

## Sequence VIBSJ Report Cover Sheet

Version: VIBSJ VERSION 20030820 BETA

Conducted For:

TSTSPON1

TSTSPON2

LABVALID	<b>V = Valid</b>
	<b>I = Invalid</b>
	<b>N = Results cannot be interpreted (refer to comment section)</b>

Lab: LAB	Date Completed: DTCOMP	Time Completed: EOTIME
<b>Test Number</b>		
Test Stand: STAND	Runs On The Stand: STRUN	Engine No. ENGNO
Runs on Engine: ENRUN		
Oil Code: OILCODE		
Formulation/Stand Code: FORM		
Alternate Codes	ALTCODE1	ALTCODE2
ALTCODE3		

In my opinion this test OPVALID been conducted in a valid manner in accordance with the Test Method D 6837 and the appropriate amendments through the Information Letter System. The remarks included in the report describe the anomalies associated with this test.

Submitted By: \_\_\_\_\_  
SUBLAB  
Testing Laboratory

\_\_\_\_\_  
SUBSIGIM  
Signature

\_\_\_\_\_  
SUBNAME  
Typed Name

\_\_\_\_\_  
SUBTITLE  
Title

**Form 2**

**Sequence VIBSJ**

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**Sequence VIBSJ  
Form 3**

**Summary of Test Method**

The Sequence VIB is an engine dynamometer test that measures a lubricant's ability to improve the fuel economy of passenger cars and light-duty trucks. The method compares the performance of a test lubricant to the performance of a baseline lubricant over five different stages of operation.

A 1993 Ford 4.6L spark ignition, V-8 cylinder design, 4-cycle engine is used as the test apparatus. The engine incorporates overhead camshafts, a cross-flow, fast-burn cylinder head design, two valves per cylinder, and an electronic port fuel injection.

The Sequence VIBSJ test incorporates a flush and run type procedure. Each test consists of two 5-stage fuel economy measurements on baseline oil (BC) and test oil. The test oil is aged during 16 hours of engine operation at 1500 r/min and 125°C oil temperature. The fuel economy measurements taken on the baseline oil (BC) and test oil are used to calculate a final value for Fuel Economy Improvement.

Below is a summary of the operation conditions for the aging and 5-stage fuel economy portions of the test.

<b>Fuel Economy Measurement and Aging Condition</b>				
<b>FE Stage</b>	<b>Speed (r/min)</b>	<b>Torque (N-m)</b>	<b>Oil Temp. (°C)</b>	<b>Coolant Temp. (°C)</b>
1	1500	98	125	105
2	800	26	105	95
3	800	26	70	60
4	1500	98	70	60
5	1500	98	45	45

<b>Aging Stage</b>	<b>Speed (r/min)</b>	<b>Torque (N-m)</b>	<b>Oil Temp. (°C)</b>	<b>Coolant Temp. (°C)</b>
1	1500	98	125	105

**Sequence VIBSJ  
Form 4  
Test Result Summary  
Non-Reference & Reference Oil Tests**

Lab: LAB	Date Completed: DTCOMP	Time Completed: EOTTIME
Test Number		
Test Stand: STAND	Runs On The Stand: STRUN	Engine No. ENGNO
Oil Code: OILCODE	Engine Serial Number: ENGSN	
Formulation/Stand Code: FORM		

Test Documentation		
	BC Before	Test Oil
Start Date	BCBSDTE	DTSTRT
Start Time	BCBSTIM	STRTIME
End Date	BCBEDTE	TODTE
End Time	BCBETIM	TOTIM
Oil Test Length, hhh:mm	BCBTLEN	TOLEN
Calibration Oil Batch	BCOILBT	
Flush Oil Batch	BCFOILBT	
Laboratory Oil Code		LABOCODE
SAE Viscosity Grade		SAEVISC
TMC Oil Code (Reference Oil Tests Only)		IND
New Oil Viscosity @ 40 °C, cSt		V40NEW
New Oil Viscosity @ 100°C, cSt		V100NEW
Total Test Length, hhh:mm	TESTLEN	
Total Engine Hours @ EOT	ENHREND	
Most Recent Fuel Batch	FUELBTID	

Overall Results		
	BC Oil	Test Oil
Fuel Consumed, kg	BCKG	TOKG
Fuel Economy Improvement, %	FEI	
FEI Industry Correction Factor, %	FEI1CF	
FEI Severity Adjustment, % (non-reference tests only)	FEI1SA	
<b>FEI Final Result, %</b>	<b>FEI1FNL</b>	

Last Reference Oil Test on Stand/Engine History (Non-Reference Tests Only)			
Date Completed	RDTCOMP	Fuel Batch	RFUELBITD
TMC Oil Code	RIND	SAE Viscosity Grade	RSAEVISC
Oilcode	ROILCODE	Calibration Oil Batch	RCALOIL
Runs on Stand	RSTRUN	Runs on Engine	RENRUN
		<b>Phase I</b>	<b>Phase II</b>
Final FEI Results		RFEI1FNL	RFEI2FNL

**Sequence VIBSJ  
Form 5  
Operational Data Analysis**

<b>Lab:</b> LAB	<b>Date Completed:</b> DTCOMP	<b>Time Completed:</b> EOTIME
<b>Test Number</b>		
<b>Test Stand:</b> STAND	<b>Runs On The Stand:</b> STRUN	<b>Engine No.</b> ENGNO
<b>Runs on Engine:</b> ENRUN		
<b>Oil Code:</b> OILCODE		
<b>Formulation/Stand Code:</b> FORM		

Computed Averages						
Oil	Stage	BSFC kg/kW-h	BSFC C.V.%	Nominal Power kW	Weight Factor	Weighted Fuel Consumed kg
<b>BC Oil</b>	1	BFCARB1A	BFCCRB1A	15.39	0.0802	WFC RB1A
	2	BFCARB2A	BFCCRB2A	2.18	0.0787	WFC RB2A
	3	BFCARB3A	BFCCRB3A	2.18	0.0848	WFC RB3A
	4	BFCARB4A	BFCCRB4A	15.39	0.0864	WFC RB4A
	5	BFCARB5A	BFCCRB5A	15.39	0.0699	WFC RB5A
<b>Total Fuel Consumed</b>						BCKG

Computed Averages						
Oil	Stage	BSFC kg/kW-h	BSFC C.V.%	Nominal Power kW	Weight Factor	Weighted Fuel Consumed kg
<b>Test Oil</b>	1	BFCARC1A	BFCCRC1A	15.39	0.0802	WFC_RC1A
	2	BFCARC2A	BFCCRC2A	2.18	0.0787	WFC_RC2A
	3	BFCARC3A	BFCCRC3A	2.18	0.0848	WFC_RC3A
	4	BFCARC4A	BFCCRC4A	15.39	0.0864	WFC_RC4A
	5	BFCARC5A	BFCCRC5A	15.39	0.0699	WFC_RC5A
<b>Total Fuel Consumed</b>						TOKG

**Sequence VIBSJ**  
**Form 6**  
**General Parameter Listing**

Lab: LAB	Date Completed: DTCOMP	Time Completed: EOTTIME
Test Number		
Test Stand: STAND	Runs On The Stand: STRUN	Engine No. ENGNO
Runs on Engine: ENRUN		
Oil Code: OILCODE		
Formulation/Stand Code: FORM		

**16 Hour Aging**

	<b>Spec</b>	<b>Average<sup>A</sup></b>	<b>Max<sup>A</sup></b>	<b>Min<sup>A</sup></b>
1. Speed, r/min	<b>1500 ±5</b>	ARPM16H	XRPM16H	IRPM16H
2. Torque, N-m	<b>98 ±0.10</b>	ALD16H	XLD16H	ILD16H
3. Oil Gallery Temperature, °C	<b>125 ±2</b>	AOGT16H	XOGT16H	IOGT16H
4. Coolant Inlet Temperature, °C	<b>105 ±2</b>	ACINT16H	XCINT16H	ICINT16H
5. Oil Circulation Temperature, °C	<b>Record</b>	ASMPT16H	XSMPT16H	ISMPT16H
6. Coolant Out Temperature, °C	<b>Record</b>	ACOT16H	XCOT16H	ICOT16H
7. Intake Air Temperature, °C	<b>27 ±2</b>	AINAT16H	XINAT16H	IINAT16H
8. Fuel to Flowmeter Temperature, °C	<b>20-32</b>	AFTMM16H	XFTMM16H	IFTMM16H
9. Fuel to Fuel Rail Temperature, °C	<b>20 ±2</b>	AFTFR16H	XFTFR16H	IFTFR16H
10. Load Cell Temperature, °C	<b>Record</b>	ALCT16H	XLCT16H	ILCT16H
11. Oil Heater Temperature, °C	<b>205 max</b>	AHEAT16H	XHEAT16H	IHEAT16H
12. Intake Air Pressure, kPa	<b>0.05 ±0.02</b>	AINAP16H	XINAP16H	IINAP16H
13. Fuel to Flowmeter Pressure, kPa	<b>100 min</b>	AFPMM16H	XFPMM16H	IFPMM16H
14. Fuel to Fuel Rail Pressure, kPa	<b>205-310</b>	AFPFR16H	XFPFR16H	IFPFR16H
15. Intake Manifold Pressure, kPa abs.	<b>Record</b>	AINTV16H	XINTV16H	IINTV16H
16. Exhaust Back Pressure, kPa abs.	<b>104 ±0.20</b>	AEXBP16H	XEXBP16H	IEXBP16H
17. Engine Oil Pressure, kPa	<b>Record</b>	AOGP16H	XOGP16H	IOGP16H
18. Coolant Flow, L/min	<b>130 ±4</b>	AMCF16H	XMCF16H	IMCF16H
19. Fuel Flow, kg/h	<b>Record</b>	AFFLO16H	XFFLO16H	IFFLO16H
20. Intake Air Humidity, grains/kg	<b>11.4±0.8</b>	AINAH16H	XINAH16H	IINAH16H
21. Air/Fuel Ratio	<b>Record</b>	AAFR16H	XAFR16H	IAFR16H
22. Crankcase Pressure, kPa	<b>0.00 ±0.25</b>	ACCV16H	XCCV16H	ICCV16H

<sup>A</sup> Based on a minimum of one determination per hour

**Sequence VIBSJ  
Form 7  
General Parameter Summary**

Lab: LAB	Date Completed: DTCOMP	Time Completed: EOTTIME
Test Number		
Test Stand: STAND	Runs On The Stand: STRUN	Engine No. ENGNO
Runs on Engine: ENRUN		
Oil Code: OILCODE		
Formulation/Stand Code: FORM		

**BC Oil**

**General Parameters**

	Spec	Stage				
		1	2	3	4	5
1. Oil Circulation Temperature,	<b>Record</b>	OCT_RB01	OCT_RB02	OCT_RB03	OCT_RB04	OCT_RB05
2. Coolant Out Temperature, °C	<b>Record</b>	COT_RB01	COT_RB02	COT_RB03	COT_RB04	COT_RB05
3. Fuel to Flowmeter	<b>20-32</b>	FFT_RB01	FFT_RB02	FFT_RB03	FFT_RB04	FFT_RB05
4. Delta Fuel to Flowmeter	<b>≤4</b>	FFTDRB01	FFTDRB02	FFTDRB03	FFTDRB04	FFTDRB05
5. Test Cell Temperature, °C	<b>Record</b>	TCT_RB01	TCT_RB02	TCT_RB03	TCT_RB04	TCT_RB05
6. Load Cell Temperature, °C	<b>Record</b>	LCT_RB01	LCT_RB02	LCT_RB03	LCT_RB04	LCT_RB05
7. Delta Load Cell Temperature,	<b>≤12</b>	LCTDRB01	LCTDRB02	LCTDRB03	LCTDRB04	LCTDRB05
8. Oil Heater Temperature, °C	<b>205 max</b>	OHT_RB01	OHT_RB02	OHT_RB03	OHT_RB04	OHT_RB05
9. Intake Air Pressure, kPa	<b>0.05 ±</b>	IAP_RB01	IAP_RB02	IAP_RB03	IAP_RB04	IAP_RB05
10. Fuel to Flowmeter Pressure,	<b>100 min</b>	FFP_RB01	FFP_RB02	FFP_RB03	FFP_RB04	FFP_RB05
11. Fuel to Fuel Rail Pressure,	<b>205-310</b>	FFRPRB01	FFRPRB02	FFRPRB03	FFRPRB04	FFRPRB05
12. Intake Manifold Pressure, kPa	<b>Record</b>	IMP_RB01	IMP_RB02	IMP_RB03	IMP_RB04	IMP_RB05
13. Engine Oil Pressure, kPa	<b>Record</b>	EOP_RB01	EOP_RB02	EOP_RB03	EOP_RB04	EOP_RB05
14. Coolant Flow, L/min	<b>130 ±4</b>	CFLORB01	CFLORB02	CFLORB03	CFLORB04	CFLORB05
15. Intake Air Humidity,	<b>11.4 ±0.8</b>	IAH_RB01	IAH_RB02	IAH_RB03	IAH_RB04	IAH_RB05
16. Crankcase Pressure, kPa	<b>0.00 ±</b>	CCV_RB01	CCV_RB02	CCV_RB03	CCV_RB04	CCV_RB05
17. Blowby, L/min <sup>B</sup>	<b>Record</b>	BLBYB01				
18. Barometric Pressure, kPa	<b>Record</b>	BAP_RB01	BAP_RB02	BAP_RB03	BAP_RB04	BAP_RB05

<sup>A</sup> Difference between the maximum stage average reading of the entire test and the individual stage average readings

<sup>B</sup> Not required by test procedure

**Sequence VIB  
Form 8  
General Parameter Summary**

Lab: LAB	Date Completed: DTCOMP	Time Completed: EOTTIME
Test Number		
Test Stand: STAND	Runs On The Stand: STRUN	Engine No. ENGNO
Runs on Engine: ENRUN		
Oil Code: OILCODE		
Formulation/Stand Code: FORM		

**Test Oil**

**General Parameters**

	Spec	Stage				
		1	2	3	4	5
1. Oil Circulation Temperature, °C	<b>Record</b>	OCT_RC01	OCT_RC02	OCT_RC03	OCT_RC04	OCT_RC05
2. Coolant Out Temperature, °C	<b>Record</b>	COT_RC01	COT_RC02	COT_RC03	COT_RC04	COT_RC05
3. Fuel to Flowmeter Temperature, °C	<b>20-32</b>	FFT_RC01	FFT_RC02	FFT_RC03	FFT_RC04	FFT_RC05
4. Delta Fuel to Flowmeter Temp., °C <sup>A</sup>	<b>≤ 4</b>	FFTDRC01	FFTDRC02	FFTDRC03	FFTDRC04	FFTDRC05
5. Test Cell Temperature, °C	<b>Record</b>	TCT_RC01	TCT_RC02	TCT_RC03	TCT_RC04	TCT_RC05
6. Load Cell Temperature, °C	<b>Record</b>	LCT_RC01	LCT_RC02	LCT_RC03	LCT_RC04	LCT_RC05
7. Delta Load Cell Temperature, °C <sup>A</sup>	<b>≤ 12</b>	LCTDRC01	LCTDRC02	LCTDRC03	LCTDRC04	LCTDRC05
8. Oil Heater Temperature, °C	<b>205 max</b>	OHT_RC01	OHT_RC02	OHT_RC03	OHT_RC04	OHT_RC05
9. Intake Air Pressure, kPa	<b>0.05 ± .02</b>	IAP_RC01	IAP_RC02	IAP_RC03	IAP_RC04	IAP_RC05
10. Fuel to Flowmeter Pressure, kPa	<b>100 min</b>	FFP_RC01	FFP_RC02	FFP_RC03	FFP_RC04	FFP_RC05
11. Fuel to Fuel Rail Pressure, kPa	<b>205 – 310</b>	FFRPRC01	FFRPRC02	FFRPRC03	FFRPRC04	FFRPRC05
12. Intake Manifold Pressure, kPa abs.	<b>Record</b>	IMP_RC01	IMP_RC02	IMP_RC03	IMP_RC04	IMP_RC05
13. Engine Oil Pressure, kPa	<b>Record</b>	EOP_RC01	EOP_RC02	EOP_RC03	EOP_RC04	EOP_RC05
14. Coolant Flow, L/min	<b>130 ± 4</b>	CFLORC01	CFLORC02	CFLORC03	CFLORC04	CFLORC05
15. Intake Air Humidity, grains/kg	<b>11.4 ± 0.8</b>	IAH_RC01	IAH_RC02	IAH_RC03	IAH_RC04	IAH_RC05
16. Crankcase Pressure, kPa	<b>0.00 ± 0.25</b>	CCV_RC01	CCV_RC02	CCV_RC03	CCV_RC04	CCV_RC05
17. Barometric Pressure, kPa	<b>Record</b>	BAP_RC01	BAP_RC02	BAP_RC03	BAP_RC04	BAP_RC05

<sup>A</sup> Difference between the maximum stage average reading of the entire test and the individual stage average readings



**Sequence VIBSJ**  
**Form 9**  
**Critical Parameter Summary - Stage 1**

Lab: LAB	Date Completed: DTCOMP	Time Completed: EOTTIME
Test Number		
Test Stand: STAND	Runs On The Stand: STRUN	Engine No. ENGNO
Runs on Engine: ENRUN		
Oil Code: OILCODE		
Formulation/Stand Code: FORM		

**BC Oil**

Step	BSFC	Speed	Torque	Oil Gallery	Coolant In	Intake Air	Fuel Rail	EBP	Fuel Flow	AFR	Delta <sup>A</sup>
SPEC	kg/kW-h	r/min	N-m	Temp. °C	Temp, °C	Temp, °C	Temp, °C	kPa	kg/h	14.00-15.00	AFR < .50
1	BFC_RB1	RPM_RB1	LOADRB1	OGT_RB1	CINTRB1	IAT_RB1	FRT_RB1	EBP_RB1	FCR_RB1	AFR_RB1	
2	BFC_RB2	RPM_RB2	LOADRB2	OGT_RB2	CINTRB2	IAT_RB2	FRT_RB2	EBP_RB2	FCR_RB2	AFR_RB2	
3	BFC_RB3	RPM_RB3	LOADRB3	OGT_RB3	CINTRB3	IAT_RB3	FRT_RB3	EBP_RB3	FCR_RB3	AFR_RB3	
4	BFC_RB4	RPM_RB4	LOADRB4	OGT_RB4	CINTRB4	IAT_RB4	FRT_RB4	EBP_RB4	FCR_RB4	AFR_RB4	
5	BFC_RB5	RPM_RB5	LOADRB5	OGT_RB5	CINTRB5	IAT_RB5	FRT_RB5	EBP_RB5	FCR_RB5	AFR_RB5	
6	BFC_RB6	RPM_RB6	LOADRB6	OGT_RB6	CINTRB6	IAT_RB6	FRT_RB6	EBP_RB6	FCR_RB6	AFR_RB6	
AVG.	BFCARB1	RPM_RB1	LOADRB1	OGT_RB1	CINTRB1	IAT_RB1	FRT_RB1	EBP_RB1	FCR_RB1	AFR_RB1	AFRDRB1
SD	BFCSRB1										
C.V.	BFCRB1										

**Test Oil**

Step	BSFC	Speed	Torque	Oil Gallery	Coolant In	Intake Air	Fuel Rail	EBP	Fuel Flow	AFR	Delta <sup>A</sup>
SPEC	kg/Kw-h	r/min	N-m	Temp. °C	Temp, °C	Temp, °C	Temp, °C	kPa	kg/h	14.00-15.00	AFR < .50
1	BFC_RC1	RPM_RC1	LOADRC1	OGT_RC1	CINTRC1	IAT_RC1	FRT_RC1	EBP_RC1	FCR_RC1	AFR_RC1	
2	BFC_RC2	RPM_RC2	LOADRC2	OGT_RC2	CINTRC2	IAT_RC2	FRT_RC2	EBP_RC2	FCR_RC2	AFR_RC2	
3	BFC_RC3	RPM_RC3	LOADRC3	OGT_RC3	CINTRC3	IAT_RC3	FRT_RC3	EBP_RC3	FCR_RC3	AFR_RC3	
4	BFC_RC4	RPM_RC4	LOADRC4	OGT_RC4	CINTRC4	IAT_RC4	FRT_RC4	EBP_RC4	FCR_RC4	AFR_RC4	
5	BFC_RC5	RPM_RC5	LOADRC5	OGT_RC5	CINTRC5	IAT_RC5	FRT_RC5	EBP_RC5	FCR_RC5	AFR_RC5	
6	BFC_RC6	RPM_RC6	LOADRC6	OGT_RC6	CINTRC6	IAT_RC6	FRT_RC6	EBP_RC6	FCR_RC6	AFR_RC6	
AVG.	BFCARC1	RPM_RC1	LOADRC1	OGT_RC1	CINTRC1	IAT_RC1	FRT_RC1	EBP_RC1	FCR_RC1	AFR_RC1	AFRDRC1
SD	BFCSRC1										
C.V.	BFCRC1										

<sup>A</sup> Difference between the maximum stage average reading of the entire test and the individual stage average readings.

**Sequence VIBSJ**  
**Form 10**  
**Critical Parameter Summary - Stage 2**

Lab: LAB	Date Completed: DTCOMP	Time Completed: EOTTIME
Test Number		
Test Stand: STAND	Runs On The Stand: STRU1	Engine No. ENGNO
Runs on Engine: ENRUN		
Oil Code: OILCODE		
Formulation/Stand Code: FORM		

**BC Oil**

Step SPEC	BSFC kg/kW-h	Speed r/min 800 ± 2	Torque N-m 26 ± .07	Oil Gallery Temp. °C 105 ± 1	Coolant In Temp, °C 95 ± 1	Intake Air Temp, °C 27 ± 2	Fuel Rail Temp, °C 20 ± 2	EBP kPa 104 ± .17	Fuel Flow kg/h Record	AFR 14.00- 15.00	Delta <sup>A</sup> AFR < .50
1	BFC_RB21	RPM_RB21	LOADRB21	OGT_RB21	CINTRB21	IAT_RB21	FRT_RB21	EBP_RB21	B2CR_RB21	AFR_RB21	
2	BFC_RB22	RPM_RB22	LOADRB22	OGT_RB22	CINTRB22	IAT_RB22	FRT_RB22	EBP_RB22	B2CR_RB22	AFR_RB22	
3	BFC_RB23	RPM_RB23	LOADRB23	OGT_RB23	CINTRB23	IAT_RB23	FRT_RB23	EBP_RB23	B2CR_RB23	AFR_RB23	
4	BFC_RB24	RPM_RB24	LOADRB24	OGT_RB24	CINTRB24	IAT_RB24	FRT_RB24	EBP_RB24	B2CR_RB24	AFR_RB24	
5	BFC_RB25	RPM_RB25	LOADRB25	OGT_RB25	CINTRB25	IAT_RB25	FRT_RB25	EBP_RB25	B2CR_RB25	AFR_RB25	
6	BFC_RB26	RPM_RB26	LOADRB26	OGT_RB26	CINTRB26	IAT_RB26	FRT_RB26	EBP_RB26	B2CR_RB26	AFR_RB26	
AVG.	BFCARB2A	RPM_RB2A	LOADRB2A	OGT_RB2A	CINTRB2A	IAT_RB2A	FRT_RB2A	EBP_RB2A	B2CR_RB2A	AFR_RB2A	AFRDRB2A
SD	BFCSRB2A										
C.V.	BFCORB2A										

**Test Oil**

Step SPEC	BSFC kg/Kw-h	Speed r/min 800 ± 2	Torque N-m 26 ± .07	Oil Gallery Temp. °C 105 ± 1	Coolant In Temp, °C 95 ± 1	Intake Air Temp, °C 27 ± 2	Fuel Rail Temp, °C 20 ± 2	EBP kPa 104 ± .17	Fuel Flow kg/h Record	AFR 14.00- 15.00	Delta <sup>A</sup> AFR < .50
1	BFC_RC21	RPM_RC21	LOADRC21	OGT_RC21	CINTRC21	IAT_RC21	FRT_RC21	EBP_RC21	B2CR_RC21	AFR_RC21	
2	BFC_RC22	RPM_RC22	LOADRC22	OGT_RC22	CINTRC22	IAT_RC22	FRT_RC22	EBP_RC22	B2CR_RC22	AFR_RC22	
3	BFC_RC23	RPM_RC23	LOADRC23	OGT_RC23	CINTRC23	IAT_RC23	FRT_RC23	EBP_RC23	B2CR_RC23	AFR_RC23	
4	BFC_RC24	RPM_RC24	LOADRC24	OGT_RC24	CINTRC24	IAT_RC24	FRT_RC24	EBP_RC24	B2CR_RC24	AFR_RC24	
5	BFC_RC25	RPM_RC25	LOADRC25	OGT_RC25	CINTRC25	IAT_RC25	FRT_RC25	EBP_RC25	B2CR_RC25	AFR_RC25	
6	BFC_RC26	RPM_RC26	LOADRC26	OGT_RC26	CINTRC26	IAT_RC26	FRT_RC26	EBP_RC26	B2CR_RC26	AFR_RC26	
AVG.	BFCARC2A	RPM_RC2A	LOADRC2A	OGT_RC2A	CINTRC2A	IAT_RC2A	FRT_RC2A	EBP_RC2A	B2CR_RC2A	AFR_RC2A	AFRDRC2A
SD	BFCSRC2A										
C.V.	BFCORC2A										

<sup>A</sup> Difference between the maximum stage average reading of the entire test and the individual stage average readings.

**Sequence VIBSJ**  
**Form 11**  
**Critical Parameter Summary - Stage 3**

Lab: LAB	Date Completed: DTCOMP	Time Completed: EOTIME
Test Number		
Test Stand: STAND	Runs On The Stand: STRUN	Engine No. ENGNO
Runs on Engine: ENRUN		
Oil Code: OILCODE		
Formulation/Stand Code: FORM		

**BC Oil**

Step SPEC	BSFC kg/kW-h	Speed r/min 800 ± 2	Torque N-m 26 ± .07	Oil Gallery Temp. °C 70 ± 1	Coolant In Temp, °C 60 ± 1	Intake Air Temp, °C 27 ± 2	Fuel Rail Temp, °C 20 ± 2	EBP kPa 104 ± .17	Fuel Flow kg/h Record	AFR 14.00- 15.00	Delta <sup>A</sup> AFR < .50
1	BFC_RB31	RPM_RB31	LOADRB31	OGT_RB31	CINTRB31	IAT_RB31	FRT_RB31	EBP_RB31	BFCR_RB31	AFR_RB31	
2	BFC_RB32	RPM_RB32	LOADRB32	OGT_RB32	CINTRB32	IAT_RB32	FRT_RB32	EBP_RB32	BFCR_RB32	AFR_RB32	
3	BFC_RB33	RPM_RB33	LOADRB33	OGT_RB33	CINTRB33	IAT_RB33	FRT_RB33	EBP_RB33	BFCR_RB33	AFR_RB33	
4	BFC_RB34	RPM_RB34	LOADRB34	OGT_RB34	CINTRB34	IAT_RB34	FRT_RB34	EBP_RB34	BFCR_RB34	AFR_RB34	
5	BFC_RB35	RPM_RB35	LOADRB35	OGT_RB35	CINTRB35	IAT_RB35	FRT_RB35	EBP_RB35	BFCR_RB35	AFR_RB35	
6	BFC_RB36	RPM_RB36	LOADRB36	OGT_RB36	CINTRB36	IAT_RB36	FRT_RB36	EBP_RB36	BFCR_RB36	AFR_RB36	
<b>AVG.</b>	BFCARB3A	RPM_RB3A	LOADRB3A	OGT_RB3A	CINTRB3A	IAT_RB3A	FRT_RB3A	EBP_RB3A	BFCR_RB3A	AFR_RB3A	AFRDRB3A
<b>SD</b>	BFCSRB3A										
<b>C.V.</b>	BFCRB3A										

**Test Oil**

Step SPEC	BSFC kg/Kw-h	Speed r/min 800 ± 2	Torque N-m 26 ± .07	Oil Gallery Temp. °C 70 ± 1	Coolant In Temp, °C 60 ± 1	Intake Air Temp, °C 27 ± 2	Fuel Rail Temp, °C 20 ± 2	EBP kPa 104 ± .17	Fuel Flow kg/h Record	AFR 14.00- 15.00	Delta <sup>A</sup> AFR < .50
1	BFC_RC31	RPM_RC31	LOADRC31	OGT_RC31	CINTRC31	IAT_RC31	FRT_RC31	EBP_RC31	BFCR_RC31	AFR_RC31	
2	BFC_RC32	RPM_RC32	LOADRC32	OGT_RC32	CINTRC32	IAT_RC32	FRT_RC32	EBP_RC32	BFCR_RC32	AFR_RC32	
3	BFC_RC33	RPM_RC33	LOADRC33	OGT_RC33	CINTRC33	IAT_RC33	FRT_RC33	EBP_RC33	BFCR_RC33	AFR_RC33	
4	BFC_RC34	RPM_RC34	LOADRC34	OGT_RC34	CINTRC34	IAT_RC34	FRT_RC34	EBP_RC34	BFCR_RC34	AFR_RC34	
5	BFC_RC35	RPM_RC35	LOADRC35	OGT_RC35	CINTRC35	IAT_RC35	FRT_RC35	EBP_RC35	BFCR_RC35	AFR_RC35	
6	BFC_RC36	RPM_RC36	LOADRC36	OGT_RC36	CINTRC36	IAT_RC36	FRT_RC36	EBP_RC36	BFCR_RC36	AFR_RC36	
<b>AVG.</b>	BFCARC3A	RPM_RC3A	LOADRC3A	OGT_RC3A	CINTRC3A	IAT_RC3A	FRT_RC3A	EBP_RC3A	BFCR_RC3A	AFR_RC3A	AFRDRC3A
<b>SD</b>	BFCSRC3A										
<b>C.V.</b>	BFCRC3A										

<sup>A</sup> Difference between the maximum stage average reading of the entire test and the individual stage average readings.

**Sequence VIBSJ**  
**Form 12**  
**Critical Parameter Summary - Stage 4**

<b>Lab:</b> LAB	<b>Date Completed:</b> DTCOMP	<b>Time Completed:</b> EOTTIME
<b>Test Number</b>		
<b>Test Stand:</b> STAND	<b>Runs On The Stand:</b> STRU1	<b>Engine No.</b> ENGNO
<b>Runs on Engine:</b> ENRUN		
<b>Oil Code:</b> OILCODE		
<b>Formulation/Stand Code:</b> FORM		

**BC Oil**

Step	BSFC	Speed	Torque	Oil	Coolant	Intake	Fuel Rail	EBP	Fuel	AFR	Delta <sup>A</sup>
SPEC	kg/kW-h	r/min	N-m	Gallery	In	Air	Temp, °C	kPa	Flow	14.00-	AFR
		1500 ± 2	98 ± .07	Temp. °C	Temp, °C	Temp, °C	Temp, °C	104 ±	kg/h	15.00-	< .50
				70 ± 1	60 ± 1	27 ± 2	20 ± 2	.17	Record		
1	BFC_RB41	RPM_RB41	LOADRB41	OGT_RB41	CINTRB41	IAT_RB41	FRT_RB41	EBP_RB41	FRCR_RB41	AFR_RB41	
2	BFC_RB42	RPM_RB42	LOADRB42	OGT_RB42	CINTRB42	IAT_RB42	FRT_RB42	EBP_RB42	FRCR_RB42	AFR_RB42	
3	BFC_RB43	RPM_RB43	LOADRB43	OGT_RB43	CINTRB43	IAT_RB43	FRT_RB43	EBP_RB43	FRCR_RB43	AFR_RB43	
4	BFC_RB44	RPM_RB44	LOADRB44	OGT_RB44	CINTRB44	IAT_RB44	FRT_RB44	EBP_RB44	FRCR_RB44	AFR_RB44	
5	BFC_RB45	RPM_RB45	LOADRB45	OGT_RB45	CINTRB45	IAT_RB45	FRT_RB45	EBP_RB45	FRCR_RB45	AFR_RB45	
6	BFC_RB46	RPM_RB46	LOADRB46	OGT_RB46	CINTRB46	IAT_RB46	FRT_RB46	EBP_RB46	FRCR_RB46	AFR_RB46	
<b>AVG.</b>	BFCARB4/	RPM_RB4A	LOADRB4A	OGT_RB4A	CINTRB4A	IAT_RB4/	FRT_RB4A	EBP_RB4/	FRCR_RB4/	AFR_RB4/	AFRDRB4A
<b>SD</b>	BFCSRB4/										
<b>C.V.</b>	BFCRB4/										

**Test Oil**

Step	BSFC	Speed	Torque	Oil	Coolant	Intake	Fuel Rail	EBP	Fuel	AFR	Delta <sup>A</sup>
SPEC	kg/Kw-h	r/min	N-m	Gallery	In	Air	Temp, °C	kPa	Flow	14.00-	AFR
		1500 ± 2	98 ± .07	Temp. °C	Temp, °C	Temp, °C	Temp, °C	104 ±	kg/h	15.00-	< .50
				70 ± 1	60 ± 1	27 ± 2	20 ± 2	.17	Record		
1	BFC_RC41	RPM_RC41	LOADRC41	OGT_RC41	CINTRC41	IAT_RC41	FRT_RC41	EBP_RC41	FRCR_RC41	AFR_RC41	
2	BFC_RC42	RPM_RC42	LOADRC42	OGT_RC42	CINTRC42	IAT_RC42	FRT_RC42	EBP_RC42	FRCR_RC42	AFR_RC42	
3	BFC_RC43	RPM_RC43	LOADRC43	OGT_RC43	CINTRC43	IAT_RC43	FRT_RC43	EBP_RC43	FRCR_RC43	AFR_RC43	
4	BFC_RC44	RPM_RC44	LOADRC44	OGT_RC44	CINTRC44	IAT_RC44	FRT_RC44	EBP_RC44	FRCR_RC44	AFR_RC44	
5	BFC_RC45	RPM_RC45	LOADRC45	OGT_RC45	CINTRC45	IAT_RC45	FRT_RC45	EBP_RC45	FRCR_RC45	AFR_RC45	
6	BFC_RC46	RPM_RC46	LOADRC46	OGT_RC46	CINTRC46	IAT_RC46	FRT_RC46	EBP_RC46	FRCR_RC46	AFR_RC46	
<b>AVG.</b>	BFCARC4A	RPM_RC4A	LOADRC4A	OGT_RC4A	CINTRC4/	IAT_RC4A	FRT_RC4A	EBP_RC4/	FRCR_RC4/	AFR_RC4/	AFRDRC4A
<b>SD</b>	BFCSRC4A										
<b>C.V.</b>	BFCRC4A										

<sup>A</sup> Difference between the maximum stage average reading of the entire test and the individual stage average readings.

**Sequence VIBSJ**  
**Form 13**  
**Critical Parameter Summary – Stage 5**

Lab: LAB	Date Completed: DTCOMP	Time Completed: EOTIME
Test Number		
Test Stand: STAND	Runs On The Stand: STRUN	Engine No. ENGNO
Runs on Engine: ENRUN		
Oil Code: OILCODE		
Formulation/Stand Code: FORM		

**BC Oil**

Step SPEC	BSFC kg/kW-h	Speed r/min 1500 ± 2	Torque N-m 98 ± .07	Oil Gallery Temp. °C 45 ± 1	Coolant In Temp, °C 45 ± 1	Intake Air Temp, °C 27 ± 2	Fuel Rail Temp, °C 20 ± 2	EBP kPa 104 ± .17	Fuel Flow kg/h Record	AFR 14.00- 15.00	Delta <sup>A</sup> AFR < .50
1	BFC_RB51	RPM_RB51	LOADRB51	OGT_RB51	CINTRB51	IAT_RB51	FRT_RB51	EBP_RB51	FCR_RB51	AFR_RB51	
2	BFC_RB52	RPM_RB52	LOADRB52	OGT_RB52	CINTRB52	IAT_RB52	FRT_RB52	EBP_RB52	FCR_RB52	AFR_RB52	
3	BFC_RB53	RPM_RB53	LOADRB53	OGT_RB53	CINTRB53	IAT_RB53	FRT_RB53	EBP_RB53	FCR_RB53	AFR_RB53	
4	BFC_RB54	RPM_RB54	LOADRB54	OGT_RB54	CINTRB54	IAT_RB54	FRT_RB54	EBP_RB54	FCR_RB54	AFR_RB54	
5	BFC_RB55	RPM_RB55	LOADRB55	OGT_RB55	CINTRB55	IAT_RB55	FRT_RB55	EBP_RB55	FCR_RB55	AFR_RB55	
6	BFC_RB56	RPM_RB56	LOADRB56	OGT_RB56	CINTRB56	IAT_RB56	FRT_RB56	EBP_RB56	FCR_RB56	AFR_RB56	
AVG.	BFCARB5A	RPM_RB5A	LOADRB5A	OGT_RB5A	CINTRB5A	IAT_RB5A	FRT_RB5A	EBP_RB5A	FCR_RB5A	AFR_RB5A	AFRDRB5A
SD	BFCSRB5A										
C.V.	BFCRB5A										

**Test Oil**

Step SPEC	BSFC kg/Kw-h	Speed r/min 1500 ± 2	Torque N-m 98 ± .07	Oil Gallery Temp. °C 45 ± 1	Coolant In Temp, °C 45 ± 1	Intake Air Temp, °C 27 ± 2	Fuel Rail Temp, °C 20 ± 2	EBP kPa 104 ± .17	Fuel Flow kg/h Record	AFR 14.00- 15.00	Delta <sup>A</sup> AFR < .50
1	BFC_RC51	RPM_RC51	LOADRC51	OGT_RC51	CINTRC51	IAT_RC51	FRT_RC51	EBP_RC51	FCR_RC51	AFR_RC51	
2	BFC_RC52	RPM_RC52	LOADRC52	OGT_RC52	CINTRC52	IAT_RC52	FRT_RC52	EBP_RC52	FCR_RC52	AFR_RC52	
3	BFC_RC53	RPM_RC53	LOADRC53	OGT_RC53	CINTRC53	IAT_RC53	FRT_RC53	EBP_RC53	FCR_RC53	AFR_RC53	
4	BFC_RC54	RPM_RC54	LOADRC54	OGT_RC54	CINTRC54	IAT_RC54	FRT_RC54	EBP_RC54	FCR_RC54	AFR_RC54	
5	BFC_RC55	RPM_RC55	LOADRC55	OGT_RC55	CINTRC55	IAT_RC55	FRT_RC55	EBP_RC55	FCR_RC55	AFR_RC55	
6	BFC_RC56	RPM_RC56	LOADRC56	OGT_RC56	CINTRC56	IAT_RC56	FRT_RC56	EBP_RC56	FCR_RC56	AFR_RC56	
AVG.	BFCARC5A	RPM_RC5A	LOADRC5A	OGT_RC5A	CINTRC5A	IAT_RC5A	FRT_RC5A	EBP_RC5A	FCR_RC5A	AFR_RC5A	AFRDRC5A
SD	BFCSRC5A										
C.V.	BFCRC5A										

<sup>A</sup> Difference between the maximum stage average reading of the entire test and the individual stage average readings.

**Sequence VIBSJ  
Form 14  
Downtime And Other Comments**

Lab: LAB	Date Completed: DTCOMP	Time Completed: EOTIME
Test Number		
Test Stand: STAND	Runs On The Stand: STRUN	Engine No. ENGNO
Runs on Engine: ENRUN		
Oil Code: OILCODE		
Formulation/Stand Code: FORM		

Number of Downtime Occurrences			DWNOCR
Test Hours	Date	Downtime	Reasons
DOWNR001	DDATR001	DTIMR001	DREAR001
DOWNR002	DDATR002	DTIMR002	DREAR002
DOWNR003	DDATR003	DTIMR003	DREAR003
DOWNR004	DDATR004	DTIMR004	DREAR004
DOWNR005	DDATR005	DTIMR005	DREAR005
DOWNR006	DDATR006	DTIMR006	DREAR006
DOWNR007	DDATR007	DTIMR007	DREAR007
DOWNR008	DDATR008	DTIMR008	DREAR008
DOWNR009	DDATR009	DTIMR009	DREAR009
DOWNR010	DDATR010	DTIMR010	DREAR010
DOWNR011	DDATR011	DTIMR011	DREAR011
DOWNR012	DDATR012	DTIMR012	DREAR012
DOWNR013	DDATR013	DTIMR013	DREAR013
DOWNR014	DDATR014	DTIMR014	DREAR014
DOWNR015	DDATR015	DTIMR015	DREAR015
<b>Total Downtime</b>		TOTLDOWN	

Other Comments	
Number of Comment Lines	TOTCOM
OCOMR001	
OCOMR002	
OCOMR003	
OCOMR004	
OCOMR005	
OCOMR006	
OCOMR007	
OCOMR008	
OCOMR009	
OCOMR010	
OCOMR011	
OCOMR012	
OCOMR013	
OCOMR014	
OCOMR015	

**Sequence VIBSJ  
Form 14A  
Downtime And Other Comments**

Lab: LAB	Date Completed: DTCOMP	Time Completed: EOTTIME
Test Number		
Test Stand: STAND	Runs On The Stand: STRUN	Engine No. ENGNO
Runs on Engine: ENRUN		
Oil Code: OILCODE		
Formulation/Stand Code: FORM		

Number of Downtime Occurrences			DWNOCR
Test Hours	Date	Downtime	Reasons
DOWNR016	DDATR016	DTIMR016	DREAR016
DOWNR017	DDATR017	DTIMR017	DREAR017
DOWNR018	DDATR018	DTIMR018	DREAR018
DOWNR019	DDATR019	DTIMR019	DREAR019
DOWNR020	DDATR020	DTIMR020	DREAR020
DOWNR021	DDATR021	DTIMR021	DREAR021
DOWNR022	DDATR022	DTIMR022	DREAR022
DOWNR023	DDATR023	DTIMR023	DREAR023
DOWNR024	DDATR024	DTIMR024	DREAR024
DOWNR025	DDATR025	DTIMR025	DREAR025
DOWNR026	DDATR026	DTIMR026	DREAR026
DOWNR027	DDATR027	DTIMR027	DREAR027
DOWNR028	DDATR028	DTIMR028	DREAR028
DOWNR029	DDATR029	DTIMR029	DREAR029
DOWNR030	DDATR030	DTIMR030	DREAR030
<b>Total Downtime</b>		TOTLDOWN	

Other Comments	
Number of Comment Lines	TOTCOM
OCOMR016	
OCOMR017	
OCOMR018	
OCOMR019	
OCOMR020	
OCOMR021	
OCOMR022	
OCOMR023	
OCOMR024	
OCOMR025	
OCOMR026	
OCOMR027	
OCOMR028	
OCOMR029	
OCOMR030	

**Sequence VIBSJ  
Form 14B  
Downtime And Other Comments**

Lab: LAB	Date Completed: DTCOMP	Time Completed: EOTTIME
Test Number		
Test Stand: STAND	Runs On The Stand: STRUN	Engine No. ENGNO
Runs on Engine: ENRUN		
Oil Code: OILCODE		
Formulation/Stand Code: FORM		

Number of Downtime Occurrences			DWNOCR
Test Hours	Date	Downtime	Reasons
DOWNR031	DDATR031	DTIMR031	DREAR031
DOWNR032	DDATR032	DTIMR032	DREAR032
DOWNR033	DDATR033	DTIMR033	DREAR033
DOWNR034	DDATR034	DTIMR034	DREAR034
DOWNR035	DDATR035	DTIMR035	DREAR035
DOWNR036	DDATR036	DTIMR036	DREAR036
DOWNR037	DDATR037	DTIMR037	DREAR037
DOWNR038	DDATR038	DTIMR038	DREAR038
DOWNR039	DDATR039	DTIMR039	DREAR039
DOWNR040	DDATR040	DTIMR040	DREAR040
DOWNR041	DDATR041	DTIMR041	DREAR041
DOWNR042	DDATR042	DTIMR042	DREAR042
DOWNR043	DDATR043	DTIMR043	DREAR043
DOWNR044	DDATR044	DTIMR044	DREAR044
DOWNR045	DDATR045	DTIMR045	DREAR045
<b>Total Downtime</b>		TOTLDOWN	

Other Comments	
Number of Comment Lines	TOTCOM
OCOMR031	
OCOMR032	
OCOMR033	
OCOMR034	
OCOMR035	
OCOMR036	
OCOMR037	
OCOMR038	
OCOMR039	
OCOMR040	
OCOMR041	
OCOMR042	
OCOMR043	
OCOMR044	
OCOMR045	



**Sequence VIBSJ**  
**Form 15**  
**American Chemistry Council Code of Practice**  
**Test Laboratory Conformance Statement**

Test Laboratory		SUBLAB			
Test Sponsor		TSTSPON1			
Formulation / Stand Code		FORM			
Test Number		TESTNUM			
Start Date	DTSTRT	Start Time	STRTIME	Time Zone	TZONE

Declarations

No. 1 All requirements of the ACC Code of Practice for which the test laboratory is responsible were met in the conduct of this test. Yes ESRQMI No ORQME \*

No. 2 The laboratory ran this test for the full duration following all procedural requirements; and all operational validity requirements of the latest version of the applicable test procedure (ASTM or other), including all updates issued by the organization responsible for the test, were met.  
 Yes YESFULI No NOFULI\*

If the response to this Declaration is “No”, does the test engineer consider the deviations from operational validity requirements that occurred to be beyond the control of the laboratory? Yes ESNODE\* No NONODEC

No 3. A deviation occurred for one of the test parameters identified by the organization responsible for the test as being a special case. Yes ESDEV\* No NODEV  
*(This currently applies only to specific deviations identified in the ASTM Information Letter System)*

**Check The Appropriate Conclusion**

INCLUDE	Operational review of this test indicates that the results should be included in the Multiple Test Acceptance Criteria calculations.
DONOTINC	*Operational review of this test indicates that the results should not be included in the Multiple Test Acceptance Criteria calculations.

Note: *Supporting comments are required for all responses identified with an asterisk.*

Comments
ACCCOMM1
ACCCOMM2
ACCCOMM3
ACCCOMM4

SUBSIGIM

\_\_\_\_\_  
Signature

SUBNAME

\_\_\_\_\_  
Typed Name

SUBDATE

\_\_\_\_\_  
Date

SUBTITLE

\_\_\_\_\_  
Title