

**Test Method DXXXX for Measurement of the Effects of Automotive Engine Oils on  
the Fuel Economy of Passenger Cars and Light Trucks in the Sequence VIE Spark  
Ignition Engine  
Report Cover Sheet**

Version:

Conducted For:

	<b>V = Valid</b>
	<b>I = Invalid</b>
	<b>N = Results cannot be interpreted (refer to comment section)</b>

	<b>NR = Non-reference Oil Test</b>
	<b>RO = Reference Oil Test</b>

Lab:	Date Completed:	Time Completed:	
<b>Test Number</b>			
Test Stand:	Runs On The Stand:	Engine No.	Runs on Engine:
Oil Code:			
Formulation/Stand Code:			
Alternate Codes			

In my opinion this test been conducted in a valid manner in accordance with the Test Method D XXXX and the appropriate amendments through the Information Letter System. The remarks included in the report describe the anomalies associated with this test.

Submitted By: \_\_\_\_\_  
Testing Laboratory

\_\_\_\_\_  
Signature

\_\_\_\_\_  
Typed Name

\_\_\_\_\_  
Title

## **Form 2**

### **Sequence VIE**

#### **Table of Contents**

1.	Report Cover Sheet (Includes Validity Statement)	Form 1
2.	Summary of Test Method	Form 3
3.	Test Result Summary	Form 4
4.	Operational Data Analysis, BSFC, BL Before 1 & 2	Form 5
5.	Operational Data Analysis, BSFC, BL Before 3 & Test Oil 1	Form 6
6.	Operational Data Analysis, BSFC, Test Oil 2 & BL After	Form 7
7.	General Parameter Listing, 16 h Aging	Form 8
8.	General Parameter Listing, 109 h Aging	Form 9
9.	General Parameter Summary, BL Before Test Oil 1	Form 10
10.	General Parameter Summary, BL Before Test Oil 2	Form 11
11.	General Parameter Summary, BL Before Test Oil 3	Form 12
12.	General Parameter Summary, Test Oil Phase I	Form 13
13.	General Parameter Summary, Test Oil Phase II	Form 14
14.	General Parameter Summary, BL After Test Oil	Form 15
15.	Critical Parameter Summary – Stages 1 & 2	Form 16
16.	Critical Parameter Summary - Stages 3 & 4	Form 17
17.	Critical Parameter Summary - Stages 5 & 6	Form 18
18.	Downtime Occurrences & Outliers	Form 19
19.	ACC Conformance Statement <sup>A</sup>	Form 20

<sup>A</sup> ACC Conformance Statement is required only for ACC registered tests

## **Sequence VIE**

### **Form 3**

#### **Summary of Test Method**

The Sequence VIE is an engine dynamometer test that measures a lubricant's ability to improve the fuel economy of passenger cars and light-duty trucks. The method compares the performance of a test lubricant to the performance of a baseline lubricant over six different stages of operation.

A General Motors 3.6L (LY7) V6, 4-cycle engine is used as the test apparatus. The engine incorporates Dual Overhead Camshafts, 4 Valves / Cylinder, Dual Stage Plenum Induction Manifold, 94x85.6mm Bore & Stroke, with 10.2:1 compression ratio.

The Sequence VIE test incorporates a flush and run type procedure. Each test consists of two 6-stage fuel economy measurements on baseline oil (BL), one at the beginning of the test and one at the end. The test oil is evaluated in between the two baseline runs. The test oil is initially aged during 16 hours of engine operation at 2250 r/min and 120°C oil temperature. After the initial aging, a 6-stage fuel economy measurement is taken. The test oil is then aged an additional 109 hours at an engine speed of 2250 r/min and 120°C oil temperature. Following this final aging, the test oil once again goes through a 6-stage fuel economy measurement. The two fuel economy measurements taken on the baseline oil (BL) and a final value for Fuel Economy Improvement is calculated for the test oil.

Below is a summary of the operation conditions for the aging and 6-stage fuel economy portions of the test.

<b>Fuel Economy Measurement and Aging Condition</b>				
<b>FE Stage</b>	<b>Speed (r/min)</b>	<b>Torque (N·m)</b>	<b>Oil Temp. (°C)</b>	<b>Coolant Temp. (°C)</b>
1	2000	105	115	109
2	2000	105	65	65
3	1500	105	115	109
4	695	20	115	109
5	695	20	35	35
6	695	40	115	109

<b>Aging Stage</b>	<b>Speed (r/min)</b>	<b>Torque (N·m)</b>	<b>Oil Temp. (°C)</b>	<b>Coolant Temp. (°C)</b>
1 & 2	2250	110	120	110

**Sequence VII**  
**Form 4**  
**Test Result Summary**  
**Non-Reference & Reference Oil Tests**

Lab:	Date Completed:	Time Completed:
Test Number		
Test Stand:	Runs On The Stand:	Engine No.
Oil Code:	Engine Serial Number:	
Number of Full Length Tests Since Stand Calibration <sup>B</sup>		
Formulation/Stand Code:		

<b>Test Documentation</b>					
	BL Before 1	BL Before 2	BL Before 3	Test Oil	BL After
Start Date					
Start Time					
End Date					
End Time					
Oil Test Length, hhh:mm					
Calibration Oil Batch					
Flush Oil Batch					
Laboratory Oil Code					
SAE Viscosity Grade					
TMC Oil Code (Reference Oil Tests Only)					
New Oil Viscosity @ 40 °C, cSt					
New Oil Viscosity @ 100°C, cSt					
EOT Oil Viscosity @ 40 °C, cSt					
EOT Oil Viscosity @ 100°C, cSt					
Total Test Length, hhh:mm					
Total Engine Hours @ EOT					
Most Recent Fuel Batch					

<b>Overall Results</b>						
	BL Oil				Test Oil	
	Before 1	Before 2	Before 3	After	Phase I	Phase II
Fuel Consumed, Unweighted, kg						
Fuel Consumed, weighted, kg						
Shift Delta, % <sup>A</sup>						
Fuel Economy Improvement, %						
FEI Engine Hour Adjustment, %						
FEI Industry Correction Factor, %						
FEI Severity Adjustment, % (non-reference tests only)						
FEI Final Result, %						
FEI Sum, sum of FEI1 and FEI2 final results						
Total Oil Consumption, ml						

<sup>A</sup> Calculate Baseline shift % using unweighted fuel consumed values. When a 3<sup>rd</sup> set of BL Before is used, calculate BL shift after using the BL Before 3 for BL Before 2

<sup>B</sup> Non reference tests only, full length tests including current one, if full length

# **Sequence VIE**

## **Form 5**

### **Operational Data Analysis**

Lab:	Date Completed:	Time Completed:	
Test Number			
Test Stand:	Runs On The Stand:	Engine No.	Runs on Engine:
Oil Code:			
Formulation/Stand Code:			

# **Sequence VIE Form 6 Operational Date Analysis**

Lab:	Date Completed:	Time Completed:	
Test Number			
Test Stand:	Runs On The Stand:	Engine No.	Runs on Engine:
Oil Code:			
Formulation/Stand Code:			

# **Sequence VIE Form 7 Operational Date Analysis**

Lab:	Date Completed:	Time Completed:	
Test Number			
Test Stand:	Runs On The Stand:	Engine No.	Runs on Engine:
Oil Code:			
Formulation/Stand Code:			

**Sequence VIE**  
**Form 8**  
**General Parameter Listing**

Lab:	Date Completed:	Time Completed:
Test Number		
Test Stand:	Runs On The Stand:	Engine No.
Oil Code:		
Formulation/Stand Code:		

**16 Hour Aging**

	Spec	Average <sup>A</sup>	Max <sup>A</sup>	Min <sup>A</sup>
1. Speed, r/min	<b>2250 ±5</b>			
2. Torque, N-m	<b>110 ±0.10</b>			
3. Oil Gallery Temperature, °C	<b>120 ±2</b>			
4. Coolant Inlet Temperature, °C	<b>110 ±2</b>			
5. Oil Circulation Temperature, °C	<b>Record</b>			
6. Coolant Out Temperature, °C	<b>Record</b>			
7. Intake Air Temperature, °C	<b>29 ±2</b>			
8. Fuel to Flowmeter Temperature, °C	<b>20-32</b>			
9. Fuel to Fuel Rail Temperature, °C	<b>22 ±2</b>			
10. Load Cell Temperature, °C	<b>Record</b>			
11. Oil Heater Temperature, °C	<b>205 max</b>			
12. Intake Air Pressure, kPa	<b>0.05 ±0.02</b>			
13. Fuel to Flowmeter Pressure, kPa	<b>110±10</b>			
14. Fuel to Fuel Rail Pressure, kPa	<b>405±10</b>			
15. Intake Manifold Pressure, kPa abs.	<b>Record</b>			
16. Exhaust Back Pressure, kPa abs.	<b>105 ±0.20</b>			
17. Engine Oil Pressure, kPa	<b>Record</b>			
18. Coolant Flow, L/min	<b>80 ±4</b>			
19. Fuel Flow, kg/h	<b>Record</b>			
20. Intake Air Humidity, grains/kg	<b>11.4±0.8</b>			
21. Air/Fuel Ratio	<b>Record</b>			
22. Crankcase Pressure, kPa	<b>0.00 ±0.25</b>			

<sup>A</sup> Based on a minimum of one determination per hour

**Sequence VII**  
**Form 9**  
**General Parameter Listing**

Lab:	Date Completed:	Time Completed:
Test Number		
Test Stand:	Runs On The Stand:	Engine No.
Oil Code:		
Formulation/Stand Code:		

**109 Hour Aging**

	Spec	Average <sup>A</sup>	Max <sup>A</sup>	Min <sup>A</sup>
1. Speed, r/min	<b>2250 ± 5</b>			
2. Torque, N-m	<b>110 ±0.10</b>			
3. Oil Gallery Temperature, °C	<b>120±2</b>			
4. Coolant Inlet Temperature, °C	<b>110 ±2</b>			
5. Oil Circulation Temperature, °C	<b>Record</b>			
6. Coolant Out Temperature, °C	<b>Record</b>			
7. Intake Air Temperature, °C	<b>29 ±2</b>			
8. Fuel to Flowmeter Temperature, "C	<b>20-32</b>			
9. Fuel to Fuel Rail Temperature, °C	<b>22 ±2</b>			
10. Load Cell Temperature, °C	<b>Record</b>			
11. Oil Heater Temperature, °C	<b>205 max</b>			
12. Intake Air Pressure, kPa	<b>0.05 ±0.02</b>			
13. Fuel to Flowmeter Pressure, kPa	<b>110±10</b>			
14. Fuel to Fuel Rail Pressure, kPa	<b>405±10</b>			
15. Intake Manifold Pressure, kPa abs.	<b>Record</b>			
16. Exhaust Back Pressure, kPa abs.	<b>105 ± 0.20</b>			
17. Engine Oil Pressure, kPa	<b>Record</b>			
18. Coolant Flow, L/min	<b>80±4</b>			
19. Fuel Flow, kg/h	<b>Record</b>			
20. Intake Air Humidity, grains/kg	<b>11.4 ±0.8</b>			
21. Air/Fuel Ratio	<b>Record</b>			
22. Crankcase Pressure, kPa	<b>0.00 ±0.25</b>			

<sup>A</sup> Based on a minimum of one determination per hour

**Sequence VIE**  
**Form 10**  
**General Parameter Summary**

Lab:	Date Completed:	Time Completed:
Test Number		
Test Stand:	Runs On The Stand:	Engine No.
Oil Code:		
Formulation/Stand Code:		

**BL Before Test Oil 1**

**General Parameters**

	Spec	Stage Average					
		1	2	3	4	5	6
1. Oil Circulation Temperature, °C	Record						
2. Coolant Out Temperature, °C	Record						
3. Fuel to Flowmeter Temperature, °C	20-32						
4. Delta Fuel to Flowmeter Temp., °C <sup>A</sup>	< 4						
5. Load Cell Power Supply Temp., °C	Record						
6. Load Cell Temperature, °C	Record						
7. Delta Load Cell Temperature, °C <sup>A</sup>	< 12						
8. Oil Heater Temperature, °C	205 max						
9. Intake Air Pressure, kPa	0.05 ± .02						
10. Fuel to Flowmeter Pressure, kPa	110±10						
11. Fuel to Fuel Rail Pressure, kPa	405±10						
12. Intake Manifold Pressure, kPa abs.	Record						
13. Engine Oil Pressure, kPa	Record						
14. Coolant Flow, L/min	80 ± 4						
15. Intake Air Humidity, grains/kg	11.4 ± 0.8						
16. Crankcase Pressure, kPa	0.00 ± 0.25						
17. Barometric Pressure, kPa	Record						

<sup>A</sup> Difference between the maximum stage average reading of the entire test and the individual stage average readings

**Sequence VIE**  
**Form 11**  
**General Parameter Summary**

Lab	Date Completed:	Time Completed:
Test Number		
Test Stand:	Runs On The Stand:	Engine No.
Oil Code:		
Formulation/Stand Code:		

**BL Before Test Oil 2**

**General Parameters**

	Spec	Stage Average					
		1	2	3	4	5	6
1. Oil Circulation Temperature, °C	Record						
2. Coolant Out Temperature, °C	Record						
3. Fuel to Flowmeter Temperature, °C	20-32						
4. Delta Fuel to Flowmeter Temp., °C <sup>A</sup>	< 4						
5. Load Cell Power Supply Temp., °C	Record						
6. Load Cell Temperature, °C	Record						
7. Delta Load Cell Temperature, °C <sup>A</sup>	< 12						
8. Oil Heater Temperature, °C	205 max						
9. Intake Air Pressure, kPa	0.05 ± .02						
10. Fuel to Flowmeter Pressure, kPa	110±10						
11. Fuel to Fuel Rail Pressure, kPa	405±10						
12. Intake Manifold Pressure, kPa abs.	Record						
13. Engine Oil Pressure, kPa	Record						
14. Coolant Flow, L/min	80 ± 4						
15. Intake Air Humidity, grains/kg	11.4 ± 0.8						
16. Crankcase Pressure, kPa	0.00 ± 0.25						
17. Barometric Pressure, kPa	Record						

<sup>A</sup> Difference between the maximum stage average reading of the entire test and the individual stage average readings

**Sequence VII**  
**Form 12**  
**General Parameter Summary**

Lab:	Date Completed:	Time Completed:
Test Number		
Test Stand:	Runs On The Stand:	Engine No.
Oil Code:		
Formulation/Stand Code:		

**BL Before Test Oil 3**

**General Parameters**

	Spec	Stage Average					
		1	2	3	4	5	6
1. Oil Circulation Temperature, °C	<b>Record</b>						
2. Coolant Out Temperature, °C	<b>Record</b>						
3. Fuel to Flowmeter Temperature, °C	<b>20-32</b>						
4. Delta Fuel to Flowmeter Temp., °C <sup>A</sup>	<b><u>&lt; 4</u></b>						
5. Load Cell Power Supply Temp., °C	<b>Record</b>						
6. Load Cell Temperature, °C	<b>Record</b>						
7. Delta Load Cell Temperature, °C <sup>A</sup>	<b><u>&lt; 12</u></b>						
8. Oil Heater Temperature, °C	<b>205 max</b>						
9. Intake Air Pressure, kPa	<b>0.05 ± .02</b>						
10. Fuel to Flowmeter Pressure, kPa	<b>110±10</b>						
11. Fuel to Fuel Rail Pressure, kPa	<b>405±10</b>						
12. Intake Manifold Pressure, kPa abs.	<b>Record</b>						
13. Engine Oil Pressure, kPa	<b>Record</b>						
14. Coolant Flow, L/min	<b>80 ± 4</b>						
15. Intake Air Humidity, grains/kg	<b>11.4 ± 0.8</b>						
16. Crankcase Pressure, kPa	<b>0.00 ± 0.25</b>						
17. Barometric Pressure, kPa	<b>Record</b>						

<sup>A</sup> Difference between the maximum stage average reading of the entire test and the individual stage average readings

**Sequence VIE**  
**Form 13**  
**General Parameter Summary**

Lab:	Date Completed:	Time Completed:
Test Number		
Test Stand:	Runs On The Stand:	Engine No.
Oil Code:		
Formulation/Stand Code:		

**Test Oil Phase I**  
**General Parameters**

	Spec	Stage Average					
		1	2	3	4	5	6
1. Oil Circulation Temperature, °C	<b>Record</b>						
2. Coolant Out Temperature, °C	<b>Record</b>						
3. Fuel to Flowmeter Temperature, °C	<b>20-32</b>						
4. Delta Fuel to Flowmeter Temp., °C <sup>A</sup>	<b>≤ 4</b>						
5. Load Cell Power Supply Temp., °C	<b>Record</b>						
6. Load Cell Temperature, °C	<b>Record</b>						
7. Delta Load Cell Temperature, °C <sup>A</sup>	<b>&lt; 12</b>						
8. Oil Heater Temperature, °C	<b>205 max</b>						
9. Intake Air Pressure, kPa	<b>0.05 ± .02</b>						
10. Fuel to Flowmeter Pressure, kPa	<b>110±10</b>						
11. Fuel to Fuel Rail Pressure, kP	<b>405±10</b>						
12. Intake Manifold Pressure, kPa abs.	<b>Record</b>						
13. Engine Oil Pressure, kPa	<b>Record</b>						
14. Coolant Flow, L/min	<b>80 ± 4</b>						
15. Intake Air Humidity, grains/kg	<b>11.4 ± 0.8</b>						
16. Crankcase Pressure, kPa	<b>0.00 ± 0.25</b>						
17. Barometric Pressure, kPa	<b>Record</b>						

<sup>A</sup> Difference between the maximum stage average reading of the entire test and the individual stage average readings

**Sequence VII**  
**Form 14**  
**General Parameter Summary**

Lab:	Date Completed:	Time Completed:
Test Number		
Test Stand:	Runs On The Stand:	Engine No.
Oil Code:		
Formulation/Stand Code:		

**Test Oil Phase II**  
**General Parameters**

	Spec	Stage Average					
		1	2	3	4	5	6
1. Oil Circulation Temperature, °C	<b>Record</b>						
2. Coolant Out Temperature, °C	<b>Record</b>						
3. Fuel to Flowmeter Temperature, °C	<b>20-32</b>						
4. Delta Fuel to Flowmeter Temp., °C <sup>A</sup>	<b>≤ 4</b>						
5. Load Cell Power Supply Temp., °C	<b>Record</b>						
6. Load Cell Temperature, °C	<b>Record</b>						
7. Delta Load Cell Temperature, °C <sup>A</sup>	<b>&lt; 12</b>						
8. Oil Heater Temperature, °C	<b>205 max</b>						
9. Intake Air Pressure, kPa	<b>0.05 ± .02</b>						
10. Fuel to Flowmeter Pressure, kPa	<b>110±10</b>						
11. Fuel to Fuel Rail Pressure, kPa	<b>405±10</b>						
12. Intake Manifold Pressure, kPa abs.	<b>Record</b>						
13. Engine Oil Pressure, kPa	<b>Record</b>						
14. Coolant Flow, L/min	<b>80 ± 4</b>						
15. Intake Air Humidity, grains/kg	<b>11.4 ± 0.8</b>						
16. Crankcase Pressure, kPa	<b>0.00 ± 0.25</b>						
17. Barometric Pressure, kPa	<b>Record</b>						

<sup>A</sup> Difference between the maximum stage average reading of the entire test and the individual stage average readings

**Sequence VIE**  
**Form 15**  
**General Parameter Summary**

Lab:	Date Completed:	Time Completed:
Test Number		
Test Stand:	Runs On The Stand:	Engine No.
Oil Code:		
Formulation/Stand Code:		

**BL After Test Oil Phase**

**General Parameters**

	Spec	Stage Average					
		1	2	3	4	5	6
1. Oil Circulation Temperature, °C	<b>Record</b>						
2. Coolant Out Temperature, °C	<b>Record</b>						
3. Fuel to Flowmeter Temperature, °C	<b>20-32</b>						
4. Delta Fuel to Flowmeter Temp., °C <sup>A</sup>	<b><u>&lt; 4</u></b>						
5. Load Cell Power Supply Temp., °C	<b>Record</b>						
6. Load Cell Temperature, °C	<b>Record</b>						
7. Delta Load Cell Temperature, °C <sup>A</sup>	<b><u>&lt; 12</u></b>						
8. Oil Heater Temperature, °C	<b>205 max</b>						
9. Intake Air Pressure, kPa	<b>0.05 ± .02</b>						
10. Fuel to Flowmeter Pressure, kPa	<b>110±10</b>						
11. Fuel to Fuel Rail Pressure, kPa	<b>405±10</b>						
12. Intake Manifold Pressure, kPa abs.	<b>Record</b>						
13. Engine Oil Pressure, kPa	<b>Record</b>						
14. Coolant Flow, L/min	<b>80 ± 4</b>						
15. Intake Air Humidity, grains/kg	<b>11.4 ± 0.8</b>						
16. Crankcase Pressure, kPa	<b>0.00 ± 0.25</b>						
17. Barometric Pressure, kPa	<b>Record</b>						

<sup>A</sup> Difference between the maximum stage average reading of the entire test and the individual stage average readings

**Sequence VII**  
**Form 16**  
**Critical Parameter Summary**

Lab:	Date Completed:	Time Completed:
Test Number		
Test Stand:	Runs On The Stand:	Engine No.
Oil Code:		
Formulation/Stand Code:		

**Stage 1 Average**

	Spec	BL Before Test Oil 1	BL Before Test Oil 2	BL Before Test Oil 3	Test Oil Phase I	Test Oil Phase II	BL After Test Oil
Speed, r/min	<b>2000±5</b>						
Torque, N-m	<b>105±0.10</b>						
Oil Gallery Temperature, °C	<b>115±2</b>						
Coolant Inlet Temperature, °C	<b>109±2</b>						
Intake Air Temperature, °C	<b>29±2</b>						
Fuel to Fuel Rail Temperature, °C	<b>22±2</b>						
Exhaust Back Pressure, kPa abs.	<b>105±0.17</b>						
Fuel Flow, kg/h	<b>Record</b>						
Air/Fuel Ratio	<b>14.00–15.00</b>						
Delta AFR <sup>A</sup>	<b>≤ .50</b>						
BSFC, kg/Kw-h	<b>Record</b>						
BSFC, Standard Deviation	<b>Record</b>						
BSFC C.V., %	<b>Record</b>						

**Stage 2 Average**

	Spec	BL Before Test Oil 1	BL Before Test Oil 2	BL Before Test Oil 3	Test Oil Phase I	Test Oil Phase II	BL After Test Oil
Speed, r/min	<b>2000±5</b>						
Torque, N-m	<b>105±0.10</b>						
Oil Gallery Temperature, °C	<b>65±2</b>						
Coolant Inlet Temperature, °C	<b>65±2</b>						
Intake Air Temperature, °C	<b>29±2</b>						
Fuel to Fuel Rail Temperature, °C	<b>22±2</b>						
Exhaust Back Pressure, kPa abs.	<b>105±0.17</b>						
Fuel Flow, kg/h	<b>Record</b>						
Air/Fuel Ratio	<b>14.00–15.00</b>						
Delta AFR <sup>A</sup>	<b>≤ .50</b>						
BSFC, kg/Kw-h	<b>Record</b>						
BSFC, Standard Deviation	<b>Record</b>						
BSFC C.V., %	<b>Record</b>						

<sup>A</sup> Difference between the maximum stage average reading of the entire test and the individual stage average readings.

**Sequence VII**  
**Form 17**  
**Critical Parameter Summary**

Lab:	Date Completed:	Time Completed:
Test Number		
Test Stand:	Runs On The Stand:	Engine No.
Oil Code:		
Formulation/Stand Code:		

**Stage 3 Average**

	Spec	BL Before Test Oil 1	BL Before Test Oil 2	BL Before Test Oil 3	Test Oil Phase I	Test Oil Phase II	BL After Test Oil
Speed, r/min	<b>1500±5</b>						
Torque, N-m	<b>105±0.10</b>						
Oil Gallery Temperature, °C	<b>115±2</b>						
Coolant Inlet Temperature, °C	<b>109±2</b>						
Intake Air Temperature, °C	<b>29±2</b>						
Fuel to Fuel Rail Temperature, °C	<b>22±2</b>						
Exhaust Back Pressure, kPa abs.	<b>105±0.17</b>						
Fuel Flow, kg/h	<b>Record</b>						
Air/Fuel Ratio	<b>14.00–15.00</b>						
Delta AFR <sup>A</sup>	<b>≤ .50</b>						
BSFC, kg/Kw-h	<b>Record</b>						
BSFC, Standard Deviation	<b>Record</b>						
BSFC C.V., %	<b>Record</b>						

**Stage 4 Average**

	Spec	BL Before Test Oil 1	BL Before Test Oil 2	BL Before Test Oil 3	Test Oil Phase I	Test Oil Phase II	BL After Test Oil
Speed, r/min	<b>695±5</b>						
Torque, N-m	<b>20±0.10</b>						
Oil Gallery Temperature, °C	<b>115±2</b>						
Coolant Inlet Temperature, °C	<b>109±2</b>						
Intake Air Temperature, °C	<b>29±2</b>						
Fuel to Fuel Rail Temperature, °C	<b>22±2</b>						
Exhaust Back Pressure, kPa abs.	<b>104±0.17</b>						
Fuel Flow, kg/h	<b>Record</b>						
Air/Fuel Ratio	<b>14.00–15.00</b>						
Delta AFR <sup>A</sup>	<b>≤ .50</b>						
BSFC, kg/Kw-h	<b>Record</b>						
BSFC, Standard Deviation	<b>Record</b>						
BSFC C.V., %	<b>Record</b>						

<sup>A</sup> Difference between the maximum stage average reading of the entire test and the individual stage average readings.

**Sequence VII**  
**Form 18**  
**Critical Parameter Summary**

Lab:	Date Completed:	Time Completed:
Test Number		
Test Stand:	Runs On The Stand:	Engine No.
Oil Code:		
Formulation/Stand Code:		

**Stage 5 Average**

	Spec	BL Before Test Oil 1	BL Before Test Oil 2	BL Before Test Oil 3	Test Oil Phase I	Test Oil Phase II	BL After Test Oil
Speed, r/min	<b>695±5</b>						
Torque, N-m	<b>20±0.10</b>						
Oil Gallery Temperature, °C	<b>35±2</b>						
Coolant Inlet Temperature, °C	<b>35±2</b>						
Intake Air Temperature, °C	<b>29±2</b>						
Fuel to Fuel Rail Temperature, °C	<b>22±2</b>						
Exhaust Back Pressure, kPa abs.	<b>104±0.17</b>						
Fuel Flow, kg/h	<b>Record</b>						
Air/Fuel Ratio	<b>14.00–15.00</b>						
Delta AFR <sup>A</sup>	<b>≤ .50</b>						
BSFC, kg/Kw-h	<b>Record</b>						
BSFC, Standard Deviation	<b>Record</b>						
BSFC C.V., %	<b>Record</b>						

**Stage 6 Average**

	Spec	BL Before Test Oil 1	BL Before Test Oil 2	BL Before Test Oil 3	Test Oil Phase I	Test Oil Phase II	BL After Test Oil
Speed, r/min	<b>695±5</b>						
Torque, N-m	<b>40±0.10</b>						
Oil Gallery Temperature, °C	<b>115±2</b>						
Coolant Inlet Temperature, °C	<b>109±2</b>						
Intake Air Temperature, °C	<b>29±2</b>						
Fuel to Fuel Rail Temperature, °C	<b>22±2</b>						
Exhaust Back Pressure, kPa abs.	<b>104±0.17</b>						
Fuel Flow, kg/h	<b>Record</b>						
Air/Fuel Ratio	<b>14.00–15.00</b>						
Delta AFR <sup>A</sup>	<b>≤ .50</b>						
BSFC, kg/Kw-h	<b>Record</b>						
BSFC, Standard Deviation	<b>Record</b>						
BSFC C.V., %	<b>Record</b>						

<sup>A</sup> Difference between the maximum stage average reading of the entire test and the individual stage average readings.

**Sequence VIE  
Form 19  
Downtime And Other Comments**

Lab	Date Completed:	Time Completed:	
Test Number			
Test Stand:	Runs On The Stand:	Engine No.	Runs on Engine:
Oil Code:			
Formulation/Stand Code:			

**Sequence VIE  
Form 19A  
Downtime and Other Comments**

Lab:	Date Completed:	Time Completed:
Test Number		
Test Stand:	Runs On The Stand:	Engine No.
Oil Code:		
Formulation/Stand Code:		

**Sequence VIE  
Form 19B**

<b>Downline And Other Comments</b>			
Lab:	Date Completed:	Time Completed:	
Test Number			
Test Stand:	Runs On The Stand:	Engine No.	Runs on Engine:
Oil Code:			
Formulation/Stand Code:			

Other Comments		
Number of Comment Lines		

**Sequence VII**  
**Form 20**  
**American Chemistry Council Code of Practice**  
**Test Laboratory Conformance Statement**

Test Laboratory			
Test Sponsor			
Formulation / Stand Code			
Test Number			
Start Date		Start Time	Time Zone

Declarations

- No. 1 All requirements of the ACC Code of Practice for which the test laboratory is responsible were met in the conduct of this test. Yes \_\_\_\_\_ No\_\_\_\_\_\*
- No. 2 The laboratory ran this test for the full duration following all procedural requirements; and all operational validity requirements of the latest version of the applicable test procedure (ASTM or other), including all updates issued by the organization responsible for the test, were met.  
Yes \_\_\_\_\_ No\_\_\_\_\_\*

If the response to this Declaration is “No”, does the test engineer consider the deviations from operational validity requirements that occurred to be beyond the control of the laboratory? Yes \_\_\_\_\_\* No\_\_\_\_\_

- No. 3. A deviation occurred for one of the test parameters identified by the organization responsible for the test as being a special case. Yes \_\_\_\_\_\* No\_\_\_\_\_  
*(This currently applies only to specific deviations identified in the ASTM Information Letter System)*

***Check The Appropriate Conclusion***

	Operational review of this test indicates that the results should be included in the Multiple Test Acceptance Criteria calculations.
	*Operational review of this test indicates that the results should not be included in the Multiple Test Acceptance Criteria calculations.

Note: Supporting comments are required for all responses identified with an asterisk.

Comments

\_\_\_\_\_  
Signature

\_\_\_\_\_  
Date

\_\_\_\_\_  
Typed Name

\_\_\_\_\_  
Title