8		
02468 1		48 0 2 4 6 8 12 16 20 24 28 32 36 40 44 48	0 2 4 6 8 12 16 20 24 28 32 36 40 44 48	1	
		t [hr]			

41

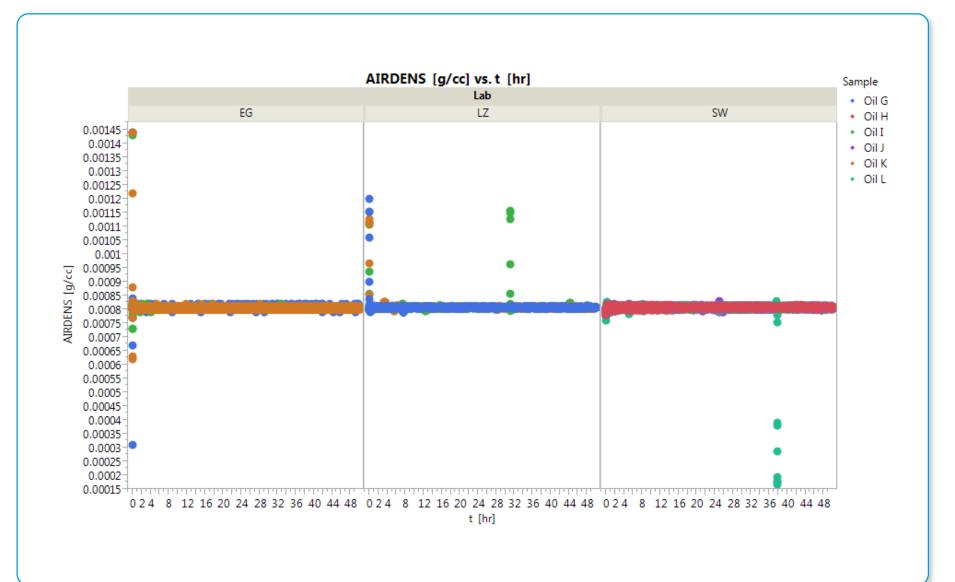
**Oil Flow** 



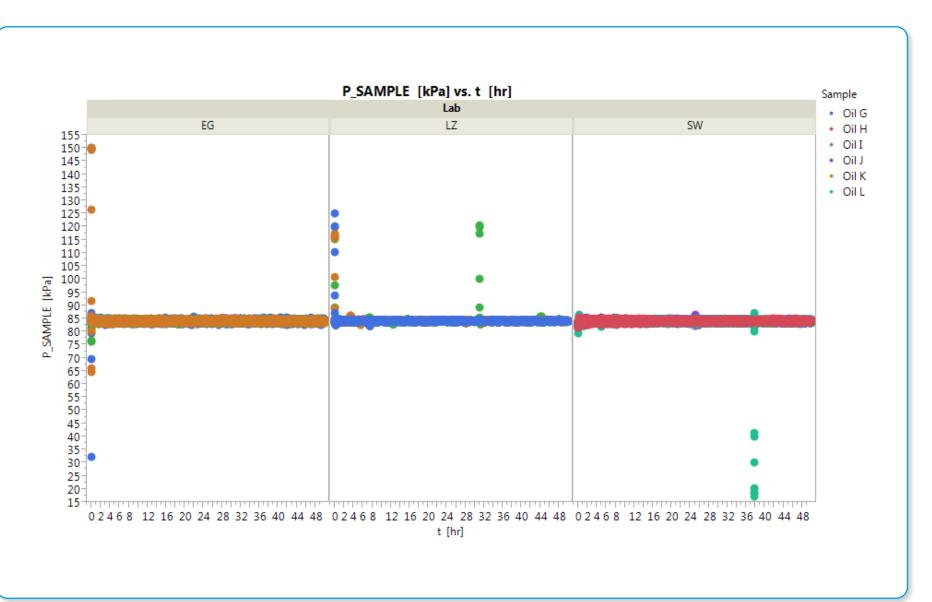


# Air density



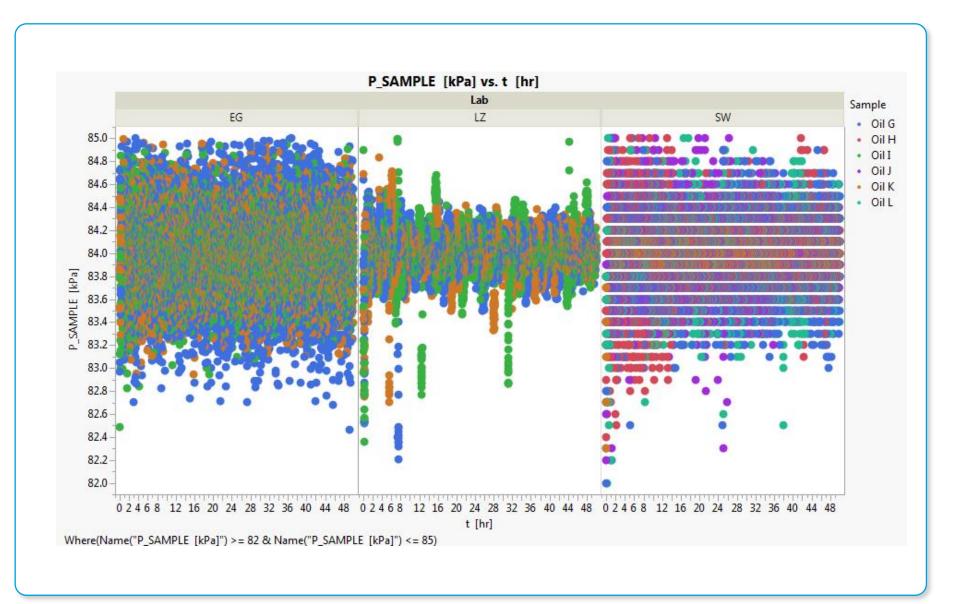


### **Oil Sample Pressure**





# Oil sample pressure

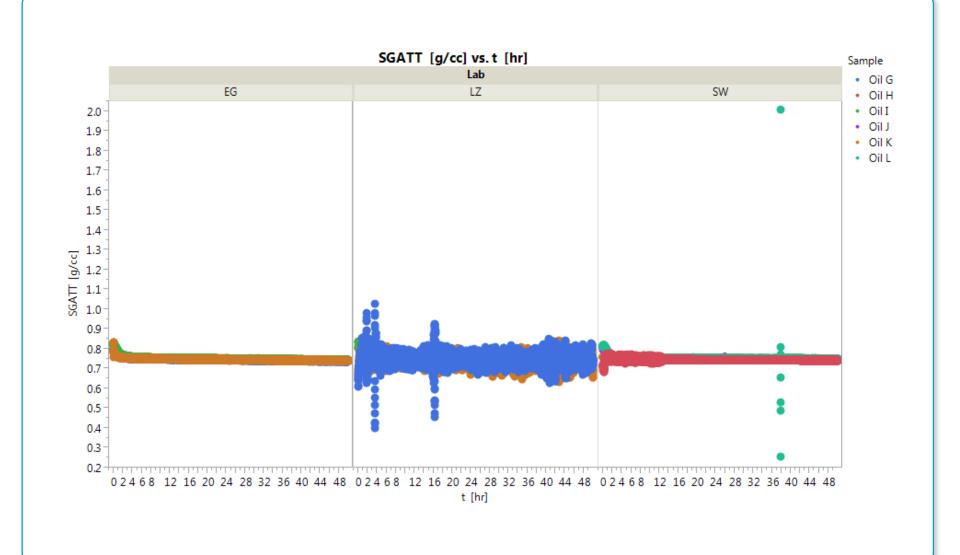






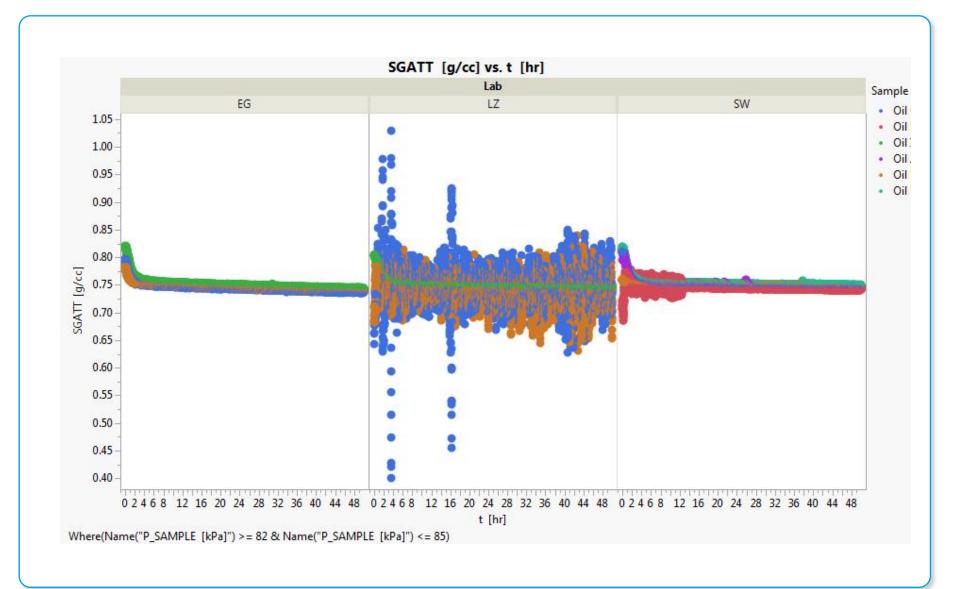
### Temperature-corrected oil sample density





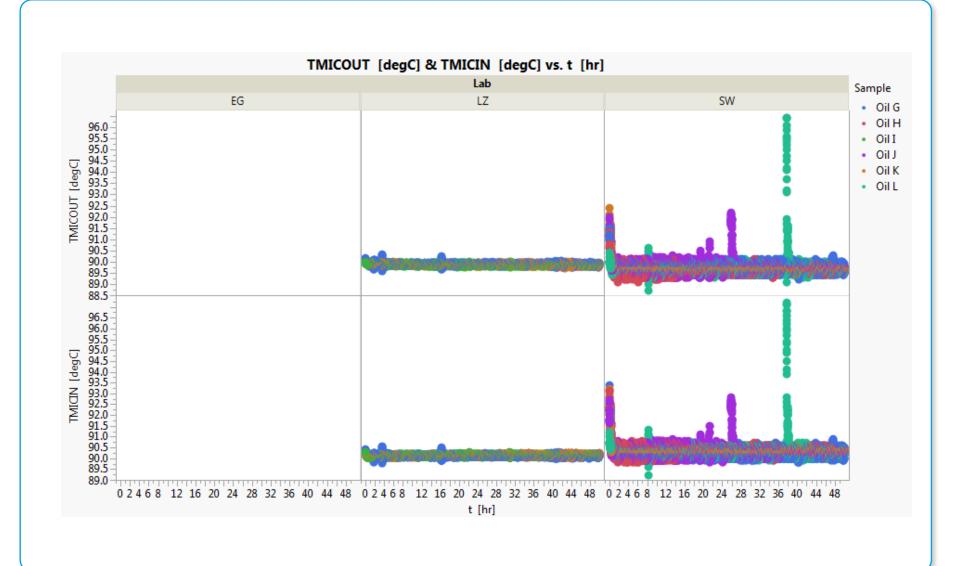
### Temperature-corrected oil sample density





### Micromotion inlet and outlet temperature





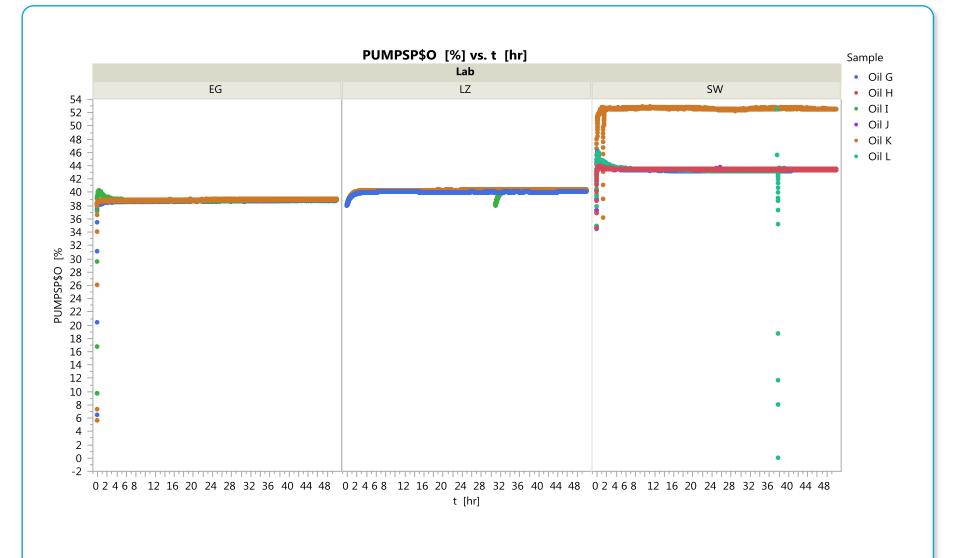
# Heater Temperature

		THEATER [degC] vs. t [hr]		
		Lab		Sample
126 -	EG	LZ	SW	Oil G
124 - 122 - 120 - 118 - 116 - 114 - 110 - 108 - 106 - 104 - 102 - 100 - 98 - 96 - 94 - 92 - 90 - 88 - 86 - 84 - 82 - 80 - 78 -		3 0 2 4 6 8 12 16 20 24 28 32 36 40 44		<ul> <li>Oil F</li> <li>Oil J</li> <li>Oil K</li> <li>Oil K</li> <li>Oil L</li> </ul>



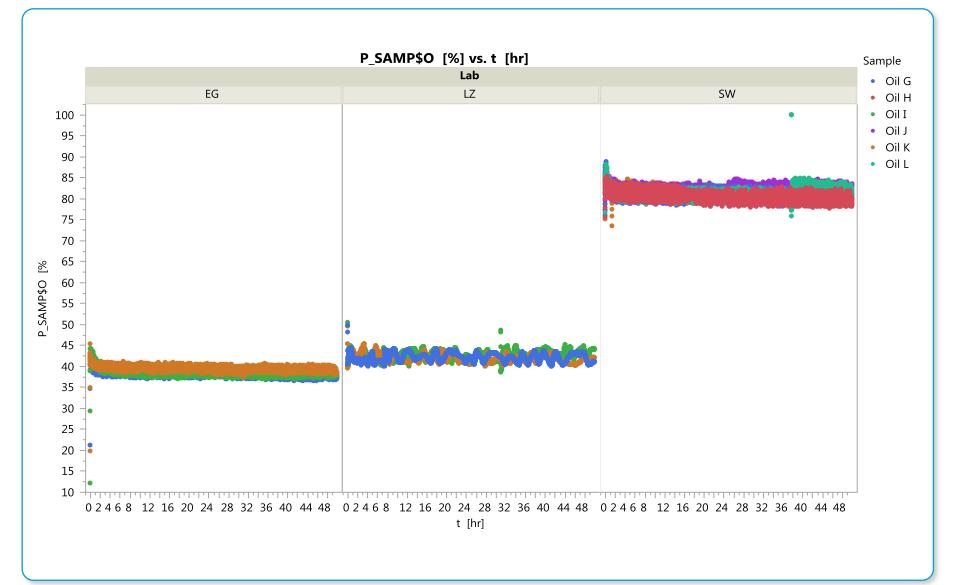
# **Pump Speed Signal Output**





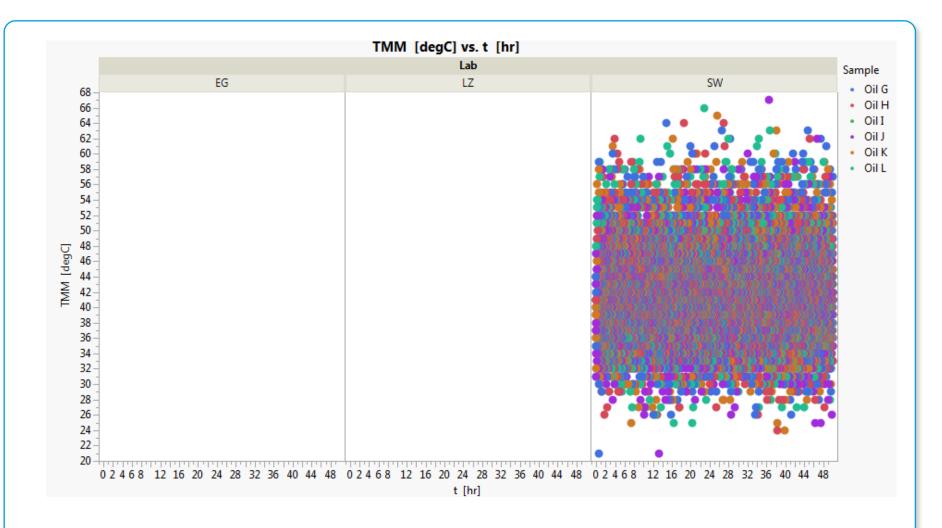
### **Pressure Regulator Signal Output**





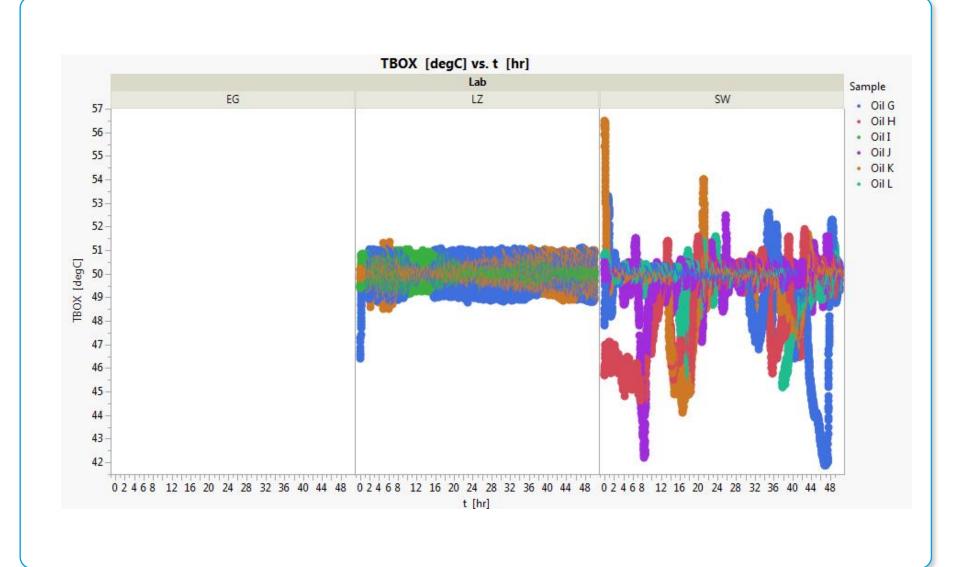
# **Micromotion Temperature**





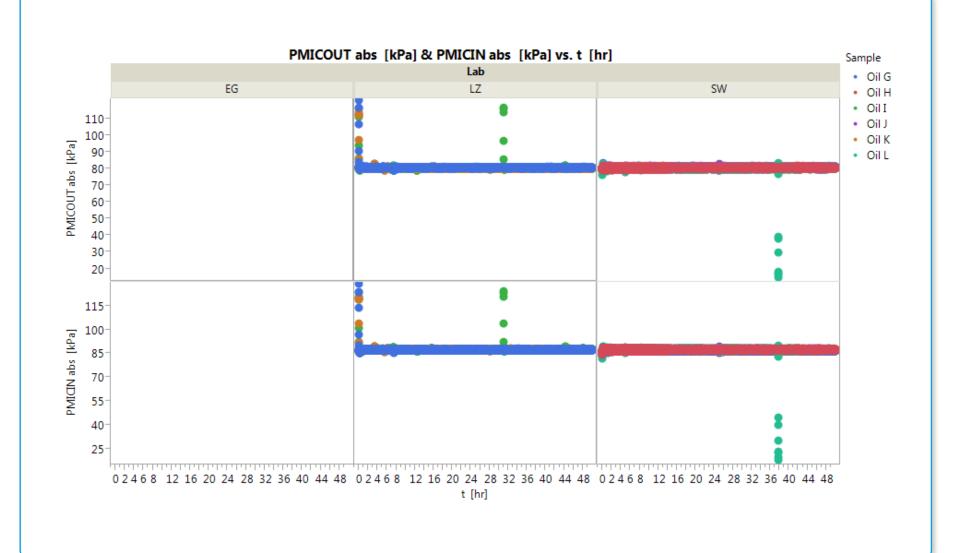
### **Box Temperature**





# Micromotion inlet and outlet pressure





# Micromotion inlet and outlet pressure







Permission is given for storage of one copy in electronic means for reference purposes. Further reproduction of any material is prohibited without prior written consent of Infineum International Limited. The information contained in this document is based upon data believed to be reliable at the time of going to press and relates only to the matters specifically mentioned in this document. Although Infineum has used reasonable skill and care in the preparation of this information, in the absence of any overriding obligations arising under a specific contract, no representation, warranty (express or implied), or guarantee is made as to the suitability, accuracy, reliability or completeness of the information; nothing in this document shall reduce the user's responsibility to satisfy itself as to the suitability, accuracy, reliability, and completeness of such information for its particular use; there is no warranty against intellectual property infringement; and Infineum shall not be liable for any loss, damage or injury that may occur from the use of this information other than death or personal injury caused by its negligence. No statement shall be construed as an endorsement of any product or process. For greater certainty, before use of information contained in this document, particularly if the product is used for a purpose or under conditions which are abnormal or not reasonably foreseeable, this information must be reviewed with the supplier of such information.

Links to third party websites from this document are provided solely for your convenience. Infineum does not control and is not responsible for the content of those third party websites. If you decide to access any of those websites, you do so entirely at your own risk. Please also refer to our Privacy Policy.

© INFINEUM INTERNATIONAL LIMITED 2014. All rights reserved

"INFINEUM, PARATAC, SYNACTO, VISTONE and the interlocking ripple device are Trade Marks of Infineum International Limited

Performance you can rely on