



## Test Monitoring Center

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**MEMORANDUM:** 07-043

**DATE:** July 13, 2007

**TO:** Engine Oil Elastomer Compatibility (EOEC) Surveillance Panel

**FROM:** Scott Parke

**SUBJECT:** July 2007 Update to Adjusted Specification Limit Standard Deviations

The within-lab and overall standard deviations used to calculate the Adjusted Specification Limits have been updated (see following page). This is the scheduled semi-annual update to these figures. The figures are effective for tests completing on or after July 16, 2007. These figures will be maintained on the TMC website at:

[ftp://ftp.astmtmc.cmu.edu/refdata/bench/eoec/Adjusted\\_Specification\\_Limit\\_Standard\\_Deviations.txt](ftp://ftp.astmtmc.cmu.edu/refdata/bench/eoec/Adjusted_Specification_Limit_Standard_Deviations.txt)

In the same teleconference, the TMC was asked to provide test-by-test figures as a monitoring tool. These figures are available, by-elastomer, on the TMC website at:

Fluoroelastomer	<a href="ftp://ftp.astmtmc.cmu.edu/refdata/bench/eoecf/data/statistics.txt">ftp://ftp.astmtmc.cmu.edu/refdata/bench/eoecf/data/statistics.txt</a>
Nitrile	<a href="ftp://ftp.astmtmc.cmu.edu/refdata/bench/eoecn/data/statistics.txt">ftp://ftp.astmtmc.cmu.edu/refdata/bench/eoecn/data/statistics.txt</a>
Polyacrylate	<a href="ftp://ftp.astmtmc.cmu.edu/refdata/bench/eoecp/data/statistics.txt">ftp://ftp.astmtmc.cmu.edu/refdata/bench/eoecp/data/statistics.txt</a>
Silicone	<a href="ftp://ftp.astmtmc.cmu.edu/refdata/bench/eoecs/data/statistics.txt">ftp://ftp.astmtmc.cmu.edu/refdata/bench/eoecs/data/statistics.txt</a>
Vamac	<a href="ftp://ftp.astmtmc.cmu.edu/refdata/bench/eoecv/data/statistics.txt">ftp://ftp.astmtmc.cmu.edu/refdata/bench/eoecv/data/statistics.txt</a>

Please be careful not to confuse the test-by-test figures with the quarterly figures. Do *not* use the test-by-test figures to compute Adjusted Specification Limits.

SDP/sdp /mem07-043.sdp.doc

c: <ftp://ftp.astmtmc.cmu.edu/docs/bench/eoec/memos/mem07-043.pdf>

Distribution: email

**Adjusted Specification Limit Standard Deviations  
Effective: July 16, 2007**

Elastomer	Parameter	Within Lab STD	Overall STD	Total Individual Determinations
FLUROELASTOMER	Volume	0.16	0.19	1521
FLUROELASTOMER	Hardness	1.47	2.08	1467
FLUROELASTOMER	Tension	4.78	5.23	1528
FLUROELASTOMER	Elongation	7.91	10.06	1507
NITRILE	Volume	0.7	0.73	1532
NITRILE	Hardness	1.51	1.73	1480
NITRILE	Tension	8.55	8.81	1520
NITRILE	Elongation	6.94	7.04	1526
POLYACRYLATE	Volume	0.72	0.74	1540
POLYACRYLATE	Hardness	1.72	1.74	1490
POLYACRYLATE	Tension	9.75	9.79	1514
POLYACRYLATE	Elongation	11.23	11.35	1521
SILICONE	Volume	1.88	2.1	1535
SILICONE	Hardness	1.26	2.29	1463
SILICONE	Tension	6.93	6.97	1518
SILICONE	Elongation	10.02	10.19	1534
VAMAC	Volume	1.94	2.27	738
VAMAC	Hardness	1.18	1.18	718
VAMAC	Tension	9.01	9.28	724
VAMAC	Elongation	11.38	11.81	733