

Form 2

Sequence VIII Engine Evaluation of Engine Oils

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Sequence VIII Engine Evaluation of Engine Oils
Form 3
Summary of Test Method

The Sequence VIII test is designed to evaluate crankcase lubricating oils for their copper and lead corrosion control capabilities. It also evaluates shear stability under high temperature operating conditions.

The Sequence VIII involves steady state operation of the single cylinder CLR oil evaluation engine. After a 4-hour break-in and a 1/2-hour flush, the engine is operated under constant speed, air-fuel ratio and fuel flow conditions for an additional 40 hours. Prior to each run, the engine is thoroughly cleaned, and pertinent measurements of the engine parts are taken. A new piston, piston rings, and copper/lead connecting rod bearing are installed. The cylinder head is also reconditioned.

The key operating conditions for this procedure are as follows:

Parameter	Set Point
Duration	40 h
Speed	3150 ± 25 r/min
Load	Adjusted to provide proper fuel flow at the specified Air-to-Fuel Ratio
Fuel Flow	2.25 ± 0.11 kg/h
Air-to-Fuel Ratio	13.43 ± 0.5
Engine Jacket Out Coolant Temperature	93.5 ± 1°C
Engine Jacket Coolant Temperature Delta	5.6 ± 1°C
Gallery Oil Temperature	135.0 or 143.5 ± 1°C ^B
Crankcase Off Gas	850 ± 28 SCL/h ^A

^A Controlled by adding sufficient ambient air to rocker box to achieve an Off Gas Flow of 30 ft³/h

^B 135°C for SAE 5W, 10W; 143.5°C for SAE 20,30,40,50 and multi-viscosity grade oils.

This test utilizes an unleaded fuel named "KA24E" which has a green identifying dye. It is supplied by Haltermann Products.

At the conclusion of the test, the engine is disassembled and the performance of the oil being tested is judged by the following:

- 1) By the weight loss of the copper/lead big end connecting rod bearing.
- 2) By periodic oil sample analysis.

Sequence VIII Engine Evaluation of Engine Oils

Form 4

Test Results

Laboratory	CC	Oilcode	CC
Date Completed	YYYYMMDD	Time Completed	HH:MM
Test Number	CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Formulation/Stand	CC-CCCCCCCCC-C-C-CCCCC-CC-CC-CCCC		

SAE Viscosity	CCCCCC	Oil Temperature (135.0° or 143.5°C)	S12345.1
Laboratory Oil Code	CCCCCCCCCCCCCCCC	Date Started	YYYYMMDD
Test Fuel Type	CCCCCCCCCCCCCCCC	Time Started	HH:MM
Test Fuel Lot	CCCCCC	Bearing Batch No.	CCCC
Bearing Oil Storage Lead, ppm ^A	S12	Bearing Lot	CC
Test Length	S1234	Industry Reference Oil Code ^A	CCCCCC

Bearing Weight Loss Summary	
Test Length @ Measurement, hours	CCC
Top Bearing Half, mg	S123.1
Bottom Bearing Half, mg	S123.1
Total, mg	S123.1
Industry Correction Factor	S123.1
Severity Adjustment (non-reference tests only)	S123.1
Final Bearing Weight Loss, mg	S123.1

Hours	Viscosity cSt @ 40°C	Viscosity cSt @ 100°C	Stripped Viscosity cSt @100°C
New Oil	S123.12	S123.12	
10	S123.12	S123.12	AAAAAA

Test Stand/Power Section Reference History					
Stand No.	CCCCC	Power Section No.	CCCCC	Runs on Power Section	CCCCC
Bearing Batch No.	CCCCC		Bearing Lot No.	CC	
Industry Reference Oil Code	CCCCC		Stripped Viscosity, cSt	AAAAAA	
Completion Date	YYYYMMDD		Completion Time	HH:MM	
Total Bearing Weight Loss, mg	S123.1		Final Bearing Weight Loss, mg	S123.1	
Oil Code	CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC				

^A Reference Oil Tests Only

Sequence VIII Engine Evaluation of Engine Oils
Form 5
Operational Summary

Laboratory	CC	Oilcode	CC
Date Completed	YYYYMMDD	Time Completed	HH:MM
Test Number	CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Formulation/Stand	CC-CCCCCCCCC-C-C-CCCCC-CC-CC-CCCC		

Test Parameter	Specification	Minimum	Maximum	Average
Speed, r/min	3150 ± 25	S1234.1	S1234.1	S1234.1
Air-to-Fuel Ratio	13.43 ± 0.5	S123.1	S123.1	S123.1
Fuel Flow, kg/h	2.25 ± 0.11	S1.12	S1.12	S1.12
Output, W	Record	S1234.1	S1234.1	S1234.1
Oil Heater Input, W (optional)	Record	S1234.1	S1234.1	S1234.1
Crankcase Off Gas, L/h	850 ± 28	S1234	S1234	S1234
Temperatures	Specification	Minimum	Maximum	Average
Gallery Oil ^A , °C	143.5 or 135.0 ± 1	S123.1	S123.1	S123.1
Coolant In, °C	Record	S123.1	S123.1	S123.1
Coolant Out, °C	93.5 ± 1	S123.1	S123.1	S123.1
Coolant Delta, °C	5.6 ± 1	S12.1	S12.1	S12.1
Intake Air, °C	Record	S123.1	S123.1	S123.1
Pressures	Specification	Minimum	Maximum	Average
Oil, kPa	276 ± 14	S12345	S12345	S12345
Intake Manifold Vacuum, kPa	Record	S1.1	S1.1	S1.1
Exhaust, kPa	0 to 3.4	S1.1	S1.1	S1.1
Crankcase Vacuum, kPa	0.50 ± 0.12	S12.12	S12.12	S12.12
Spark Advance, °BTDC	35 ± 1	S12	S12	S12
Blowby, L/h	Record	S123.1	S123.1	S123.1

Oil Consumption ^B	Initial Oil Charge (ml)	New Oil Added (ml)	Oil Samples (ml)	Final Oil Drain (ml)
	S12345	S12345	S12345	S12345
Total Oil Consumption:				S12345

^A 135°C for SAE 5W, 10W; 143.5°C for SAE 20,30,40,50 and multi-viscosity grade oils.

^B Total Oil Consumption = (Initial Oil Charge + New Oil Added) – (Oil Samples + Final Oil Drain)

Sequence VIII Engine Evaluation of Engine Oils

Form 6

Parts Measurement and Critical Parts Listing

Laboratory	CC	Oilcode	CC
Date Completed	YYYYMMDD	Time Completed	HH:MM
Test Number	CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Formulation/Stand	CC-CCCCCCCCC-C-C-CCCCC-CC-CC-CCCC		

Power Section Measurements, mm				
Measurement	Specification	Minimum	Maximum	Average
Valve Stem Clearance in Guide, Inlet	0.0508 – 0.1016	S1.1234	S1.1234	S1.1234
Valve Stem Clearance in Guide, Exhaust	0.0762 – 0.1270	S1.1234	S1.1234	S1.1234
Connecting Rod Bearing Clearance	0.0610 – 0.0762	S1.1234	S1.1234	S1.1234
Main Bearing Clearance, Front	0.0508 – 0.0762	S1.1234	S1.1234	S1.1234
Main Bearing Clearance, Rear	0.0508 – 0.0762	S1.1234	S1.1234	S1.1234
Connecting Rod Journal Out-of-Round	0.0254 Maximum		S1.1234	

Runs on Liner	S12	Liner may be used as long as the piston-to-liner clearance is in the specified range.
Piston to Liner Clearance	S1.1234	0.0305 to 0.0635 mm

Critical Parts Listing	
Parts	ID Code
Crankshaft	CCCCCCCCCC
Camshaft	CCCCCCCCCC
Main Bearings	CCCCCCCCCC
Camshaft Bearings	CCCCCCCCCC
Connecting Rod	CCCCCCCCCC
Piston	CCCCCCCCCC
Cylinder Liner	CCCCCCCCCC

Sequence VIII Engine Evaluation of Engine Oils

Form 9

Deviation of Operational Parameters

Laboratory	CC	Oilcode	CC
Date Completed	YYYYMMDD	Time Completed	HH:MM
Test Number	CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Formulation/Stand	CC-CCCCCCCCC-C-C-CCCCC-CC-CC-CCCC		

Primary Parameter	Maximum Permitted Deviation Percentage	Calculated Total Deviation Percentage
Engine Oil Gallery Temperature	2.5%	S123.1
Engine Coolant Outlet Temperature	2.5%	S123.1
Engine Coolant Temperature Delta	2.5%	S123.1
Fuel Flow	2.5%	S123.1
Crankcase Off Gas	2.5%	S123.1
Oil Pressure	2.5%	S123.1
Secondary Parameter		
Engine Speed	5%	S123.1
Air-to-Fuel Ratio	5%	S123.1
Spark Advance	5%	S123.1
Exhaust Pressure	5%	S123.1
Crankcase Vacuum	5%	S123.1

Sequence VIII Engine Evaluation of Engine Oils

Form 10

Data Acquisition System Details

Laboratory	CC	Oilcode	CC
Date Completed	YYYYMMDD	Time Completed	HH:MM
Test Number	CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Formulation/Stand	CC-CCCCCCCC-C-C-CCCCC-CC-CC-CCCC		

Parameter (1)	Sensing Device (2)	Calibration Frequency (3)	Record Device (4)	Observation Frequency (5)	Record Frequency (6)	Log Frequency (7)	System Response (8)
TEMPERATURES							
Oil Gallery	CCCCCCCCCCCC	CCCCCCCCCCCC	CCC	CCCCCCCCCCCC	CCCCCCCCCCCC	CCCCCCCCCCCC	CCCCCCCC
Coolant Out	CCCCCCCCCCCC	CCCCCCCCCCCC	CCC	CCCCCCCCCCCC	CCCCCCCCCCCC	CCCCCCCCCCCC	CCCCCCCC
Coolant Delta	CCCCCCCCCCCC	CCCCCCCCCCCC	CCC	CCCCCCCCCCCC	CCCCCCCCCCCC	CCCCCCCCCCCC	CCCCCCCC
OTHER							
Fuel Flow	CCCCCCCCCCCC	CCCCCCCCCCCC	CCC	CCCCCCCCCCCC	CCCCCCCCCCCC	CCCCCCCCCCCC	CCCCCCCC
Engine Speed	CCCCCCCCCCCC	CCCCCCCCCCCC	CCC	CCCCCCCCCCCC	CCCCCCCCCCCC	CCCCCCCCCCCC	CCCCCCCC
Air-to-Fuel Ratio	CCCCCCCCCCCC	CCCCCCCCCCCC	CCC	CCCCCCCCCCCC	CCCCCCCCCCCC	CCCCCCCCCCCC	CCCCCCCC
Exhaust Pressure	CCCCCCCCCCCC	CCCCCCCCCCCC	CCC	CCCCCCCCCCCC	CCCCCCCCCCCC	CCCCCCCCCCCC	CCCCCCCC
Crankcase Off Gas	CCCCCCCCCCCC	CCCCCCCCCCCC	CCC	CCCCCCCCCCCC	CCCCCCCCCCCC	CCCCCCCCCCCC	CCCCCCCC
Oil Pressure	CCCCCCCCCCCC	CCCCCCCCCCCC	CCC	CCCCCCCCCCCC	CCCCCCCCCCCC	CCCCCCCCCCCC	CCCCCCCC
Crankcase Vacuum	CCCCCCCCCCCC	CCCCCCCCCCCC	CCC	CCCCCCCCCCCC	CCCCCCCCCCCC	CCCCCCCCCCCC	CCCCCCCC

LEGEND:

- (1) OPERATING PARAMETER
- (2) THE TYPE OF DEVICE USED TO MEASURE TEMPERATURE, PRESSURE OR FLOW
- (3) FREQUENCY AT WHICH THE MEASUREMENT SYSTEM IS CALIBRATED
- (4) THE TYPE OF DEVICE WHERE DATA IS RECORDED
 LG -HANDLOG SHEET
 DL -AUTOMATIC DATA LOGGER
 SC - STRIP CHART RECORDER
 CIM - COMPUTER, USING MANUAL DATA ENTRY
 C/D -COMPUTER, USING DIRECT I/O ENTRY
- (5) DATA ARE OBSERVED BUT ONLY RECORDED IF OFF SPEC
- (6) DATA ARE RECORDED BUT ARE NOT RETAINED AT EOT
- (7) DATA ARE LOGGED AS PERMANENT RECORD, NOTE SPECIFY IF:
 SS -SNAPSHOT TAKEN AT SPECIFIED FREQUENCY
 AG/X AVERAGE OF X DATA POINTS AT SPECIFIED FREQUENCY
- (8) TIME FOR THE OUTPUT TO REACH 63.2% OF FINAL VALUE FOR STEP CHANGE AT INPUT
- (9) SEE ANNEX AII FOR PROCEDURE TO DETERMINE SYSTEM RESPONSE OF THE CHARACTERISTICS OF THE ACQUISITION SYSTEM.

