A1. Report Forms TEST METHOD D5967

VERSION 20020717

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CONDUCTED FOR:

T-8A:	V = VALID; THE REFERENCE OIL/NON-REFERENCE OIL WAS EVALUATED IN
	ACCORDANCE WITH THE TEST PROCEDURE.
T-8:	I = INVALID; THE REFERENCE OIL/NON-REFERENCE WAS NOT EVALUATED IN
1 0.	ACCORDANCE WITH THE TEST PROCEDURE.
	N = NOT INTERPRETABLE; THE NON-REFERENCE OIL RESULTS CANNOT BE
T-8E:	INTERPRETED AND SHALL NOT BE USED IN DETERMINING AN AVERAGE TEST
	RESULT USING MULTIPLE TEST CRITERIA.

STAND:	STAND RUN NO.:		ENGINE NO.:		ENGINE HOURS:		
END OF TEST DAT		END OF TEST TIME:					
OIL CODE/CMIR: A	OIL CODE/CMIR: A						
T-8 FORMULATION	T-8 FORMULATION/STAND CODE:						
T-8E FORMULATION/STAND CODE:							
ALTCODE1:		ALTCODE2:		ALTCOI	DE3:		

SUBMITTED BY:	
	Testing Laboratory
	Signature
	Tunad Nama
	Typed Name
	Title

A CMIR or Non-Reference Oil Code

TEST METHOD D5967 FORM 1 TEST RESULT SUMMARY

T-8 FORMULATION/STAND CODE: $\underline{\mathsf{TEST}\,\mathsf{LENGTH};}^A$ T-8E FORMULATION/STAND CODE: REFERENCE OIL TEST NON-REFERENCE OIL TEST CMIR CODE NO.: OIL CODE NO.: TMC TEST **ENGINE** TEST **ENGINE TEST REBUILD TEST ENGINE TEST TEST STAND STAND BLOCK BLOCK STAND BLOCK BLOCK** OIL **STAND** LAB LAB NO. NO. **HOURS** NO. **HOURS** RUN NO. SERIAL NO. RUN NO. SERIAL NO. DATE TEST DATE TEST DATE TEST EOT DATE TEST EOT STARTED: STARTED: COMPLETED: COMPLETED: TIME: TIME: Laboratory Oil Code: Laboratory Oil Code:

SAE Viscosity:

VISCOSITY SLOPE 100 - 150 h, cSt/h	VISCOSITY SLOPE 100 - 150 h, cSt/h		
VISCOSITY INCREASE AT 3.8% TGA, cSt	VISCOSITY INCREASE AT 3.8% TGA, cSt		
	SEVERITY ADJUSTMENT FOR VISCOSITY INC. AT 3.8% TGA, cSt		
	ADJUSTED VISCOSITY INCREASE AT 3.8% TGA, cSt		
RELATIVE VISCOSITY AT 4.8%, TGA $(50\% \text{ LOSS})^B$	RELATIVE VISCOSITY AT 4.8%, TGA (50% LOSS) B		
	SEVERITY ADJUSTMENT FOR RELATIVE VISCOSITY		
	ADJUSTED RELATIVE VISCOSITY (50% LOSS) B		
RELATIVE VISCOSITY AT 4.8%, TGA (100% LOSS) B	RELATIVE VISCOSITY AT 4.8%, TGA (100% LOSS) B		
	SEVERITY ADJUSTMENT FOR RELATIVE VISCOSITY		
	ADJUSTED RELATIVE VISCOSITY (100% LOSS) B		
TGA SOOT % AT 250 h	TGA SOOT % AT 250 h		
TGA SOOT % AT 300 h	TGA SOOT % AT 300 h		
AVERAGE OIL CONSUMPTION AT 250 h (g/kW-h)	AVERAGE OIL CONSUMPTION AT 250 h (g/kW-h)		
OIL FILTER DELTA AT 250 h, kPa	OIL FILTER DELTA AT 250 h, kPA		

A Test length is discussed in sections 1.2, 4.1, A8.3.1 and A9.3.1.

SAE Viscosity:

B Relative viscosities are calculated using shear loss determined by D6278.

OPERATIONAL SUMMARY^A

Laboratory	Start Date
Test Number ^B	Oil Code
T-8 Formulation/Stand Code:	
T-8E Formulation/Stand Code:	

TEST PARAMETER	SPECIFICATION	AVERAGE	STD. DEV.	MINIMUM	MAXIMUM
Engine Speed, r/min	1800 ± 5				
Torque, N-m	1369 - 1398				
Fuel Flow, kg/h	63.28 ± 0.63				
Humidity, g/kg	Report				
Blowby, L/min	Report				
TEMPERATURES	SPECIFICATION	AVERAGE	STD.DEV	MINIMUM	MAXIMUM
Coolant Out, C	85 ± 3				
Coolant In, °C	Report Only				
Oil, °C	100 - 107				
Fuel In, °C	40 ± 1				
Intake Air, ^o C	25 ± 3				
Intake Manifold, C	43 ± 3				
Pre-Turb. (F), ^O C	602 - 632				
Pre-Turb. (R), C	602 - 632				
TailPipe, °C	455 - 474				
PRESSURES	SPECIFICATION	AVERAGE	STD.DEV	MINIMUM	MAXIMUM
Oil Gallery, kPa	372 - 441				
Crankcase, kPa	0.50 ± 0.25				
Exhaust, kPa	3.1 ± 0.4				
Oil Filter Delta, kPa	138 Max.				
Inlet Air Res., kPa	2.5 ± 0.25				
Intake Manifold, kPa	186 - 199				
Compressor Discharge, kPa	Report				
Intercooler Delta, kPa	13.6 Maximum				

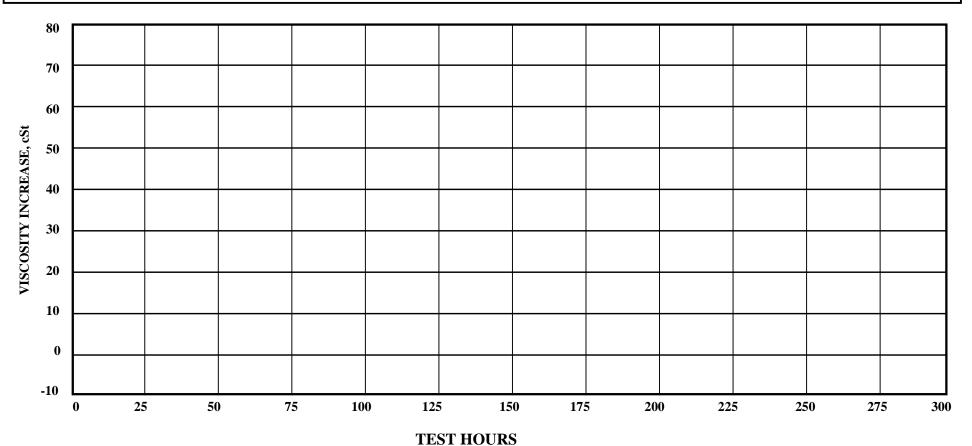
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ALL DATA VALUES SHOWN ARE BASED ON TEST LENGTH REPORTED ON FORM1

B TEST NUMBER IS: STAND - STAND RUN NO. - ENGINE SERIAL NO. - ENGINE HOURS

VISCOSITY INCREASE VERSUS TIME

Laboratory	Start Date			
Test Number	Oil Code			
T-8 Formulation/Stand Code:				
T-8E Formulation/Stand Code:				



TEST METHOD D5967 FORM 4 OIL ANALYSIS SUMMARY

Laboratory:				Start Date:
Test Number:	-	-	-	Oil Code:
T-8 Formulation/Sta	nd Code:			
T-8E Formulation/St	and Code:			

Hours	Soot TGA %	Viscosity (cSt)	Viscosity Increase From Minimum(cSt)
250 (2nd)			
250 (Average)			

Viscosity Increase @ 3.8% TGA Soot Level	
D6278 Unsheared Viscosity (cSt), Vu	
D6278 Sheared Viscosity (cSt), Vs	
Relative Viscosity @ 4.8% TGA Soot Level (50% Loss)	
Relative Viscosity @ 4.8% TGA Soot Level (100% Loss) A	

ELEMENT	Parts per million (ppm) at Test Hour			
Fe				
Pb				
Cu				
Cr				
Al				
Si				
Na				

C 4 16 LOTET	Pre-Test	Post-Test	Mass Gain
Centrifugal Oil Filter mass: grams			

^ARelative viscosities are calculated using shear loss determined by D5278.

TEST FUEL ANALYSIS (LAST BATCH)

Laboratory	Start Date	
Test Number	Oil Code	
T-8 Formulation/Stand Code:		
T-8E Formulation/Stand Code:		
Supplier	Batch Identifiers	

Measurement	Specs.	Analysis		Test Method
		NEW	EOT	
Total Sulfur, % wt	0.03 - 0.05			D 2622
Gravity, °API	32 - 36			D 287 or D 4052
Hydrocarbon Composition				
Aromatics % vol	28 - 35			D 1319
Olefin	Report			D 1319
Saturates	Report			D 1319
Cetane Index	Report			D 4737
Cetane No.	42 - 48			D 613
Copper Strip Corrosion	3 max			D 130
Flash Point, °C	54 min			D 93
Cloud Point, °C	-12 max			D 2500
Pour Point, °C	-18 max			D 97
Carbon Residue on 10% Residium, %	0.35 max			D 524 (10 % Bottoms)
Water & Sediment, % Vol	0.05 max			D 2709
Ash, % wt	0.01 max			D 482
Viscosity, cSt @ 40°C	2.0 - 3.2			D 445
Distillation, 'C				
IBP	177 - 199			D 86
10%	210 - 232			D 86
50%	249 - 277			D 86
90%	299 - 327			D 86
EP	327 - 360			D 86

DOWN TIME AND COMMENTS

Laboratory	у				Start Date	
Test Numb	ber	-			Oil Code	
T-8 Formu	ulation/Stand	Code:				
T-8E Form	nulation/Stanc	d Code:				
		 -				 _
Number of	f Downtime O	Occurrences				
Test Hours	Date				Reasons	
Hours	Date	Downtime			Reasons	
			r			
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				Tota	al Downtime	
(Other Comme	ents	7			
Num	ber of Comme	nent Lines	1			
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CHARACTERISTICS OF THE DATA ACQUISTION SYSTEM

Laboratory	Start Date
Test Number	Oil Code
T-8 Formulation/Stand Code:	
T-8E Formulation/Stand Code:	

PARAMETER	SENSING	CALIBRATION		OBSERVATION		LOG	SYSTEM
	DEVICE	FREQUENCY	DEVICE	FREQUENCY	_	FREQUENCY	
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
Temperatures							
OIL @ FILT.							
FUEL IN.							
INTAKE AIR							
INTAKE MAN							
PRE-TURB.							
COOL. OUT							
Other							
FUEL FLOW							
ENGINE RPM							
LOAD							
INLET RESTR							
EXH. PRESS.							
OIL GAL PRES							

LEGEND:

- (1) OPERATING PARAMETER
- (2) THE TYPE OF DEVICE USED TO MEASURE TEMPERATURE, PRESSURE OR FLOW
- (3) FREQUENCY AT WHICH THE MEASUREMENT SYSTEM IS CALIBRATED
- (4) THE TYPE OF DEVICE WHERE DATA IS RECORDED
 - LG HANDLOG SHEET
 - DL AUTOMATIC DATA LOGGER
 - SC STRIP CHART RECORDER
 - C/M COMPUTER, USING MANUAL DATA ENTRY
 - C/D COMPUTER, USING DIRECT I/O ENTRY
- (5) DATA ARE OBSERVED BUT ONLY IF RECORDED OFF SPEC.
- (6) DATA ARE RECORDED BUT ARE NOT RETAINED AT EOT
- (7) DATA ARE LOGGED AS PERMANENT RECORD, NOTE SPECIFY IF:
 - SS SNAPSHOT TAKEN AT SPECIFIED FREQUENCY
 - ${\sf AG/X}\;{\sf AVERAGE}\;{\sf OF}\;{\sf X}\;{\sf DATA}\;{\sf POINTS}\;{\sf AT}\;{\sf SPECIFIED}\;{\sf FREQUENCY}$
- (8) TIME FOR THE OUTPUT TO REACH 63.2% OF FINAL VALUE FOR STEP CHANGE AT INPUT

BUILD-UP AND HARDWARE INFORMATION

Laboratory	Start Date
Test Number	Oil Code
T-8 Formulation/Stand Code:	
T-8E Formulation/Stand Code:	

TIMING

Lite/HPC Offset (deg)	
Piston Travel to TDC (deg)	
Timing (deg)	

PARTS

Part	Part Number	Serial Number
Injection Pump		
Turbo Charger		
Cylinder Head (front)		
Cylinder Head (rear)		
Pistons		
Injection Nozzles		

Laboratory	Start Date	
Test Number	Oil Code	
T-8 Formulation/Stand Code:		
T-8E Formulation/Stand Code:		
ENGINE SPEED (R/MIN) PLOT		
TORQUE (N-M) PLOT		
FUEL FLOW (KG/H) PLOT		
AVERAGE PRE-TURBINE TEMPERATURE (Ĉ) PLOT		
TAILPIPE TEMPERATU	RE (°C) PLOT	

Laboratory	Start Date	
Test Number	Oil Code	
T-8 Formulation/Stand Code:		
T-8E Formulation/Stand Code:		
Γ		
COOLANT IN TEMPERA	TURE (♥) PLOT	
COOLANT OUT TEMPERA	ATURE (°C) PLOT	
OIL TEMPERATURE	(SC) PLOT	
OIL TEMI EXATORE	(C)TLOT	
FUEL IN TEMPERATURE ($^{\circ}\!$		

Laboratory	Start Date	
Test Number	Oil Code	
T-8 Formulation/Stand Code:		
T-8E Formulation/Stand Code:		
INTAKE AIR TEMPERAT	TURE (°C) PLOT	
INTAKE MANIFOLD TEMPE	RATURE (℃) PLOT	
L	J	
OV. G.LV. PR.V. PREGGIA		
OIL GALLERY PRESSUR	E (KPA) PLOT	
OIL FILTER PRESSURE (KPA) PLOT		

Laboratory	Start Date		
Test Number	Oil Code		
T-8 Formulation/Stand Code:			
T-8E Formulation/Stand Code:			
CRANKCASE PRESSURE (KPA) PLOT			
EXHAUST PRESSURE (KPA) PLOT			
INLET AIR RESTRICTION	ON (KPA) PLOT		
INTAKE MANIFOLD PRESSURE (KPA) PLOT			

Rotational Viscosity Analysis Summary

Laboratory	Start Date
Test Number	Oil Code
T-8 Formulation/Stand Code:	
T-8E Formulation/Stand Code:	

Hours	Viscosity at 100 deg C (mPa-s)		Rate Index	
	Increasing	Decreasing	Increasing	Decreasing